



Hand in hand for tomorrow



Product data sheet

Automatic jaw quick-change system BSWS-R-PGZN-plus 50

BSWS-R-PGZN-plus

Automatic jaw quick-change system

Fast. Flexible. Cost-effective.

Automatic jaw quick-change system BSWS-R

The automatic jaw quick-change system BSWS-R allows top jaws to be exchanged on the gripper automatically and rapidly. This increases the flexibility of the gripper with simultaneous unattended machine availability. The BSWS-R enables cost-efficient automatic change of workpiece-specific gripper fingers compared to changing the entire gripper.

Field of application

For handling different workpieces or workpiece geometries in clean to slightly dirty environments through use of different gripper fingers. For all processes in which manual changing procedures are not possible.

Advantages – Your benefits

Automatic exchange of gripper jaws simple, without energy and without manual intervention, purely through the movement of the robot

Also suitable for operation on cobots Deposit station prevents overloading of the robot through elastic mounting

PGN-plus-P fingerprint enables universal use and retrofitting in a wide range of gripper series

Simple finger design there is no longer any need for the customized gripper fingers to be screwed through, a thread only has to be made in the finger

Process reliability by monitoring the presence of the gripper fingers in the deposit station by means of an inductive proximity switch

No confusion of the gripper jaws possible via finger coding using an RFID data carrier



Sizes
Quantity: 9

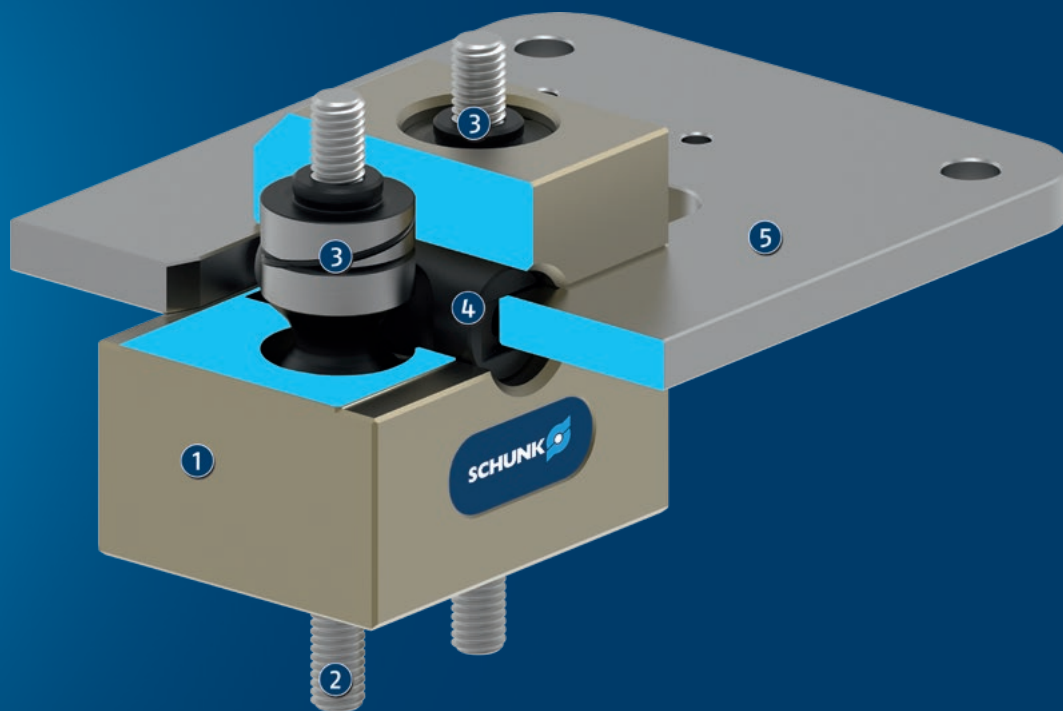


Weight
0.01 .. 1.98 kg

Functional description

The BSWS-R consists of a base, which is firmly screwed to the workpiece-specific gripper finger to be changed, and two adapter pins, which are fastened to the base jaw of the gripper. The form-fit locking mechanism ensures fast exchange of the gripper fingers. Gripper fingers are changed by retraction into the storage station, whereby

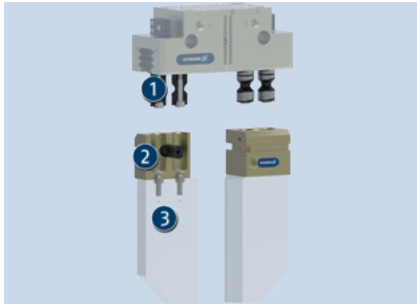
the locking mechanism is activated. As a result, the gripper finger remains in the deposit station when it is extended upwards. Two adapter pins (= 1 set BSWS-AR), a base (BSWS-BR) and a storage station (BSWS-SR) are required for each gripper jaw.



