



Hand in hand for tomorrow



## Product data sheet

Automatic tool changers CPS 007

## Modular. Robust. Flexible.

### Automatic tool changers CPS

Pneumatically actuated tool changer with self-retaining function in the event of a loss of compressed air, the integrated piston spring ensures that gap formation is minimized.

#### Field of application

Universally applicable (e.g., for handling tasks or machine loading) with short change-over times between an end effector such as a gripper or a customer's tool.

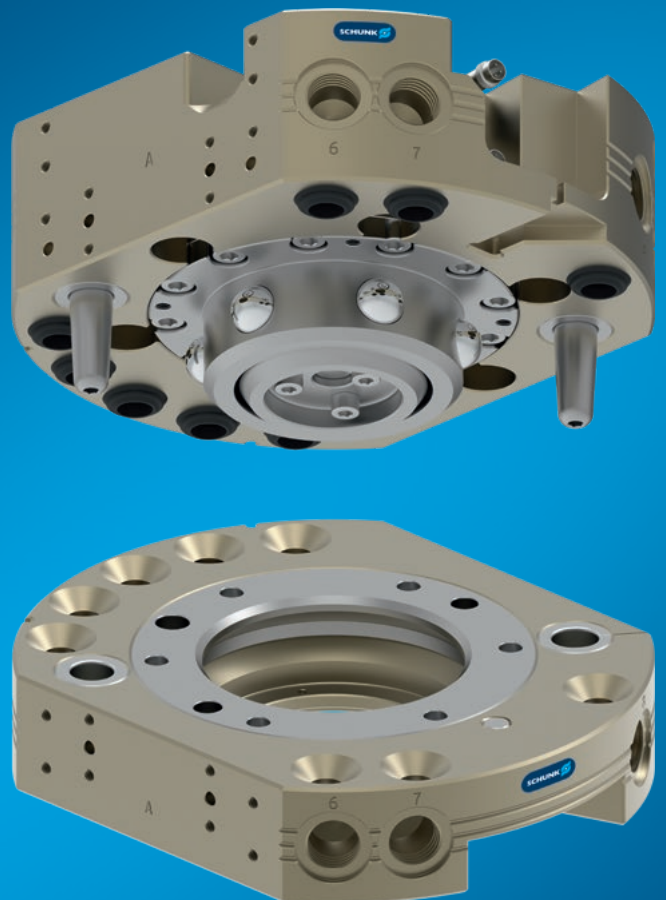
#### Advantages – Your benefits

**Wide range of sizes** with 18 sizes, the CPS enables an optimal selection for every application

**Versatile media transmission** extensive range of optional modules for feed-through of electrical and fluidic media extends the application possibilities of the tool change system

**Durability** The use of hardened and stainless steel in all functional parts increases the bearing load capacity and extends the service life

**Easy assembly** Installation is quick and easy using standardized adapter plates or directly on the mechanical interface



Sizes  
Quantity: 18

## Functional description

The automatic tool changer CPS consists of a change master (CPS-K) and a change adapter (CPS-A). The CPS-K that is mounted on the robot couples and decouples the CPS-A which is mounted on the tool. The pneumatically

actuated locking piston ensures a reliable connection. Suitable option modules supply the coupled tool.



- ① **Housing**  
Weight-optimized due to the use of high-strength, hard-coated aluminum alloy
- ② **Piston**  
Pneumatically driven, ensures locking/unlocking of the system
- ③ **Locking mechanism**  
Functional parts are made of hardened stainless steel. Locking balls ensure a quick and secure connection. Self-retaining during compressed air drop. Integrated spring prevents gap formation between master and adapter.
- ④ **Integrated pneumatic feed-throughs**  
Minimization of the interfering contour. Also suitable for transferring vacuum.
- ⑤ **Sensor monitoring of the locking device**  
Optional, for monitoring in a reliable process

## General notes about the series

**Actuation:** pneumatic, with filtered compressed air as per ISO 8573-1:2010 [7:4:4].

**Operating principle:** piston-actuated balls with integrated spring (to support the locked piston position)

**Media transmission:** variable via attachment feed-through modules, depending on the unit size

**Housing:** The housing consists of high-strength, hard-coated aluminum alloy. The functional components are made of hardened corrosion free steel.

