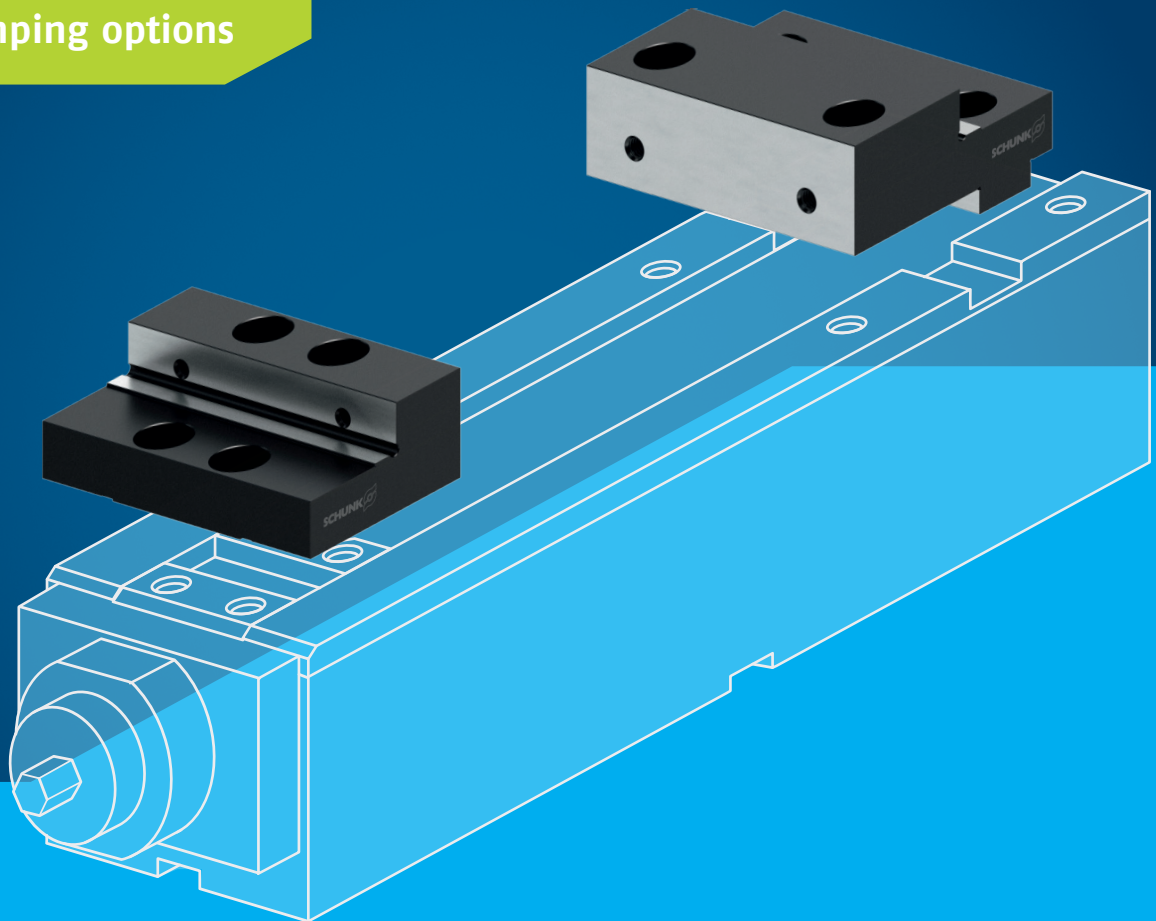


Maximum
clamping options



Adapt-**R**

Adapter jaws for machine vises

Your key to the SCHUNK jaw portfolio

With the SCHUNK adapter jaws you do no longer depend on expensive, system-related top jaws. With the new adapter jaws for your machine vise from Allmatic, Atorn, Garant, Kesel, Röhme, or Roemheld Hilma, we offer compatibility with the comprehensive SCHUNK jaw portfolio.