- ① Basic jaw quick-change system BSWS-BR
- ② Fastening of the workpiece-specific gripper finger
- ③ Adapter pin BSWS-AR for fastening to the gripper base jaw
- ④ Spring preloaded locking pin
- ⑤ Deposit station BSWS-SR for depositing the workpiece-specific gripper finger incl. basic jaw quick-change system BSWS-BR

Detailed functional description

Automatic jaw quick-change system BSWS-BR/BSWS-AR



With the combination of basic BSWS-BR (firmly screwed onto the workpiece-specific gripper finger) and adapter pin BSWS-AR (firmly screwed onto the base jaws of the gripper), an automatic change of the gripper jaws is possible.

- ❶ BSWS-AR jaw quick-change adapter
- ❷ Basic jaw quick-change system BSWS-BR
- ❸ Workpiece-specific gripper fingers

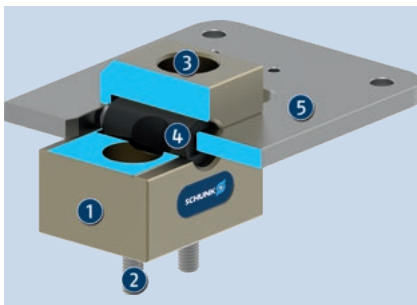
BSWS-BR in locked status without adapter pin BSWS-AR



The locking pin is spring-preloaded and therefore in a locked status as standard. The gripper finger must be retracted into the deposit station BSWS-SR in order to change it.

- ❶ Basic jaw quick-change system BSWS-BR
- ❷ Fitting for fastening of the workpiece-specific gripper finger
- ❸ Mounting bore for jaw quick-change adapter BSWS-AR
- ❹ Spring preloaded locking pin

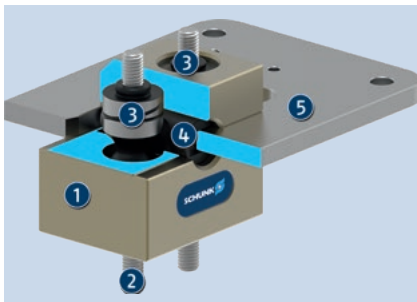
BSWS-BR in unlocked status in the deposit station BSWS-SR without adapter pin BSWS-AR



When the basic BSWS-BR is moved into the storage station BSWS-SR, the locking pin is pressed against a spring and thus unlocked. It is now possible to retract/extend the adapter pin BSWS-AR into the basic BSWS-BR.

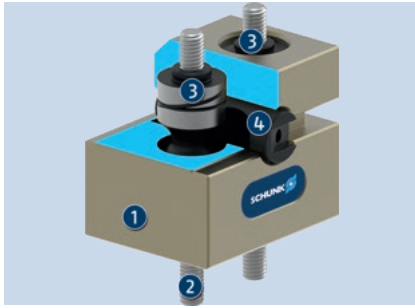
- ❶ Basic jaw quick-change system BSWS-BR
- ❷ Fitting for fastening of the workpiece-specific gripper finger
- ❸ Mounting bore for jaw quick-change adapter BSWS-AR
- ❹ Spring preloaded locking pin
- ❺ Deposit station BSWS-SR

BSWS-BR in unlocked status in the deposit station BSWS-SR with adapter pin BSWS-AR



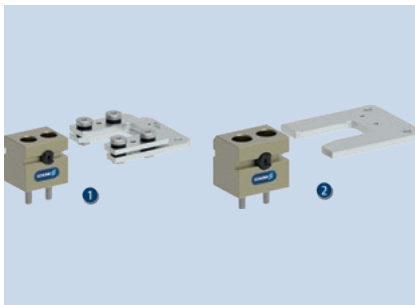
To lock the adapter pins BSWS-AR in the basic BSWS-BR, it is only necessary to move out of the deposit station BSWS-SR.