**Warranty:** 24 months

**Service life characteristics:** on request

**Harsh environmental conditions:** Please note that use under harsh environmental conditions (e.g. in the coolant area, cast and grinding dust) can considerably reduce the service life of the units, and we will not take over any warranty. However, in many cases we can find a solution. Please contact us for assistance.

**Minimum pressure:** The minimum pressure is the required minimum pressure to lock the system. This pressure must be continuously present during operation.

**Self-retaining:** The automatic tool changer has a self-retaining feature that prevents the tool from falling off in case of the pressure drop. The change master and change adapter can be separated by pneumatically actuating the piston.

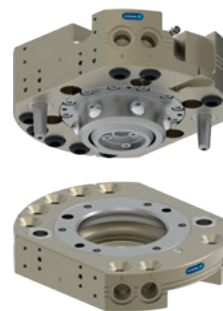


## Application example

- |                               |                                   |
|-------------------------------|-----------------------------------|
| ❶ Automatic tool changers CPS | ❹ Universal gripper EGU           |
| ❷ Optional modules COS        | ❺ 2-finger parallel gripper JGP-P |
| ❸ Modular storage rack CTS    |                                   |

## SCHUNK offers more ...

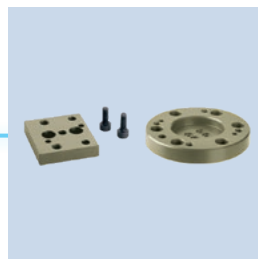
The following components make the product even more productive – the suitable addition for the highest functionality, flexibility, reliability, and controlled production.



Optional modules COS



Modular storage rack CTS



Adapter plates

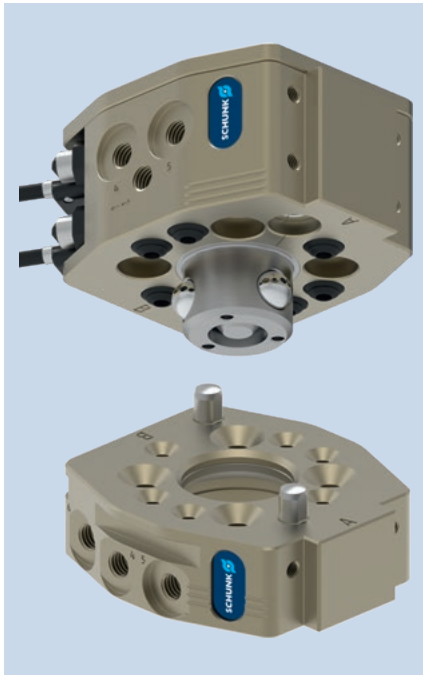


Universal gripper

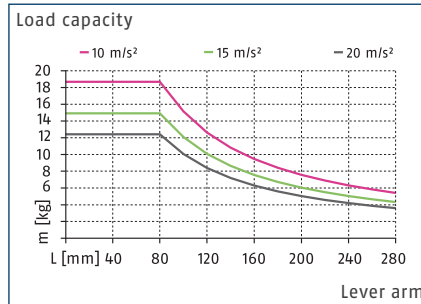


Proximity switch

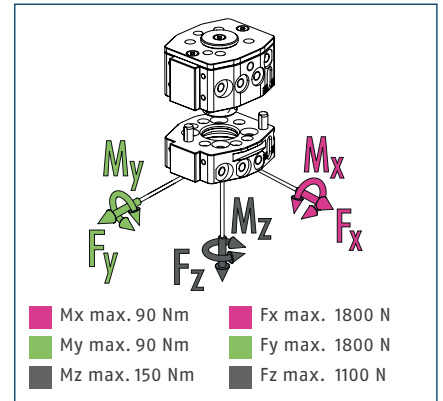
① For more information on these products can be found on the following product pages or at [schunk.com](https://www.schunk.com).



### Load chart



### Max. loads

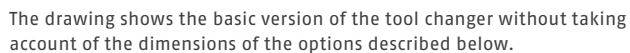


① This is the sum of all static loads that are permitted to act on the tool changer.

