

SCHUNK chuck jaws for KDV 250

Claw jaws For bar clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	16 - 63	264	SZA-ST 25-2	0175103	21	45	50	40	28	M16	Steel	2.7

Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	60 - 146	259	SZI 20-10	0123164	17	35	50	20	M6	22	M12	Steel	1.6
	88 - 174	259	SZI 20-11	0123165	17	40	50	20	M6	22	M12	Steel	2
	119 - 205	259	SZI 20-12	0123166	17	40	50	20	M6	22	M12	Steel	1.7

Claw jaws for O.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	38 - 94	262	SZA 25-37	0138180	21	50	58	25	M8	28	M16	Steel	3.3
	65 - 134	262	SZA 25-38	0138181	21	50	58	25	M8	28	M16	Steel	2.9
	114 - 184	264	SZA 25-39	0138182	21	50	58	25	M8	28	M16	Steel	2.7
	160 - 231	301	SZA 25-40	0138183	21	50	58	25	M8	28	M16	Steel	3.2

Full Grip Jaws

	Description	ID	N [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	SWB-SM 200	0169101	17	140	64	200	60	50	69.5	35	22	M12	Steel	8.6
	SWB-SM 201	0169106	17	140	64	200	75	65	69.5	35	22	M12	Steel	10.8
	SWB-SA 200	0170101	17	140	50	200	58	48	72.5	35	22	M12	Aluminum	3.4
	SWB-SA 201	0170106	17	140	50	200	75	65	72.5	35	22	M12	Aluminum	4.2

Hard Stepped Top Jaws

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	T [mm]	a [mm]	b [mm]	c [mm]	Screws	Material	m/set [kg]
	SHB 210	0121102	17	40	49	84.3	12	28.7	19	19	M12	Steel	2



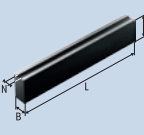
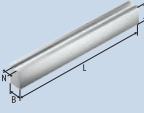
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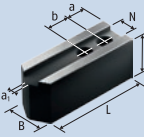
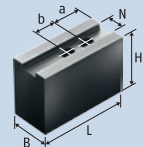
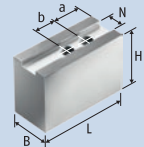
Jaw blanks

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/piece [kg]
	SBM 31	0112100	17	40	40	70	12	22	M12	Steel	0.9
	SBM 32	0112101	17	40	40	90	12	22	M12	Steel	1.1
	SBM 33	0112102	17	40	40	105	12	22	M12	Steel	1.2
	SBM 34	0112103	17	40	60	70	12	22	M12	Steel	1.3
	SBM 35	0112104	17	40	60	90	12	22	M12	Steel	1.7
	SBM 36	0112105	17	40	60	105	12	22	M12	Steel	2
	SBM 361	0112136	17	40	60	120	12	22	M12	Steel	2.2
	SBM 3610	0112107	17	40	100	90	12	22	M12	Steel	2.7
	SBM 3612	0112108	17	40	120	90	12	22	M12	Steel	3.4
	SBM 3615	0112139	17	50	80	90	12	22	M12	Steel	2.7
	SBM 368	0112106	17	40	80	90	12	22	M12	Steel	2.3
	SBM 37	0112109	17	60	60	70	12	22	M12	Steel	1.9
	SBM 38	0112110	17	60	60	90	12	22	M12	Steel	2.4
	SBM 40	0112111	17	80	60	90	12	22	M12	Steel	3.3

Serrated bars

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Material	m/piece [kg]
	SBM-ST 170	0112170	17	40	60	420	Steel	7.6
	SBM-ST 171	0112171	17	40	80	420	Steel	10.2
	SBM-ST 172	0112172	17	40	100	420	Steel	12.8
	SBM-STA 170	0112173	17	40	60	420	Aluminum	2.8

Soft Top Jaws

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a1 [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	SWBL 200	0120153	17	35	40	98	4	15	22	M12	Steel	2.6
	CWB 200	0100006	17	40	40	90		25	22	M12	Steel	2.7
	SWB 200	0120104	17	40	60	90		25	22	M12	Steel	4.1
	SWB-AL 200	0168101	17	40	60	90		25	22	M12	Aluminum	1.5



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T-nut

	Description	ID	S [mm]	H [mm]	H1 [mm]	b [mm]	G	Cyl.-screw	Max. adm. tightening torque [Nm]
	NS 120	0140101	17	23	9		M12	M12 x 30	70
	NK 121	0145100	17	23	9	22	M12	M12 x 30	70



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