- ❶ Basic jaw quick-change system BSWS-BR
- ❷ Fitting for fastening of the workpiece-specific gripper finger
- ❸ BSWS-AR jaw quick-change adapter
- ❹ Spring preloaded locking pin
- ❺ Deposit station BSWS-SR

BSWS-BR in locked status with adapter pin BSWS-AR

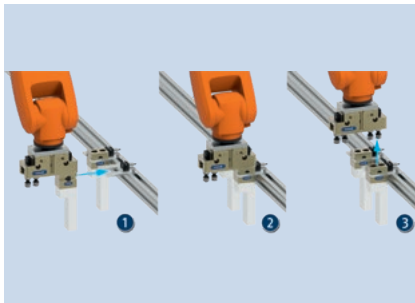
The spring-preloaded locking pin is pressed back into the locked status by the installed spring, creating a positive fit with the two adapter pins BSWS-AR. The spring force then prevents the gripper fingers from falling out again.

- ① Basic jaw quick-change system BSWS-BR
- ② Fitting for fastening of the workpiece-specific gripper finger
- ③ BSWS-AR jaw quick-change adapter
- ④ Spring preloaded locking pin

Deposit station BSWS-SR

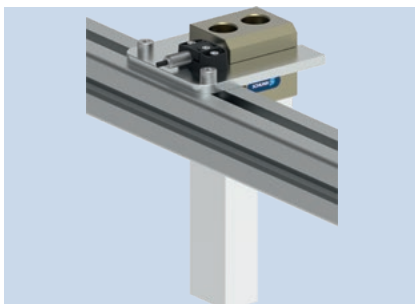
The deposit stations in sizes 50 – 100 are also suitable for operation with cobots without overloading them thanks to their integrated elastic mounting. From size 125 onwards, the deposit stations are configured without elastic mounting.

- ① Size 50 – 100
- ② Sizes 125 – 300

Gripper finger change in 3 steps

After pre-positioning, the actual change takes place by moving into the deposit station. During retraction, the locking mechanism is actuated. As a result, the gripper finger remains in the deposit station when it is extended upwards.

- ① Prepositioning
- ② Moving into the deposit station and unlocking the basic jaw quick-change system BSWS-BR
- ③ Extending and depositing the workpiece-specific gripper finger

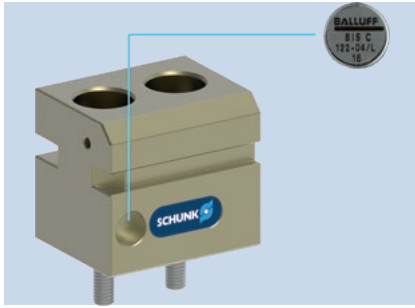
Inductive monitoring of the presence of the BSWS-R in the BSWS-SR

For monitoring the presence of the basic BSWS-BR in the deposit station BSWS-SR, it can be equipped with an inductive proximity switch.

BSWS-R-PGZN-plus

Automatic jaw quick-change system

RFID data carrier



The basic BSWS-BR is prepared for mounting an RFID data carrier. Mounting of an RFID data carrier according to DIN 69873 enables the coding of the workpiece-specific gripper fingers.