### Technical data

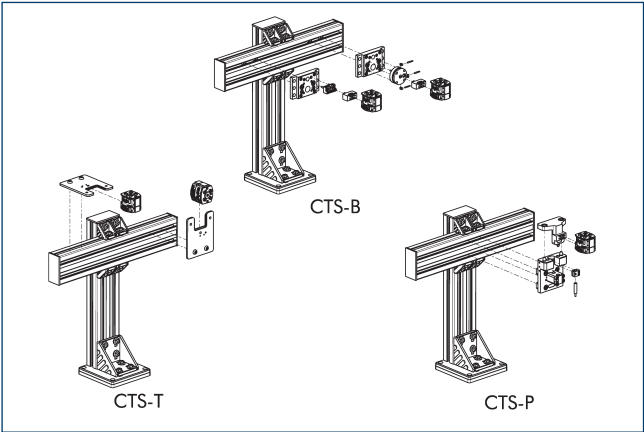
| Description                            |       | CPS 007-K-S          | CPS 007-K            | CPS 007-A      |
|----------------------------------------|-------|----------------------|----------------------|----------------|
|                                        |       | Change head          | Change head          | Tool           |
| ID                                     |       | 1613262              | 1591016              | 1591017        |
| Lock sensing                           |       | integrated           | prepared             |                |
| Locking force                          | [N]   | 980                  | 980                  |                |
| Locking force provided by spring force | [N]   | 28                   | 28                   |                |
| Repeat accuracy                        | [mm]  | 0.015                | 0.015                |                |
| Weight                                 | [kg]  | 0.19                 | 0.19                 | 0.08           |
| Max. distance when locking             | [mm]  | 1.5                  | 1.5                  |                |
| Number of pneumatic feed-throughs      |       | 6x M5                | 6x M5                | 6x M5          |
| Lock/unlock main connection            |       | M5                   | M5                   |                |
| Max. permissible XY axis offset        | [mm]  | ±1                   | ±1                   | ±1             |
| Max. permissible angular offset XY     | [°]   | ±0.8                 | ±0.8                 | ±0.8           |
| Max. permissible angular offset Z      | [°]   | ±2                   | ±2                   | ±2             |
| Robot-side connection                  |       | ISO 9409-1-31.5-4-M5 | ISO 9409-1-31.5-4-M5 |                |
| Min./max. ambient temperature          | [°C]  | 5/60                 | 5/60                 | 5/60           |
| Nominal operating pressure             | [bar] | 6                    | 6                    | 6              |
| Min./max. operating pressure           | [bar] | 4.5/7                | 4.5/7                | 4.5/7          |
| Screw connection diagram               |       | S7                   | S7                   | S7             |
| Opening/closing time                   | [s]   | 0.1/0.1              | 0.1/0.1              |                |
| Cylinder volume per double stroke      | [cm³] | 7.1                  | 7.1                  |                |
| Flow rate at 6 bar (per feed-through)  |       | 150 l/min (M5)       | 150 l/min (M5)       | 150 l/min (M5) |
| Max. dynamic moment Mx                 | [Nm]  | 30                   | 30                   | 30             |
| Max. dynamic moment My                 | [Nm]  | 30                   | 30                   | 30             |
| Max. dynamic moment Mz                 | [Nm]  | 50                   | 50                   | 50             |
| Force Fx max. dynamic                  | [N]   | 600                  | 600                  | 600            |
| Force Fy max. dynamic                  | [N]   | 600                  | 600                  | 600            |
| Force Fz max. dynamic                  | [N]   | 370                  | 370                  | 370            |