Optimized set-up time

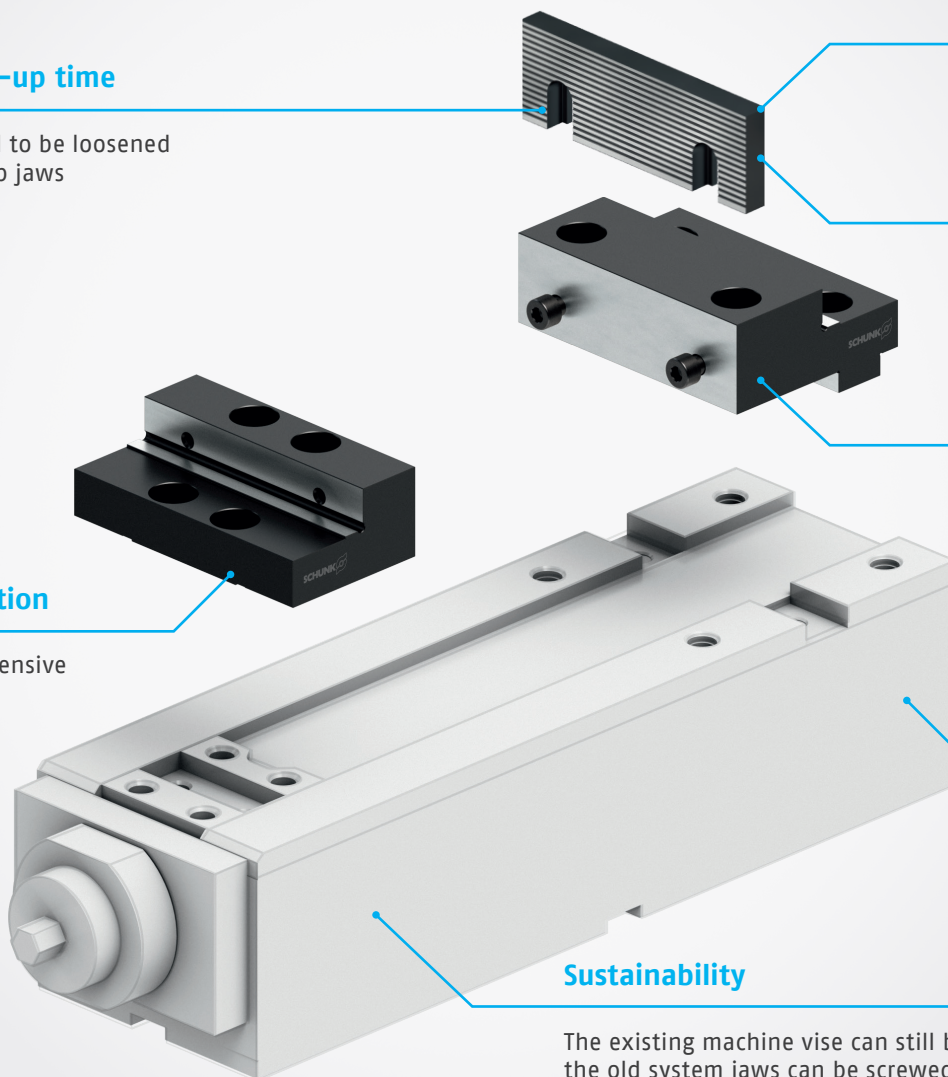
Screws only need to be loosened to change the top jaws

Fast amortization

Due to a less expensive top jaw portfolio

Sustainability

The existing machine vise can still be used. If required, the old system jaws can be screwed on again, and the existing top jaws can be reused.



The SCHUNK adapter jaws allow you to select a jaw type from the broad selection of chuck jaws, and therefore to handle a great variety of clamping applications.

With the new adapter jaws SCHUNK offers you a low-cost solution to enlarge your application options, and you do not depend on a certain system any more.

Unlock the potential of your existing machine vises with SCHUNK adapter jaws: Benefit from the diversity and improve efficiency.