BSWS-R-PGZN-plus

Automatic jaw quick-change system

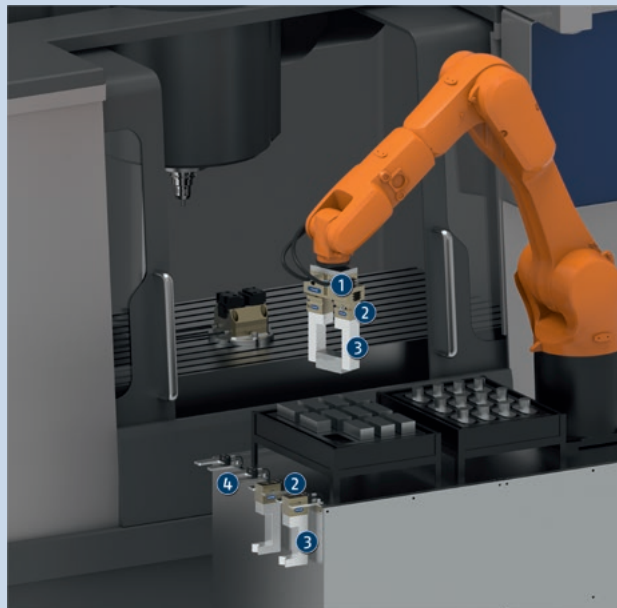
General notes about the series

Actuation: Automatic

Warranty: 24 months

Scope of delivery: The base of the jaw quick-change system BSWS-BR (1 piece per ID), the jaw quick-change adapters BSWS-AR (2 pieces per ID) and the deposit station BSWS-SR (1 piece per ID) must be ordered separately.

Load limits: The max. permissible moment of load resulting from the finger length, the force, as well as the loads occurring from acceleration/torques must not be exceeded. The same applies to the max. permissible force F_x . Independently of this, attention needs to be paid to the max. permissible finger length and the permissible load values for the gripper used.



Application example

Gripping unit with jaw quick-change system for automatic change of the workpiece-specific gripper fingers

- ❶ 2-finger parallel gripper PGN-plus-P
- ❷ Jaw quick-change system BSWS-R
- ❸ Workpiece-specific gripper fingers
- ❹ Deposit station

SCHUNK offers more ...

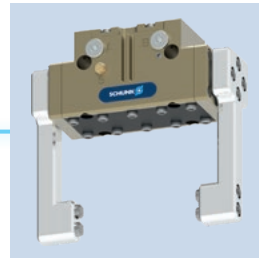
The following components make the product even more productive – the suitable addition for the highest functionality, flexibility, reliability, and controlled production.



2-finger parallel gripper



3-Finger Centric Gripper



Gripper with intermediate jaw



electrical 2-finger parallel gripper

① For more information on these products can be found on the following product pages or at schunk.com.

Options and special information

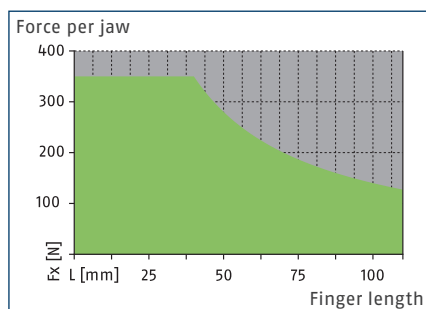
BSWS-AR: It is not possible to combine BSWS-AR adapter pins with grippers in the dust-tight version. Please feel free to contact us for alternative solution proposals.

BSWS-R-PGZN-plus 50

Automatic jaw quick-change system

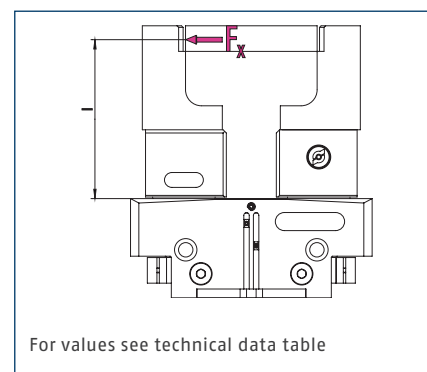


Load diagram



- Permitted range
- Inadmissible range

Dimensions and maximum loads

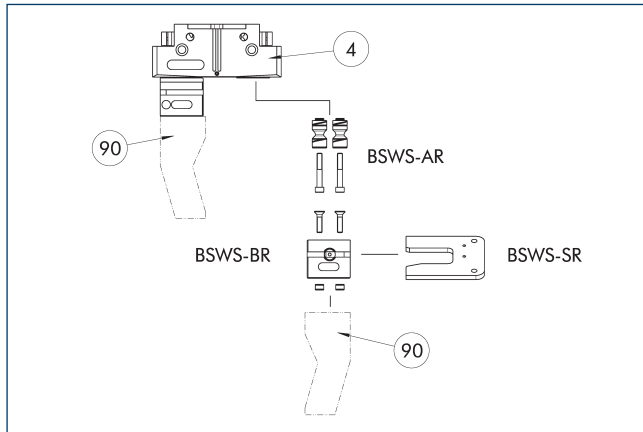


- ① The indicated torques and forces are static values, apply for each base jaw, and may occur simultaneously.