### Main view



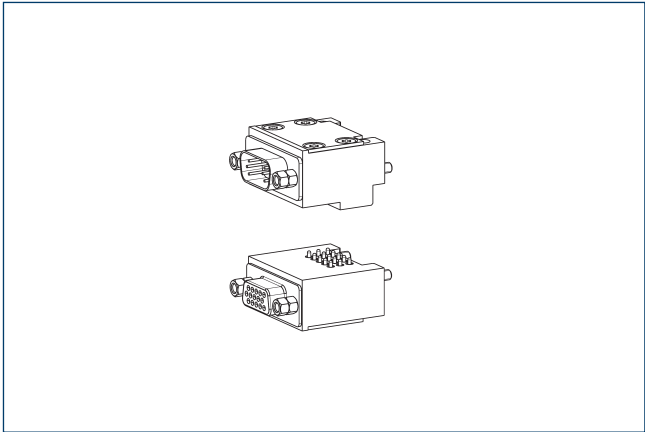
- |                                 |                                                                   |
|---------------------------------|-------------------------------------------------------------------|
| A, a Air connection locked      | 27 Through holes for screw connections                            |
| B, b Air connection unlocked    | 90 Attachment kit for lock/unlock monitoring (bracket and sensor) |
| 1 Robot-side connection         | 91 Axial air connection (supplied with locking screw)             |
| 2 Tool-side connection          | 95 Fit for centering pins                                         |
| 19 Mounting surface for options | 96 Fit for centering                                              |
| 24 Bolt circle                  |                                                                   |
| 25 Pneumatic feed-throughs      |                                                                   |

Modular storage rack CTS



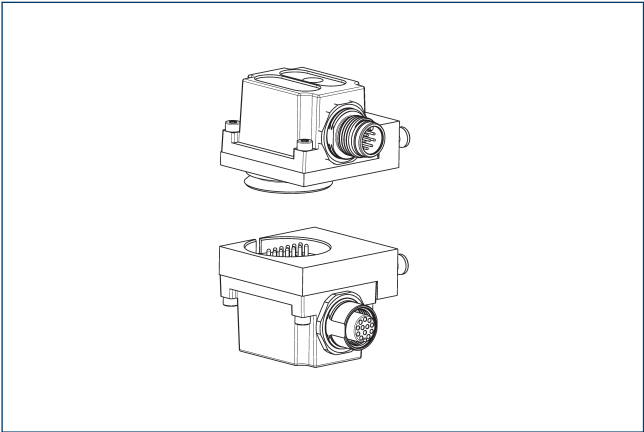
① For detailed information, see the "CTS" chapter in the catalog, or visit [schunk.com](http://schunk.com).

Optional modules COS



① For detailed information and suitable cable connectors, see the "COS" chapter in the catalog, or visit [schunk.com](http://schunk.com).

Optional modules COB

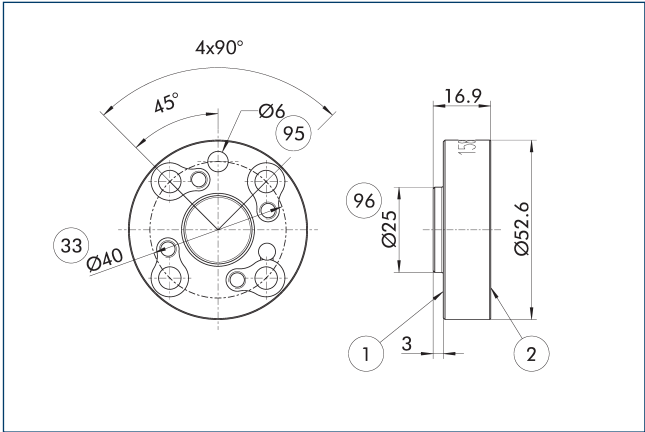


An adapter plate is required to mount COB option modules on CPS tool changers.

| Description    | ID      | Screw connection diagram |
|----------------|---------|--------------------------|
| Adapter plate  |         |                          |
| COS Z84-A-S7/B | 1618198 | S7                       |
| COS Z84-K-S7/B | 1618197 | S7                       |

① For detailed information and suitable cable connectors, see the "COB" chapter in the catalog, or visit [schunk.com](http://schunk.com).

