



Superior Clamping and Gripping



Product data sheet

Universal gripper JGZ

Loadable. Reliable. Compact.

Universal gripper JGZ

Universal 3-finger centric gripper of the compact class with T-slot guidance and best cost-performance ratio

Field of application

Optimum standard solution for many fields of application. Universal application in clean and slightly dirty surroundings in machine building and plant building industry, assembly and handling as well as automotive industry.

Advantages – Your benefits

A firm focus on the essentials for maximum profitability

Sturdy T-slot guidance for the precise handling of different workpieces

Compact dimensions and low weight for minimal interfering contours in handling

High maximum moments possible suitable for using long gripper fingers

Wedge-hook design for high power transmission and synchronized gripping

Comprehensive sensor accessories for monitoring and control of the stroke position

Fastening at one gripper side in two screw directions for universal and flexible gripper assembly

Air supply via hose-free direct connection or screw connections for flexible pressure supply in all automated systems



Sizes
Quantity: 7



Weight
0.12 .. 8 kg



Gripping force
255 .. 7990 N



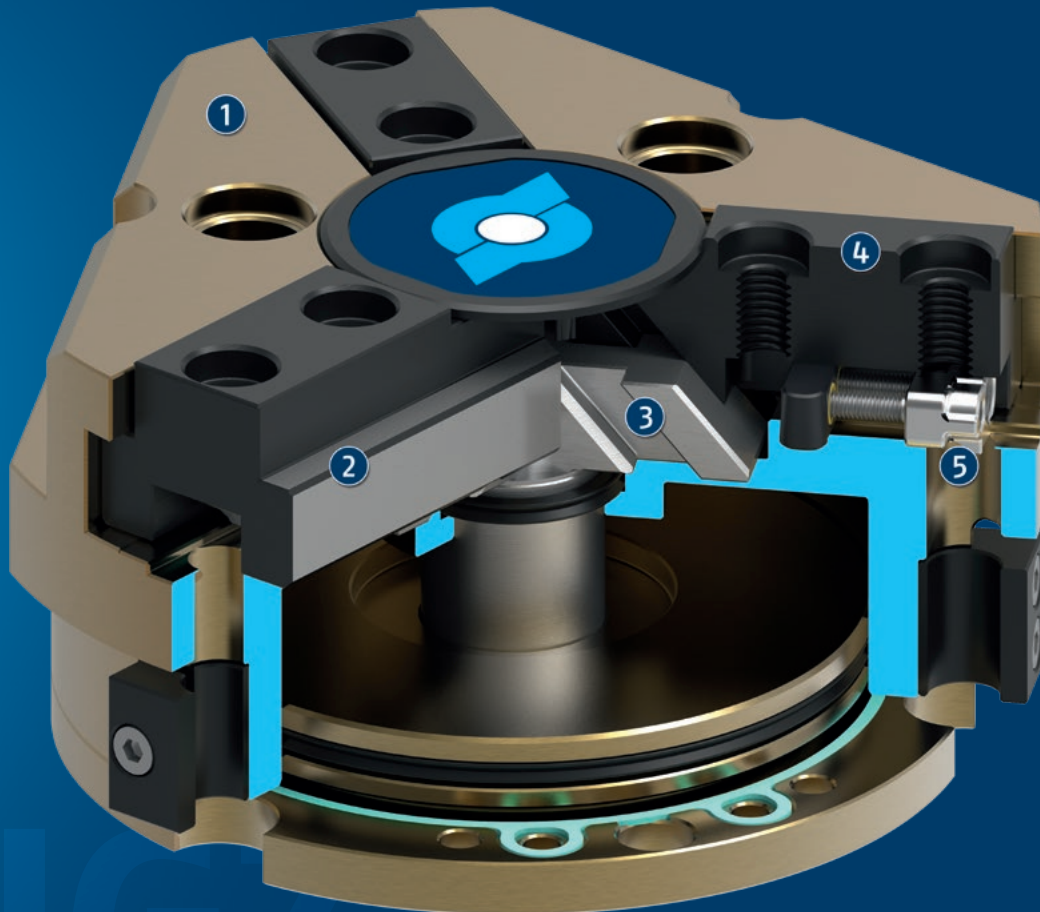
Stroke per jaw
2.5 .. 16 mm



Workpiece weight
1.25 .. 30 kg

Functional description

The piston is moved up and down by compressed air.
The angled active surfaces of the wedge-hook produce a synchronized, centric jaw movement.



- ① **Housing**
is weight-optimized due to the use of high-strength aluminum alloy
- ② **T-slot guidance**
loadable, robust base jaw guidance for extremely long gripper fingers
- ③ **Wedge-hook design**
for high force transmission and centric gripping
- ④ **Base jaw**
for the connection of workpiece-specific gripper fingers
- ⑤ **Sensor system**
Proximity switch can be assembled without mounting kit

General notes about the series

Operating principle: Wedge-hook kinematics

Housing material: Aluminum alloy, anodized

Base jaw material: Steel

Actuation: pneumatic, with filtered compressed air as per ISO 8573-1:2010 [7:4:4].

Warranty: 24 months

Service life characteristics: on request

Scope of delivery: Brackets for proximity switches, centering sleeves, O-rings for direct connection, assembly instructions (operating manual with declaration of incorporation is available online)

Gripping force maintenance device: possible by using the version with mechanical gripping force maintenance or pressure maintenance valve SDV-P

Gripping force: is the arithmetic sum of the individual force applied to each jaw at distance P (see illustration).

Finger length: is measured from the reference surface as the distance P in direction to the main axis.

The maximum permissible finger length applies until the nominal operating pressure is achieved. With higher pressures, the finger length must be reduced proportionally to the nominal operating pressure.

Repeat accuracy: is defined as a distribution of the end Position for 100 consecutive strokes.

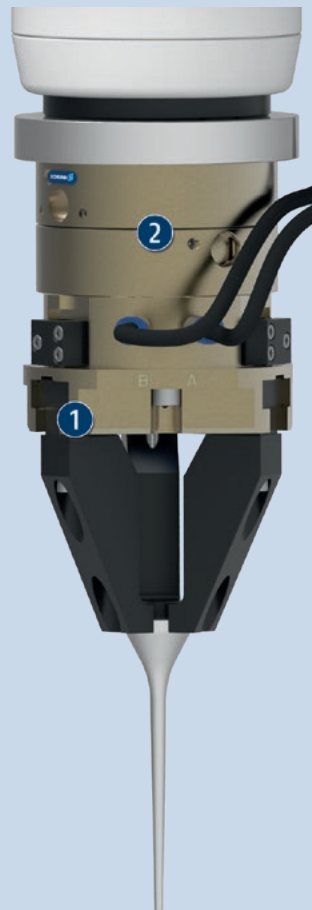
Workpiece weight: is calculated for force-fit gripping with a coefficient of static friction of 0.1 and a safety factor of 2 against workpiece slippage at acceleration due to gravity g. For form-fit or capture gripping, there are significantly higher permissible workpiece weights.

Closing and opening times: are movement times of the base jaws only, without application-specific gripper fingers. Valve switching times, hose fill times, or PLC reaction times are not included, and are to be considered when cycle times are calculated.

Application example

Tactile assembly of insertion aids in cylinder heads

- ❶ 3-finger centric gripper JGZ with workpiece-specific gripper fingers
- ❷ Compensation unit AGE-F

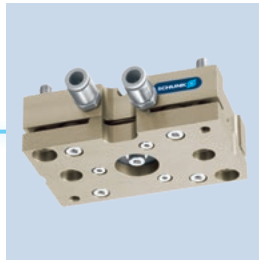


SCHUNK offers more ...

The following components make the product even more productive – the suitable addition for the highest functionality, flexibility, reliability, and controlled production.



Compensation unit



Tolerance compensation unit



Pressure maintenance valve



Universal intermediate jaw



Flexible position sensor



Analog position sensor



Finger blank



Jaw quick-change system



Magnetic switches



Inductive proximity switches

① For more information on these products can be found on the following product pages or at schunk.com.

Options and special information

Gripping force maintenance version AS/IS: The mechanical gripping force maintenance version ensures minimum gripping force even in the event of a pressure drop. In the AS/S version this acts as a closing force, in the IS version as an opening force.

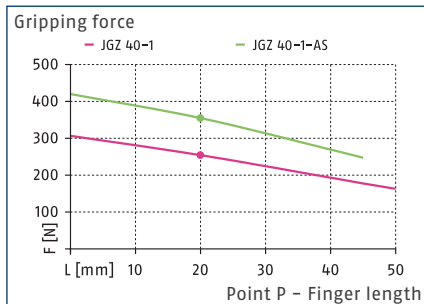
The JGZ series is especially suitable for economic handling solutions and distinguishes by its high cost-benefit ratio.

JGZ 40

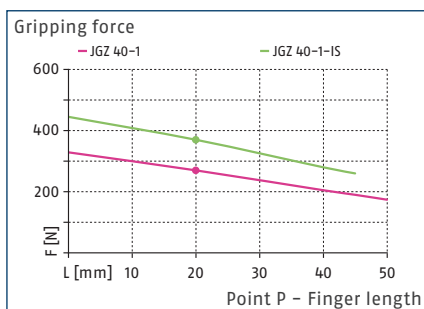
Universal gripper



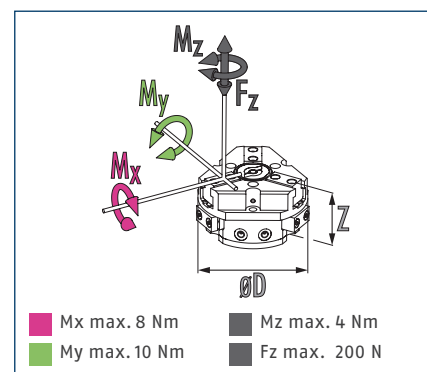
Gripping force O.D. gripping



Gripping force I.D. gripping



Dimensions and maximum loads



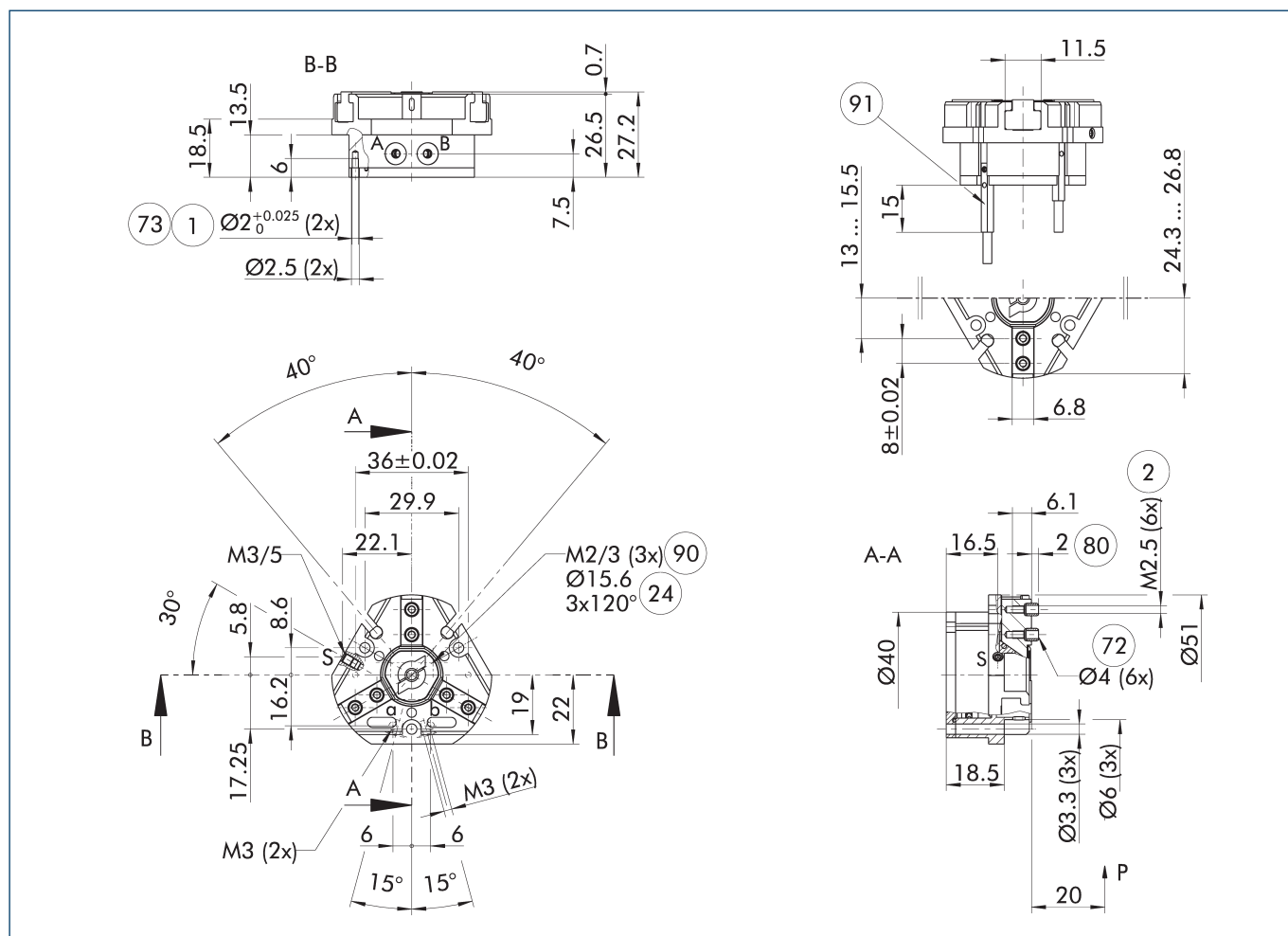
① The indicated moments and forces are static values, apply for each base jaw and may appear simultaneously. Loads may additionally occur to the moment produced by the gripping force itself.

Technical data

Description		JGZ 40	JGZ 40-AS	JGZ 40-IS
ID		0308900	0308901	0308902
Stroke per jaw	[mm]	2.5	2.5	2.5
Closing/opening force	[N]	255/270	355/-	-/370
Min. spring force	[N]		100	100
Weight	[kg]	0.12	0.15	0.15
Recommended workpiece weight	[kg]	1.25	1.25	1.25
Fluid consumption double stroke	[cm ³]	5	9	9
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	4/6/6.5
Min./max. air purge pressure	[bar]	0.5/1	0.5/1	0.5/1
Closing/opening time	[s]	0.02/0.03	0.02/0.04	0.04/0.02
Closing/opening time with spring	[s]		0.05	0.05
Max. permissible finger length	[mm]	50	45	45
Max. permissible weight per finger	[kg]	0.1	0.1	0.1
IP protection class		40	40	40
Min./max. ambient temperature	[°C]	5/90	5/90	5/90
Repeat accuracy	[mm]	0.01	0.01	0.01
Dimensions Ø D x Z	[mm]	51 x 27.2	51 x 35.2	51 x 35.2

① It may take a few 100 gripping cycles until the full gripping force (as indicated in the data table) will be available.

Main view



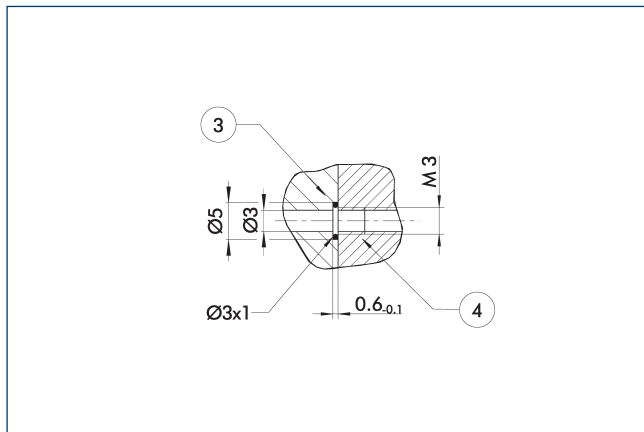
The drawing shows the gripper in the basic version with closed jaws, without dimensional consideration of the options described below.

- ① As an alternative/in addition to spring-assisted mechanical gripping force maintenance, the SDV-P pressure maintenance valve can be used for I.D. and O.D. gripping (see "Accessories" section of catalog).

- A, a Main / direct connection, gripper opening
- B, b Main / direct connection, gripper closing
- S Air purge connection
- ① Gripper connection
- ② Finger connection
- ②4 Bolt circle

- 72 Fit for centering sleeves
- 73 Fit for centering pins
- 80 Depth of the centering sleeve hole in the counter part
- 90 Thread below the cover for fastening external attachments
- 91 Sensor MMS 22..

Hose-free direct connection M3

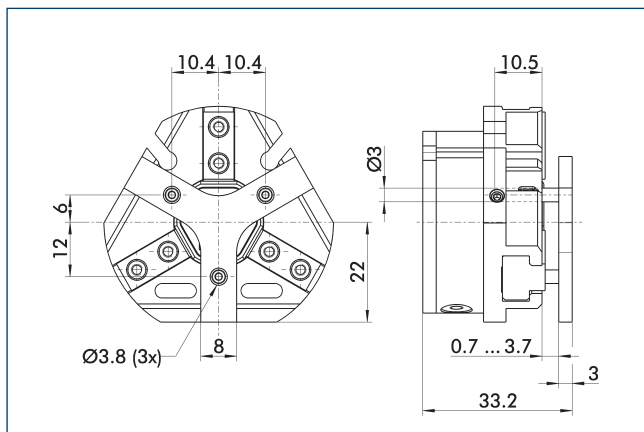


③ Adapter

④ Grippers

The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

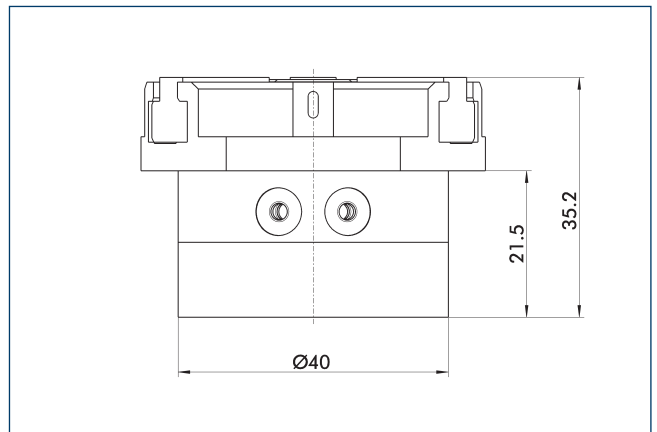
Spring-loaded pressure piece



For spring-supported positioning of the workpiece against a stop after the gripper has opened. Especially developed for loading machines.

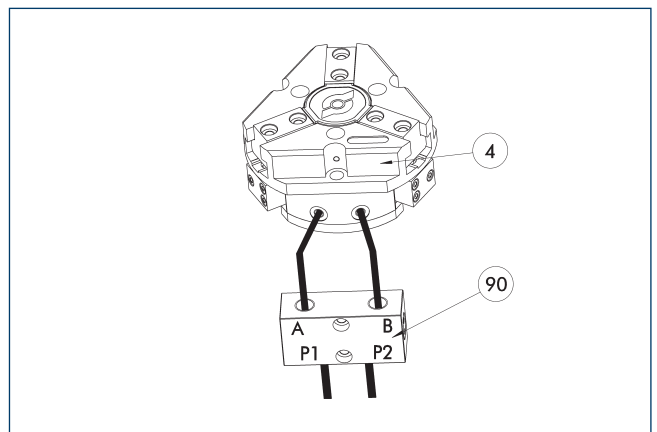
Description	ID	Stroke [mm]	Min. force [N]
Spring-loaded pressure piece			
A-PZN-plus 40	0303718	2.5	5

Gripping force maintenance version AS/IS



The mechanical gripping force maintenance device ensures that a minimum clamping force will be applied even if there is a drop in pressure. In the AS/S variant this acts as a closing force, in the IS variant as an opening force. Besides this, gripping force maintenance can be used to increase gripping force or for single actuated gripping.

SDV-P pressure maintenance valve



④ Grippers

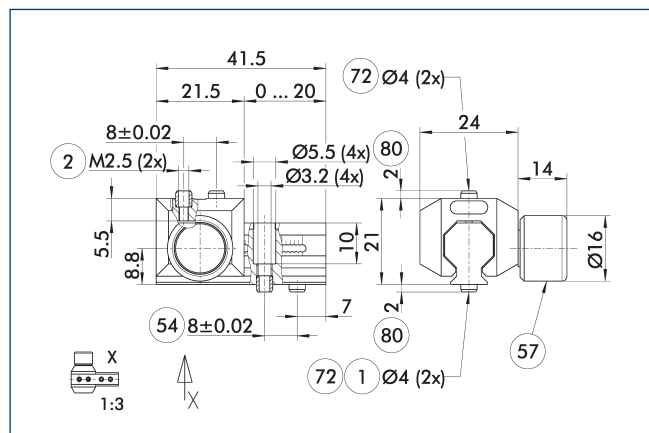
⑨⑩ SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter [mm]
Pressure maintenance valve		
SDV-P 04	0403130	6
Pressure maintenance valve with air bleed screw		
SDV-P 04-E	0300120	6

① In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

Finger blanks ABR/SBR-PGZN-plus 40



-
- Technical drawing of a mechanical part, showing a front view and a cross-section A-A.
- Front View Dimensions:**
- Overall width: 10
 - Overall height: 22.2
 - Central hole diameter: $\varnothing 4$
 - Distance from top edge to center of hole: 8 ± 0.02
 - Distance from bottom edge to center of hole: 4
 - Distance from side edge to center of hole: 4 (2x)
 - Angle: 30° (2x)
- Cross-section A-A Dimensions:**
- Overall width: 40
 - Overall height: 35.5
 - Central hole diameter: $\varnothing 4$ (2x)
 - Distance from top edge to center of hole: 1
 - Distance from bottom edge to center of hole: 2
 - Distance from side edge to center of hole: 5
 - Distance from side edge to center of hole: $\varnothing 2.7$ (2x)
 - Distance from side edge to center of hole: $\varnothing 4$ (2x)

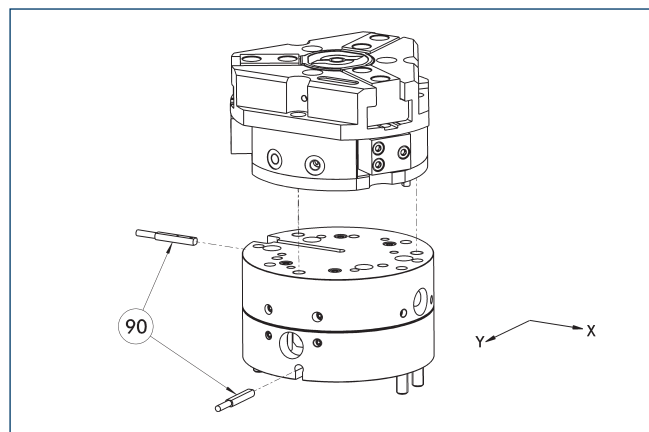
- (72) Fit for centering sleeves

The drawing shows the UZB universal intermediate jaw.

Description	ID	Grid dimension
		[mm]
Universal intermediate jaw		
UZH 40	0300040	1
Finger blank		
ABR-PGZN-plus 40	0300008	
SBR-PGZN-plus 40	0300018	

Description	ID	Material	Scope of delivery
Finger blank			
ABR-PGZN-plus 40	0300008	Aluminum (3.4365)	1
SBR-PGZN-plus 40	0300018	Steel (1.7131)	1

- ### Compensation unit AGE-F

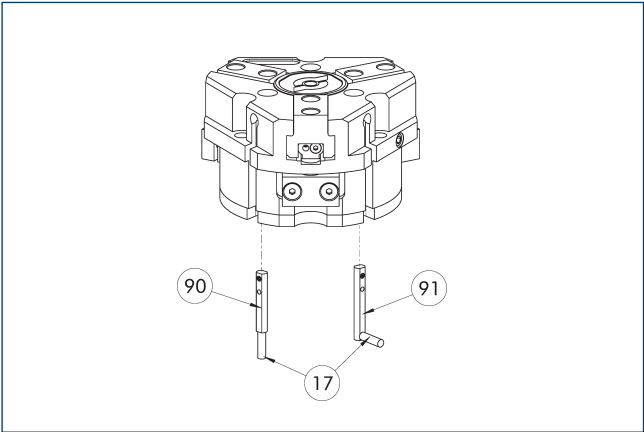


- ## 90 Monitoring

Grippers can be directly mounted without an adapter plate. For details see our catalog [Gripping](#) or [Robot Accessories](#).

Description	ID	Compensation XY	Reset force	Often combined
		[mm]	[N]	
Compensation unit				
AGE-F-XY-031-1	0324900	± 1.5	1.5	
AGE-F-XY-031-2	0324901	± 1.5	4	
AGE-F-XY-031-3	0324902	± 1.5	5.5	●

Electronic magnetic switch MMS



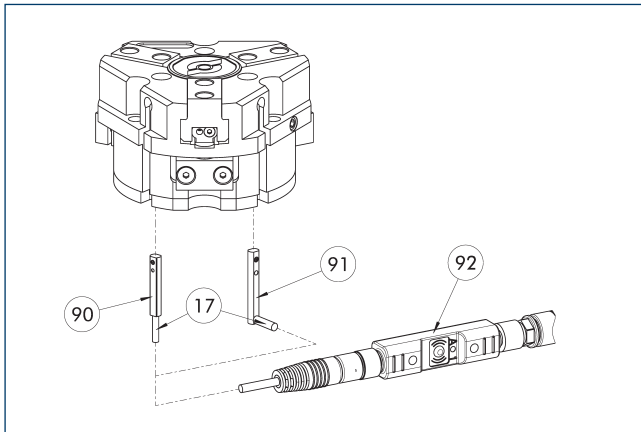
- 17 Cable outlet
- 91 Sensor MMS 22...-SA
- 90 Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
Clip for connector/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



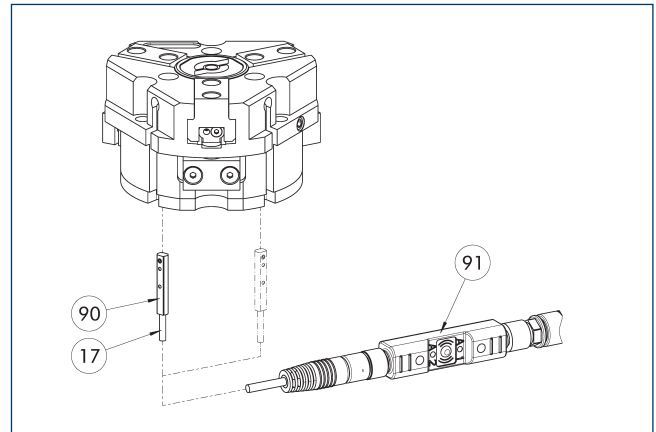
- 17 Cable outlet
 90 Sensor MMS 22 PI1-...
 91 Sensor MMS 22 ...-PI1-...-SA
 92 Connector teaching tool ST

Position monitoring with one programmable position per sensor and integrated electronic system in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery, ID 0301030) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	
Plug teaching tool		
ST-MMS 22-PI1-PNP	0301025	

- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI2



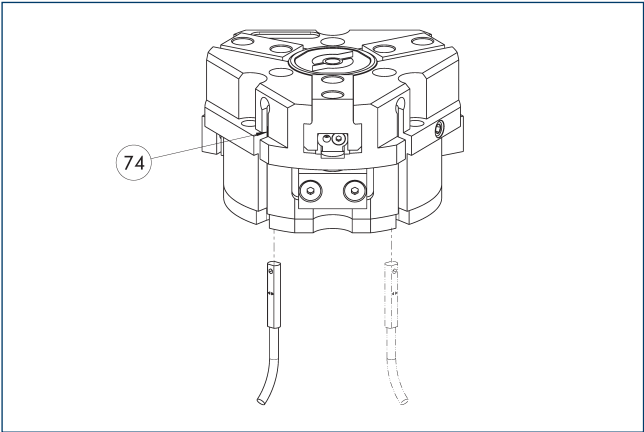
- 17 Cable outlet
 90 MMS 22-PI2-... sensor
 91 Connector teaching tool ST

Position monitoring with two programmable positions per sensor and electronics integrated in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery, ID 0301030) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI2-S-M8-PNP	0301180	●
MMSK 22-PI2-S-PNP	0301182	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI2-S-M8-PNP-SA	0301186	●
MMSK 22-PI2-S-PNP-SA	0301188	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI2-S-M8-PNP-HD	0301130	●
MMSK 22-PI2-S-PNP-HD	0301132	
Plug teaching tool		
ST-MMS 22-PI2-PNP	0301026	

- ① One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

MMS-P programmable magnetic switch

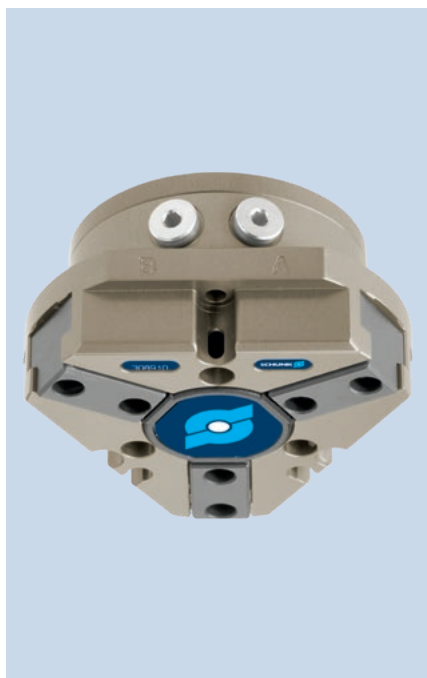


74 Limit stop for sensor

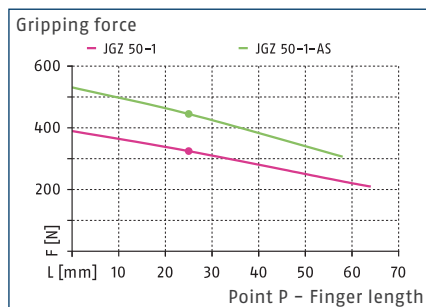
Position monitoring with two programmable positions per sensor. End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Programmable magnetic switch		
MMSK-P 22-S-PNP	0301371	
MMS-P 22-S-M8-PNP	0301370	●
Connection cables		
KA GLN0804-LK-00500-A	0307767	●
KA GLN0804-LK-01000-A	0307768	
KA WLN0804-LK-00500-A	0307765	
KA WLN0804-LK-01000-A	0307766	
Clip for connector/socket		
CLI-M8	0301463	
Sensor distributor		
V2-M8-4P-2XM8-3P	0301380	

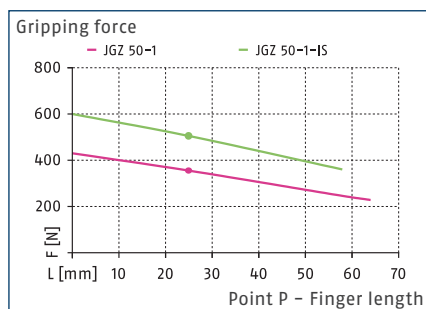
One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.