Technical data

Description		BSWS-BR 50
ID		1555889
Weight	[kg]	0.03
Number per ID		1
Min./max. ambient temperature	[°C]	5/130
Load limits		
Max. permissible loading torque	[Nm]	14
Max. perm. force F_x	[N]	350
Adapter pin		
Description		BSWS-AR 50
ID		0300091
Weight	[kg]	0.01
Number per ID		2
Min./max. ambient temperature	[°C]	5/130

Jaw quick-change system BSWS-R

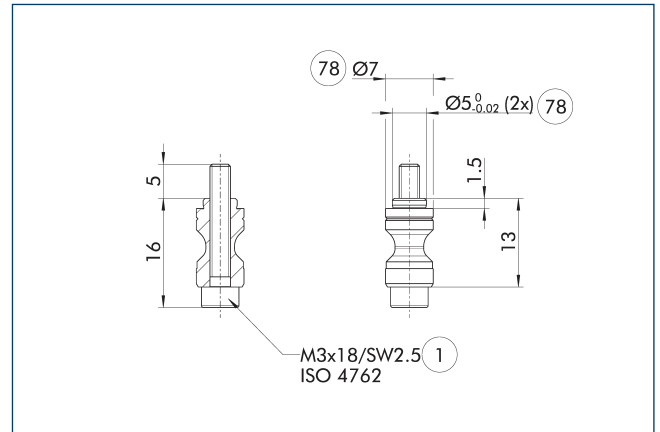


④ Grippers

⑨⑩ Customized gripper fingers

The drawing shows the design and an overview of the components of the jaw quick-change system BSWS-R.

Adapter pin BSWS-AR 50



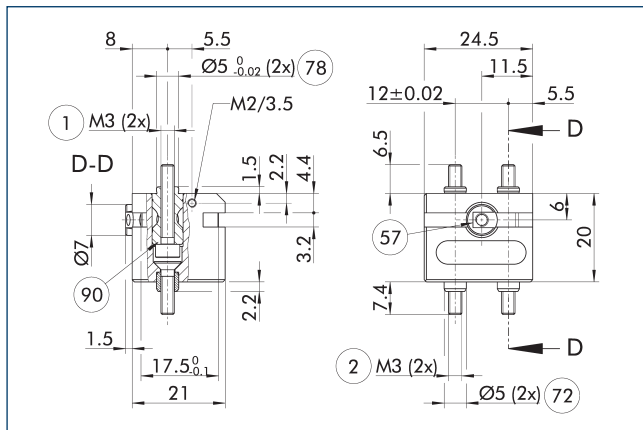
① Gripper connection

⑦⑧ Fit for centering

BSWS-AR is not compatible with the precision versions 788864 of the grippers, as the connection fits are of different sizes.

① Two adapter pins BSWS-AR, incl. screws, are included in the scope of delivery.

Jaw quick-change system BSWS-BR 50



① Gripper connection

② Finger connection

⑤⑦ Locking

⑦② Fit for centering sleeves

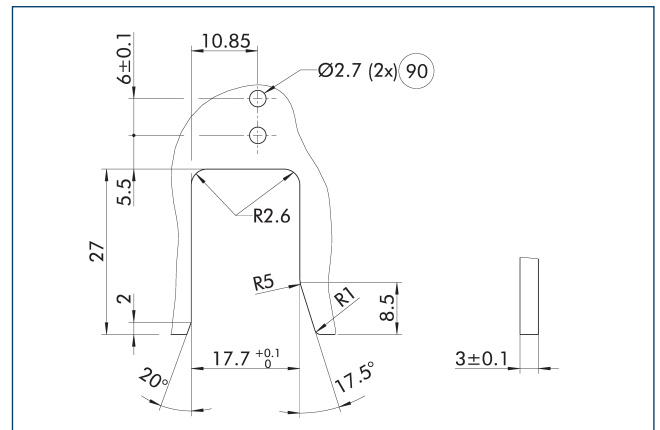
⑦⑧ Fit for centering

⑨⑩ Adapter pins BSWS-AR (to be ordered optionally)

The drawing shows the automatic jaw quick-change system BSWS-R.

