



Hand in hand for tomorrow



Product data sheet

Automatic tool changers CPS 046

Modular. Robust. Flexible.

Automatic tool changers CPS

Pneumatically actuated tool changer with self-retaining function in the event of a loss of compressed air, the integrated piston spring ensures that gap formation is minimized.

Field of application

Universally applicable (e.g., for handling tasks or machine loading) with short change-over times between an end effector such as a gripper or a customer's tool.

Advantages – Your benefits

Wide range of sizes with 18 sizes, the CPS enables an optimal selection for every application

Versatile media transmission extensive range of optional modules for feed-through of electrical and fluidic media extends the application possibilities of the tool change system

Durability The use of hardened and stainless steel in all functional parts increases the bearing load capacity and extends the service life

Easy assembly Installation is quick and easy using standardized adapter plates or directly on the mechanical interface

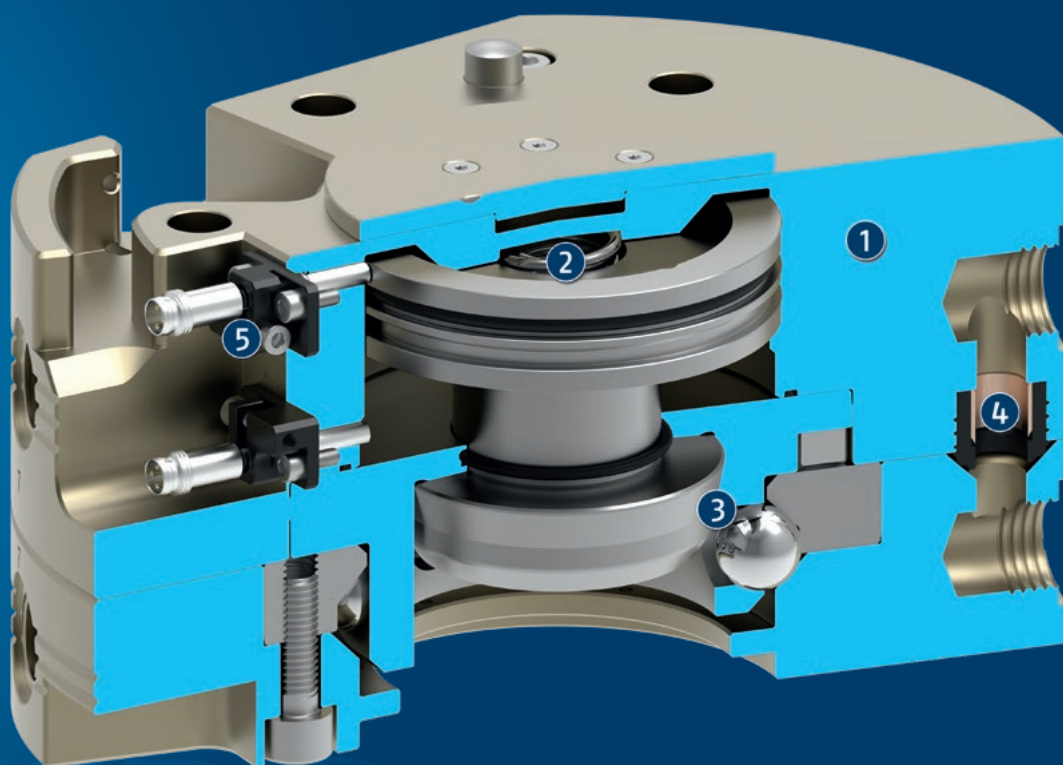


Sizes
Quantity: 18

Functional description

The automatic tool changer CPS consists of a change master (CPS-K) and a change adapter (CPS-A). The CPS-K that is mounted on the robot couples and decouples the CPS-A which is mounted on the tool. The pneumatically

actuated locking piston ensures a reliable connection. Suitable option modules supply the coupled tool.