Comprehensive standard portfolio

Maximize the clamping options

Available in stock

SCHUNK top jaws are available in stock

Flexible clamping options

You benefit from short delivery times for top jaws from the SCHUNK portfolio

Compatibility

SCHUNK adapter jaws are available for Allmatic, Atorn, Garant, Kesel, Röhm, and Roemheld Hilma



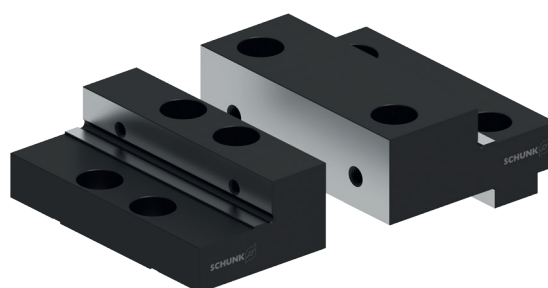
Matching top jaws



Detailed list from page 6

The perfect combination for flexible workholding

The exchange of existing system jaws on your vise is done quick and easy. SCHUNK adapter jaws seamlessly fit into your current system without requiring additional interfaces. It is one-to-one interchangeable and ready for use – simply unscrew and get started!



Type of adapter jaws

Per type fixed and movable jaws are available

Type A

SGAB-B 125-A

Type movable
125 mm jaw width
ID 1511699

SGAB-F 125-A

Type fixed
125 mm jaw width
ID 1511698

Interface

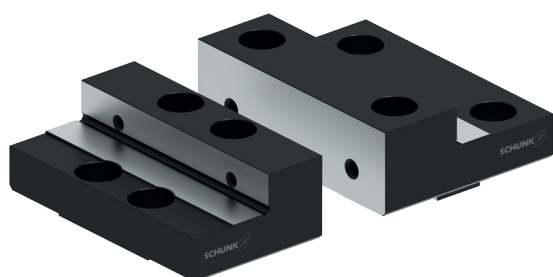
The adapter jaws perfectly fit onto existing interfaces on the machine vise



Compatibility

Select the right type of adapter jaws for your vise model

Allmatic NC8 125M/L
Garant HipoClamp125 / LC 125
Kesel NCA 125



Type B

SGAB-B 125-B

Type movable
125 mm jaw width
ID 1522412

SGAB-F 125-B

Type fixed
125 mm jaw width
ID 1522411

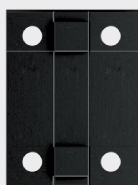
Type C

SGAB-B 125-C

Type movable
125 mm jaw width
ID 15418789

SGAB-F 125-C

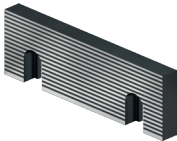
Type fixed
125 mm jaw width
ID 1541878

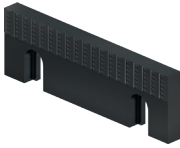


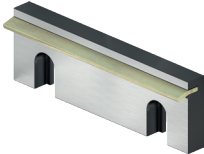
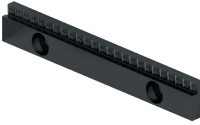
Röhm RKE 125
Atorn MM-G 125

Roemheld Hilma KNC 125

Matching top jaws for interface W-125-1

Name		Description	Width [mm]	Height [mm]	Depth [mm]	ID
GBD 125-40-11.5		Jaw profiled For increasing the friction between jaw and workpiece without clamping impressions	125	40	11,5	1373349
GBC 125-40-12.5		Serrated jaw For increasing the friction between jaw and workpiece with minimal clamping impressions	125	40	12,5	1373268
GBP 125-40-11.5		Ground jaw with a completely ground clamping face	125	40	11,5	1373278
GBW 125-40-20		Soft jaw Hardenable jaws for rework at the customer site, e.g. for incorporating contours or special shapes	125	40	20	1373288
GBS 125-40-11.5-8		Stepped jaw with ground step, 8 mm	125	40	11,5	1373327
GBS 125-40-11.5-17		Stepped jaw with ground step, 17 mm	125	40	11,5	0430413
GBS-W 125-40-11.5-5		Stepped jaw with ground step, 5 mm	125	40	11,5	0430414
GBS-G3 125-40-21.5-18		Stepped jaw with grip step 3 mm and ground step 18 mm	125	40	21,5	0430415
GBS-G3 125-40-24-18		Stepped jaw with grip step 3 mm and ground step 18 mm	125	40	24	1322989
GBS-SG5 125-40-11.5		Stepped jaw with special soft grip step, 5 mm For embossed clamping of soft materials such as plastic or aluminum	125	40	11,5	1393552
GBS-G3 125-40-11.5		Stepped jaw with grip step, 3 mm For embossed clamping of unhardened materials up to 22 HRC	125	40	11,5	1373331