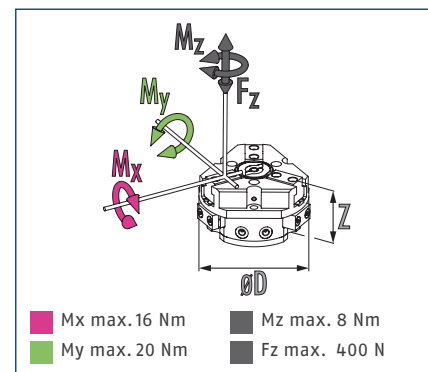
Gripping force O.D. gripping



Gripping force I.D. gripping



Dimensions and maximum loads



① The indicated moments and forces are static values, apply for each base jaw and may appear simultaneously. Loads may additionally occur to the moment produced by the gripping force itself.

Technical data

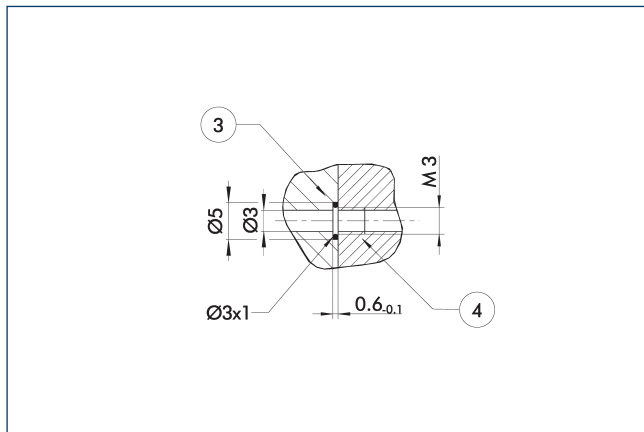
Description		JGZ 50-1	JGZ 50-1-AS	JGZ 50-1-IS
ID		0308910	0308911	0308912
Stroke per jaw	[mm]	4	4	4
Closing/opening force	[N]	325/355	445/-	-/505
Min. spring force	[N]		120	150
Weight	[kg]	0.25	0.3	0.3
Recommended workpiece weight	[kg]	1.6	1.6	1.6
Fluid consumption double stroke	[cm ³]	9	18	18
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	4/6/6.5
Min./max. air purge pressure	[bar]	0.5/1	0.5/1	0.5/1
Closing/opening time	[s]	0.03/0.03	0.02/0.04	0.04/0.02
Closing/opening time with spring	[s]		0.05	0.05
Max. permissible finger length	[mm]	64	58	58
Max. permissible weight per finger	[kg]	0.18	0.18	0.18
IP protection class		40	40	40
Min./max. ambient temperature	[°C]	5/90	5/90	5/90
Repeat accuracy	[mm]	0.01	0.01	0.01
Dimensions Ø D x Z	[mm]	64 x 34	64 x 44.5	64 x 44.5

① It may take a few 100 gripping cycles until the full gripping force (as indicated in the data table) will be available.

[illegible]

⑨1 Sensor MMS 22..

Hose-free direct connection M3

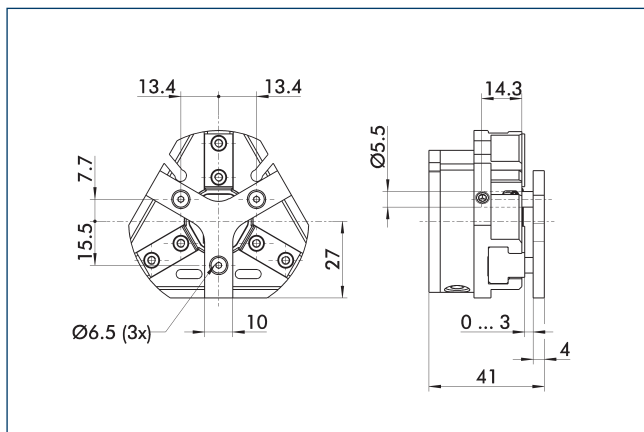


③ Adapter

④ Grippers

The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

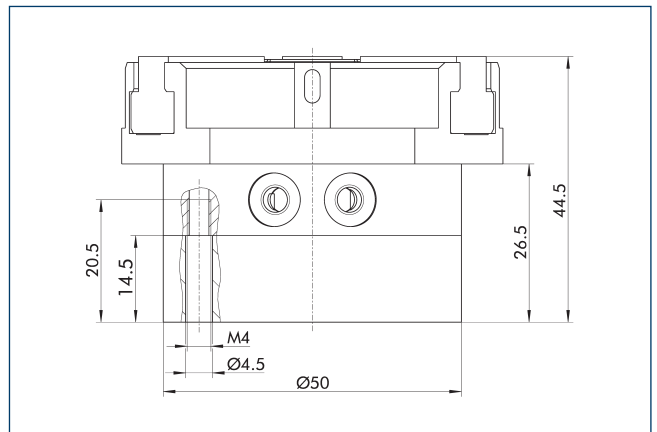
Spring-loaded pressure piece



For spring-supported positioning of the workpiece against a stop after the gripper has opened. Especially developed for loading machines.

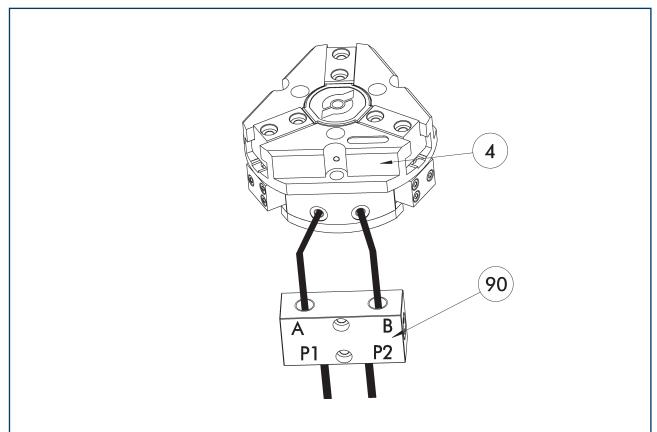
Description	ID	Stroke [mm]	Min. force [N]
Spring-loaded pressure piece			
A-PZN-plus 50	0303719	3	12

Gripping force maintenance version AS/IS



The mechanical gripping force maintenance device ensures that a minimum clamping force will be applied even if there is a drop in pressure. In the AS/S variant this acts as a closing force, in the IS variant as an opening force. Besides this, gripping force maintenance can be used to increase gripping force or for single actuated gripping.

SDV-P pressure maintenance valve



④ Grippers

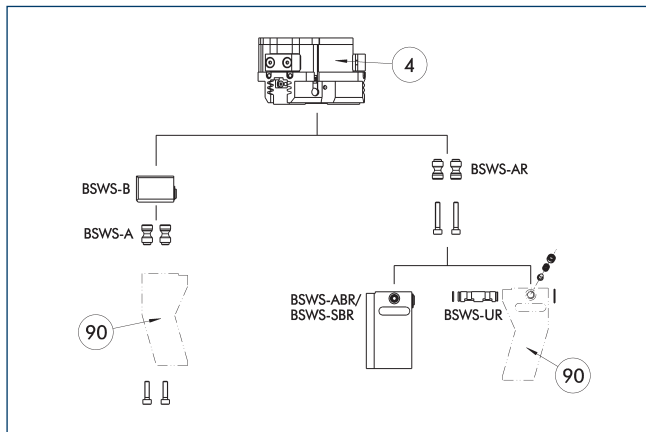
⑨⑩ SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter [mm]
Pressure maintenance valve		
SDV-P 04	0403130	6
Pressure maintenance valve with air bleed screw		
SDV-P 04-E	0300120	6

① In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

BSWS jaw quick-change jaw systems



④ Grippers

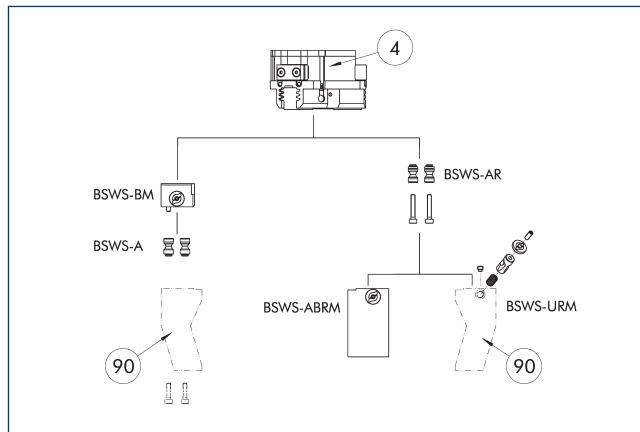
⑨ Customized gripper fingers

There are various jaw quick-change systems available for the gripper. For detailed information, please refer to the corresponding product.

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-A 50	0303020	2
BSWS-AR 50	0300091	2
Quick-change jaw system base		
BSWS-B 50	0303021	1
Jaw quick-change system finger blank		
BSWS-ABR-PGZN-plus 50	0300071	1
BSWS-SBR-PGZN-plus 50	0300081	1
Jaw quick-change system locking mechanism		
BSWS-UR 50	0302990	1

① If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked. Only systems that are listed in the table, can be used.

Jaw quick-change system BSWS-M



④ Grippers

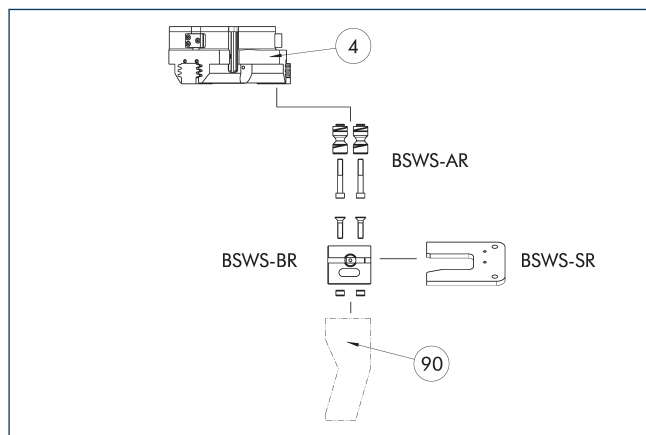
⑨ Customized gripper fingers

There are various jaw quick-change systems available for the gripper. For detailed information, please refer to the corresponding product.

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-A 50	0303020	2
BSWS-AR 50	0300091	2
Quick-change jaw system base		
BSWS-BM 50	1313899	1
Jaw quick-change system finger blank		
BSWS-ABRM-PGZN-plus 50	1420850	1
Jaw quick-change system locking mechanism		
BSWS-URM 50	1380614	1

① If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked. Only systems that are listed in the table, can be used.

Jaw quick-change system BSWS-R



④ Grippers

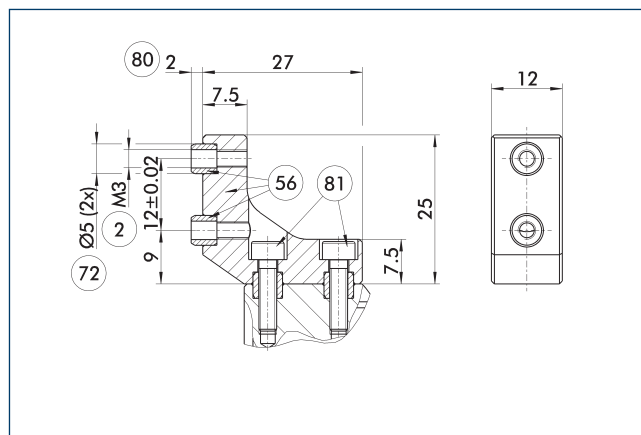
⑨⑩ Customized gripper fingers

If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked. Only systems that are listed in the table, can be used.

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-AR 50	0300091	2
Quick-change jaw system base		
BSWS-BR 50	1555889	1
Storage system		
BSWS-SR 50	1555948	1
Attachment kit for proximity switch		
AS-IN40-BSWS-SR 50/64	1561455	1
Inductive proximity switches		
IN 40-S-M8	0301474	

① Only systems that are listed in the table, can be used.

ZBA-L-plus 50 intermediate jaws



② Finger connection

⑤⑥ Included in the scope of delivery

⑦② Fit for centering sleeves

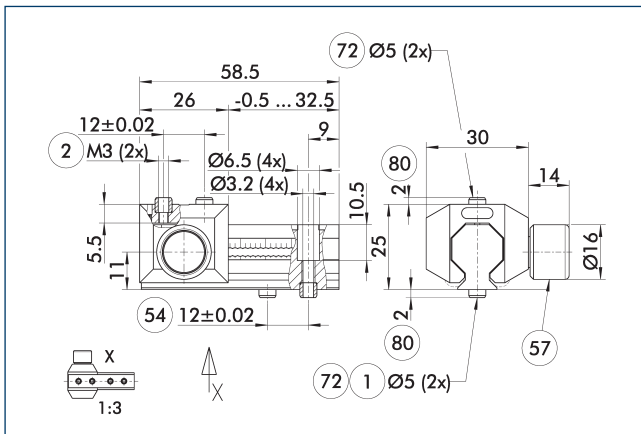
⑧⑩ Depth of the centering sleeve hole in the counter part

⑧① Not included in the scope of delivery

The optional ZBA-L-plus intermediate jaws allow the screw connection diagram of the top jaws to be rotated by 90°. This makes it easier to design and produce top jaws (particularly for long versions) because no deep through-bores are required.

Description	ID	Material	Finger interface	Scope of delivery
Intermediate jaw				
ZBA-L-plus 50	0311712	Aluminum	PGN-plus 50	1

UZZ 50 universal intermediate jaw



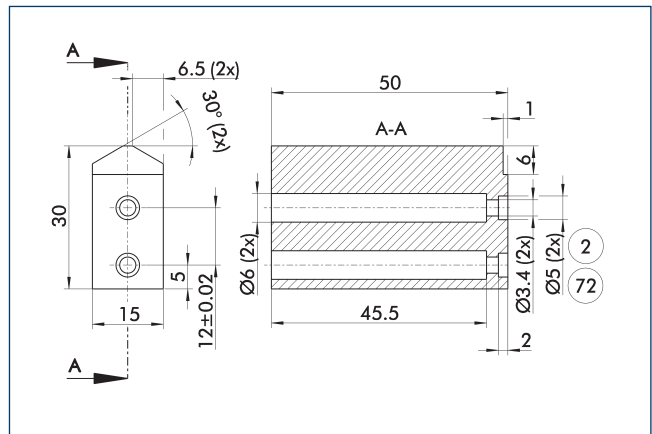
- ① Gripper connection ⑤7 Locking
 ② Finger connection 72 Fit for centering sleeves
 ⑤4 Optional right or left connection 80 Depth of the centering sleeve hole in the counter part

The drawing shows the UZZ universal intermediate jaw.

Description	ID	Grid dimension
		[mm]
Universal intermediate jaw		
UZZ 50	0300041	1.5
Finger blank		
ABR-PGZN-plus 50	0300009	
SBR-PGZN-plus 50	0300019	

- ① If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked.

Finger blanks ABR/SBR-PGZN-plus 50

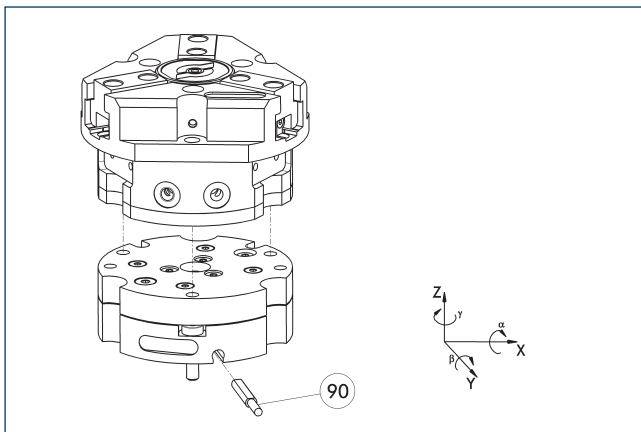


- ② Finger connection 72 Fit for centering sleeves

The drawing shows the finger blank which can be reworked by the customer.

Description	ID	Material	Scope of delivery
Finger blank			
ABR-PGZN-plus 50	0300009	Aluminum (3.4365)	1
SBR-PGZN-plus 50	0300019	Steel (1.7131)	1

Tolerance compensation unit TCU

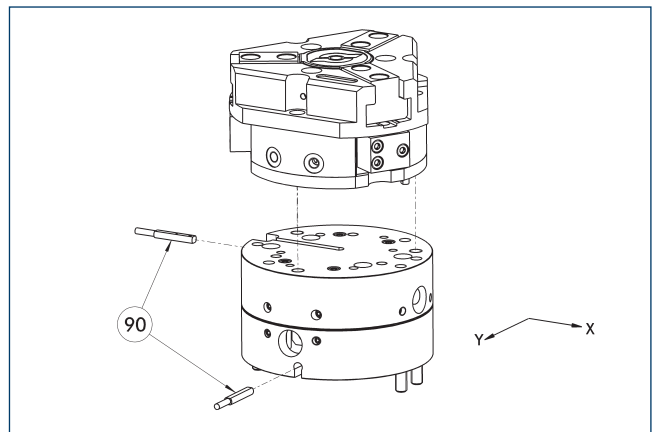


- 90 Monitoring of locking

Grippers can be directly mounted without an adapter plate. Tolerance compensation unit and gripper have an identical screw connection diagram. Therefore the tolerance compensation units can be assembled later. Please consider the additional assembly height of the tolerance compensation unit. For details please refer to our catalog robot accessories.

Description	ID	Locking	Deflection
Compensation unit			
TCU-Z-050-3-0V	0324749	no	±1°/±1°/±1,5°

Compensation unit AGE-F

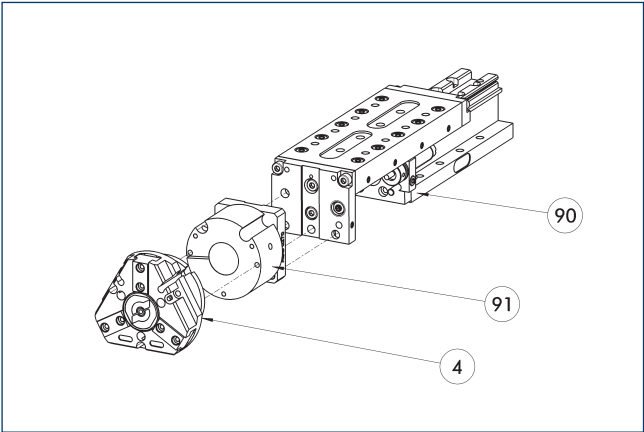


- 90 Monitoring

Grippers can be directly mounted without an adapter plate. For details see our catalog Gripping or Robot Accessories.

Description	ID	Compensation XY	Reset force	Often combined
		[mm]	[N]	
Compensation unit				
AGE-F-XY-040-1	0324920	± 2	3	
AGE-F-XY-040-2	0324921	± 2	4	
AGE-F-XY-040-3	0324922	± 2	4.5	●

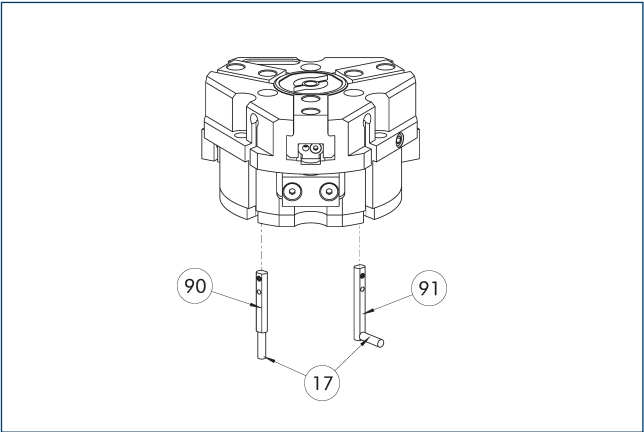
Modular Assembly Automation



- ④ Grippers
- ⑨① ASG adapter plate
- ⑨① Linear module CLM/KLM/LM/ELP/ELM/ELS/HLM

Grippers and linear modules can be combined with standard adapter plates from the modular assembly system. For more information see our main catalog "Modular Assembly Automation".

Electronic magnetic switch MMS



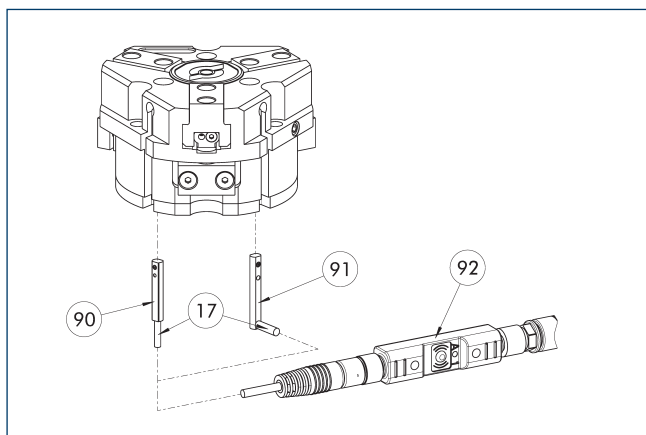
- ①⑦ Cable outlet
- ⑨① Sensor MMS 22...-SA
- ⑨① Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
Clip for connector/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



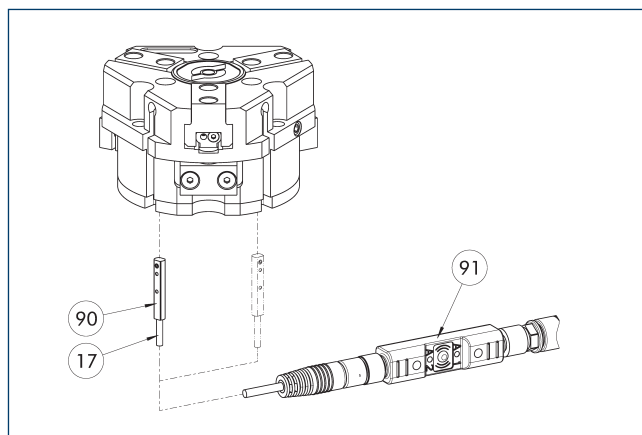
- 17 Cable outlet
 90 Sensor MMS 22 PI1-...
 91 Sensor MMS 22 ...-PI1-...-SA
 92 Connector teaching tool ST

Position monitoring with one programmable position per sensor and integrated electronic system in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery, ID 0301030) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	
Plug teaching tool		
ST-MMS 22-PI1-PNP	0301025	

- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI2



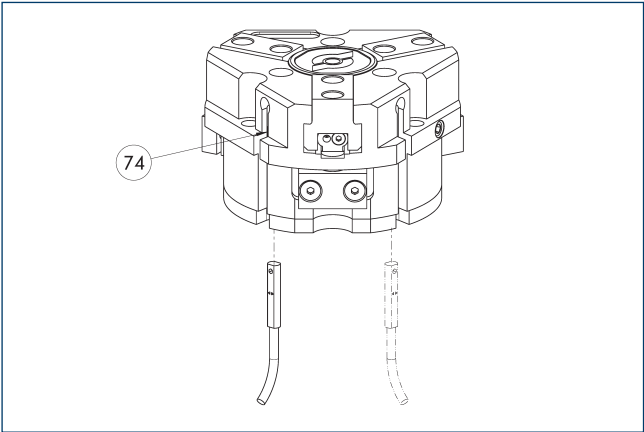
- 17 Cable outlet
 90 MMS 22...-PI2-... sensor
 91 Connector teaching tool ST

Position monitoring with two programmable positions per sensor and electronics integrated in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery, ID 0301030) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI2-S-M8-PNP	0301180	●
MMSK 22-PI2-S-PNP	0301182	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI2-S-M8-PNP-SA	0301186	●
MMSK 22-PI2-S-PNP-SA	0301188	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI2-S-M8-PNP-HD	0301130	●
MMSK 22-PI2-S-PNP-HD	0301132	
Plug teaching tool		
ST-MMS 22-PI2-PNP	0301026	

- ① One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

MMS-P programmable magnetic switch



74 Limit stop for sensor

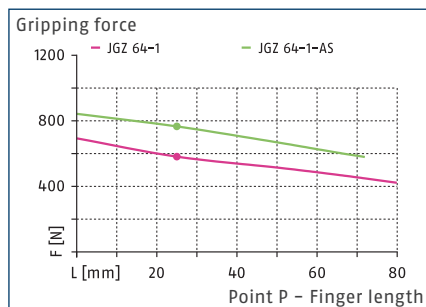
Position monitoring with two programmable positions per sensor. End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Programmable magnetic switch		
MMSK-P 22-S-PNP	0301371	
MMS-P 22-S-M8-PNP	0301370	●
Connection cables		
KA GLN0804-LK-00500-A	0307767	●
KA GLN0804-LK-01000-A	0307768	
KA WLN0804-LK-00500-A	0307765	
KA WLN0804-LK-01000-A	0307766	
Clip for connector/socket		
CLI-M8	0301463	
Sensor distributor		
V2-M8-4P-2XM8-3P	0301380	

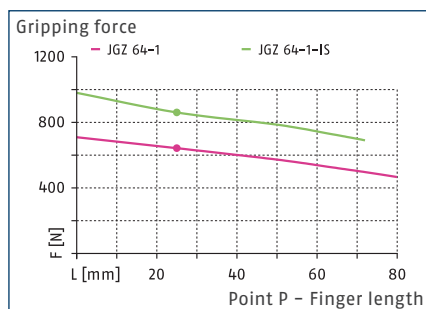
One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.



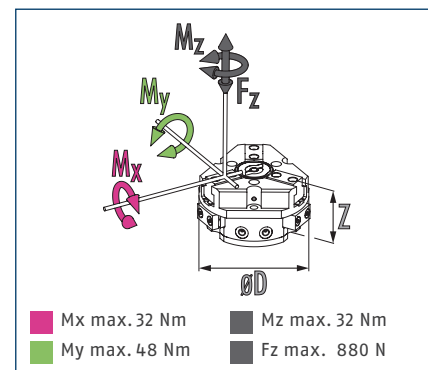
Gripping force O.D. gripping



Gripping force I.D. gripping



Dimensions and maximum loads



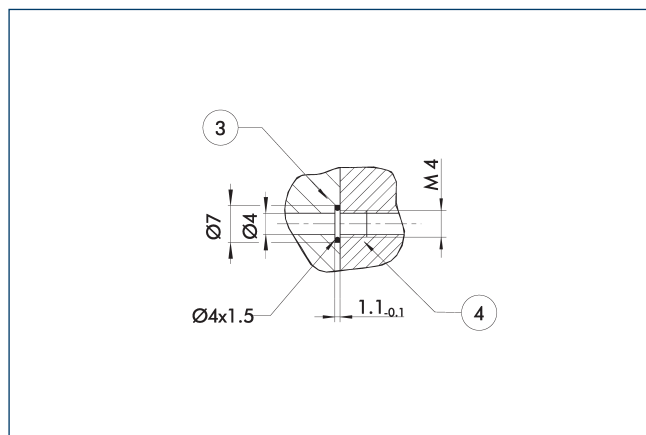
① The indicated moments and forces are static values, apply for each base jaw and may appear simultaneously. Loads may additionally occur to the moment produced by the gripping force itself.

Technical data

Description		JGZ 64-1	JGZ 64-1-AS	JGZ 64-1-IS
ID		0308920	0308921	0308922
Stroke per jaw	[mm]	6	6	6
Closing/opening force	[N]	580/640	765/-	-/860
Min. spring force	[N]		185	220
Weight	[kg]	0.43	0.54	0.54
Recommended workpiece weight	[kg]	2.9	2.9	2.9
Fluid consumption double stroke	[cm ³]	25	25	25
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	4/6/6.5
Min./max. air purge pressure	[bar]	0.5/1	0.5/1	0.5/1
Closing/opening time	[s]	0.03/0.03	0.02/0.04	0.04/0.02
Closing/opening time with spring	[s]		0.08	0.08
Max. permissible finger length	[mm]	80	72	72
Max. permissible weight per finger	[kg]	0.35	0.35	0.35
IP protection class		40	40	40
Min./max. ambient temperature	[°C]	5/90	5/90	5/90
Repeat accuracy	[mm]	0.01	0.01	0.01
Dimensions Ø D x Z	[mm]	75 x 43.3	75 x 56.8	75 x 56.8

① It may take a few 100 gripping cycles until the full gripping force (as indicated in the data table) will be available.

Hose-free direct connection M4

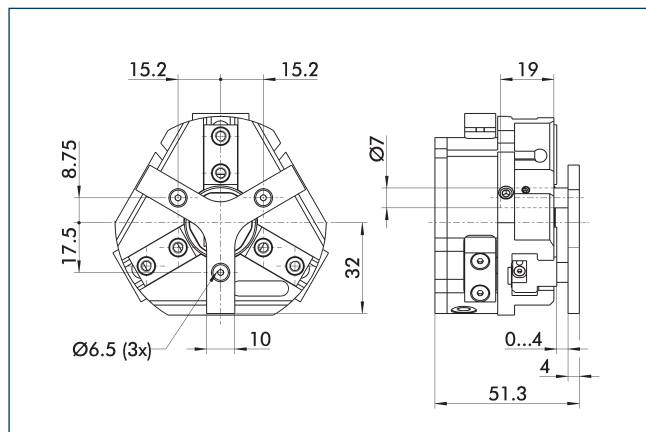


③ Adapter

④ Grippers

The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

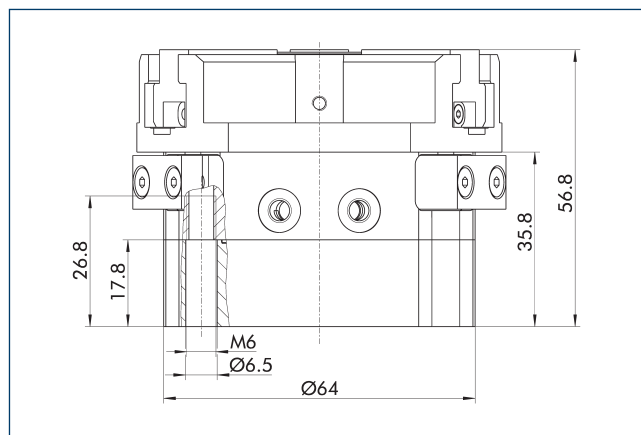
Spring-loaded pressure piece



For spring-supported positioning of the workpiece against a stop after the gripper has opened. Especially developed for loading machines.