- ① **Housing**
Weight-optimized due to the use of high-strength, hard-coated aluminum alloy
- ② **Piston**
Pneumatically driven, ensures locking/unlocking of the system
- ③ **Locking mechanism**
Functional parts are made of hardened stainless steel. Locking balls ensure a quick and secure connection. Self-retaining during compressed air drop. Integrated spring prevents gap formation between master and adapter.
- ④ **Integrated pneumatic feed-throughs**
Minimization of the interfering contour. Also suitable for transferring vacuum.
- ⑤ **Sensor monitoring of the locking device**
Optional, for monitoring in a reliable process

General notes about the series

Actuation: pneumatic, with filtered compressed air as per ISO 8573-1:2010 [7:4:4].

Operating principle: piston-actuated balls with integrated spring (to support the locked piston position)

Media transmission: variable via attachment feed-through modules, depending on the unit size

Housing: The housing consists of high-strength, hard-coated aluminum alloy. The functional components are made of hardened corrosion free steel.

Warranty: 24 months

Service life characteristics: on request

Harsh environmental conditions: Please note that use under harsh environmental conditions (e.g. in the coolant area, cast and grinding dust) can considerably reduce the service life of the units, and we will not take over any warranty. However, in many cases we can find a solution. Please contact us for assistance.

Minimum pressure: The minimum pressure is the required minimum pressure to lock the system. This pressure must be continuously present during operation.

Self-retaining: The automatic tool changer has a self-retaining feature that prevents the tool from falling off in case of the pressure drop. The change master and change adapter can be separated by pneumatically actuating the piston.

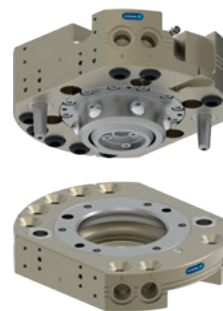


Application example

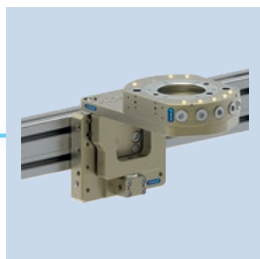
- | | |
|-------------------------------|-----------------------------------|
| ❶ Automatic tool changers CPS | ❹ Universal gripper EGU |
| ❷ Optional modules COS | ❺ 2-finger parallel gripper JGP-P |
| ❸ Modular storage rack CTS | |

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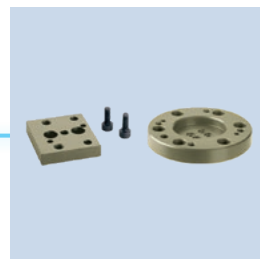
The following components make the product even more productive – the suitable addition for the highest functionality, flexibility, reliability, and controlled production.