Name		Description	Width [mm]	Height [mm]	Depth [mm]	ID
GBS-G5 125-40-11.5		Stepped jaw with grip step, 5 mm For embossed clamping of unhardened materials up to 22 HRC	125	40	11,5	1373334
GBS-G8 125-40-11.5		Stepped jaw with grip step, 8 mm For embossed clamping of unhardened materials up to 22 HRC	125	40	11,5	1373338
GBS-CG3 125-40-11.5		Stepped jaw with carbide grip step, 3 mm For embossed clamping of hardened materials up to 58 HRC	125	40	11,5	1395524
GBS-CG5 125-40-11.5		Stepped jaw with carbide grip step, 5 mm For embossed clamping of hardened materials up to 58 HRC	125	40	11,5	1424000
GBS-GL3 125-40-11.5		Stepped jaw with special grip step, 3 mm For clamping pre-embossed materials and workpieces	125	40	11,5	1395577
GBS-G3-T 125-40-17.5		Stepped jaw with T-slot with grip step, 3 mm T-slot for mounting the positioning strip	125	40	17,5	0430248
GBS-G5-T 125-40-17.5		Stepped jaw with T-slot with grip step, 5 mm T-slot for mounting the positioning strip	125	40	17,5	0430247
GBS-G8-T 125-40-17.5		Stepped jaw with T-slot with grip step, 8 mm T-slot for mounting the positioning strip	125	40	17,5	0430237
GPL 125-32-13.5		Positioning bar To suit all stepped jaws with T-slot	125	32	13,5	0430238
GBG 125-40-11.5		Grip jaw For embossed clamping of unhardened materials up to 22 HRC	125	40	11,5	1373284
GPS 125-40-17		Jaw with locating pins Retractable locating pins for quickly adjusting the jaw to the respective workpiece	125	40	16,7	1509316

Name		Description	Width [mm]	Height [mm]	Depth [mm]	ID
GVA 125-40-17.5		Prism jaw, ground For precise clamping of round workpieces	125	40	17,5	1373344
GFA 125-40-11.5		Spring leaf pull-down jaw For an active jaw pull-down function with a light clamping impression on the workpiece for more precise machining results	125	40	11,5	1373304
GFB 125-39-10		Spring plate pull-down jaw For an active jaw pull-down function without clamping impressions on the workpiece for more precise machining results	125	39	10	0430192
GBN-P 125-40-25		Precision pull-down jaw For an active jaw pull-down function without clamping impressions on the workpiece for more precise machining results	125	40	25	0430147
GBP 125-18-7.6		Ground jaw With a completely ground clamping face	125	18	7,6	0432259
GBB 125-18-7.6		Coated jaw For increasing the friction between jaw and workpiece	125	18	7,6	0432262
GBS-W 125-18-7.6-5		Stepped jaw with coated step, 5 mm	125	18	7,6	0432276
GBS-G3 125-18-8		Stepped jaw with grip step, 3 mm For embossed clamping of unhardened materials up to 22 HRC	125	18	8	0432275
GBS-G5 125-18-8		Stepped jaw with grip step, 5 mm For embossed clamping of unhardened materials up to 22 HRC	125	18	8	0432260
GBG 125-18-7.8		Grip jaw For embossed clamping of unhardened materials up to 22 HRC	125	18	7,8	0432261



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Get the adapter jaws now at an unbeatable price and simplify your work. Order online today!

schunk.com/adapt-r



Learn more!

For further information and any questions, we are at your disposal at any time. Please do not hesitate to contact the relevant specialist for workpiece clamping technology..

Tel. +49-7572-7614-1300



SCHUNK SE & Co. KG
Spanntechnik
Greiftechnik
Automatisierungstechnik
Bahnhofstr. 106 - 134
D-74348 Lauffen/Neckar
Tel. +49-7133-103-2599
schunk.com

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