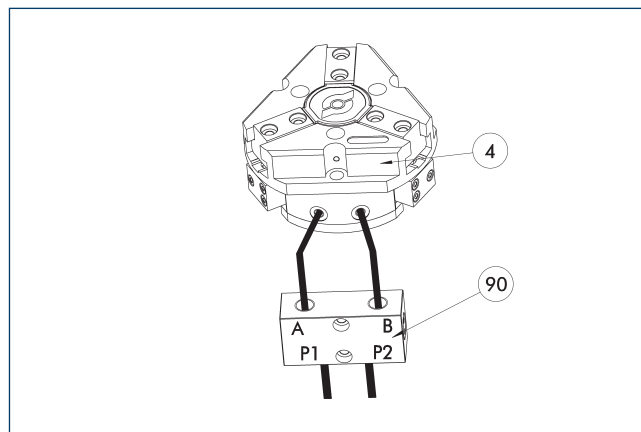
Description	ID	Stroke [mm]	Min. force [N]
Spring-loaded pressure piece			
A-PZN-plus/DPZ-plus 64	0303720	4	11

Gripping force maintenance version AS/IS



The mechanical gripping force maintenance device ensures that a minimum clamping force will be applied even if there is a drop in pressure. In the AS/S variant this acts as a closing force, in the IS variant as an opening force. Besides this, gripping force maintenance can be used to increase gripping force or for single actuated gripping.

SDV-P pressure maintenance valve



④ Grippers

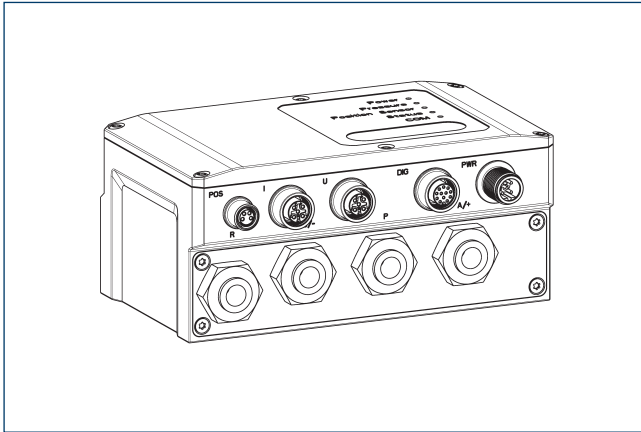
⑨⑩ SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter [mm]
Pressure maintenance valve		
SDV-P 04	0403130	6
SDV-P 07	0403131	8
Pressure maintenance valve with air bleed screw		
SDV-P 04-E	0300120	6
SDV-P 07-E	0300121	8

① In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

Pneumatic positioning device PPD

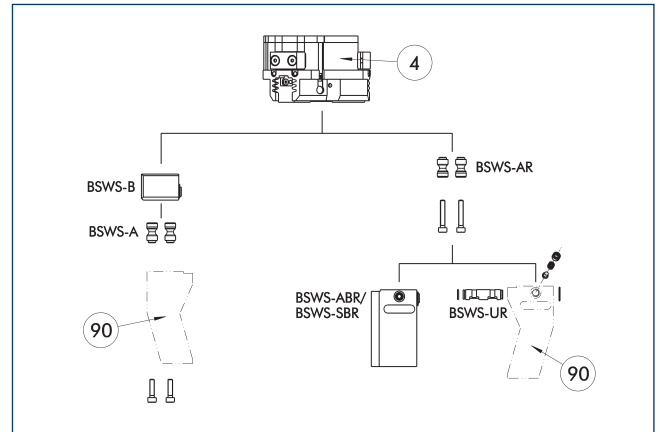


The PPD allows flexibility in all applications with pneumatic grippers through free positioning, gripping force and speed adjustment.

Description	ID	
Pneumatic positioning device		
PPD 20-IOL	1540700	
Adapter		
A GGN0804-1204-A	1540691	
IO-Link connection cable		
KA GGN1205-1212-IOL-00100-A	1540697	
Voltage supply connection cable - cable track compatible		
KA GLN12B05-LK-01000-A	1540660	
Cable extension		
KV GGN0804-I0-00150-A	1540662	
KV GGN0804-I0-00300-A	1540663	
Assembly set		
Assembly set PPD	1540705	

① In addition to the PPD, a position sensor (SCHUNK IO-Link sensor or analog sensor (4...20 mA)) is required.

BSWS jaw quick-change jaw systems



④ Grippers

⑨ Customized gripper fingers

There are various jaw quick-change systems available for the gripper. For detailed information, please refer to the corresponding product.

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-A 64	0303022	2
BSWS-AR 64	0300092	2
Quick-change jaw system base		
BSWS-B 64	0303023	1
Jaw quick-change system finger blank		
BSWS-ABR-PGZN-plus 64	0300072	1
BSWS-SBR-PGZN-plus 64	0300082	1
Jaw quick-change system locking mechanism		
BSWS-UR 64	0302991	1

① If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked. Only systems that are listed in the table, can be used.

The diagram illustrates the BSWS system components and their connections. At the top, a detailed view of the BSWS-AR (Air Receiver) is shown, labeled with a circled '4'. Below it, the system is divided into two main branches. The left branch includes the BSWS-BM (Blowdown Manifold) and the BSWS-A (Air Actuator), which is connected to a dashed outline of a component labeled '90'. The right branch includes the BSWS-ABRM (Air Blowdown Receiver Manifold) and the BSWS-URM (Air Receiver Manifold), which is connected to a dashed outline of a component labeled '90'. The BSWS-URM is also shown with a detailed view of its internal components, including a valve and a pressure gauge.

⑨⑩ Customized gripper fingers

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-A 64	0303022	2
BSWS-AR 64	0300092	2
Quick-change jaw system base		
BSWS-BM 64	1313900	1
Jaw quick-change system finger blank		
BSWS-ABRM-PGZN-plus 64	1420851	1
Jaw quick-change system locking mechanism		
BSWS-URM 64	1398401	1

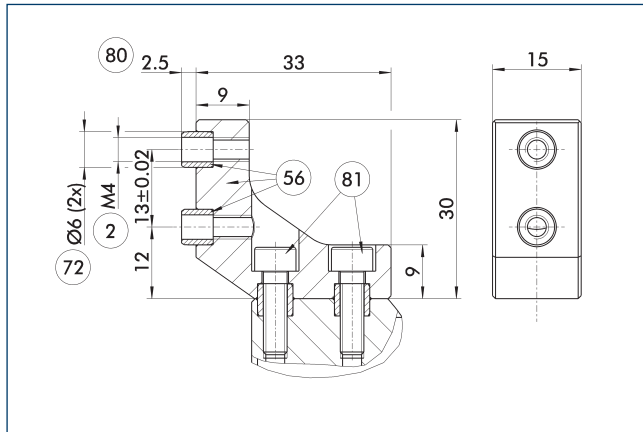
- [illegible]

90 Customized gripper fingers

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-AR 64	0300092	2
Quick-change jaw system base		
BSWS-BR 64	1555914	1
Storage system		
BSWS-SR 64	1555950	1
Attachment kit for proximity switch		
AS-IN40-BSWS-SR 50/64	1561455	1
Inductive proximity switches		
IN 40-S-M12	0301574	
IN 40-S-M8	0301474	
INK 40-S	0301555	

- 28

ZBA-L-plus 64 intermediate jaws

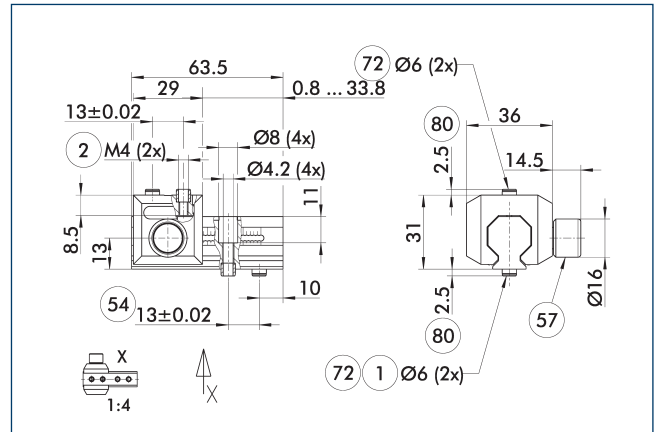


- ② Finger connection
- ⑤6 Included in the scope of delivery
- ⑦2 Fit for centering sleeves
- ⑧0 Depth of the centering sleeve hole in the counter part
- ⑧1 Not included in the scope of delivery

The optional ZBA-L-plus intermediate jaws allow the screw connection diagram of the top jaws to be rotated by 90°. This makes it easier to design and produce top jaws (particularly for long versions) because no deep through-bores are required.

Description	ID	Material	Finger interface	Scope of delivery
Intermediate jaw				
ZBA-L-plus 64	0311722	Aluminum	PGN-plus 64	1

UZB 64 universal intermediate jaw



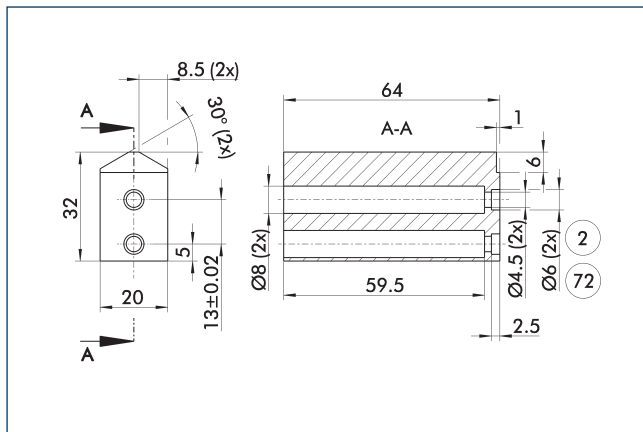
- ① Gripper connection
- ② Finger connection
- ⑤4 Optional right or left connection
- ⑤7 Locking
- ⑦2 Fit for centering sleeves
- ⑧0 Depth of the centering sleeve hole in the counter part

The drawing shows the UZB universal intermediate jaw.

Description	ID	Grid dimension
		[mm]
Universal intermediate jaw		
UZB 64	0300042	1.5
Finger blank		
ABR-PGZN-plus 64	0300010	
SBR-PGZN-plus 64	0300020	

- ① If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked.

Finger blanks ABR/SBR-PGZN-plus 64



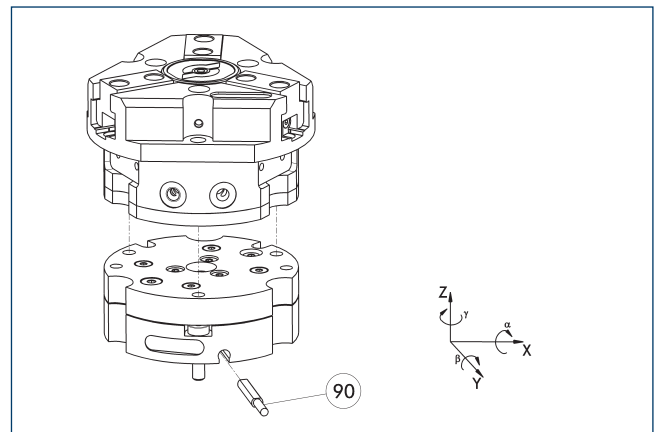
- ② Finger connection
- ⑦2 Fit for centering sleeves

The drawing shows the finger blank which can be reworked by the customer.

Description	ID	Material	Scope of delivery
Finger blank			
ABR-PGZN-plus 64	0300010	Aluminum (3.4365)	1
SBR-PGZN-plus 64	0300020	Steel (1.7131)	1

- ① In the PGL-plus-P gripper series, the use of finger blanks results in a limitation of the closing stroke. Please check this in detail in advance using the CAD data and adjust the reworking of the fingers accordingly.

Tolerance compensation unit TCU

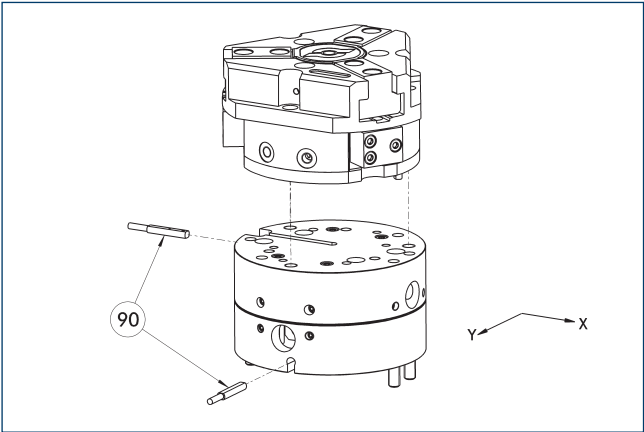


- ⑨0 Monitoring of locking

Grippers can be directly mounted without an adapter plate. Tolerance compensation unit and gripper have an identical screw connection diagram. Therefore the tolerance compensation units can be assembled later. Please consider the additional assembly height of the tolerance compensation unit. For details please refer to our catalog robot accessories.

Description	ID	Locking	Deflection	Often combined
Compensation unit				
TCU-Z-064-3-MV	0324766	yes	±1°/±1°/±1°	●
TCU-Z-064-3-0V	0324767	no	±1°/±1°/±1°	

Compensation unit AGE-F

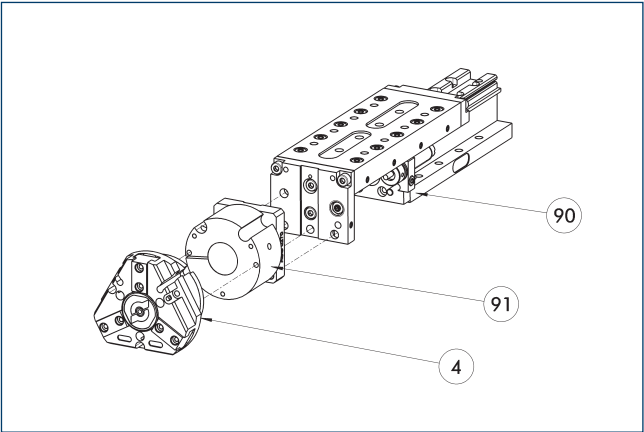


90 Monitoring

Grippers can be directly mounted without an adapter plate. For details see our catalog Gripping or Robot Accessories.

Description	ID	Compensation XY	Reset force	Often combined
		[mm]	[N]	
Compensation unit				
AGE-F-XY-063-1	0324940	± 4	12	
AGE-F-XY-063-2	0324941	± 4	16	
AGE-F-XY-063-3	0324942	± 4	20	●

Modular Assembly Automation



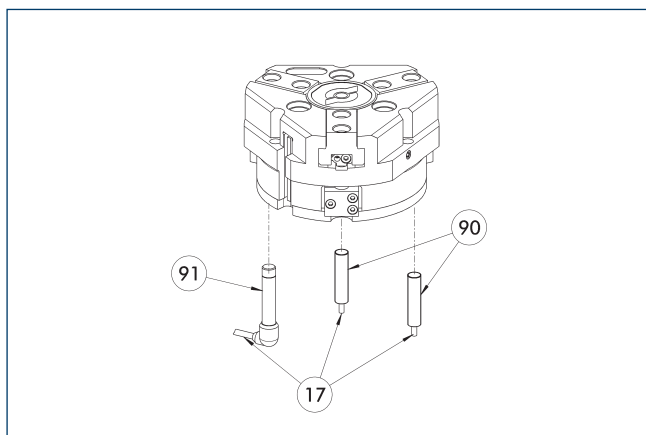
4 Grippers

91 ASG adapter plate

90 Linear module CLM/KLM/LM/ELP/ELM/ELS/HLM

Grippers and linear modules can be combined with standard adapter plates from the modular assembly system. For more information see our main catalog "Modular Assembly Automation".

Inductive proximity switches



17 Cable outlet

91 Sensor IN...-SA

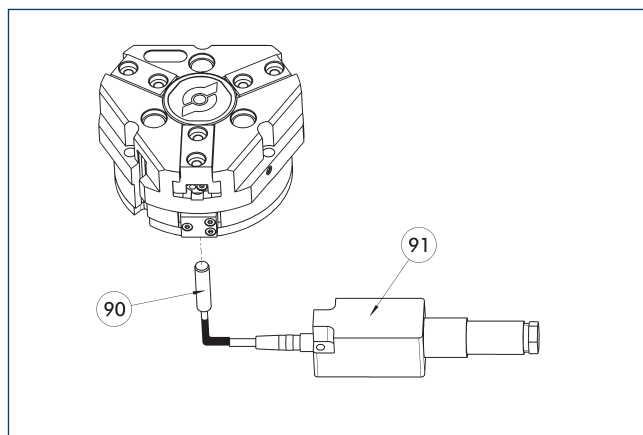
90 Sensor IN ...

Directly mounted end position monitoring.

Description	ID	Often combined
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	●
INK 80-S	0301550	
Inductive proximity switch with lateral cable outlet		
IN 80-S-M12-SA	0301587	
IN 80-S-M8-SA	0301483	●
INK 80-S-SA	0301566	
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BG12-L 3P-0500-PNP	30016369	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
KA BW12-L 3P-0300-PNP	0301503	
KA BW12-L 3P-0500-PNP	0301507	
Clip for connector/socket		
CLI-M12	0301464	
CLI-M8	0301463	
Cable extension		
KV BG12-SG12 3P-0030-PNP	0301999	
KV BG12-SG12 3P-0060-PNP	0301998	
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
KV BW12-SG12 3P-0030-PNP	0301595	
KV BW12-SG12 3P-0100-PNP	0301596	
KV BW12-SG12 3P-0200-PNP	0301597	
Sensor distributor		
V2-M12	0301776	●
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Flexible position sensor



90 FPS-S sensor

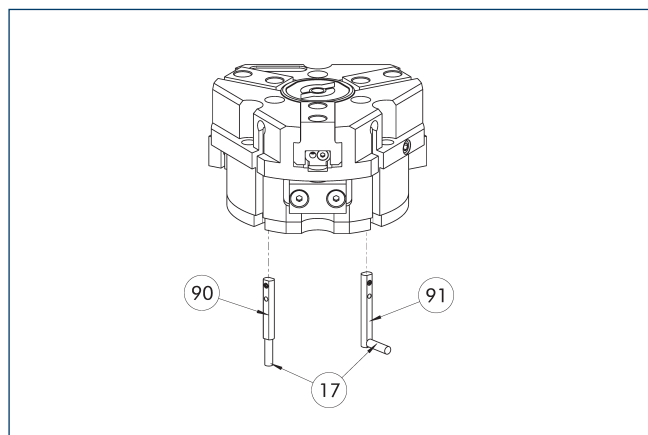
91 FPS-F5 evaluation electronic

Flexible position monitoring of up to five positions.

Description	ID	
Attachment kit for FPS		
AS-FPS-PGZN-plus 64-1/80-2	0301630	
Sensor		
FPS-S M8	0301704	
Evaluation electronics		
FPS-F5	0301805	
Cable extension		
KV BG08-SG08 3P-0050	0301598	
KV BG08-SG08 3P-0100	0301599	

- ① When using an FPS system, an FPS sensor (FPS-S) as well as an electronic processor (FPS-F5 / F5 T) are required for each gripper as well as a mounting kit (AS), if listed. Cable extensions (KV) are optionally available – see catalog chapter “Accessories.”

Electronic magnetic switch MMS



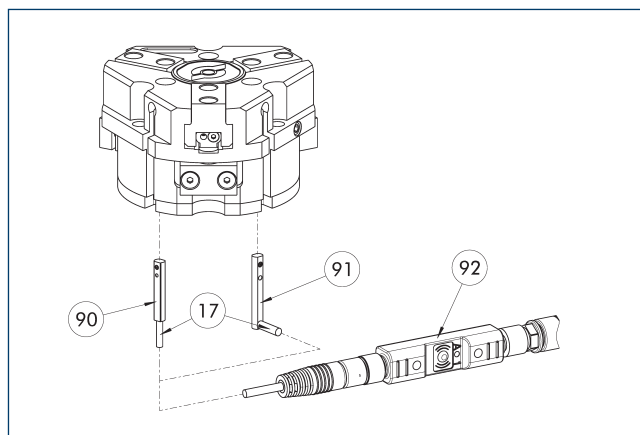
- ① Cable outlet
② Sensor MMS 22...-SA
③ Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
Clip for connector/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



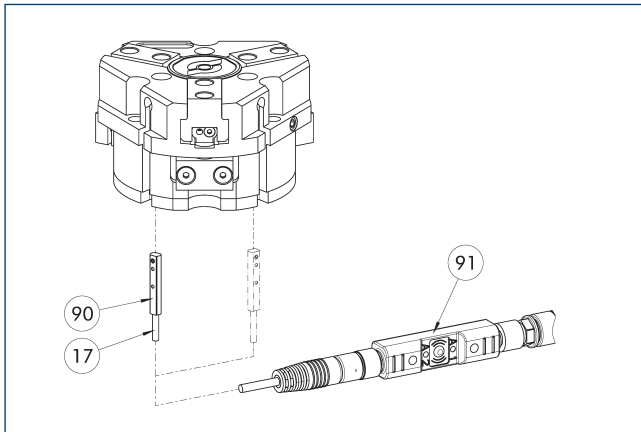
- ① Cable outlet
② Sensor MMS 22 ..-PI1-...-SA
③ Sensor MMS 22 PI1-...
④ Connector teaching tool ST

Position monitoring with one programmable position per sensor and integrated electronic system in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery, ID 0301030) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	
Plug teaching tool		
ST-MMS 22-PI1-PNP	0301025	

- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI2



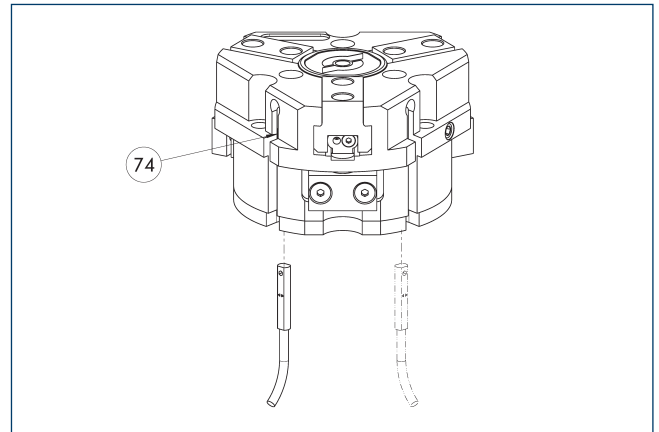
- ①⑦ Cable outlet ①⑨ Connector teaching tool ST
①⑩ MMS 22-PI2-... sensor

Position monitoring with two programmable positions per sensor and electronics integrated in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery, ID 0301030) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI2-S-M8-PNP	0301180	●
MMSK 22-PI2-S-PNP	0301182	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI2-S-M8-PNP-SA	0301186	●
MMSK 22-PI2-S-PNP-SA	0301188	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI2-S-M8-PNP-HD	0301130	●
MMSK 22-PI2-S-PNP-HD	0301132	
Plug teaching tool		
ST-MMS 22-PI2-PNP	0301026	

- ① One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

MMS-P programmable magnetic switch



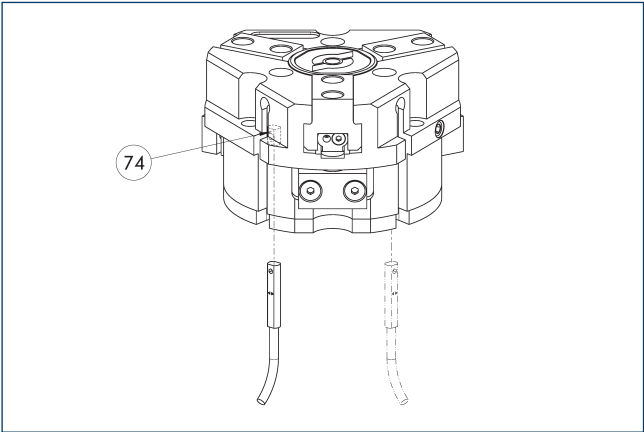
- ①④ Limit stop for sensor

Position monitoring with two programmable positions per sensor. End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Programmable magnetic switch		
MMSK-P 22-S-PNP	0301371	
MMS-P 22-S-M8-PNP	0301370	●
Connection cables		
KA GLN0804-LK-00500-A	0307767	●
KA GLN0804-LK-01000-A	0307768	
KA WLN0804-LK-00500-A	0307765	
KA WLN0804-LK-01000-A	0307766	
Clip for connector/socket		
CLI-M8	0301463	
Sensor distributor		
V2-M8-4P-2XM8-3P	0301380	

- ① One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

Programmable magnetic switch MMS-I0-Link



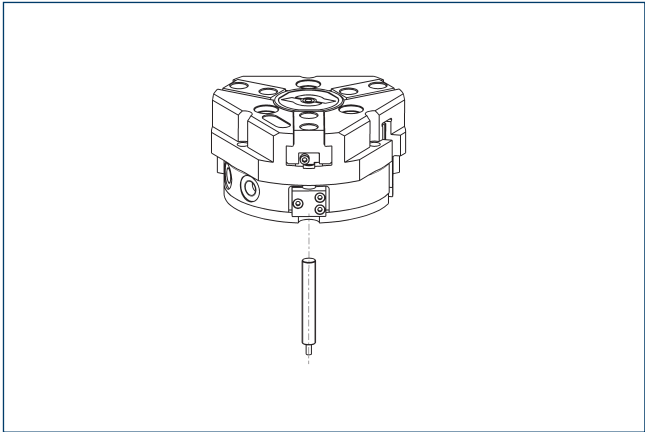
74 Limit stop for sensor

Sensor for multi-position monitoring through detection of the complete gripper stroke. The sensor is mounted directly in the C-slot of the gripper. The sensor is programmed for the gripper via the IO-Link interface or the ST plug teaching tool (not included in scope of delivery; ID 0301026). It is not possible to program the sensor using the Magnet teaching tool MT. An IO-Link master is required for operation.

Description	ID	
Programmable magnetic switch		
MMS 22-I0L-M08	0315830	
MMS 22-I0L-M12	0315835	

- ① One sensor is required for each gripper. No additional mounting kit is required – the gripper is equipped for use of the sensor by default. Further information and technical data can be found in the catalog chapter sensor systems.

APS-Z80 analog position sensor

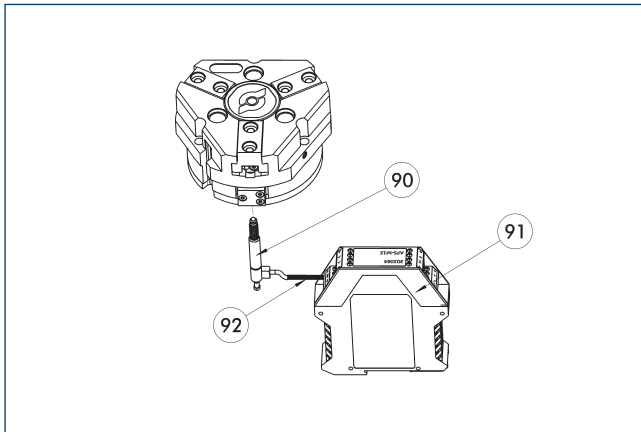


Non-contact measuring, analog multi-position monitoring for any number of positions.

Description	ID	Often combined
Mounting kit for APS-Z80		
AS-APS-Z80-PGZN-plus 64-1	0302105	
Analog position sensor		
APS-Z80-K	0302072	
APS-Z80-M8	0302070	●

- ① When using an APS system, one mounting kit (AS-APS-Z80) and one APS-Z80 sensor is required per gripper. The resolution of the sensor can be lower in the peripheral areas of the gripper. You can find further information on the product in the operating manual.

APS-M1 analog position sensor



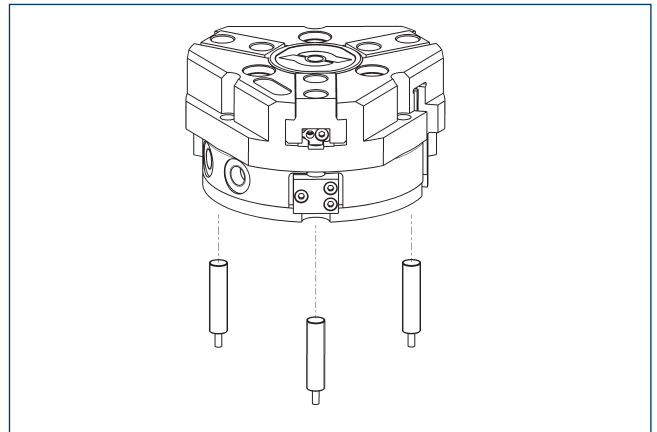
- ⑨⑩ APS-M1S sensor
- ⑨② APS-K extension cable
- ⑨① APS-M1E electronic processor

Analog multi position monitoring for any desired positions

Description	ID	
Mounting kit for APS-M1		
AS-APS-M1-PGZN-plus 64-1	0302075	
Analog position sensor		
APS-M1S	0302062	
Connection cables		
APS-K0200	0302066	
APS-K0700	0302068	
Evaluation electronics		
APS-M1E	0302064	

- ① When using an APS system, for each gripper an attachment kit (AS-APS-M1), an APS-M1S sensor (incl. 3 m cable) as well as an electronics (APS-M1e) are required. An extension cable (APS-K) can be connected between the sensor and the electronics as an option. The max. cable length between the sensor and the electronics is 10 m, between the electronics and their control unit (PLC) it is max. 1 m.

Cylindrical reed switches



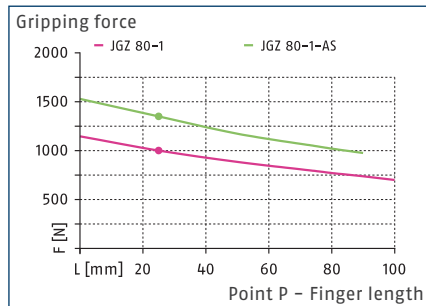
End position monitoring can be mounted with an attachment kit.

Description	ID	
Attachment kit for proximity switch		
AS-RMS 80 PGN/PZN-plus 64/80	0377725	
Reed Switches		
RMS 80-S-M8	0377721	

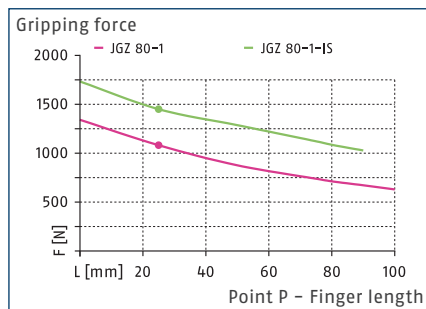
- ① Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. Two mounting kits are required for each gripper. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.