Optional modules COS



Modular storage rack CTS



Adapter plates

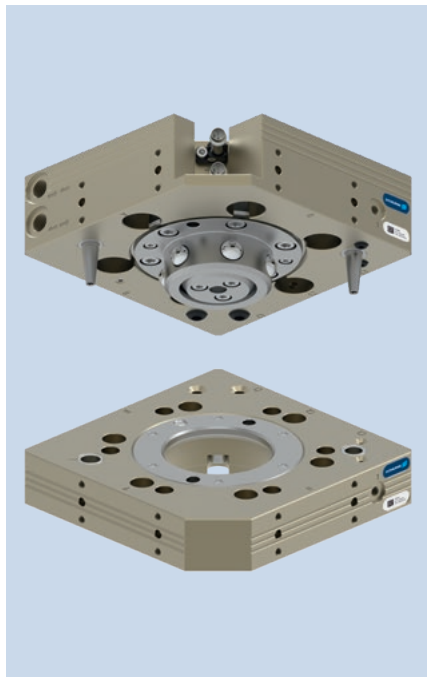


Universal gripper

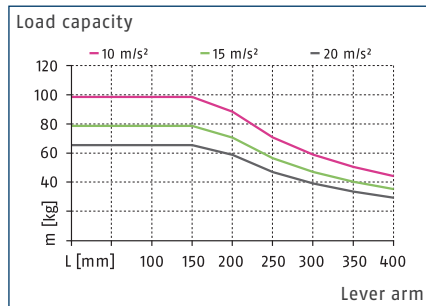


Proximity switch

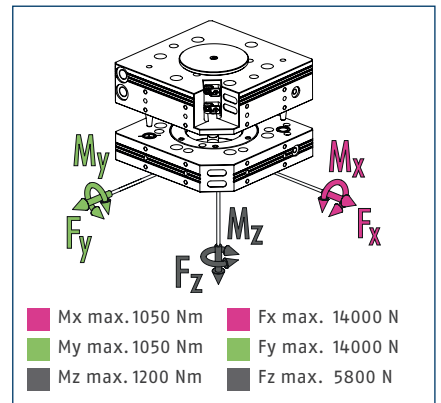
① For more information on these products can be found on the following product pages or at schunk.com.



Load chart



Max. loads



① This is the sum of all static loads that are permitted to act on the tool changer.

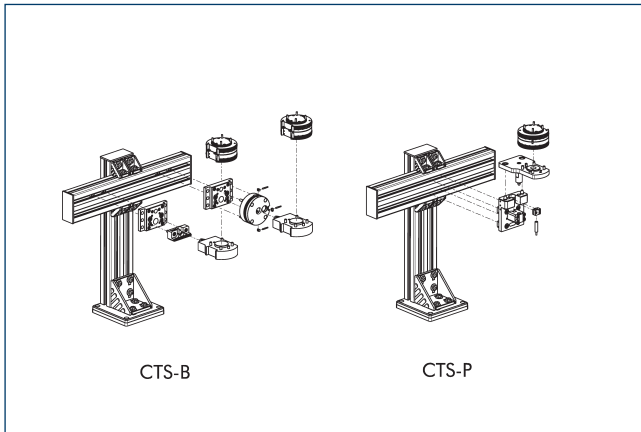
Technical data

Description		CPS 046-K-S	CPS 046-K	CPS 046-A
		Change head	Change head	Tool
ID		1613284	1590984	1590986
Lock sensing		integrated	prepared	
Locking force	[N]	5800	5800	
Locking force provided by spring force	[N]	104	104	
Repeat accuracy	[mm]	0.015	0.015	
Weight	[kg]	2	2	1.1
Max. distance when locking	[mm]	2.5	2.5	
Number of pneumatic feed-throughs		2x G1/8"	2x G1/8"	2x G1/8"
Number of pneumatic feed-throughs		2x M5	2x M5	2x M5
Lock/unlock main connection		G1/8"	G1/8"	
Max. permissible XY axis offset	[mm]	±1.5	±1.5	±1.5
Max. permissible angular offset XY	[°]	±1	±1	±1
Max. permissible angular offset Z	[°]	±2	±2	±2
Robot-side connection		ISO 9409-1-100-6-M8	ISO 9409-1-100-6-M8	
Tool-side connection				ISO 9409-1-100-6-M8
Min./max. ambient temperature	[°C]	5/60	5/60	5/60
Nominal operating pressure	[bar]	6	6	6
Min./max. operating pressure	[bar]	4.5/7	4.5/7	4.5/7
Screw connection diagram		5 x J	5 x J	5 x J
Opening/closing time	[s]	0.1/0.1	0.1/0.1	
Cylinder volume per double stroke	[cm³]	48		
Flow rate at 6 bar (per feed-through)		650 l/min (G1/8")	650 l/min (G1/8")	650 l/min (G1/8")
Flow rate at 6 bar (per feed-through)		150 l/min (M5)	150 l/min (M5)	150 l/min (M5)
Max. dynamic moment Mx	[Nm]	350	350	350
Max. dynamic moment My	[Nm]	350	350	350
Max. dynamic moment Mz	[Nm]	400	400	400
Force Fx max. dynamic	[N]	4600	4600	4600
Force Fy max. dynamic	[N]	4600	4600	4600
Force Fz max. dynamic	[N]	1950	1950	1950

[illegible]