① The adapter pins BSWS-AR shown are not included in the scope of delivery for the BSWS-BR and must be ordered separately.

Design of deposit station



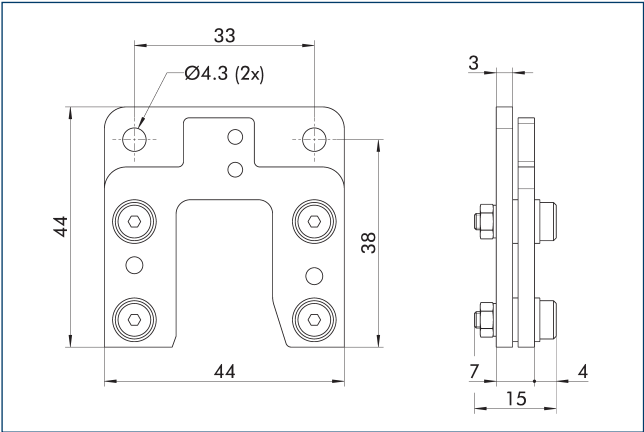
⑨⑩ Bores for inductive monitoring

The drawing shows the manufacturing dimensions of the contour for depositing the basic jaw quick-change system BSWS-BR.

BSWS-R-PGZN-plus 50

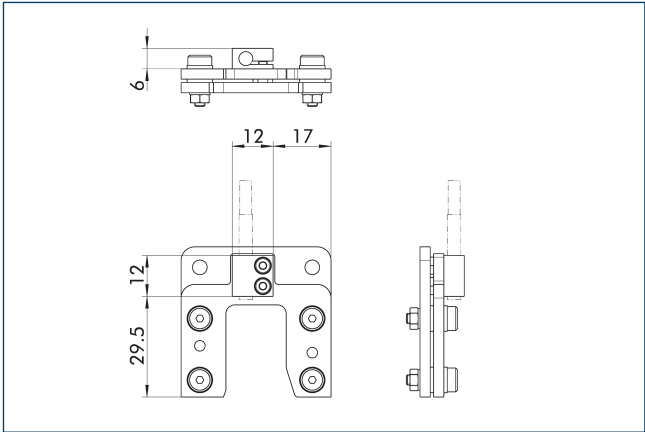
Automatic jaw quick-change system

Deposit station BSWS-SR



Description	ID	Scope of delivery
Storage system		
BSWS-SR 50	1555948	1

Attachment kit for proximity switch IN 40

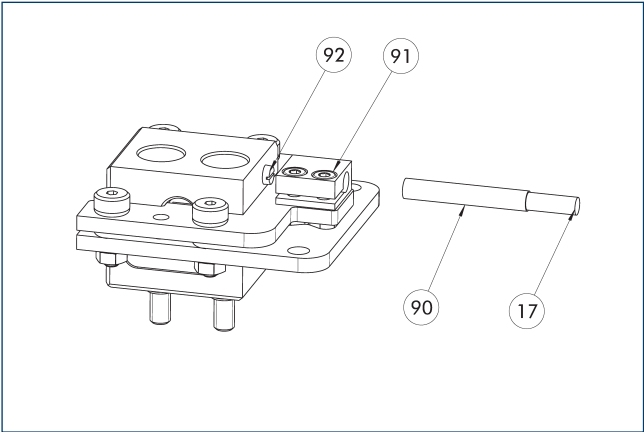


End position monitoring can be mounted with an attachment kit.

Description	ID	Scope of delivery
Attachment kit for proximity switch		
AS-IN40-BSWS-SR 50/64	1561455	1

① This attachment kit needs to be ordered optionally as an accessory.

IN 40 inductive proximity switches



- ①7 Cable outlet
- ①0 Sensor IN ...
- ①1 Sensor bracket
- ①2 Sensor screw

End position monitoring can be mounted with an attachment kit.

Description	ID	Scope of delivery
Attachment kit for proximity switch		
AS-IN40-BSWS-SR 50/64	1561455	1
Inductive proximity switch		
IN 40-S-M12	0301574	
IN 40-S-M8	0301474	
INK 40-S	0301555	

① One sensor (closer/S) is required per deposit station, optionally a cable extension. This attachment kit needs to be ordered optionally as an accessory. Please consider the minimum permissible bending radii for sensor cables. These are generally 35 mm.



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