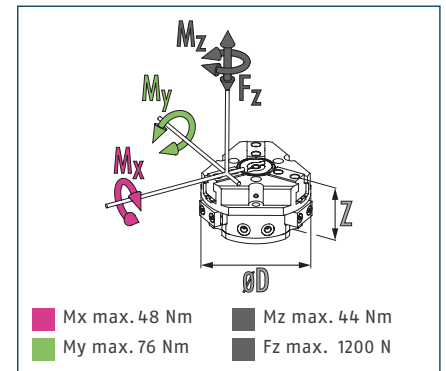
Gripping force O.D. gripping



Gripping force I.D. gripping



Dimensions and maximum loads



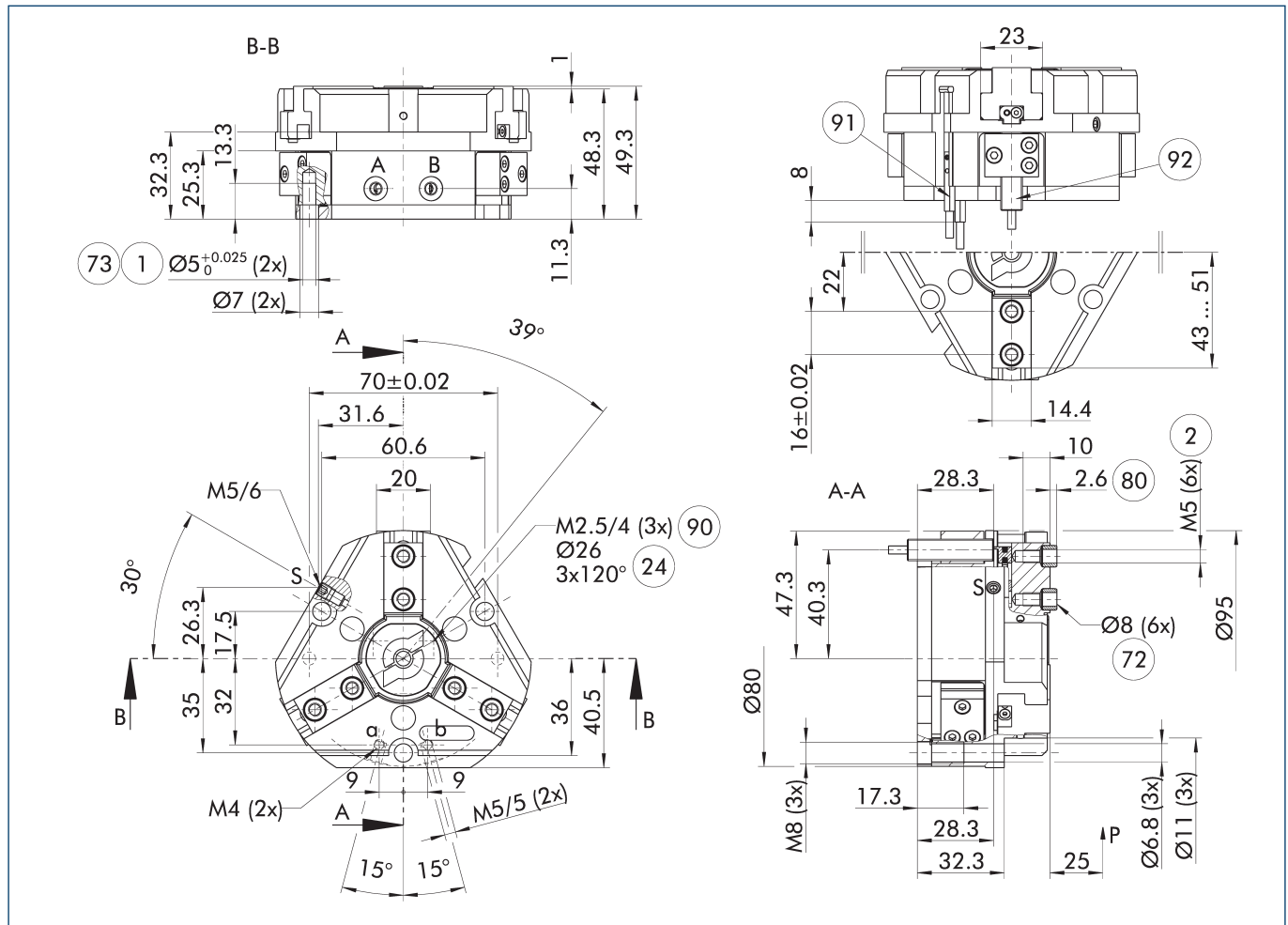
① The indicated moments and forces are static values, apply for each base jaw and may appear simultaneously. Loads may additionally occur to the moment produced by the gripping force itself.

Technical data

Description		JGZ 80-1	JGZ 80-1-AS	JGZ 80-1-IS
ID		0308930	0308931	0308932
Stroke per jaw	[mm]	8	8	8
Closing/opening force	[N]	1000/1080	1350/-	-/1450
Min. spring force	[N]		350	370
Weight	[kg]	0.79	0.96	0.96
Recommended workpiece weight	[kg]	5	5	5
Fluid consumption double stroke	[cm³]	60	60	60
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	4/6/6.5
Min./max. air purge pressure	[bar]	0.5/1	0.5/1	0.5/1
Closing/opening time	[s]	0.05/0.05	0.03/0.05	0.06/0.04
Closing/opening time with spring	[s]		0.19	0.19
Max. permissible finger length	[mm]	100	90	90
Max. permissible weight per finger	[kg]	0.6	0.6	0.6
IP protection class		40	40	40
Min./max. ambient temperature	[°C]	5/90	5/90	5/90
Repeat accuracy	[mm]	0.01	0.01	0.01
Dimensions Ø D x Z	[mm]	95 x 49.3	95 x 64.3	95 x 64.3

① It may take a few 100 gripping cycles until the full gripping force (as indicated in the data table) will be available.

Main view



The drawing shows the gripper in the basic version with closed jaws, without dimensional consideration of the options described below.

① As an alternative/in addition to spring-assisted mechanical gripping force maintenance, the SDV-P pressure maintenance valve can be used for I.D. and O.D. gripping (see "Accessories" section of catalog).

A, a Main / direct connection, gripper opening

B, b Main / direct connection, gripper closing

S Air purge connection

① Gripper connection

② Finger connection

24 Bolt circle

72 Fit for centering sleeves

73 Fit for centering pins

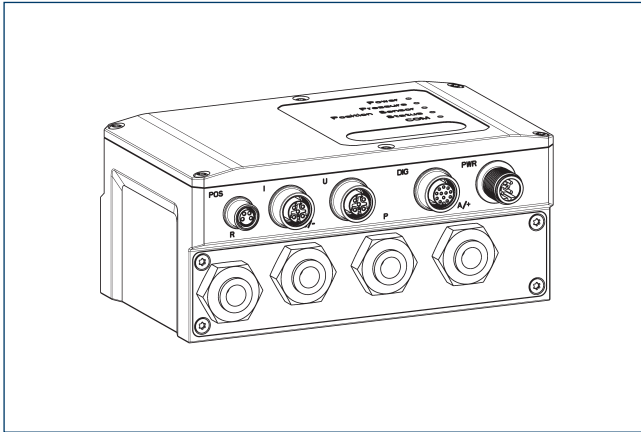
80 Depth of the centering sleeve hole in the counter part

90 Thread below the cover for fastening external attachments

91 Sensor MMS 22..

92 Sensor IN ...

Pneumatic positioning device PPD

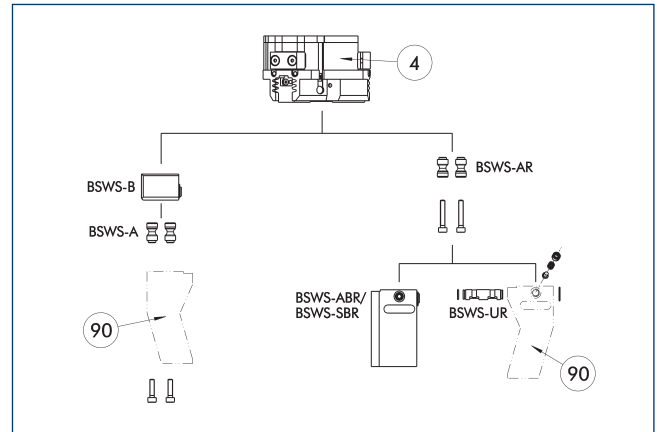


The PPD allows flexibility in all applications with pneumatic grippers through free positioning, gripping force and speed adjustment.

Description	ID	
Pneumatic positioning device		
PPD 20-IOL	1540700	
Adapter		
A GGN0804-1204-A	1540691	
IO-Link connection cable		
KA GGN1205-1212-IOL-00100-A	1540697	
Voltage supply connection cable – cable track compatible		
KA GLN12B05-LK-01000-A	1540660	
Cable extension		
KV GGN0804-IO-00150-A	1540662	
KV GGN0804-IO-00300-A	1540663	
Assembly set		
Assembly set PPD	1540705	

① In addition to the PPD, a position sensor (SCHUNK IO-Link sensor or analog sensor (4...20 mA)) is required.

BSWS jaw quick-change jaw systems



④ Grippers

⑨ Customized gripper fingers

There are various jaw quick-change systems available for the gripper. For detailed information, please refer to the corresponding product.

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-A 80	0303024	2
BSWS-AR 80	0300093	2
Quick-change jaw system base		
BSWS-B 80	0303025	1
Jaw quick-change system finger blank		
BSWS-ABR-PGZN-plus 80	0300073	1
BSWS-SBR-PGZN-plus 80	0300083	1
Jaw quick-change system locking mechanism		
BSWS-UR 80	0302992	1

① If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked. Only systems that are listed in the table, can be used.

The diagram illustrates the BSWS system architecture. A central unit (4) is connected to four components: BSWS-BM, BSWS-A, BSWS-ABRM, and BSWS-URM. BSWS-A is connected to a component labeled 90. BSWS-URM is connected to a component labeled 90.

⑨⑩ Customized gripper fingers

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-A 80	0303024	2
BSWS-AR 80	0300093	2
Quick-change jaw system base		
BSWS-BM 80	1313901	1
Jaw quick-change system finger blank		
BSWS-ABRM-PGZN-plus 80	1420852	1
Jaw quick-change system locking mechanism		
BSWS-URM 80	1398402	1

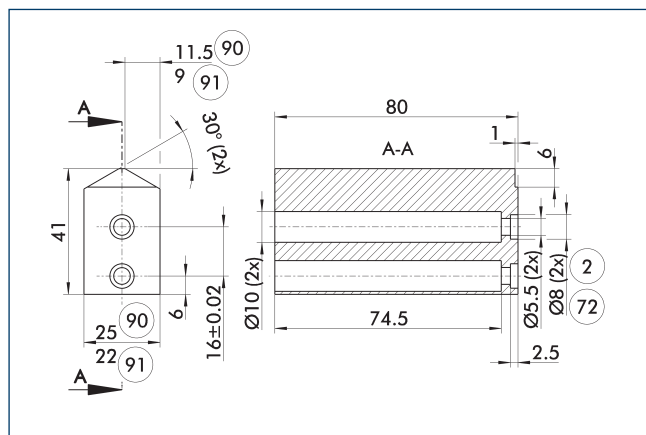
-

⑨⑩ Customized gripper fingers

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-AR 80	0300093	2
Quick-change jaw system base		
BSWS-BR 80	1555917	1
Storage system		
BSWS-SR 80	1555951	1
Attachment kit for proximity switch		
AS-IN40-BSWS-SR 80/100	1561458	1
Inductive proximity switches		
IN 40-S-M12	0301574	
IN 40-S-M8	0301474	
INK 40-S	0301555	

- 40

Finger blanks ABR/SBR-PGZN-plus 80



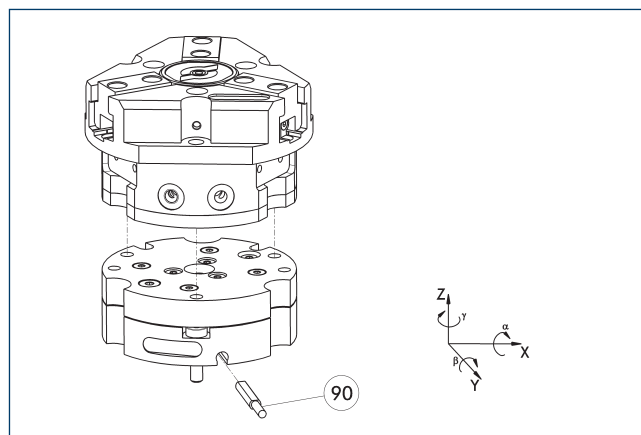
- ② Finger connection
- ⑦② Fit for centering sleeves
- ⑨① ABR-PGZN-plus
- ⑨① SBR-PGZN-plus

The drawing shows the finger blank which can be reworked by the customer.

Description	ID	Material	Scope of delivery
Finger blank			
ABR-PGZN-plus 80	0300011	Aluminum (3.4365)	1
SBR-PGZN-plus 80	0300021	Steel (1.7131)	1

- ① In the PGL-plus-P gripper series, the use of finger blanks results in a limitation of the closing stroke. Please check this in detail in advance using the CAD data and adjust the reworking of the fingers accordingly.

Tolerance compensation unit TCU

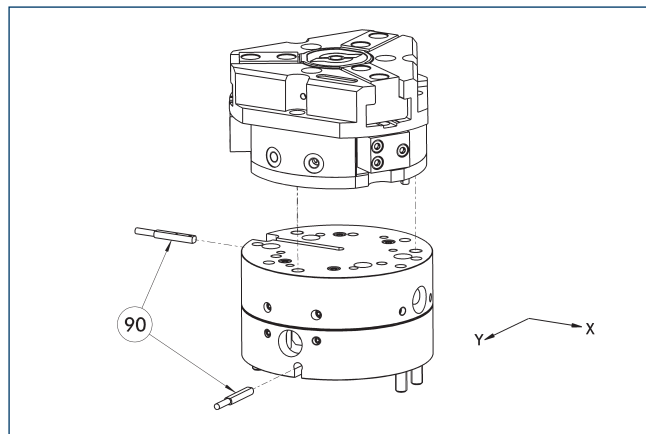


- ⑨① Monitoring of locking

Grippers can be directly mounted without an adapter plate. Tolerance compensation unit and gripper have an identical screw connection diagram. Therefore the tolerance compensation units can be assembled later. Please consider the additional assembly height of the tolerance compensation unit. For details please refer to our catalog robot accessories.

Description	ID	Locking	Deflection	Often combined
Compensation unit				
TCU-Z-080-3-MV	0324784	yes	±1°/±1°/±1°	●
TCU-Z-080-3-0V	0324785	no	±1°/±1°/±1°	

Compensation unit AGE-F

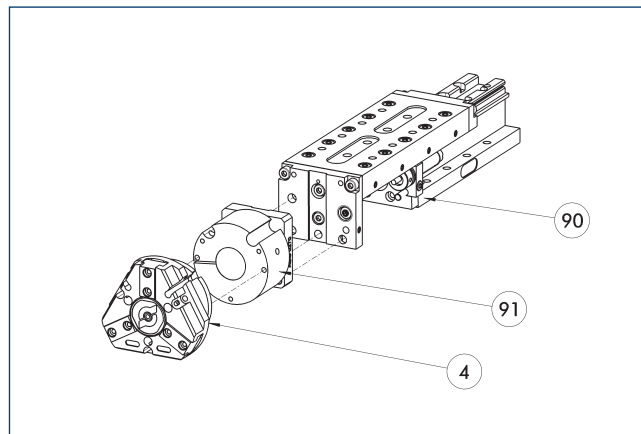


- ⑨① Monitoring

Grippers can be directly mounted without an adapter plate. For details see our catalog Gripping or Robot Accessories.

Description	ID	Compensation XY	Reset force	Often combined
		[mm]	[N]	
Compensation unit				
AGE-F-XY-063-1	0324940	± 4	12	
AGE-F-XY-063-2	0324941	± 4	16	
AGE-F-XY-063-3	0324942	± 4	20	●

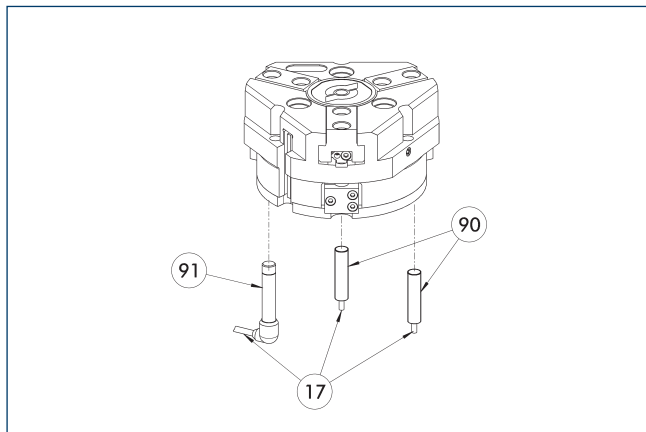
Modular Assembly Automation



- ④ Grippers
- ⑨① Linear module CLM/KLM/LM/ELP/ELM/ELS/HLM
- ⑨① ASG adapter plate

Grippers and linear modules can be combined with standard adapter plates from the modular assembly system. For more information see our main catalog "Modular Assembly Automation".

Inductive proximity switches



17 Cable outlet

91 Sensor IN...-SA

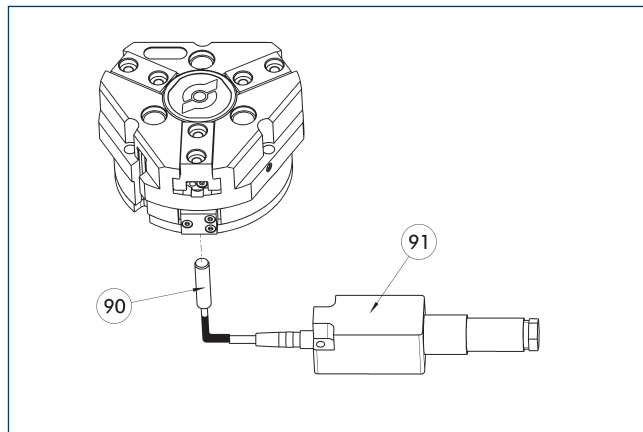
90 Sensor IN ...

Directly mounted end position monitoring.

Description	ID	Often combined
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	●
INK 80-S	0301550	
Inductive proximity switch with lateral cable outlet		
IN 80-S-M12-SA	0301587	
IN 80-S-M8-SA	0301483	●
INK 80-S-SA	0301566	
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BG12-L 3P-0500-PNP	30016369	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
KA BW12-L 3P-0300-PNP	0301503	
KA BW12-L 3P-0500-PNP	0301507	
Clip for connector/socket		
CLI-M12	0301464	
CLI-M8	0301463	
Cable extension		
KV BG12-SG12 3P-0030-PNP	0301999	
KV BG12-SG12 3P-0060-PNP	0301998	
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
KV BW12-SG12 3P-0030-PNP	0301595	
KV BW12-SG12 3P-0100-PNP	0301596	
KV BW12-SG12 3P-0200-PNP	0301597	
Sensor distributor		
V2-M12	0301776	●
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Flexible position sensor



90 FPS-S sensor

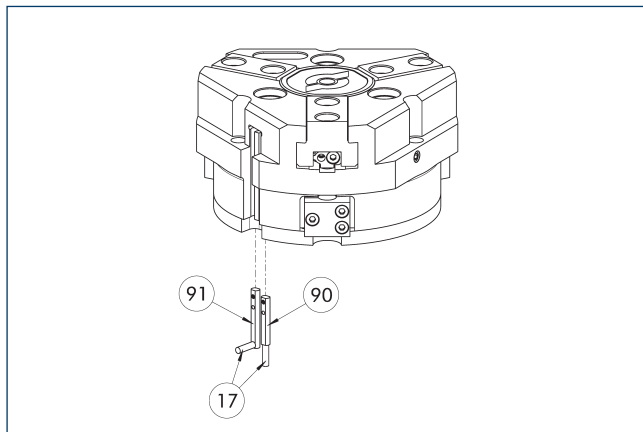
91 FPS-F5 evaluation electronic

Flexible position monitoring of up to five positions.

Description	ID	
Attachment kit for FPS		
AS-FPS-PGZN-plus 80-1/PZB 80/PZB 100	0301632	
Sensor		
FPS-S M8	0301704	
Evaluation electronics		
FPS-F5	0301805	
Cable extension		
KV BG08-SG08 3P-0050	0301598	
KV BG08-SG08 3P-0100	0301599	

- ① When using an FPS system, an FPS sensor (FPS-S) as well as an electronic processor (FPS-F5 / F5 T) are required for each gripper as well as a mounting kit (AS), if listed. Cable extensions (KV) are optionally available – see catalog chapter “Accessories.”

Electronic magnetic switch MMS



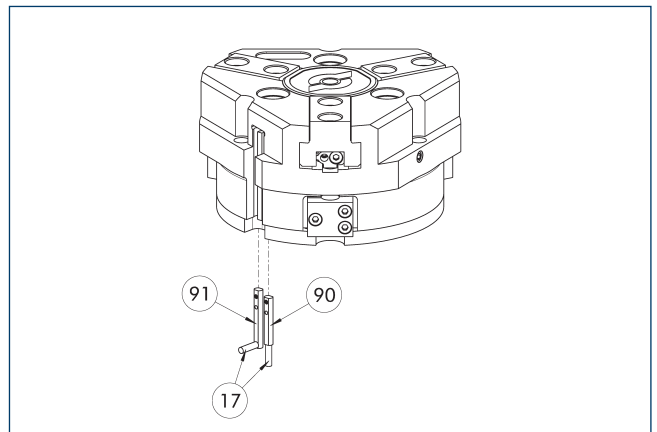
- ① Cable outlet
 ② Sensor MMS 22...-SA
 ③ Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Reed Switches		
RMS 22-S-M8	0377720	●
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
Clip for connector/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

- ④ Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



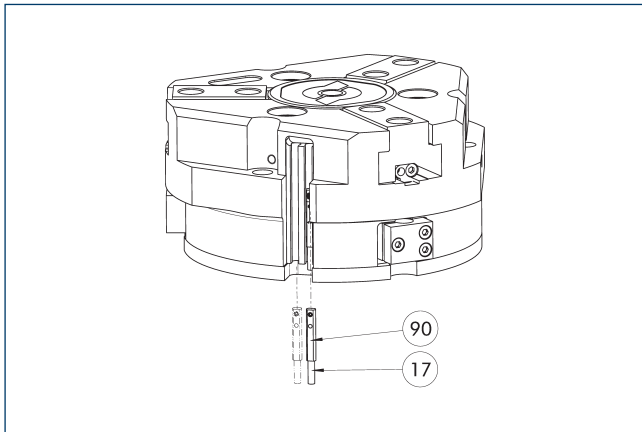
- ① Cable outlet
 ② Sensor MMS 22 ..-PI1-...-SA
 ③ Sensor MMS 22 PI1-...

Position monitoring with one programmable position per sensor and integrated electronic system in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery, ID 0301030) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	

- ④ Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI2



17 Cable outlet

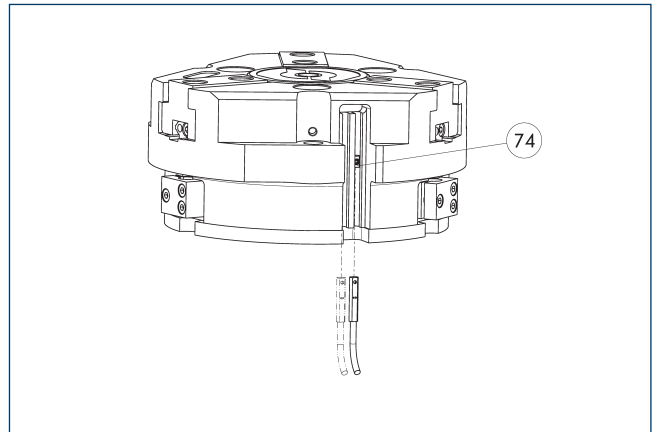
90 MMS 22...-PI2-... sensor

Position monitoring with two programmable positions per sensor and electronics integrated in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery, ID 0301030) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI2-S-M8-PNP	0301180	●
MMSK 22-PI2-S-PNP	0301182	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI2-S-M8-PNP-SA	0301186	●
MMSK 22-PI2-S-PNP-SA	0301188	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI2-S-M8-PNP-HD	0301130	●
MMSK 22-PI2-S-PNP-HD	0301132	

- ① One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

MMS-P programmable magnetic switch



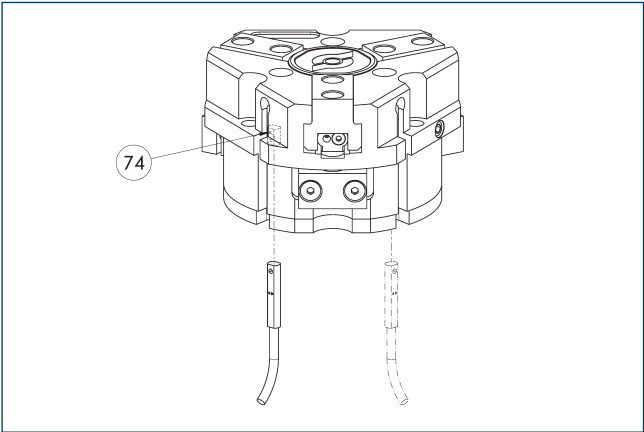
74 Limit stop for sensor

Position monitoring with two programmable positions per sensor. End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Programmable magnetic switch		
MMSK-P 22-S-PNP	0301371	
MMS-P 22-S-M8-PNP	0301370	●
Connection cables		
KA GLN0804-LK-00500-A	0307767	●
KA GLN0804-LK-01000-A	0307768	
KA WLN0804-LK-00500-A	0307765	
KA WLN0804-LK-01000-A	0307766	
Clip for connector/socket		
CLI-M8	0301463	
Sensor distributor		
V2-M8-4P-2XM8-3P	0301380	

- ① One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

Programmable magnetic switch MMS-I0-Link



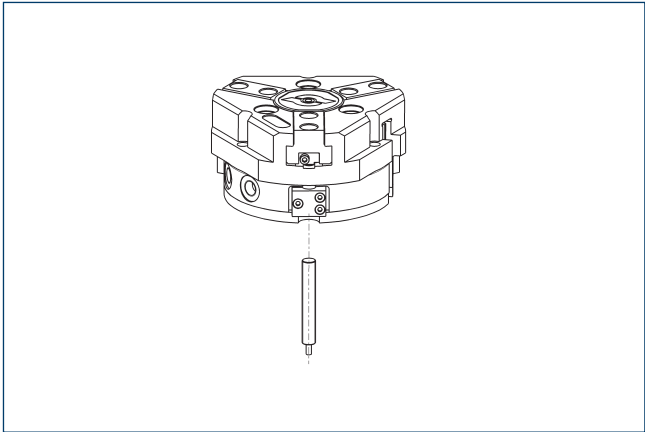
74 Limit stop for sensor

Sensor for multi-position monitoring through detection of the complete gripper stroke. The sensor is mounted directly in the C-slot of the gripper. The sensor is programmed for the gripper via the IO-Link interface, Magnet teaching tool MT (included in scope of delivery; ID 0301030) or the ST plug teaching tool (not included in scope of delivery; ID 0301026). An IO-Link master is required for operation.

Description	ID	
Programmable magnetic switch		
MMS 22-I0L-M08	0315830	
MMS 22-I0L-M12	0315835	

- ① One sensor is required for each gripper. No additional mounting kit is required – the gripper is equipped for use of the sensor by default. Further information and technical data can be found in the catalog chapter sensor systems.

APS-Z80 analog position sensor

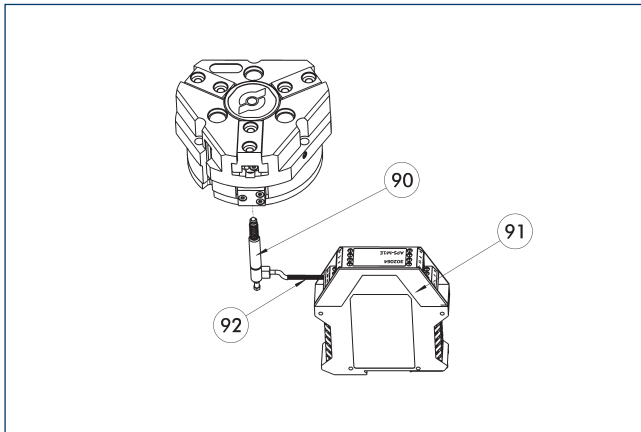


Non-contact measuring, analog multi-position monitoring for any number of positions.

Description	ID	Often combined
Mounting kit for APS-Z80		
AS-APS-Z80-PGZN-plus 80-1	0302107	
Analog position sensor		
APS-Z80-K	0302072	
APS-Z80-M8	0302070	●

- ① When using an APS system, one mounting kit (AS-APS-Z80) and one APS-Z80 sensor is required per gripper. The resolution of the sensor can be lower in the peripheral areas of the gripper. You can find further information on the product in the operating manual.

APS-M1 analog position sensor



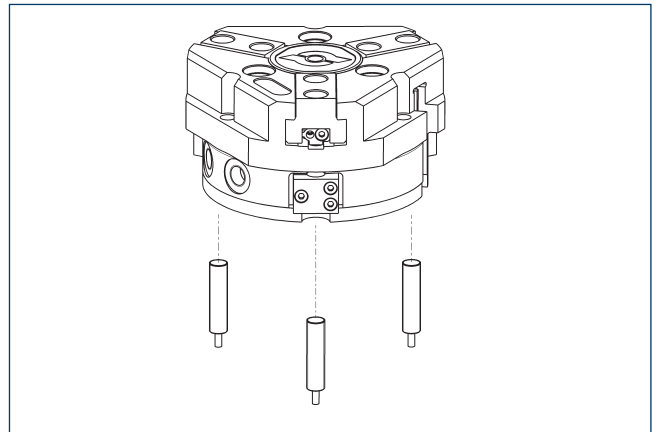
- 90 APS-M1S sensor
 91 APS-M1E electronic processor
 92 APS-K extension cable

Analog multi position monitoring for any desired positions

Description	ID	
Mounting kit for APS-M1		
AS-APS-M1-PGZN-plus 80-1	0302077	
Analog position sensor		
APS-M1S	0302062	
Connection cables		
APS-K0200	0302066	
APS-K0700	0302068	
Evaluation electronics		
APS-M1E	0302064	

- ⓘ When using an APS system, for each gripper an attachment kit (AS-APS-M1), an APS-M1S sensor (incl. 3 m cable) as well as an electronics (APS-M1e) are required. An extension cable (APS-K) can be connected between the sensor and the electronics as an option. The max. cable length between the sensor and the electronics is 10 m, between the electronics and their control unit (PLC) it is max. 1 m.