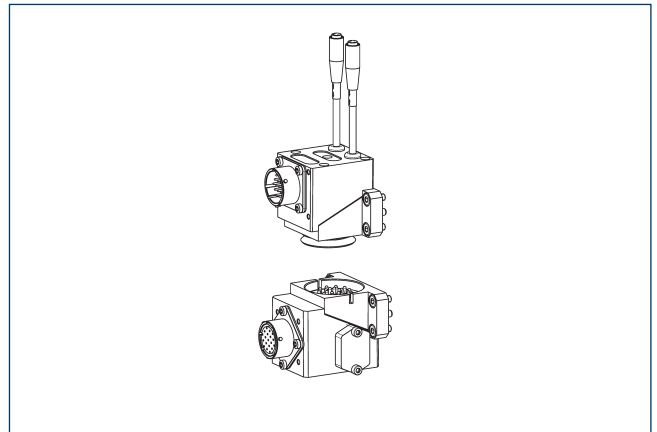
A, a Air connection locked	24 Bolt circle
B, b Air connection unlocked	25 Pneumatic feed-throughs
1 Robot-side connection	90 on both sides
2 Tool-side connection	91 Sensor connections for the lock monitoring
5 Through hole for connection with screws	95 Fit for centering pins
19 Mounting surface for options	96 Fit for centering

Modular storage rack CTS



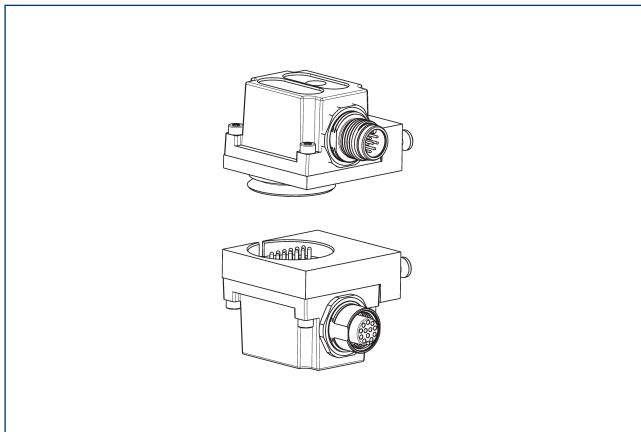
① For detailed information, see the "CTS" chapter in the catalog, or visit schunk.com.

Optional modules COS



① For detailed information and suitable cable connectors, see the "COS" chapter in the catalog, or visit schunk.com.

Optional modules COB

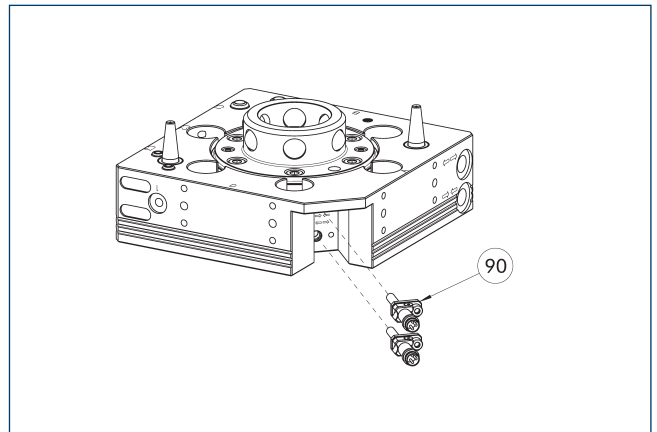


An adapter plate is required to mount COB option modules on CPS tool changers.

Description	ID	Screw connection diagram
Adapter plate		
COS Z83-J/B	1610155	J

① For detailed information and suitable cable connectors, see the "COB" chapter in the catalog, or visit schunk.com.

Assembly situation of the locking monitoring



90 Attachment kit for lock/unlock monitoring (bracket and sensor)

The drawing shows the installation situation with the prepared locking monitoring.

Description	ID	
Attachment kit for proximity switch		
AS-CPS-046	1610159	

① The K-S variants of the CPS-K already have lock monitoring integrated, so there is no need to order an additional attachment kit. The scope of delivery of each attachment kit contains one preset sensor with bracket, meaning that two attachment kits are required per CPS-K.



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