Adapter plate ISO-A40-R

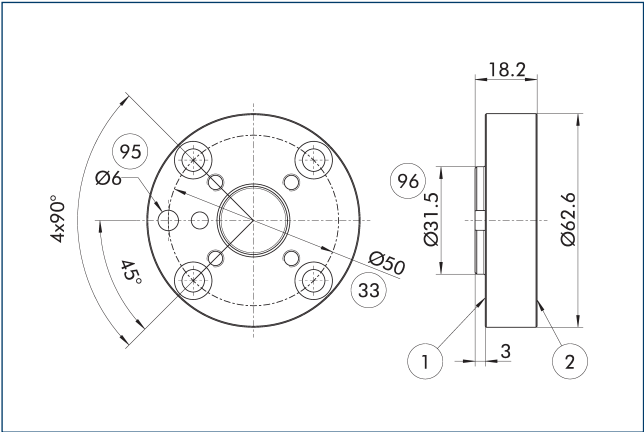


- ① Robot-side connection
- ② Tool-side connection
- ③ DIN ISO-9409 bolt circle
- ⑨5 Fit for centering pins
- ⑨6 Fit for centering

Robot side adapter plate

| Description     | ID      |  |
|-----------------|---------|--|
| Adapter plate   |         |  |
| A-IS0040/CPS007 | 1581604 |  |

Adapter plate ISO-A50-R

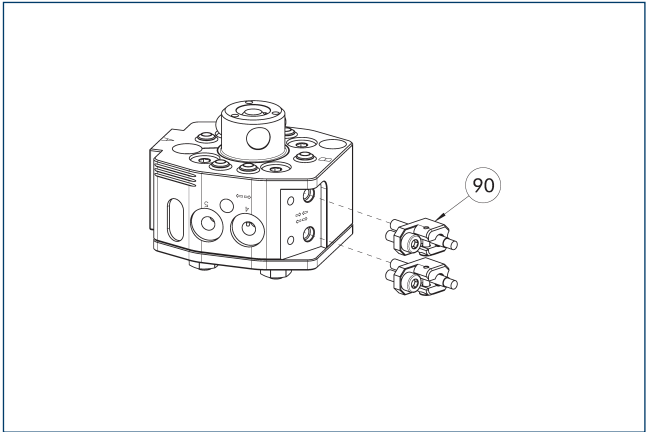


- 1 Robot-side connection
- 2 Tool-side connection
- 3 DIN ISO-9409 bolt circle
- 95 Fit for centering pins
- 96 Fit for centering

Robot side adapter plate

| Description     | ID      |  |
|-----------------|---------|--|
| Adapter plate   |         |  |
| A-IS0050/CPS007 | 1581606 |  |

Assembly situation of the locking monitoring



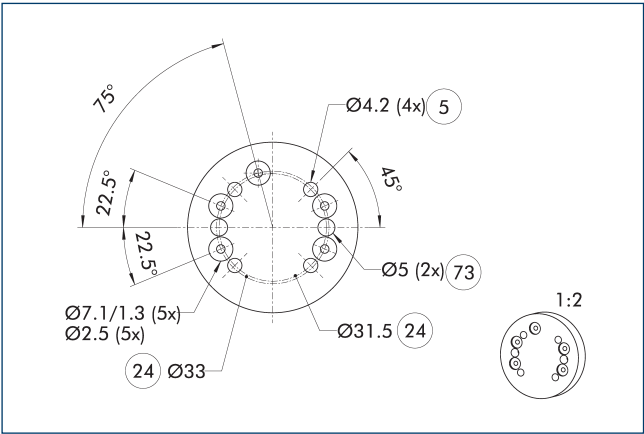
- 90 Attachment kit for lock/unlock monitoring (bracket and sensor)

The drawing shows the installation situation with the prepared locking monitoring.

| Description                         | ID      |  |
|-------------------------------------|---------|--|
| Attachment kit for proximity switch |         |  |
| AS-CPS-007                          | 1610158 |  |

- ① The K-S variants of the CPS-K already have lock monitoring integrated, so there is no need to order an additional attachment kit. The scope of delivery of each attachment kit contains one preset sensor with bracket, meaning that two attachment kits are required per CPS-K.

Design of an adapter plate for using the axial air feed-through



- 5 Through hole for connection with screws
- 24 Bolt circle
- 73 Fit for centering pins

The adapter plate serves as an interface between the change adapter and the tool of the customer. To ensure correct use of the axial air feed-throughs, the counterbores shown in the drawing must be taken into account when designing the adapter plate. The appropriate seals are included in the accessory kit.



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