Cylindrical reed switches



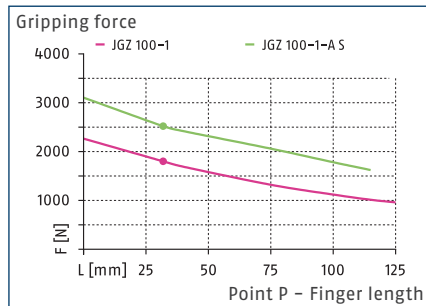
End position monitoring can be mounted with an attachment kit.

Description	ID	
Attachment kit for proximity switch		
AS-RMS 80 PGN/PZN-plus 64/80	0377725	
Reed Switches		
RMS 80-S-M8	0377721	

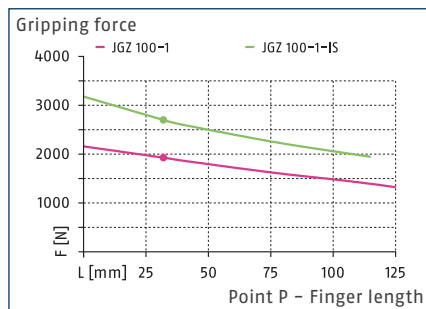
- ⓘ Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. Two mounting kits are required for each gripper. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.



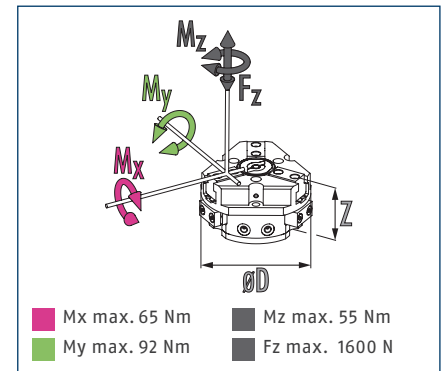
Gripping force O.D. gripping



Gripping force I.D. gripping



Dimensions and maximum loads



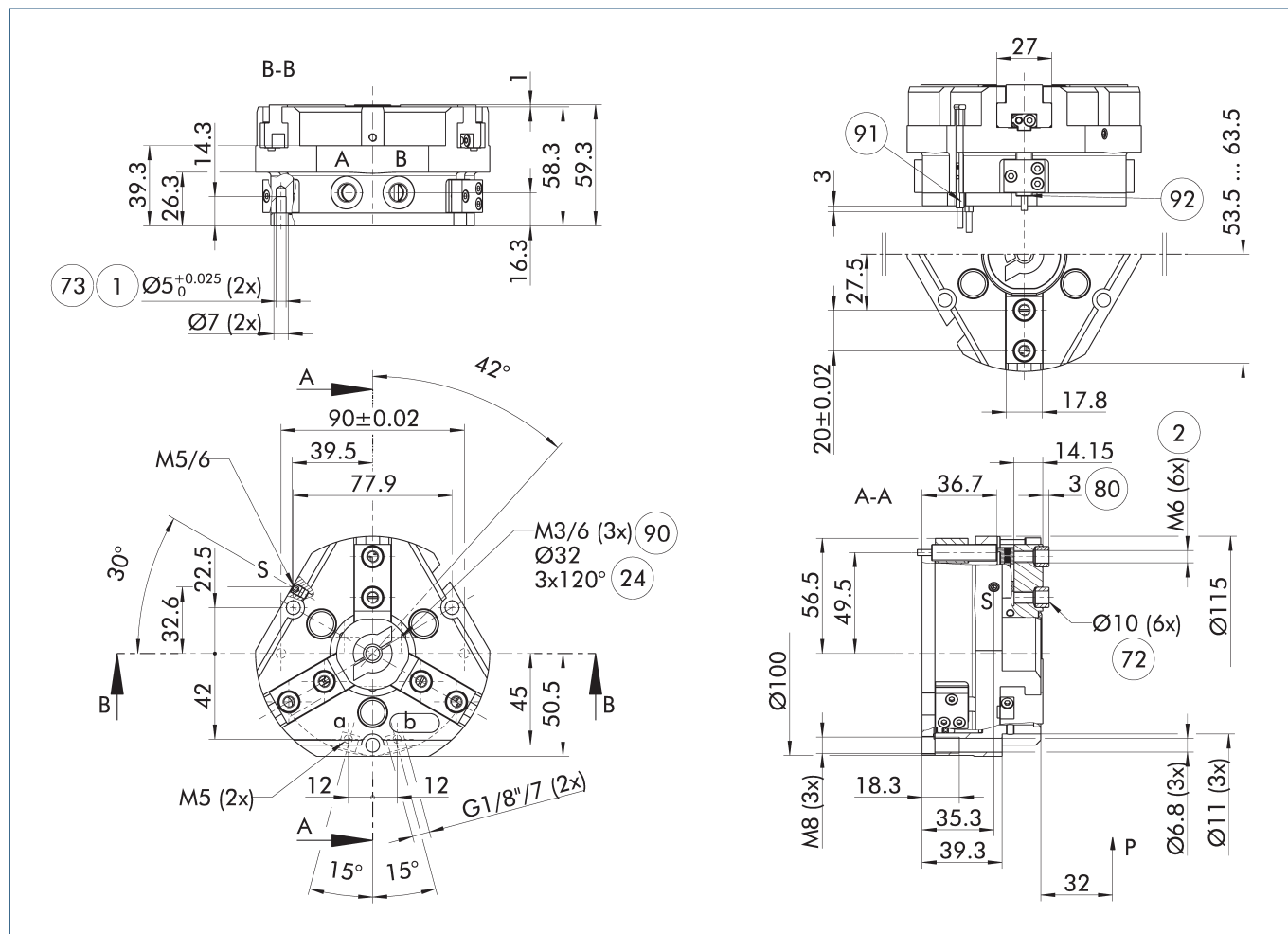
① The indicated moments and forces are static values, apply for each base jaw and may appear simultaneously. Loads may additionally occur to the moment produced by the gripping force itself.

Technical data

Description		JGZ 100-1	JGZ 100-1-AS	JGZ 100-1-IS
ID		0308940	0308941	0308942
Stroke per jaw	[mm]	10	10	10
Closing/opening force	[N]	1800/1920	2520/-	-/2700
Min. spring force	[N]		720	780
Weight	[kg]	1.41	1.95	1.95
Recommended workpiece weight	[kg]	9	9	9
Fluid consumption double stroke	[cm ³]	120	120	120
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	4/6/6.5
Min./max. air purge pressure	[bar]	0.5/1	0.5/1	0.5/1
Closing/opening time	[s]	0.1/0.1	0.1/0.2	0.2/0.1
Closing/opening time with spring	[s]		0.25	0.25
Max. permissible finger length	[mm]	125	115	115
Max. permissible weight per finger	[kg]	1.1	1.1	1.1
IP protection class		40	40	40
Min./max. ambient temperature	[°C]	5/90	5/90	5/90
Repeat accuracy	[mm]	0.01	0.01	0.01
Dimensions Ø D x Z	[mm]	115 x 59.3	115 x 79.3	115 x 79.3

① It may take a few 100 gripping cycles until the full gripping force (as indicated in the data table) will be available.

Main view



The drawing shows the gripper in the basic version with closed jaws, without dimensional consideration of the options described below.

① As an alternative/in addition to spring-assisted mechanical gripping force maintenance, the SDV-P pressure maintenance valve can be used for I.D. and O.D. gripping (see "Accessories" section of catalog).

A, a Main / direct connection, gripper opening

B, b Main / direct connection, gripper closing

S Air purge connection

① Gripper connection

② Finger connection

② Bolt circle

⑦② Fit for centering sleeves

⑦③ Fit for centering pins

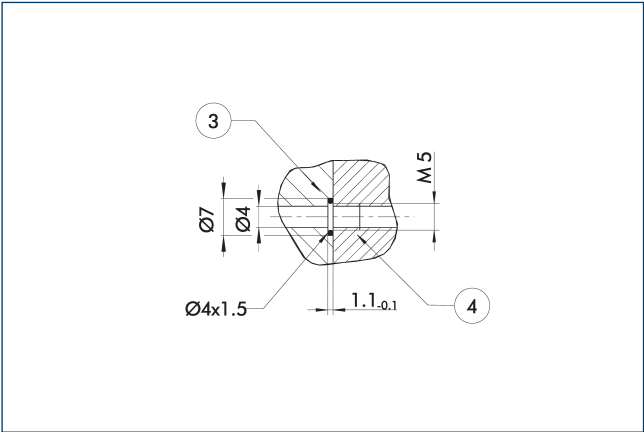
⑧① Depth of the centering sleeve hole in the counter part

⑨① Thread below the cover for fastening external attachments

⑨① Sensor MMS 22..

⑨② Sensor IN ...

Hose-free direct connection M5

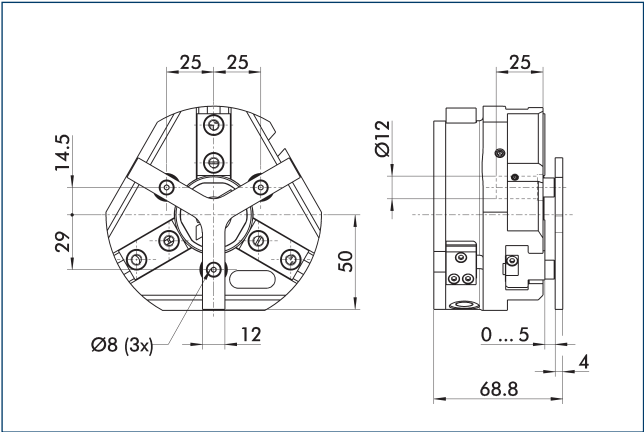


③ Adapter

④ Grippers

The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

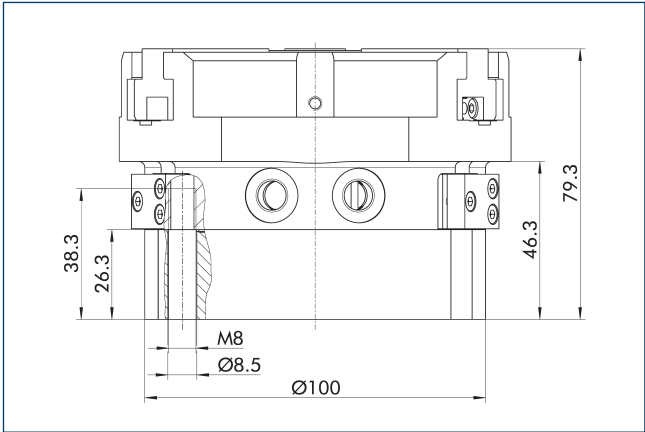
Spring-loaded pressure piece



For spring-supported positioning of the workpiece against a stop after the gripper has opened. Especially developed for loading machines.

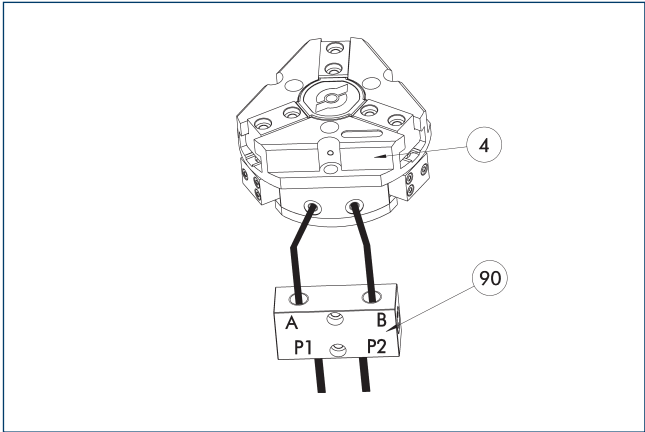
Description	ID	Stroke [mm]	Min. force [N]
Spring-loaded pressure piece			
A-PZN-plus/DPZ-plus 100	0303722	5	35

Gripping force maintenance version AS/IS



The mechanical gripping force maintenance device ensures that a minimum clamping force will be applied even if there is a drop in pressure. In the AS/S variant this acts as a closing force, in the IS variant as an opening force. Besides this, gripping force maintenance can be used to increase gripping force or for single actuated gripping.

SDV-P pressure maintenance valve



④ Grippers

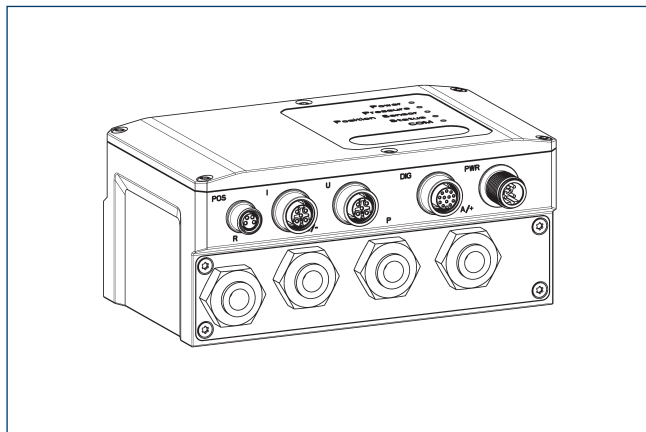
⑨⑩ SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter [mm]
Pressure maintenance valve		
SDV-P 07	0403131	8
Pressure maintenance valve with air bleed screw		
SDV-P 07-E	0300121	8

① In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

Pneumatic positioning device PPD

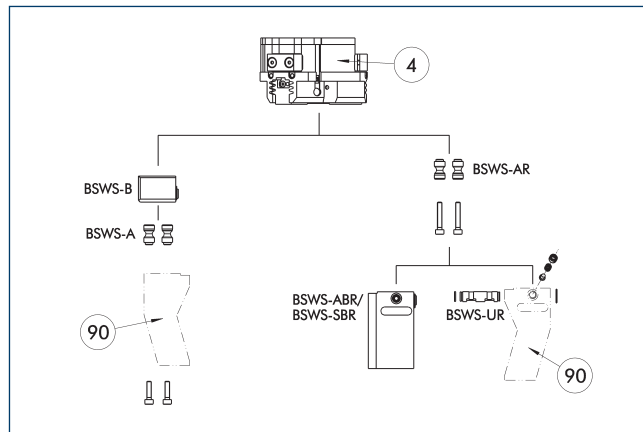


The PPD allows flexibility in all applications with pneumatic grippers through free positioning, gripping force and speed adjustment.

Description	ID	
Pneumatic positioning device		
PPD 20-IOL	1540700	
Adapter		
A GGN0804-1204-A	1540691	
IO-Link connection cable		
KA GGN1205-1212-IOL-00100-A	1540697	
Voltage supply connection cable - cable track compatible		
KA GLN12B05-LK-01000-A	1540660	
Cable extension		
KV GGN0804-I0-00150-A	1540662	
KV GGN0804-I0-00300-A	1540663	
Assembly set		
Assembly set PPD	1540705	

① In addition to the PPD, a position sensor (SCHUNK IO-Link sensor or analog sensor (4...20 mA)) is required.

BSWS jaw quick-change jaw systems



④ Grippers

⑨ Customized gripper fingers

There are various jaw quick-change systems available for the gripper. For detailed information, please refer to the corresponding product.

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-A 100	0303026	2
BSWS-AR 100	0300094	2
Quick-change jaw system base		
BSWS-B 100	0303027	1
Jaw quick-change system finger blank		
BSWS-ABR-PGZN-plus 100	0300074	1
BSWS-SBR-PGZN-plus 100	0300084	1
Jaw quick-change system locking mechanism		
BSWS-UR 100	0302993	1

① If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked. Only systems that are listed in the table, can be used.

The diagram illustrates the BSWS system components and their connections. At the top, a detailed view of the BSWS-AR (Air Receiver) is shown, labeled with a circled '4'. Below it, the system is divided into two main branches. The left branch includes the BSWS-BM (Blowdown Manifold) and the BSWS-A (Air Actuator), which is connected to a dashed outline of a component labeled '90'. The right branch includes the BSWS-ABRM (Air Blowdown Receiver Manifold) and the BSWS-URM (Air Receiver Manifold), which is connected to a dashed outline of a component labeled '90'. The BSWS-URM is also shown with a detailed view of its internal components, including a valve and a pressure gauge.

⑨⑩ Customized gripper fingers

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-A 100	0303026	2
BSWS-AR 100	0300094	2
Quick-change jaw system base		
BSWS-BM 100	1313902	1
Jaw quick-change system finger blank		
BSWS-ABRM-PGZN-plus 100	1420853	1
Jaw quick-change system locking mechanism		
BSWS-URM 100	1398403	1

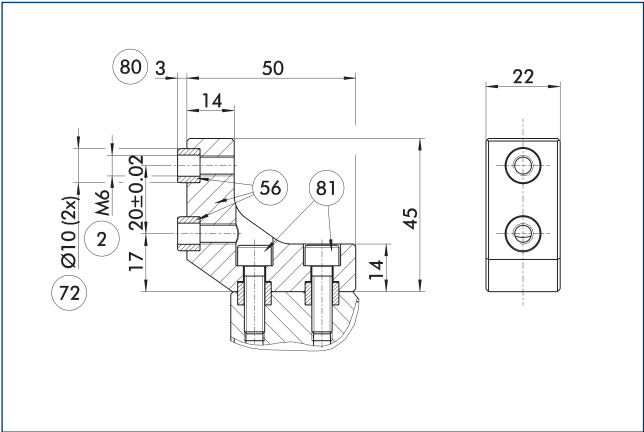
- ① Only systems that are listed in the table, can be used.

⑨⑩ Customized gripper fingers

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-AR 100	0300094	2
Quick-change jaw system base		
BSWS-BR 100	1555933	1
Storage system		
BSWS-SR 100	1555959	1
Attachment kit for proximity switch		
AS-IN40-BSWS-SR 80/100	1561458	1
Inductive proximity switches		
IN 40-S-M12	0301574	
IN 40-S-M8	0301474	
INK 40-S	0301555	

- ① Only systems that are listed in the table, can be used.

ZBA-L-plus 100 intermediate jaws

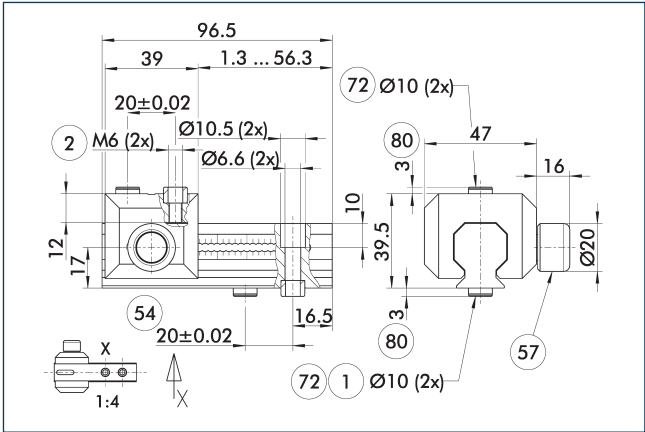


- ② Finger connection
- ⑤⑥ Included in the scope of delivery
- ⑦② Fit for centering sleeves
- ⑧① Depth of the centering sleeve hole in the counter part
- ⑧① Not included in the scope of delivery

The optional ZBA-L-plus intermediate jaws allow the screw connection diagram of the top jaws to be rotated by 90°. This makes it easier to design and produce top jaws (particularly for long versions) because no deep through-bores are required.

Description	ID	Material	Finger interface	Scope of delivery
Intermediate jaw				
ZBA-L-plus 100	0311742	Aluminum	PGN-plus 100	1

UZZ 100 universal intermediate jaw



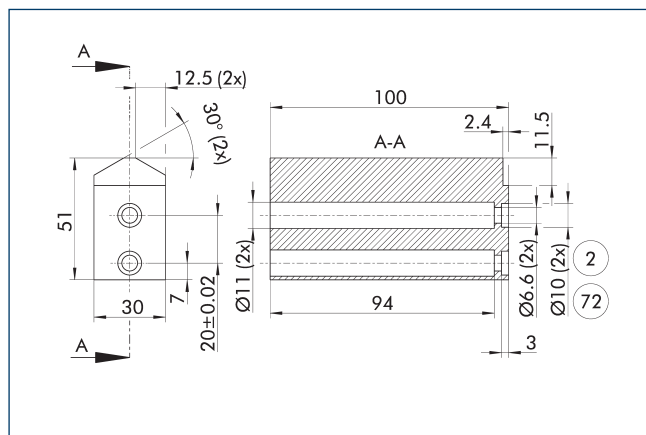
- ① Gripper connection
- ② Finger connection
- ⑤④ Optional right or left connection
- ⑤⑦ Locking
- ⑦② Fit for centering sleeves
- ⑧① Depth of the centering sleeve hole in the counter part

The drawing shows the UZZ universal intermediate jaw. The fully removable UZZ-S slide (can also be ordered separately) allows for a quick jaw change.

Description	ID	Grid dimension
		[mm]
Universal intermediate jaw		
UZZ 100	0300044	2.5
Finger blank		
ABR-PGZN-plus 100	0300012	
SBR-PGZN-plus 100	0300022	
Slide for universal intermediate jaw		
UZZ-S 100	5518272	2.5

- ① If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked.

Finger blanks ABR/SBR-PGZN-plus 100



② Finger connection

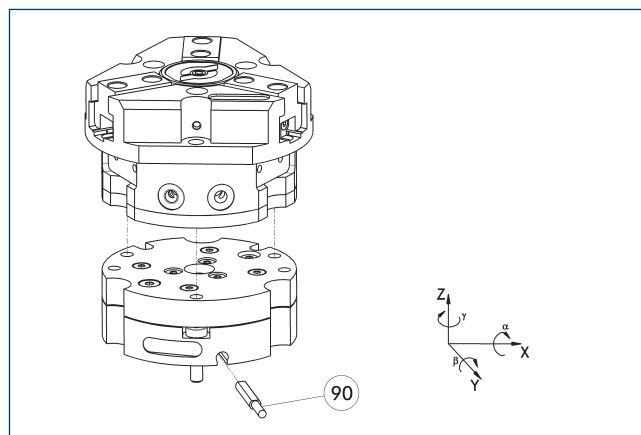
⑦② Fit for centering sleeves

The drawing shows the finger blank which can be reworked by the customer.

Description	ID	Material	Scope of delivery
Finger blank			
ABR-PGZN-plus 100	0300012	Aluminum (3.4365)	1
SBR-PGZN-plus 100	0300022	Steel (1.7131)	1

① In the PGL-plus-P gripper series, the use of finger blanks results in a limitation of the closing stroke. Please check this in detail in advance using the CAD data and adjust the reworking of the fingers accordingly.

Tolerance compensation unit TCU

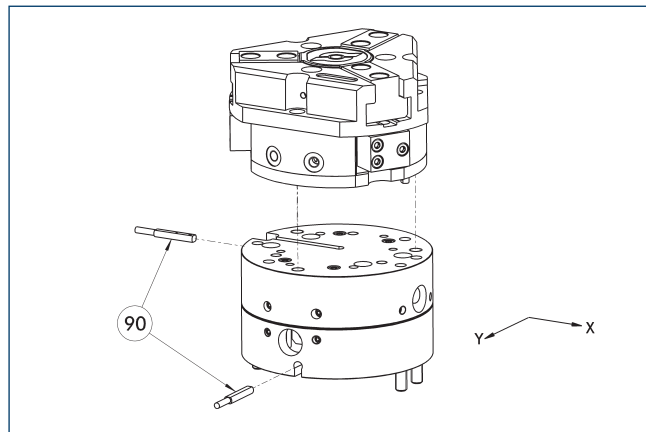


⑨⑩ Monitoring of locking

Grippers can be directly mounted without an adapter plate. Tolerance compensation unit and gripper have an identical screw connection diagram. Therefore the tolerance compensation units can be assembled later. Please consider the additional assembly height of the tolerance compensation unit. For details please refer to our catalog robot accessories.

Description	ID	Locking	Deflection	Often combined
Compensation unit				
TCU-Z-100-2-MV	0324798	yes	$\pm 1^\circ/\pm 1^\circ/\pm 1^\circ$	●
TCU-Z-100-2-0V	0324799	no	$\pm 1^\circ/\pm 1^\circ/\pm 1^\circ$	

Compensation unit AGE-F

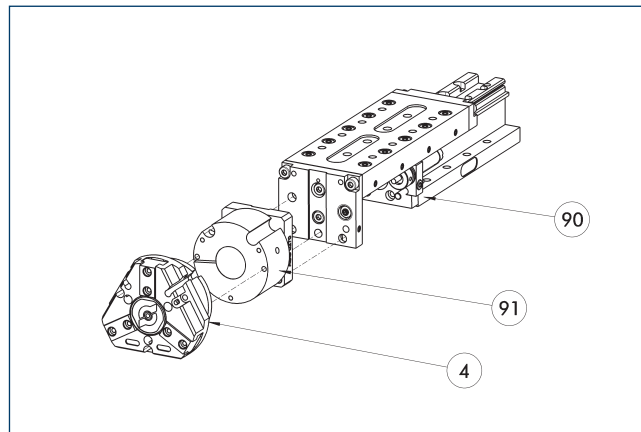


⑨⑩ Monitoring

Grippers can be directly mounted without an adapter plate. For details see our catalog Gripping or Robot Accessories.

Description	ID	Compensation XY	Reset force	Often combined
		[mm]	[N]	
Compensation unit				
AGE-F-XY-080-1	0324960	± 5	39	
AGE-F-XY-080-2	0324961	± 5	85	
AGE-F-XY-080-3	0324962	± 5	90	●

Modular Assembly Automation



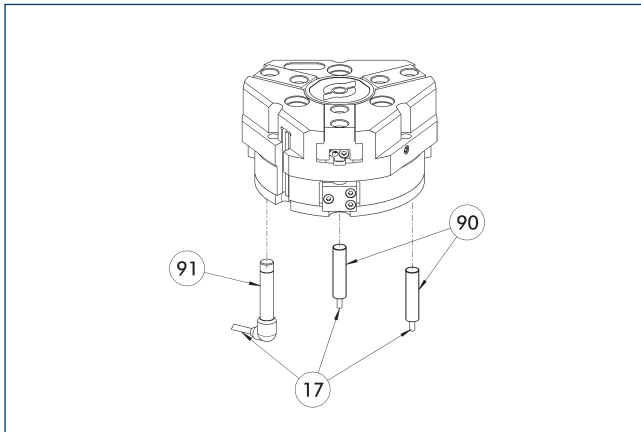
④ Grippers

⑨⑩ ASG adapter plate

⑨⑩ Linear module CLM/KLM/LM/ELP/ELM/ELS/HLM

Grippers and linear modules can be combined with standard adapter plates from the modular assembly system. For more information see our main catalog "Modular Assembly Automation".

Inductive proximity switches



17 Cable outlet

91 Sensor IN...-SA

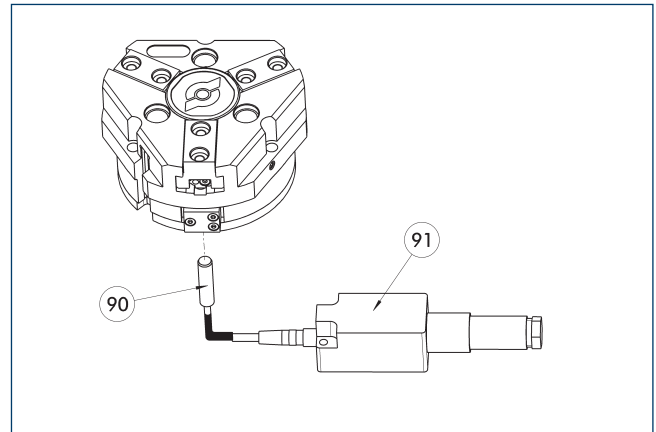
90 Sensor IN ...

Directly mounted end position monitoring.

Description	ID	Often combined
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	●
INK 80-S	0301550	
Inductive proximity switch with lateral cable outlet		
IN 80-S-M12-SA	0301587	
IN 80-S-M8-SA	0301483	●
INK 80-S-SA	0301566	
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BG12-L 3P-0500-PNP	30016369	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
KA BW12-L 3P-0300-PNP	0301503	
KA BW12-L 3P-0500-PNP	0301507	
Clip for connector/socket		
CLI-M12	0301464	
CLI-M8	0301463	
Cable extension		
KV BG12-SG12 3P-0030-PNP	0301999	
KV BG12-SG12 3P-0060-PNP	0301998	
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
KV BW12-SG12 3P-0030-PNP	0301595	
KV BW12-SG12 3P-0100-PNP	0301596	
KV BW12-SG12 3P-0200-PNP	0301597	
Sensor distributor		
V2-M12	0301776	●
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Flexible position sensor



90 FPS-S sensor

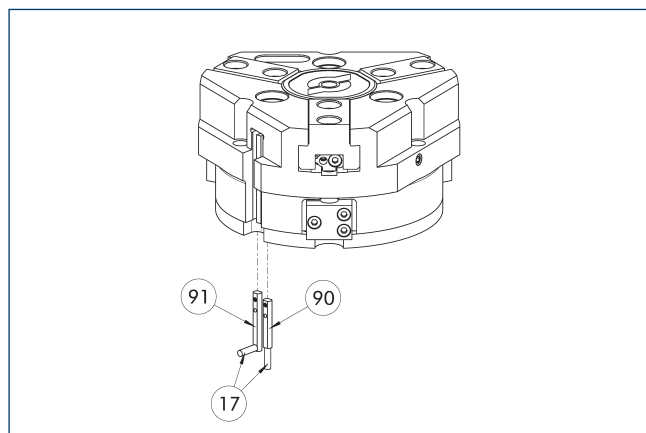
91 FPS-F5 evaluation electronic

Flexible position monitoring of up to five positions.

Description	ID	
Attachment kit for FPS		
AS-FPS-PGZN-plus 100-1	0301634	
Sensor		
FPS-S M8	0301704	
Evaluation electronics		
FPS-F5	0301805	
Cable extension		
KV BG08-SG08 3P-0050	0301598	
KV BG08-SG08 3P-0100	0301599	

- ① When using an FPS system, an FPS sensor (FPS-S) as well as an electronic processor (FPS-F5 / F5 T) are required for each gripper as well as a mounting kit (AS), if listed. Cable extensions (KV) are optionally available – see catalog chapter “Accessories.”

Electronic magnetic switch MMS



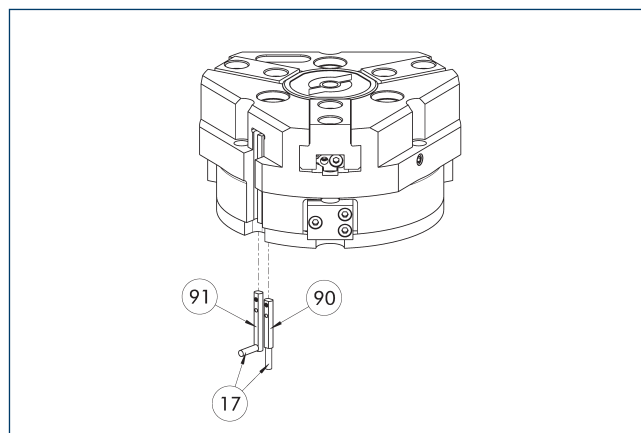
- ① Cable outlet
 ② Sensor MMS 22...-SA
 ③ Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Reed Switches		
RMS 22-S-M8	0377720	●
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
Clip for connector/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

- ④ Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



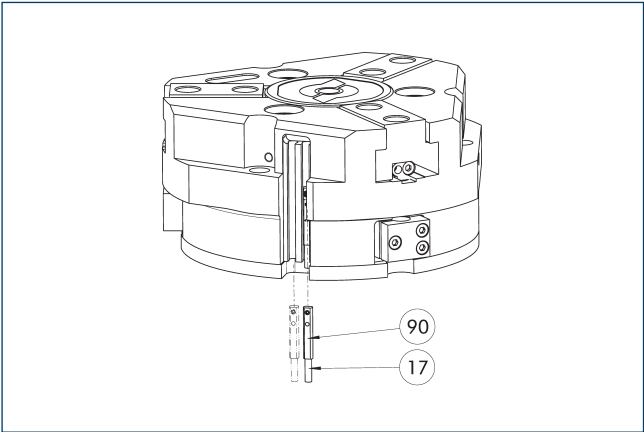
- ① Cable outlet
 ② Sensor MMS 22 ..-PI1-...-SA
 ③ Sensor MMS 22 PI1-...

Position monitoring with one programmable position per sensor and integrated electronic system in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery, ID 0301030) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	

- ④ Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI2



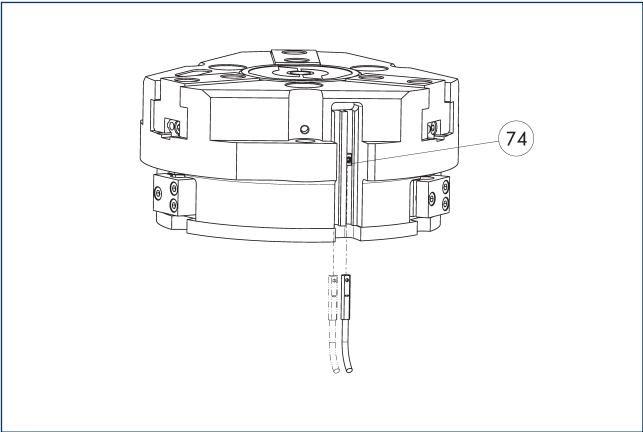
①⑦ Cable outlet ⑨⑩ MMS 22...-PI2-... sensor

Position monitoring with two programmable positions per sensor and electronics integrated in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery, ID 0301030) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI2-S-M8-PNP	0301180	●
MMSK 22-PI2-S-PNP	0301182	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI2-S-M8-PNP-SA	0301186	●
MMSK 22-PI2-S-PNP-SA	0301188	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI2-S-M8-PNP-HD	0301130	●
MMSK 22-PI2-S-PNP-HD	0301132	

- ① One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

MMS-P programmable magnetic switch



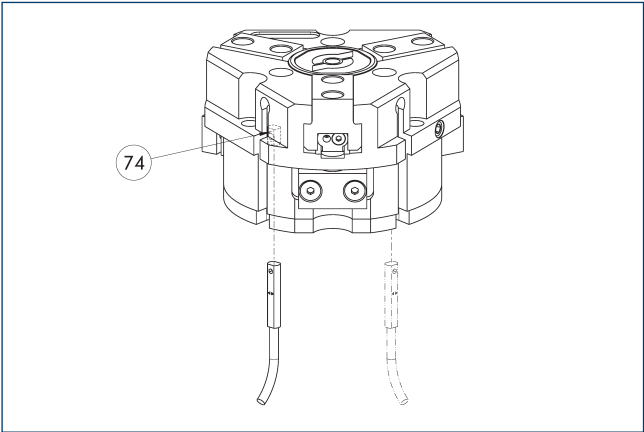
⑦④ Limit stop for sensor

Position monitoring with two programmable positions per sensor. End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Programmable magnetic switch		
MMSK-P 22-S-PNP	0301371	
MMS-P 22-S-M8-PNP	0301370	●
Connection cables		
KA GLN0804-LK-00500-A	0307767	●
KA GLN0804-LK-01000-A	0307768	
KA WLN0804-LK-00500-A	0307765	
KA WLN0804-LK-01000-A	0307766	
Clip for connector/socket		
CLI-M8	0301463	
Sensor distributor		
V2-M8-4P-2XM8-3P	0301380	

- ① One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

Programmable magnetic switch MMS-I0-Link



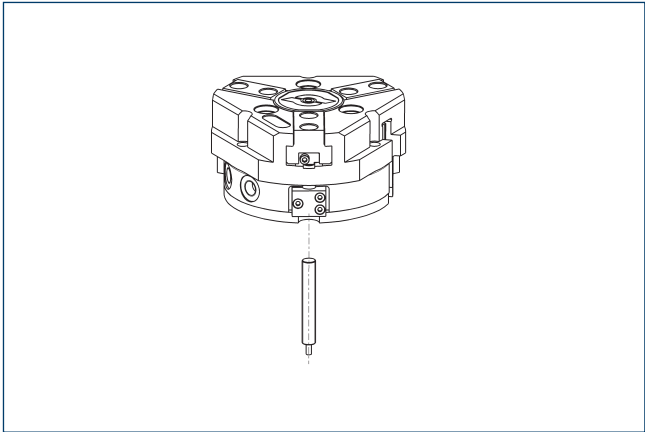
74 Limit stop for sensor

Sensor for multi-position monitoring through detection of the complete gripper stroke. The sensor is mounted directly in the C-slot of the gripper. The sensor is programmed for the gripper via the IO-Link interface, Magnet teaching tool MT (included in scope of delivery; ID 0301030) or the ST plug teaching tool (not included in scope of delivery; ID 0301026). An IO-Link master is required for operation.

Description	ID	
Programmable magnetic switch		
MMS 22-I0L-M08	0315830	
MMS 22-I0L-M12	0315835	

- ① One sensor is required for each gripper. No additional mounting kit is required – the gripper is equipped for use of the sensor by default. Further information and technical data can be found in the catalog chapter sensor systems.

APS-Z80 analog position sensor

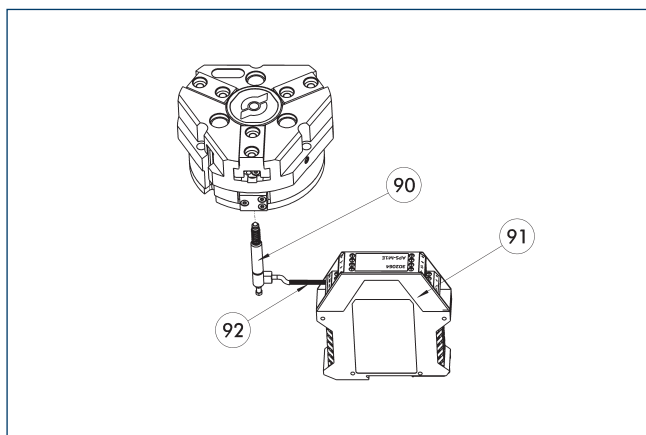


Non-contact measuring, analog multi-position monitoring for any number of positions.

Description	ID	Often combined
Mounting kit for APS-Z80		
AS-APS-Z80-PGZN-plus 100-1	0302109	
Analog position sensor		
APS-Z80-K	0302072	
APS-Z80-M8	0302070	●

- ① When using an APS system, one mounting kit (AS-APS-Z80) and one APS-Z80 sensor is required per gripper. The resolution of the sensor can be lower in the peripheral areas of the gripper. You can find further information on the product in the operating manual.

APS-M1 analog position sensor



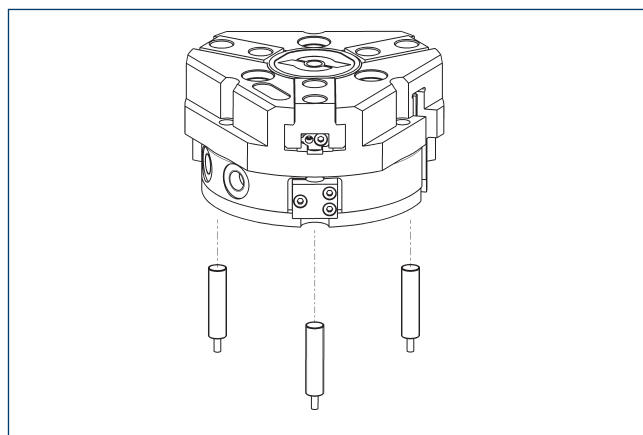
- 90 APS-M1S sensor
 91 APS-M1E electronic processor
 92 APS-K extension cable

Analog multi position monitoring for any desired positions

Description	ID	
Mounting kit for APS-M1		
AS-APS-M1-PGZN-plus 100-1	0302079	
Analog position sensor		
APS-M1S	0302062	
Connection cables		
APS-K0200	0302066	
APS-K0700	0302068	
Evaluation electronics		
APS-M1E	0302064	

- ⓘ When using an APS system, for each gripper an attachment kit (AS-APS-M1), an APS-M1S sensor (incl. 3 m cable) as well as an electronics (APS-M1e) are required. An extension cable (APS-K) can be connected between the sensor and the electronics as an option. The max. cable length between the sensor and the electronics is 10 m, between the electronics and their control unit (PLC) it is max. 1 m.

Cylindrical reed switches



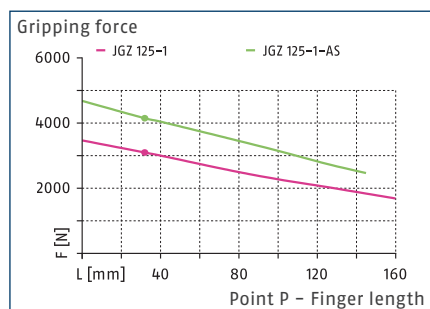
End position monitoring can be mounted with an attachment kit.

Description	ID	
Attachment kit for proximity switch		
AS-RMS 80 PGN/PZN-plus 100/125	0377726	
Reed Switches		
RMS 80-S-M8	0377721	

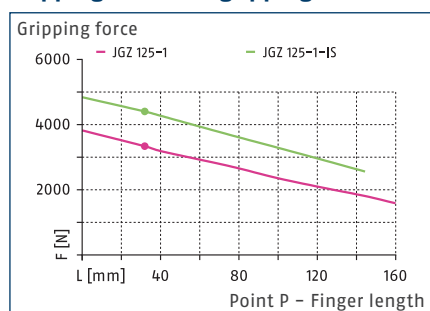
- ⓘ Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. Two mounting kits are required for each gripper. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.



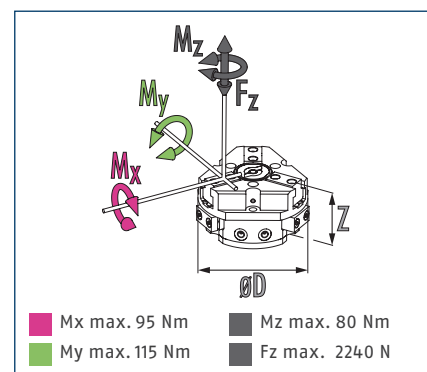
Gripping force O.D. gripping



Gripping force I.D. gripping



Dimensions and maximum loads



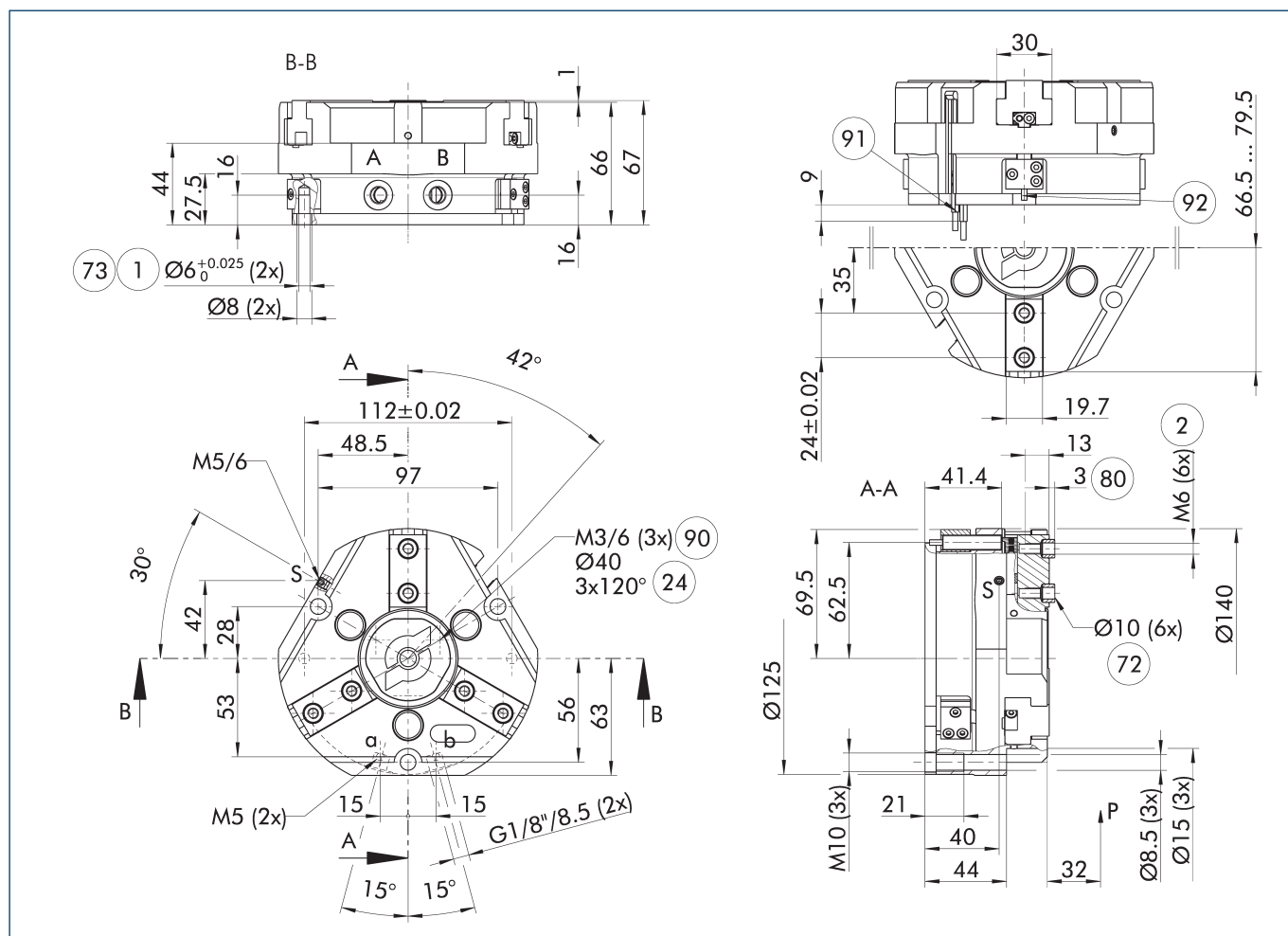
① The indicated moments and forces are static values, apply for each base jaw and may appear simultaneously. Loads may additionally occur to the moment produced by the gripping force itself.

Technical data

Description		JGZ 125-1	JGZ 125-1-AS	JGZ 125-1-IS
ID		0308950	0308951	0308952
Stroke per jaw	[mm]	13	13	13
Closing/opening force	[N]	3100/3330	4150/-	-/4400
Min. spring force	[N]		1050	1070
Weight	[kg]	2.8	3.6	3.6
Recommended workpiece weight	[kg]	15.5	15.5	15.5
Fluid consumption double stroke	[cm ³]	230	230	230
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	4/6/6.5
Min./max. air purge pressure	[bar]	0.5/1	0.5/1	0.5/1
Closing/opening time	[s]	0.2/0.2	0.17/0.35	0.35/0.17
Closing/opening time with spring	[s]		0.40	0.40
Max. permissible finger length	[mm]	160	145	145
Max. permissible weight per finger	[kg]	2.1	2.1	2.1
IP protection class		40	40	40
Min./max. ambient temperature	[°C]	5/90	5/90	5/90
Repeat accuracy	[mm]	0.01	0.01	0.01
Dimensions Ø D x Z	[mm]	140 x 67	140 x 91.5	140 x 91.5

① It may take a few 100 gripping cycles until the full gripping force (as indicated in the data table) will be available.

Main view



The drawing shows the gripper in the basic version with closed jaws, without dimensional consideration of the options described below.

① As an alternative/in addition to spring-assisted mechanical gripping force maintenance, the SDV-P pressure maintenance valve can be used for I.D. and O.D. gripping (see "Accessories" section of catalog).

A, a Main / direct connection, gripper opening

B, b Main / direct connection, gripper closing

S Air purge connection

① Gripper connection

② Finger connection

②④ Bolt circle

⑦② Fit for centering sleeves

⑦③ Fit for centering pins

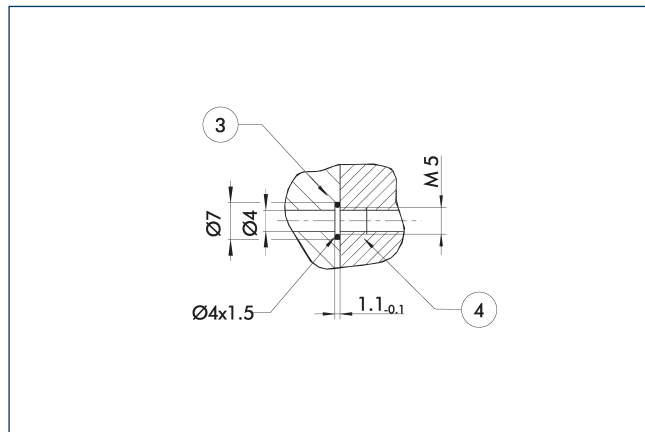
⑧① Depth of the centering sleeve hole in the counter part

⑨① Thread below the cover for fastening external attachments

⑨① Sensor MMS 22..

⑨② Sensor IN ...

Hose-free direct connection M5

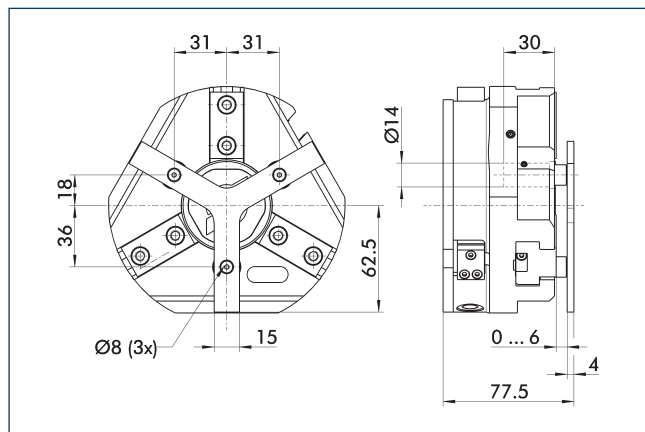


③ Adapter

④ Grippers

The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

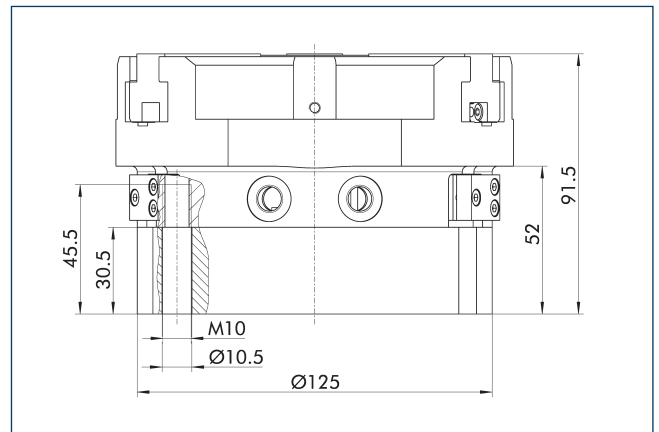
Spring-loaded pressure piece



For spring-supported positioning of the workpiece against a stop after the gripper has opened. Especially developed for loading machines.

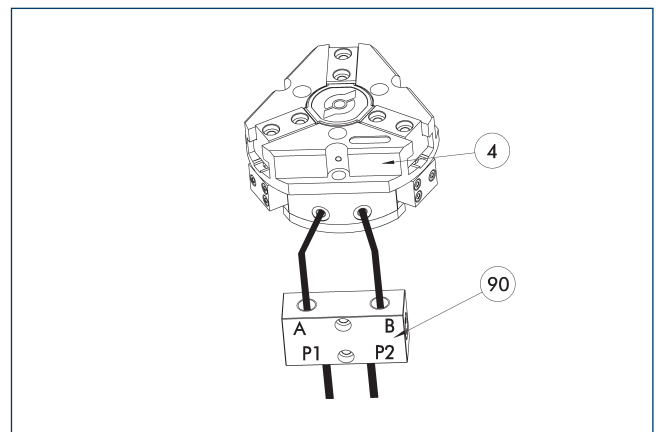
Description	ID	Stroke [mm]	Min. force [N]
Spring-loaded pressure piece			
A-PZN-plus/DPZ-plus 125	0303723	6	105

Gripping force maintenance version AS/IS



The mechanical gripping force maintenance device ensures that a minimum clamping force will be applied even if there is a drop in pressure. In the AS/S variant this acts as a closing force, in the IS variant as an opening force. Besides this, gripping force maintenance can be used to increase gripping force or for single actuated gripping.

SDV-P pressure maintenance valve



④ Grippers

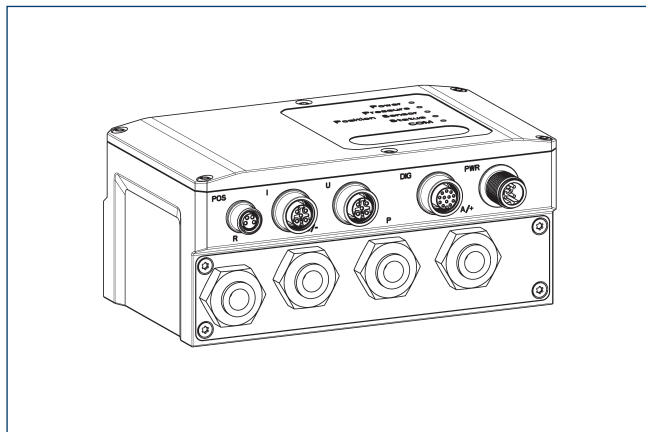
⑨⑩ SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter [mm]
Pressure maintenance valve		
SDV-P 07	0403131	8
Pressure maintenance valve with air bleed screw		
SDV-P 07-E	0300121	8

① In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

Pneumatic positioning device PPD

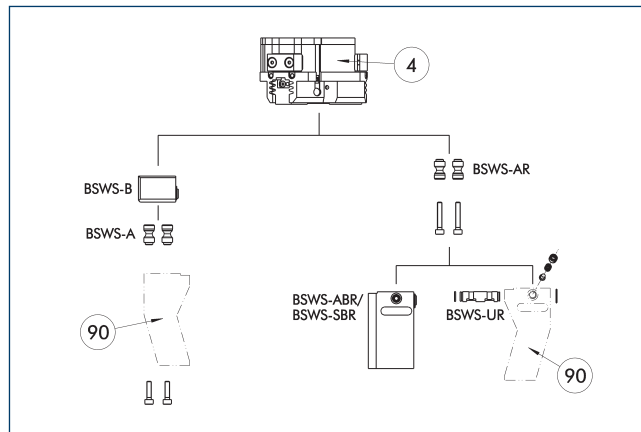


The PPD allows flexibility in all applications with pneumatic grippers through free positioning, gripping force and speed adjustment.

Description	ID	
Pneumatic positioning device		
PPD 20-IOL	1540700	
Adapter		
A GGN0804-1204-A	1540691	
IO-Link connection cable		
KA GGN1205-1212-IOL-00100-A	1540697	
Voltage supply connection cable - cable track compatible		
KA GLN12B05-LK-01000-A	1540660	
Cable extension		
KV GGN0804-IO-00150-A	1540662	
KV GGN0804-IO-00300-A	1540663	
Assembly set		
Assembly set PPD	1540705	

① In addition to the PPD, a position sensor (SCHUNK IO-Link sensor or analog sensor (4...20 mA)) is required.

BSWS jaw quick-change jaw systems



④ Grippers

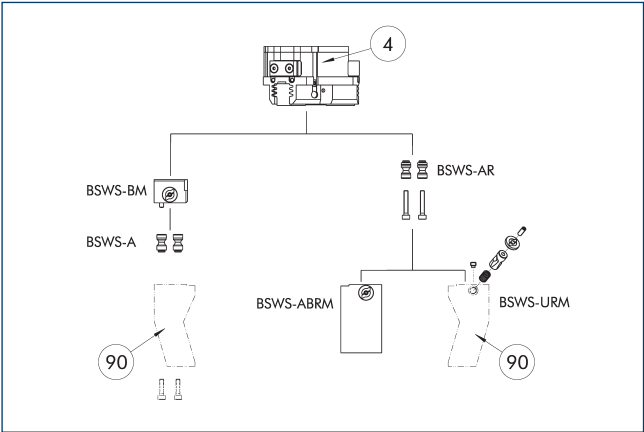
⑨ Customized gripper fingers

There are various jaw quick-change systems available for the gripper. For detailed information, please refer to the corresponding product.

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-A 125	0303028	2
BSWS-AR 125	0300095	2
Quick-change jaw system base		
BSWS-B 125	0303029	1
Jaw quick-change system finger blank		
BSWS-ABR-PGZN-plus 125	0300075	1
BSWS-SBR-PGZN-plus 125	0300085	1
Jaw quick-change system locking mechanism		
BSWS-UR 125	0302994	1

① If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked. Only systems that are listed in the table, can be used.

Jaw quick-change system BSWS-M



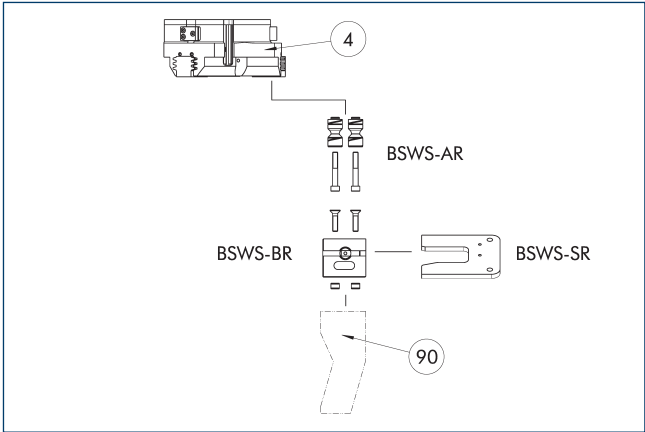
④ Grippers 90 Customized gripper fingers

There are various jaw quick-change systems available for the gripper. For detailed information, please refer to the corresponding product.

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-A 125	0303028	2
BSWS-AR 125	0300095	2
Quick-change jaw system base		
BSWS-BM 125	1302006	1
Jaw quick-change system finger blank		
BSWS-ABRM-PGZN-plus 125	1420854	1
Jaw quick-change system locking mechanism		
BSWS-URM 125	1398404	1

① If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked. Only systems that are listed in the table, can be used.

Jaw quick-change system BSWS-R



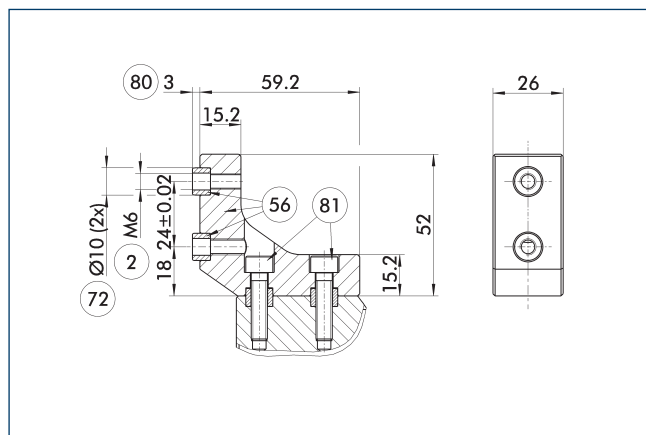
④ Grippers 90 Customized gripper fingers

If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked. Only systems that are listed in the table, can be used.

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-AR 125	0300095	2
Quick-change jaw system base		
BSWS-BR 125	1555937	1
Storage system		
BSWS-SR 125	1555972	1
Attachment kit for proximity switch		
AS-IN80-BSWS-SR 125/160	1561467	1
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	
INK 80-S	0301550	

① Only systems that are listed in the table, can be used.

ZBA-L-plus 125 intermediate jaws

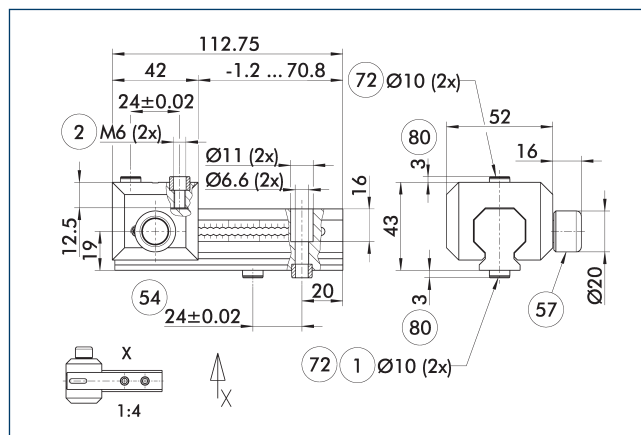


- ② Finger connection
- ⑤⑥ Included in the scope of delivery
- ⑦② Fit for centering sleeves
- ⑧① Depth of the centering sleeve hole in the counter part
- ⑧① Not included in the scope of delivery

The optional ZBA-L-plus intermediate jaws allow the screw connection diagram of the top jaws to be rotated by 90°. This makes it easier to design and produce top jaws (particularly for long versions) because no deep through-bores are required.

Description	ID	Material	Finger interface	Scope of delivery
Intermediate jaw				
ZBA-L-plus 125	0311752	Aluminum	PGN-plus 125	1

UZB 125 universal intermediate jaw



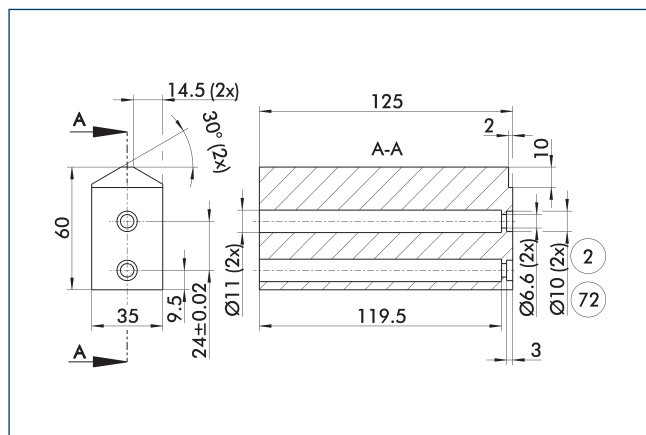
- ① Gripper connection
- ② Finger connection
- ⑤④ Optional right or left connection
- ⑤⑦ Locking
- ⑦② Fit for centering sleeves
- ⑧① Depth of the centering sleeve hole in the counter part

The drawing shows the UZB universal intermediate jaw. The fully removable UZB-S slide (can also be ordered separately) allows for a quick jaw change.

Description	ID	Grid dimension
		[mm]
Universal intermediate jaw		
UZB 125	0300045	3
Finger blank		
ABR-PGZN-plus 125	0300013	
SBR-PGZN-plus 125	0300023	
Slide for universal intermediate jaw		
UZB-S 125	5518273	3

- ① If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked.

Finger blanks ABR/SBR-PGZN-plus 125



② Finger connection

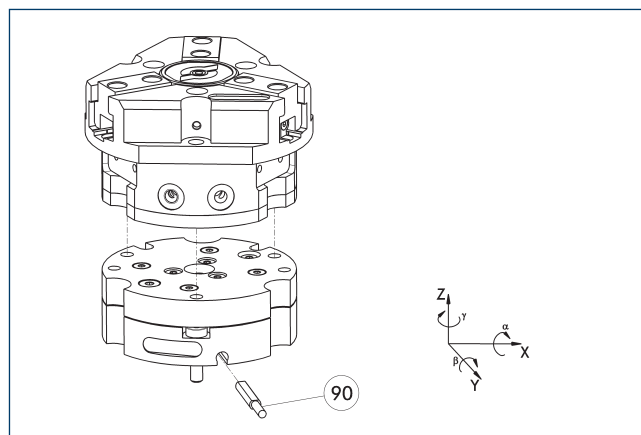
⑦② Fit for centering sleeves

The drawing shows the finger blank which can be reworked by the customer.

Description	ID	Material	Scope of delivery
Finger blank			
ABR-PGZN-plus 125	0300013	Aluminum (3.4365)	1
SBR-PGZN-plus 125	0300023	Steel (1.7131)	1

① In the PGL-plus-P gripper series, the use of finger blanks results in a limitation of the closing stroke. Please check this in detail in advance using the CAD data and adjust the reworking of the fingers accordingly.

Tolerance compensation unit TCU

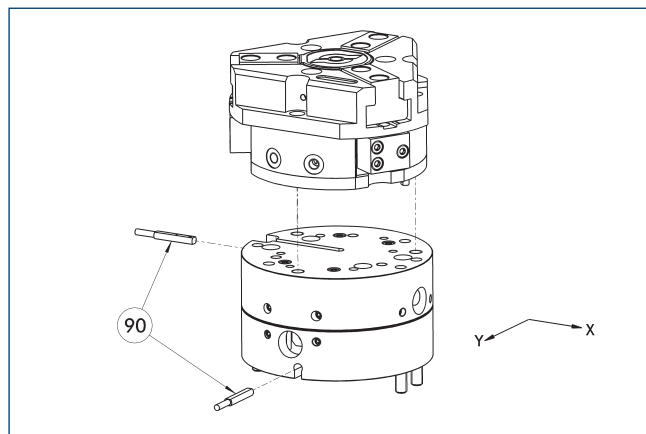


⑨⑩ Monitoring of locking

Grippers can be directly mounted without an adapter plate. Tolerance compensation unit and gripper have an identical screw connection diagram. Therefore the tolerance compensation units can be assembled later. Please consider the additional assembly height of the tolerance compensation unit. For details please refer to our catalog robot accessories.

Description	ID	Locking	Deflection	Often combined
Compensation unit				
TCU-Z-125-3-MV	0324820	yes	$\pm 1^\circ / \pm 1^\circ / \pm 1^\circ$	●
TCU-Z-125-3-OV	0324821	no	$\pm 1^\circ / \pm 1^\circ / \pm 1^\circ$	

Compensation unit AGE-F

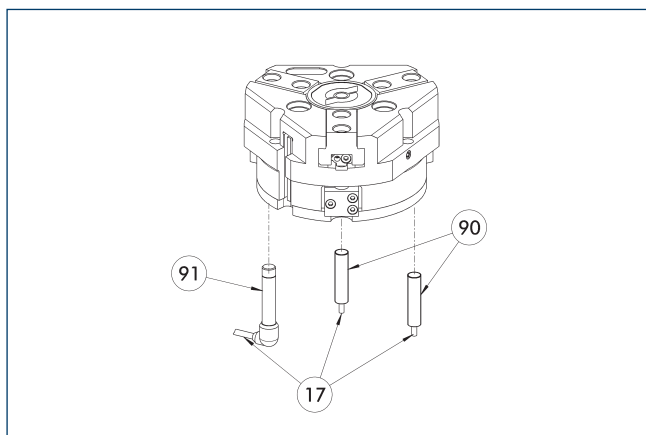


⑨⑩ Monitoring

Grippers can be directly mounted without an adapter plate. For details see our catalog Gripping or Robot Accessories.

Description	ID	Compensation XY	Reset force	Often combined
		[mm]	[N]	
Compensation unit				
AGE-F-XY-080-1	0324960	± 5	39	
AGE-F-XY-080-2	0324961	± 5	85	
AGE-F-XY-080-3	0324962	± 5	90	●

Inductive proximity switches



17 Cable outlet

91 Sensor IN..-SA

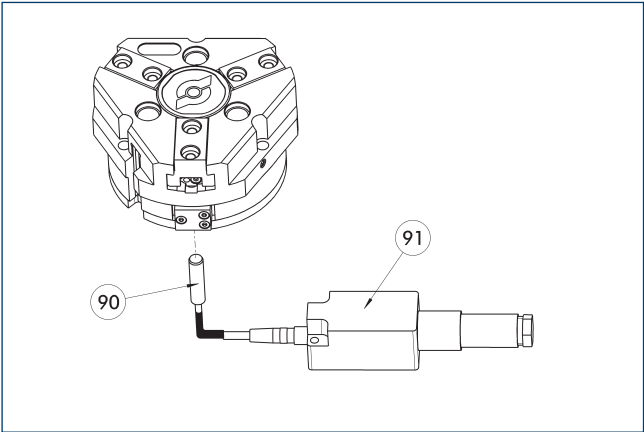
90 Sensor IN ...

Directly mounted end position monitoring.

Description	ID	Often combined
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	●
INK 80-S	0301550	
Inductive proximity switch with lateral cable outlet		
IN 80-S-M12-SA	0301587	
IN 80-S-M8-SA	0301483	●
INK 80-S-SA	0301566	
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BG12-L 3P-0500-PNP	30016369	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
KA BW12-L 3P-0300-PNP	0301503	
KA BW12-L 3P-0500-PNP	0301507	
Clip for connector/socket		
CLI-M12	0301464	
CLI-M8	0301463	
Cable extension		
KV BG12-SG12 3P-0030-PNP	0301999	
KV BG12-SG12 3P-0060-PNP	0301998	
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
KV BW12-SG12 3P-0030-PNP	0301595	
KV BW12-SG12 3P-0100-PNP	0301596	
KV BW12-SG12 3P-0200-PNP	0301597	
Sensor distributor		
V2-M12	0301776	●
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Flexible position sensor



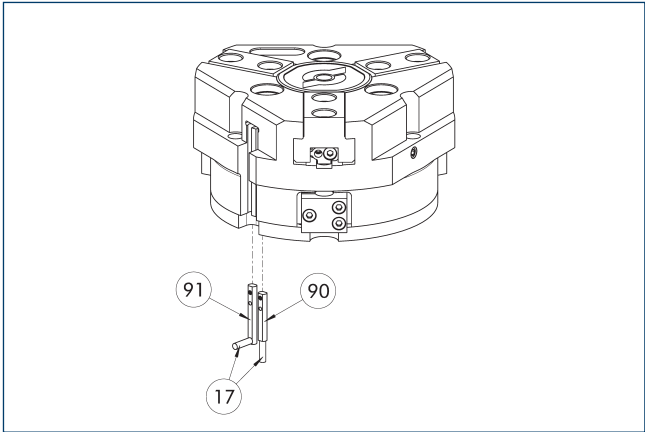
90 FPS-S sensor 91 FPS-F5 evaluation electronic

Flexible position monitoring of up to five positions.

Description	ID	
Attachment kit for FPS		
AS-FPS-PGZN-plus 125-1/PZB 160	0301636	
Sensor		
FPS-S M8	0301704	
Evaluation electronics		
FPS-F5	0301805	
Cable extension		
KV BG08-SG08 3P-0050	0301598	
KV BG08-SG08 3P-0100	0301599	

① When using an FPS system, an FPS sensor (FPS-S) as well as an electronic processor (FPS-F5 / F5 T) are required for each gripper as well as a mounting kit (AS), if listed. Cable extensions (KV) are optionally available – see catalog chapter “Accessories.”

Electronic magnetic switch MMS



17 Cable outlet 91 Sensor MMS 22...-SA

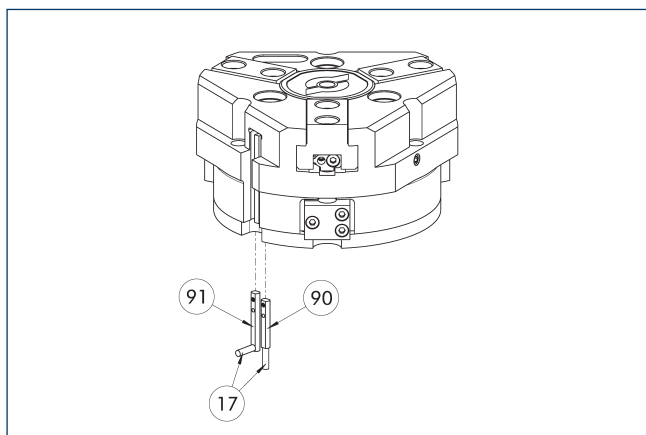
90 Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Reed Switches		
RMS 22-S-M8	0377720	●
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
Clip for connector/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



17 Cable outlet

91 Sensor MMS 22 ...-PI1-...-SA

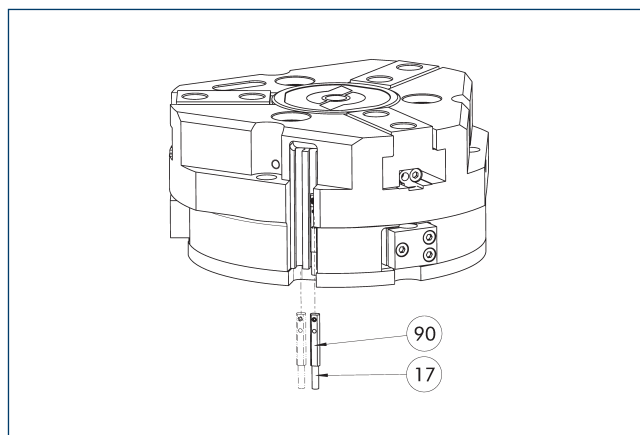
90 Sensor MMS 22 PI1-...

Position monitoring with one programmable position per sensor and integrated electronic system in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery, ID 0301030) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	

- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI2



17 Cable outlet

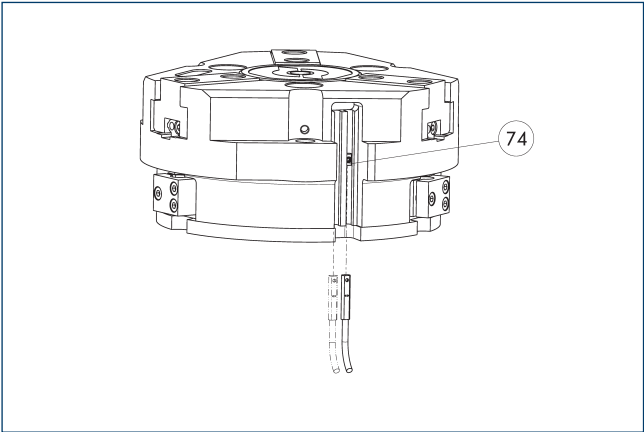
90 MMS 22...-PI2-... sensor

Position monitoring with two programmable positions per sensor and electronics integrated in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery, ID 0301030) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI2-S-M8-PNP	0301180	●
MMSK 22-PI2-S-PNP	0301182	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI2-S-M8-PNP-SA	0301186	●
MMSK 22-PI2-S-PNP-SA	0301188	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI2-S-M8-PNP-HD	0301130	●
MMSK 22-PI2-S-PNP-HD	0301132	

- ① One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

MMS-P programmable magnetic switch



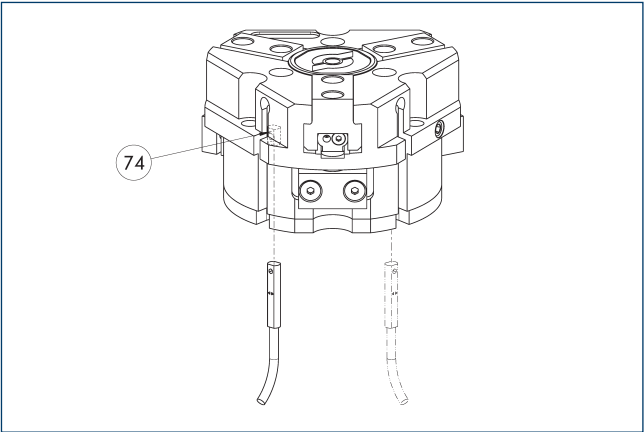
74 Limit stop for sensor

Position monitoring with two programmable positions per sensor. End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Programmable magnetic switch		
MMSK-P 22-S-PNP	0301371	
MMS-P 22-S-M8-PNP	0301370	●
Connection cables		
KA GLN0804-LK-00500-A	0307767	●
KA GLN0804-LK-01000-A	0307768	
KA WLN0804-LK-00500-A	0307765	
KA WLN0804-LK-01000-A	0307766	
Clip for connector/socket		
CLI-M8	0301463	
Sensor distributor		
V2-M8-4P-2XM8-3P	0301380	

- ① One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

Programmable magnetic switch MMS-IO-Link



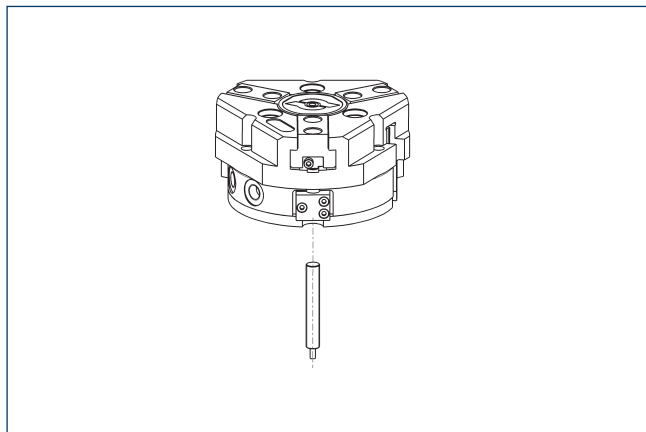
74 Limit stop for sensor

Sensor for multi-position monitoring through detection of the complete gripper stroke. The sensor is mounted directly in the C-slot of the gripper. The sensor is programmed for the gripper via the IO-Link interface, Magnet teaching tool MT (included in scope of delivery; ID 0301030) or the ST plug teaching tool (not included in scope of delivery; ID 0301026). An IO-Link master is required for operation.

Description	ID	
Programmable magnetic switch		
MMS 22-IOI-M08	0315830	
MMS 22-IOI-M12	0315835	

- ① One sensor is required for each gripper. No additional mounting kit is required – the gripper is equipped for use of the sensor by default. Further information and technical data can be found in the catalog chapter sensor systems.

APS-Z80 analog position sensor

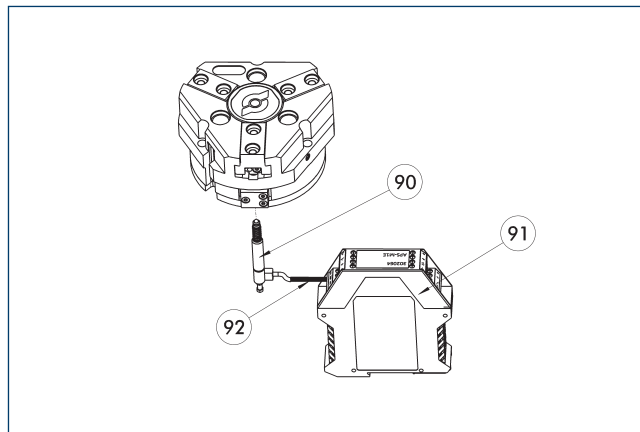


Non-contact measuring, analog multi-position monitoring for any number of positions.

Description	ID	Often combined
Mounting kit for APS-Z80		
AS-APS-Z80-PGZN-plus 125-1	0302111	
Analog position sensor		
APS-Z80-K	0302072	
APS-Z80-M8	0302070	●

- ① When using an APS system, one mounting kit (AS-APS-Z80) and one APS-Z80 sensor is required per gripper. The resolution of the sensor can be lower in the peripheral areas of the gripper. You can find further information on the product in the operating manual.

APS-M1 analog position sensor



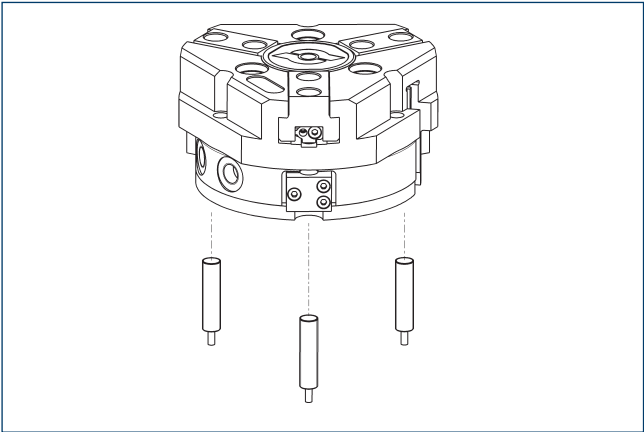
- ⑨⑩ APS-M1S sensor
 ⑨① APS-M1E electronic processor
 ⑨② APS-K extension cable

Analog multi position monitoring for any desired positions

Description	ID	
Mounting kit for APS-M1		
AS-APS-M1-PGZN-plus 125-1	0302081	
Analog position sensor		
APS-M1S	0302062	
Connection cables		
APS-K0200	0302066	
APS-K0700	0302068	
Evaluation electronics		
APS-M1E	0302064	

- ① When using an APS system, for each gripper an attachment kit (AS-APS-M1), an APS-M1S sensor (incl. 3 m cable) as well as an electronics (APS-M1e) are required. An extension cable (APS-K) can be connected between the sensor and the electronics as an option. The max. cable length between the sensor and the electronics is 10 m, between the electronics and their control unit (PLC) it is max. 1 m.

Cylindrical reed switches



End position monitoring can be mounted with an attachment kit.

Description	ID	
Attachment kit for proximity switch		
AS-RMS 80 PGN/PZN-plus 100/125	0377726	
Reed Switches		
RMS 80-S-M8	0377721	

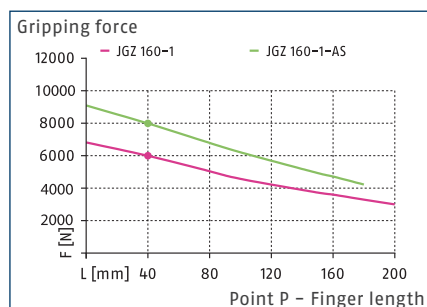
❗ Two sensors (closer/S) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. Two mounting kits are required for each gripper. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.

JGZ 160

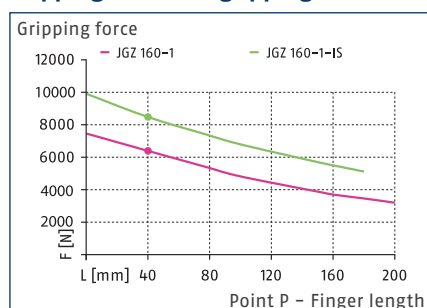
Universal gripper



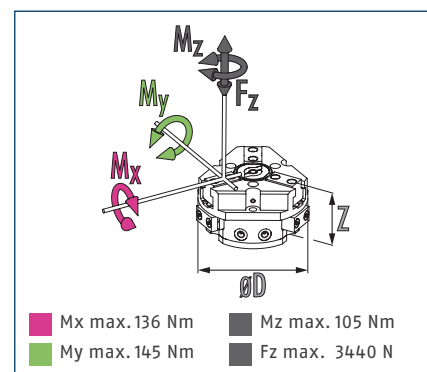
Gripping force O.D. gripping



Gripping force I.D. gripping



Dimensions and maximum loads



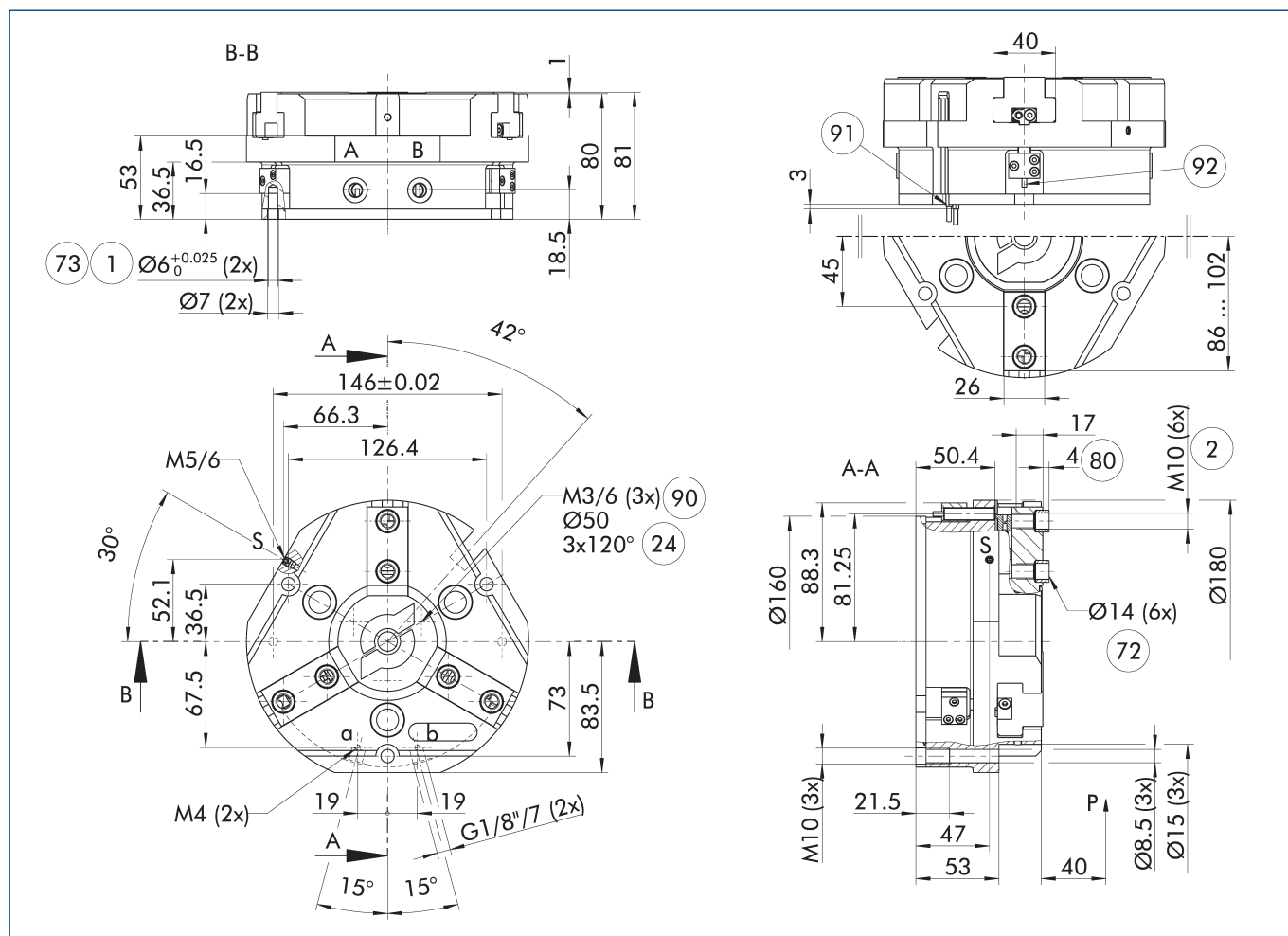
① The indicated moments and forces are static values, apply for each base jaw and may appear simultaneously. Loads may additionally occur to the moment produced by the gripping force itself.

Technical data

Description		JGZ 160-1	JGZ 160-1-AS	JGZ 160-1-IS
ID		0308960	0308961	0308962
Stroke per jaw	[mm]	16	16	16
Closing/opening force	[N]	6000/6390	7990/-	-/8480
Min. spring force	[N]		1990	2090
Weight	[kg]	5.6	8	8
Recommended workpiece weight	[kg]	30	30	30
Fluid consumption double stroke	[cm³]	520	520	520
Min./nom./max. operating pressure	[bar]	2/6/8	4/6/6.5	4/6/6.5
Min./max. air purge pressure	[bar]	0.5/1	0.5/1	0.5/1
Closing/opening time	[s]	0.5/0.5	0.4/0.8	0.8/0.4
Closing/opening time with spring	[s]		0.80	0.80
Max. permissible finger length	[mm]	200	180	180
Max. permissible weight per finger	[kg]	3.5	3.5	3.5
IP protection class		40	40	40
Min./max. ambient temperature	[°C]	5/90	5/90	5/90
Repeat accuracy	[mm]	0.02	0.02	0.02
Dimensions Ø D x Z	[mm]	180 x 81	180 x 111	180 x 111

① It may take a few 100 gripping cycles until the full gripping force (as indicated in the data table) will be available.

Main view



A, a Main / direct connection, gripper opening

B, b Main / direct connection, gripper closing

S Air purge connection

① Gripper connection

② Finger connection

②④ Bolt circle

⑦② Fit for centering sleeves

⑦③ Fit for centering pins

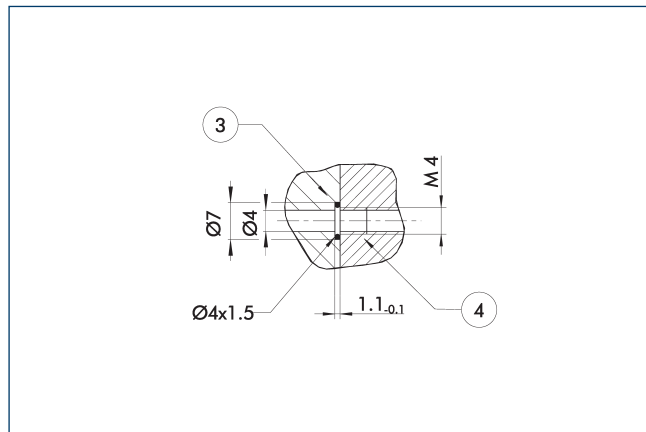
⑧① Depth of the centering sleeve hole in the counter part

⑨① Thread below the cover for fastening external attachments

⑨① Sensor MMS 22..

⑨② Sensor IN ...

Hose-free direct connection M4

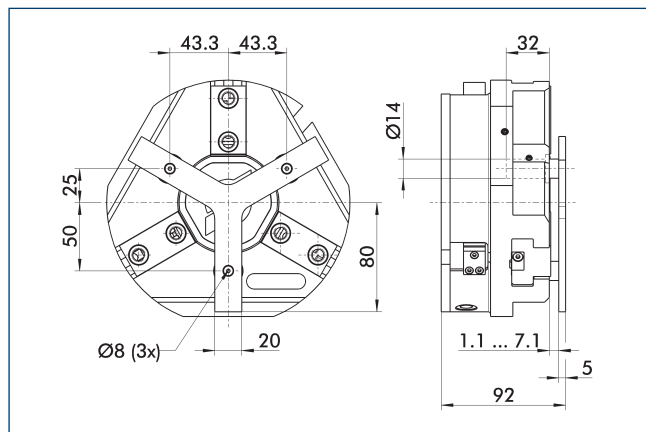


③ Adapter

④ Grippers

The direct connection is used for supplying compressed air without hoses. Instead, the pressure medium is fed through bore-holes in the mounting plate.

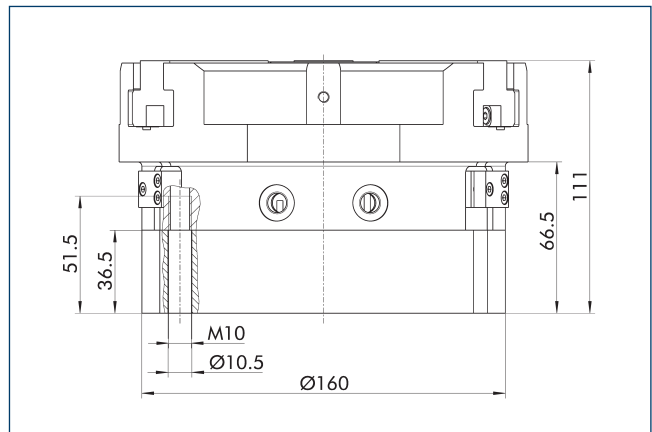
Spring-loaded pressure piece



For spring-supported positioning of the workpiece against a stop after the gripper has opened. Especially developed for loading machines.

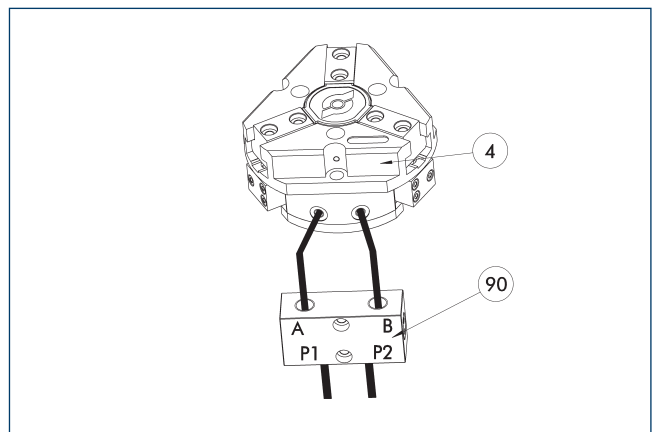
Description	ID	Stroke [mm]	Min. force [N]
Spring-loaded pressure piece			
A-PZN-plus/DPZ-plus 160	0303724	6	150

Gripping force maintenance version AS/IS



The mechanical gripping force maintenance device ensures that a minimum clamping force will be applied even if there is a drop in pressure. In the AS/S variant this acts as a closing force, in the IS variant as an opening force. Besides this, gripping force maintenance can be used to increase gripping force or for single actuated gripping.

SDV-P pressure maintenance valve



④ Grippers

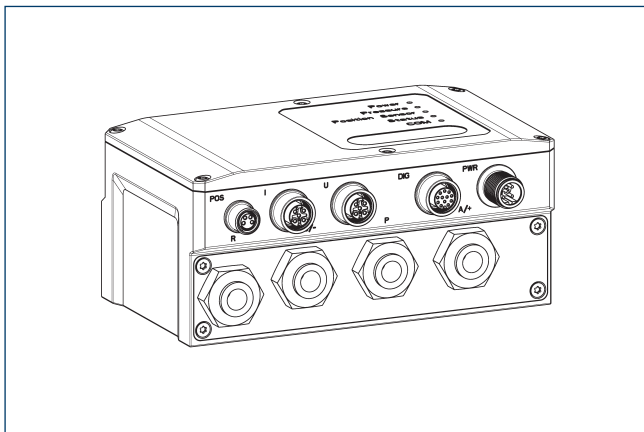
⑨⑩ SDV-P pressure maintenance valve

The SDV-P pressure maintenance valve ensures in emergency STOP situations that the pressure in the piston chamber of pneumatic gripper, swivel, linear, and quick-change modules is temporarily maintained.

Description	ID	Recommended hose diameter [mm]
Pressure maintenance valve		
SDV-P 07	0403131	8
Pressure maintenance valve with air bleed screw		
SDV-P 07-E	0300121	8

① In order to achieve the specified closing and opening time for each gripper variant, the recommended hose diameter must be used. The direct allocation of the respective variant of the gripper for the respective SDV-P can be found at schunk.com.

Pneumatic positioning device PPD

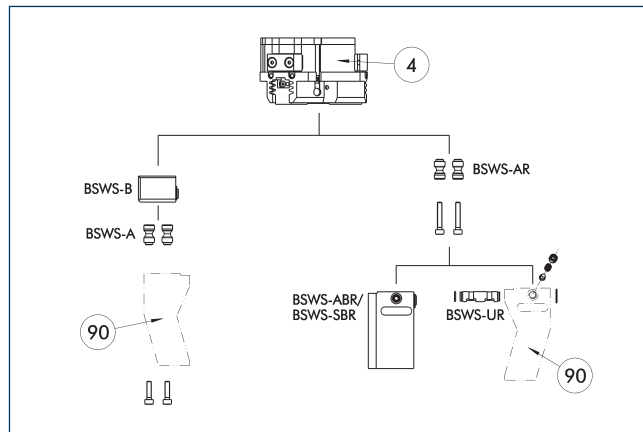


The PPD allows flexibility in all applications with pneumatic grippers through free positioning, gripping force and speed adjustment.

Description	ID	
Pneumatic positioning device		
PPD 40-IOL	1540701	
Adapter		
A GGN0804-1204-A	1540691	
IO-Link connection cable		
KA GGN1205-1212-IOL-00100-A	1540697	
Voltage supply connection cable - cable track compatible		
KA GLN12B05-LK-01000-A	1540660	
Cable extension		
KV GGN0804-I0-00150-A	1540662	
KV GGN0804-I0-00300-A	1540663	
Assembly set		
Assembly set PPD	1540705	

① In addition to the PPD, a position sensor (SCHUNK IO-Link sensor or analog sensor (4...20 mA)) is required.

BSWS jaw quick-change jaw systems



④ Grippers

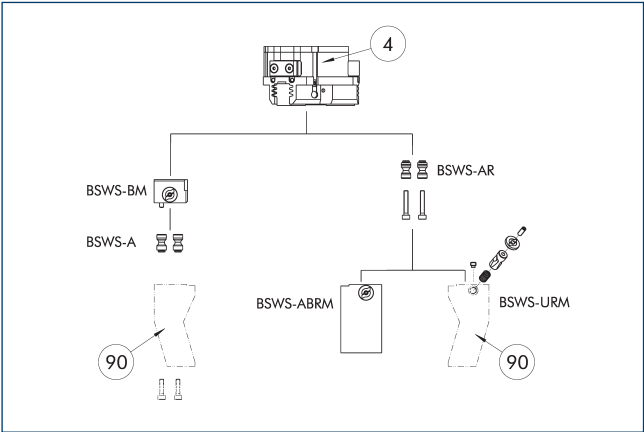
⑨ Customized gripper fingers

There are various jaw quick-change systems available for the gripper. For detailed information, please refer to the corresponding product.

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-A 160	0303030	2
BSWS-AR 160	0300096	2
Quick-change jaw system base		
BSWS-B 160	0303031	1
Jaw quick-change system finger blank		
BSWS-ABR-PGZN-plus 160	0300076	1
BSWS-SBR-PGZN-plus 160	0300086	1
Jaw quick-change system locking mechanism		
BSWS-UR 160	0302995	1

① If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked. Only systems that are listed in the table, can be used.

Jaw quick-change system BSWS-M



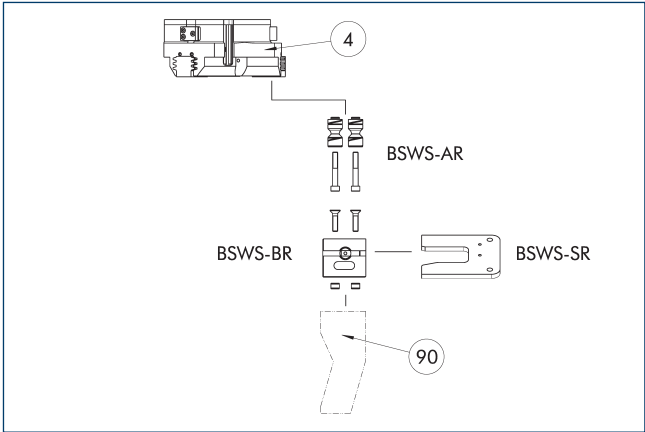
④ Grippers ⑨⑩ Customized gripper fingers

There are various jaw quick-change systems available for the gripper. For detailed information, please refer to the corresponding product.

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-A 160	0303030	2
BSWS-AR 160	0300096	2
Quick-change jaw system base		
BSWS-BM 160	1418962	1
Jaw quick-change system finger blank		
BSWS-ABRM-PGZN-plus 160	1420855	1
Jaw quick-change system locking mechanism		
BSWS-URM 160	1420541	1

① If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked. Only systems that are listed in the table, can be used.

Jaw quick-change system BSWS-R



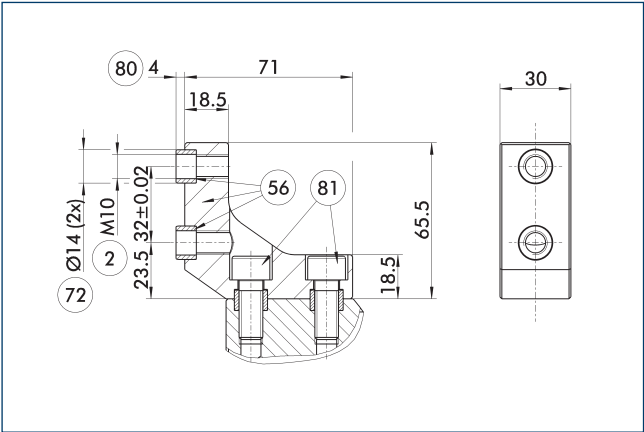
④ Grippers ⑨⑩ Customized gripper fingers

If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked. Only systems that are listed in the table, can be used.

Description	ID	Scope of delivery
Jaw quick-change system adapter pin		
BSWS-AR 160	0300096	2
Quick-change jaw system base		
BSWS-BR 160	1555940	1
Storage system		
BSWS-SR 160	1555974	1
Attachment kit for proximity switch		
AS-IN80-BSWS-SR 125/160	1561467	1
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	
INK 80-S	0301550	

① Only systems that are listed in the table, can be used.

ZBA-L-plus 160 intermediate jaws

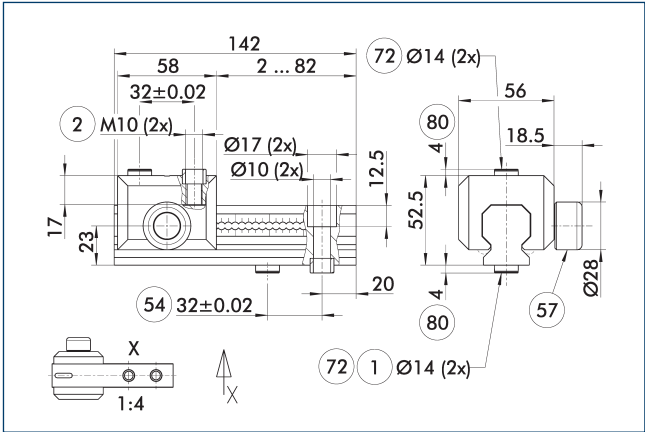


- ② Finger connection
- ⑤⑥ Included in the scope of delivery
- ⑦② Fit for centering sleeves
- ⑧① Depth of the centering sleeve hole in the counter part
- ⑧① Not included in the scope of delivery

The optional ZBA-L-plus intermediate jaws allow the screw connection diagram of the top jaws to be rotated by 90°. This makes it easier to design and produce top jaws (particularly for long versions) because no deep through-bores are required.

Description	ID	Material	Finger interface	Scope of delivery
Intermediate jaw				
ZBA-L-plus 160	0311762	Aluminum	PGN-plus 160	1

UZZ 160 universal intermediate jaw



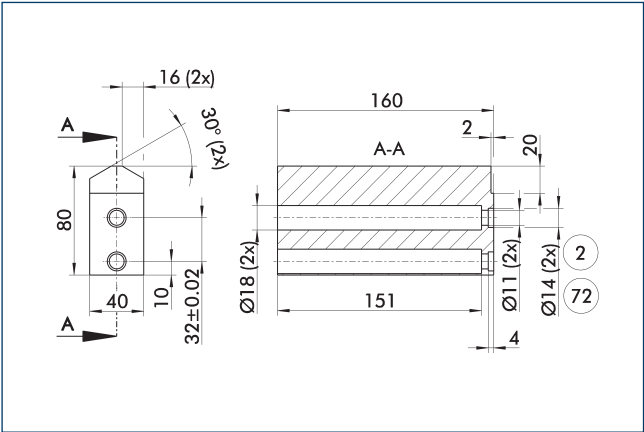
- ① Gripper connection
- ② Finger connection
- ⑤④ Optional right or left connection
- ⑤⑦ Locking
- ⑦② Fit for centering sleeves
- ⑧① Depth of the centering sleeve hole in the counter part

The drawing shows the UZZ universal intermediate jaw. The fully removable UZZ-S slide (can also be ordered separately) allows for a quick jaw change.

Description	ID	Grid dimension
		[mm]
Universal intermediate jaw		
UZZ 160	0300046	4
Finger blank		
ABR-PGZN-plus 160	0300014	
SBR-PGZN-plus 160	0300024	
Slide for universal intermediate jaw		
UZZ-S 160	5518274	4

- ① If the operating pressure is higher than 6 bar, suitability for use beyond the application limits must be checked.

Finger blanks ABR/SBR-PGZN-plus 160



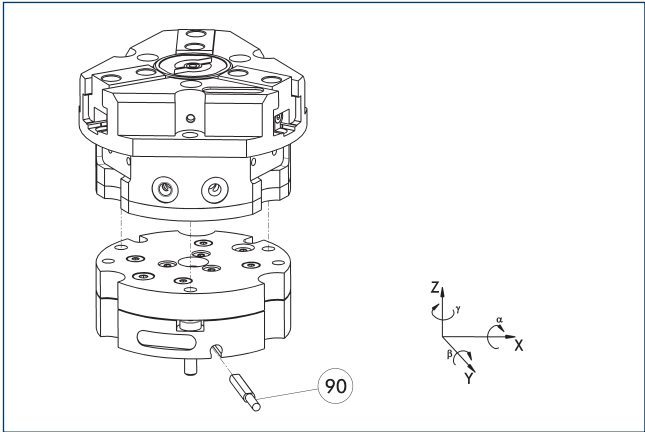
- ② Finger connection 72 Fit for centering sleeves

The drawing shows the finger blank which can be reworked by the customer.

Description	ID	Material	Scope of delivery
Finger blank			
ABR-PGZN-plus 160	0300014	Aluminum (3.4365)	1
SBR-PGZN-plus 160	0300024	Steel (1.7131)	1

- ① In the PGL-plus-P gripper series, the use of finger blanks results in a limitation of the closing stroke. Please check this in detail in advance using the CAD data and adjust the reworking of the fingers accordingly.

Tolerance compensation unit TCU

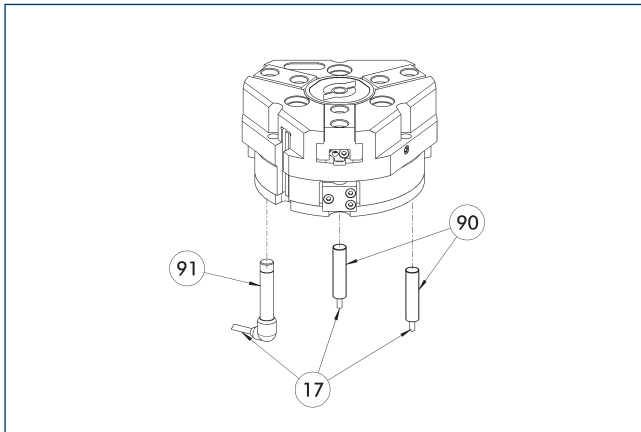


- 90 Monitoring of locking

Grippers can be directly mounted without an adapter plate. Tolerance compensation unit and gripper have an identical screw connection diagram. Therefore the tolerance compensation units can be assembled later. Please consider the additional assembly height of the tolerance compensation unit. For details please refer to our catalog robot accessories.

Description	ID	Locking	Deflection	Often combined
Compensation unit				
TCU-Z-160-3-MV	0324838	yes	±1°/±1°/±1°	●
TCU-Z-160-3-OV	0324839	no	±1°/±1°/±1°	

Inductive proximity switches



17 Cable outlet

91 Sensor IN...-SA

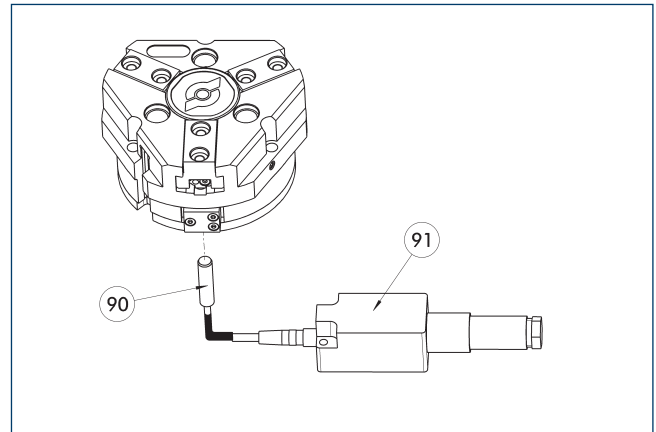
90 Sensor IN ...

Directly mounted end position monitoring.

Description	ID	Often combined
Inductive proximity switches		
IN 80-S-M12	0301578	
IN 80-S-M8	0301478	●
INK 80-S	0301550	
Inductive proximity switch with lateral cable outlet		
IN 80-S-M12-SA	0301587	
INK 80-S-SA	0301566	
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BG12-L 3P-0500-PNP	30016369	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
KA BW12-L 3P-0300-PNP	0301503	
KA BW12-L 3P-0500-PNP	0301507	
Clip for connector/socket		
CLI-M12	0301464	
CLI-M8	0301463	
Cable extension		
KV BG12-SG12 3P-0030-PNP	0301999	
KV BG12-SG12 3P-0060-PNP	0301998	
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
KV BW12-SG12 3P-0030-PNP	0301595	
KV BW12-SG12 3P-0100-PNP	0301596	
KV BW12-SG12 3P-0200-PNP	0301597	
Sensor distributor		
V2-M12	0301776	●
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Flexible position sensor



90 FPS-S sensor

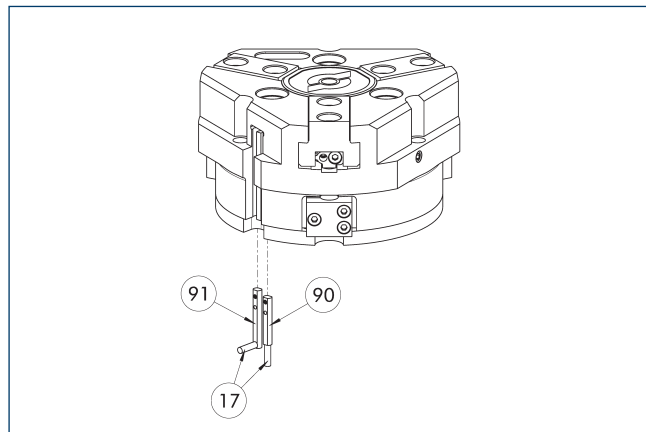
91 FPS-F5 evaluation electronic

Flexible position monitoring of up to five positions.

Description	ID	
Attachment kit for FPS		
AS-FPS-PGZN-plus 160-1	0301638	
Sensor		
FPS-S M8	0301704	
Evaluation electronics		
FPS-F5	0301805	
Cable extension		
KV BG08-SG08 3P-0050	0301598	
KV BG08-SG08 3P-0100	0301599	

① When using an FPS system, an FPS sensor (FPS-S) as well as an electronic processor (FPS-F5 / F5 T) are required for each gripper as well as a mounting kit (AS), if listed. Cable extensions (KV) are optionally available – see catalog chapter “Accessories.”

Electronic magnetic switch MMS



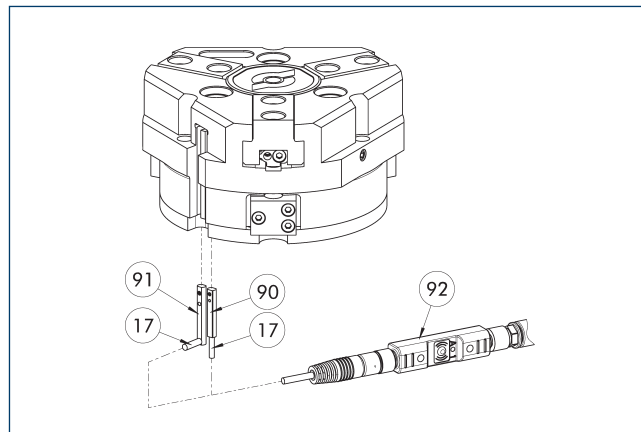
- ① Cable outlet
② Sensor MMS 22..
- ① Sensor MMS 22...-SA
② Sensor MMS 22..

End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Electronic magnetic switch		
MMS 22-S-M8-PNP	0301032	●
MMSK 22-S-PNP	0301034	
Electronic magnetic switches with lateral cable outlet		
MMS 22-S-M8-PNP-SA	0301042	●
MMSK 22-S-PNP-SA	0301044	
Reed Switches		
RMS 22-S-M8	0377720	●
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
Clip for connector/socket		
CLI-M8	0301463	
Cable extension		
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
Sensor distributor		
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI1



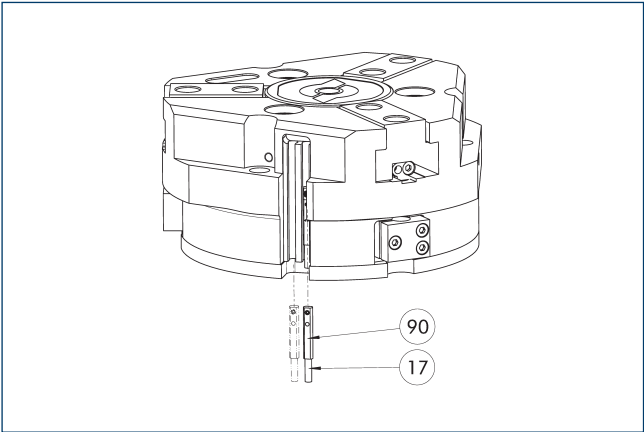
- ① Cable outlet
② Sensor MMS 22 ..-PI1-...-SA
- ② Sensor MMS 22 PI1-...
③ Connector teaching tool ST

Position monitoring with one programmable position per sensor and integrated electronic system in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery, ID 0301030) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI1-S-M8-PNP	0301160	●
MMSK 22-PI1-S-PNP	0301162	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI1-S-M8-PNP-SA	0301166	●
MMSK 22-PI1-S-PNP-SA	0301168	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI1-S-M8-PNP-HD	0301110	●
MMSK 22-PI1-S-PNP-HD	0301112	
Plug teaching tool		
ST-MMS 22-PI1-PNP	0301025	

- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.

Programmable magnetic switch MMS 22-PI2



17 Cable outlet

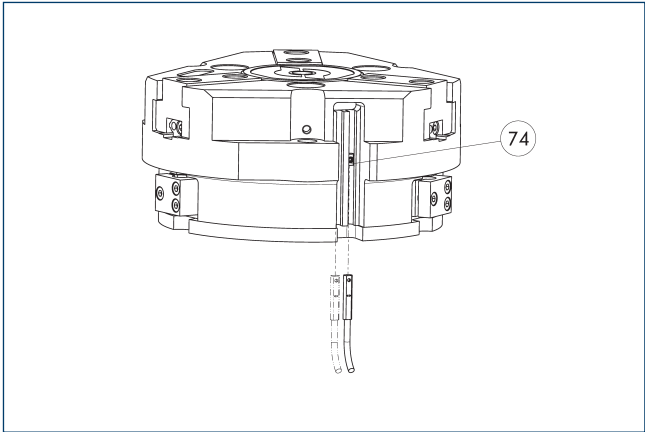
90 MMS 22...-PI2-... sensor

Position monitoring with two programmable positions per sensor and electronics integrated in the sensor. Can be programmed using MT magnetic teaching tool (included in the scope of delivery, ID 0301030) or ST plug teaching tool (optional). End position monitoring for mounting in the C-slot. If the ST plug teaching tools are listed in the table provided, teaching is only possible with the ST teaching tools.

Description	ID	Often combined
Programmable magnetic switch		
MMS 22-PI2-S-M8-PNP	0301180	●
MMSK 22-PI2-S-PNP	0301182	
Programmable magnetic switch with lateral cable outlet		
MMS 22-PI2-S-M8-PNP-SA	0301186	●
MMSK 22-PI2-S-PNP-SA	0301188	
Programmable magnetic switch with stainless steel housing		
MMS 22-PI2-S-M8-PNP-HD	0301130	●
MMSK 22-PI2-S-PNP-HD	0301132	
Plug teaching tool		
ST-MMS 22-PI2-PNP	0301026	

- ① One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

MMS-P programmable magnetic switch



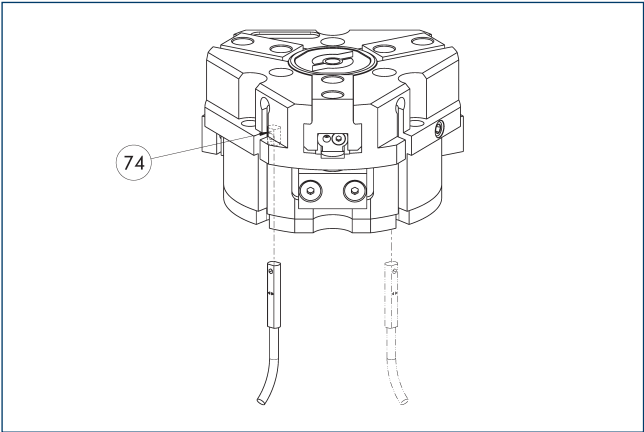
74 Limit stop for sensor

Position monitoring with two programmable positions per sensor. End position monitoring for mounting in the C-slot.

Description	ID	Often combined
Programmable magnetic switch		
MMSK-P 22-S-PNP	0301371	
MMS-P 22-S-M8-PNP	0301370	●
Connection cables		
KA GLN0804-LK-00500-A	0307767	●
KA GLN0804-LK-01000-A	0307768	
KA WLN0804-LK-00500-A	0307765	
KA WLN0804-LK-01000-A	0307766	
Clip for connector/socket		
CLI-M8	0301463	
Sensor distributor		
V2-M8-4P-2XM8-3P	0301380	

- ① One sensor is required per unit for monitoring two positions. Extension cables and sensor distributors are optionally available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor systems.

Programmable magnetic switch MMS-I0-Link



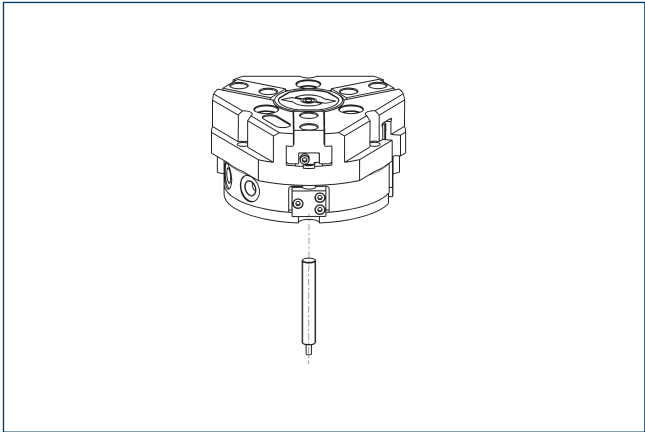
74 Limit stop for sensor

Sensor for multi-position monitoring through detection of the complete gripper stroke. The sensor is mounted directly in the C-slot of the gripper. The sensor is programmed for the gripper via the IO-Link interface or the ST plug teaching tool (not included in scope of delivery; ID 0301026). It is not possible to program the sensor using the Magnet teaching tool MT. An IO-Link master is required for operation.

Description	ID	
Programmable magnetic switch		
MMS 22-I0L-M08	0315830	
MMS 22-I0L-M12	0315835	

- ① One sensor is required for each gripper. No additional mounting kit is required – the gripper is equipped for use of the sensor by default. Further information and technical data can be found in the catalog chapter sensor systems.

APS-Z80 analog position sensor

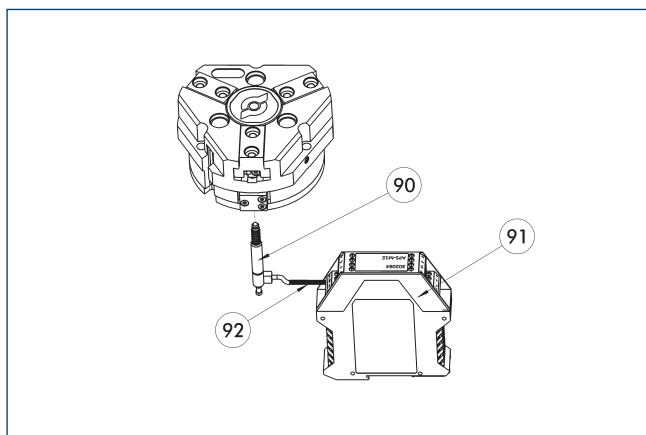


Non-contact measuring, analog multi-position monitoring for any number of positions.

Description	ID	Often combined
Mounting kit for APS-Z80		
AS-APS-Z80-PGZN-plus 160-1/200-2/240-2	0302113	
Analog position sensor		
APS-Z80-K	0302072	
APS-Z80-M8	0302070	●

- ① When using an APS system, one mounting kit (AS-APS-Z80) and one APS-Z80 sensor is required per gripper. The resolution of the sensor can be lower in the peripheral areas of the gripper. You can find further information on the product in the operating manual.

APS-M1 analog position sensor



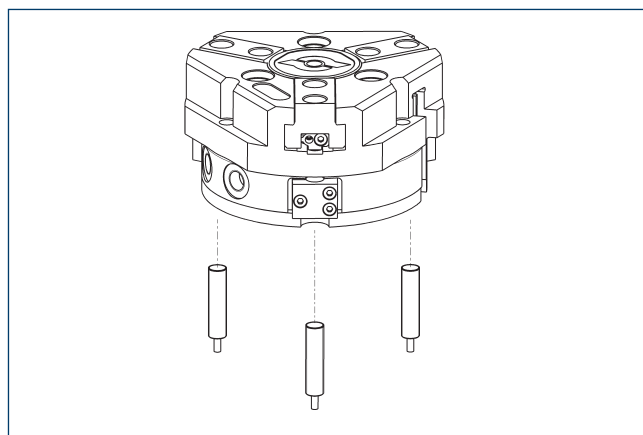
- 90 APS-M1S sensor
 91 APS-M1E electronic processor
 92 APS-K extension cable

Analog multi position monitoring for any desired positions

Description	ID	
Mounting kit for APS-M1		
AS-APS-M1-PGZN-plus 160-1/240-2	0302083	
Analog position sensor		
APS-M1S	0302062	
Connection cables		
APS-K0200	0302066	
APS-K0700	0302068	
Evaluation electronics		
APS-M1E	0302064	

- ⓘ When using an APS system, for each gripper an attachment kit (AS-APS-M1), an APS-M1S sensor (incl. 3 m cable) as well as an electronics (APS-M1e) are required. An extension cable (APS-K) can be connected between the sensor and the electronics as an option. The max. cable length between the sensor and the electronics is 10 m, between the electronics and their control unit (PLC) it is max. 1 m.

Cylindrical reed switches



End position monitoring can be mounted with an attachment kit.

Description	ID	
Attachment kit for proximity switch		
AS-RMS 80 PGN/PZN-plus 160-380	0377727	
Reed Switches		
RMS 80-S-M8	0377721	

- ⓘ Two sensors (closer/s) are required for each unit and extension cables are available as an option. This attachment kit needs to be ordered optionally as an accessory. Two mounting kits are required for each gripper. For sensor cables, note the minimum permissible bending radii. These are generally 35 mm.



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