

SCHUNK chuck jaws for HFK 400

Claw jaws For bar clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	35 - 118	455	SZA-ST 40-1	0175105	25.5	60	55	45	35	M20	Steel	8

Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	101 - 201	428	SZI 40-11	0123195	25.5	60	78	33	M8	35	M20	Steel	9
	181 - 281	456	SZI 40-13	0123197	25.5	60	78	33	M8	35	M20	Steel	8.8
	259 - 360	456	SZI 40-14	0123198	25.5	60	78	33	M8	35	M20	Steel	7.5
	322 - 424	464	SZI 40-15	0123199	25.5	60	78	33	M8	35	M20	Steel	8.2

Claw jaws for O.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	74 - 175	439	SZA 40-11	0138300	25.5	60	78	33	M8	35	M20	Steel	8
	149 - 250	475	SZA 40-13	0138302	25.5	60	78	33	M8	35	M20	Steel	8
	232 - 334	455	SZA 40-14	0138303	25.5	60	78	33	M8	35	M20	Steel	8
	303 - 400	494	SZA 40-15	0138304	25.5	60	78	33	M8	35	M20	Steel	9.3

Full Grip Jaws

	Description	ID	N [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	SWB-SM 400	0169105	25.5	330	150	440	85	55	155	85	35	M20	Steel	55.2
	SWB-SA 400	0170105	25.5	330	150	440	98	68	160	85	35	M20	Aluminum	26.2

Hard Stepped Top Jaws

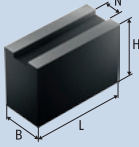
	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	T [mm]	a [mm]	b [mm]	c [mm]	Screws	Material	m/set [kg]
	SHB 400	0121107	25.5	60	75	140	18	53	31	31	M20	Steel	8



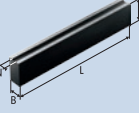
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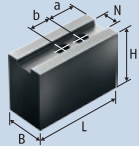
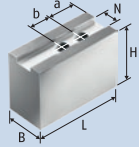
Jaw blanks

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/piece [kg]
	SBM 50	0112126	25.5	60	60	140	20	35	M20	Steel	4
	SBM 51	0112127	25.5	60	80	140	20	35	M20	Steel	5
	SBM 52	0112128	25.5	60	100	140	20	35	M20	Steel	6.5
	SBM 53	0112129	25.5	60	100	155	20	35	M20	Steel	7.2
	SBM 531	0112138	25.5	60	100	195	20	35	M20	Steel	9.1
	SBM 5312	0112130	25.5	60	120	155	20	35	M20	Steel	8.7
	SBM 5315	0112131	25.5	58	160	155	20	35	M20	Steel	11.5
	SBM 5320	0112132	25.5	58	200	155	20	35	M20	Steel	14.2
	SBM 57	0112134	25.5	80	80	155	20	35	M20	Steel	7.2
	SBM 58	0112135	25.5	100	100	155	20	35	M20	Steel	11.6

Serrated bars

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Material	m/piece [kg]
	SBM-ST 250	0112190	25.5	60	100	420	Steel	19.2
	SBM-ST 251	0112191	25.5	58	160	420	Steel	30.9
	SBM-STA 250	0112187	25.5	60	100	420	Aluminum	7

Soft Top Jaws

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	CWB 400	0100008	25.5	60	80	140	30	35	M20	Steel	12.6
	SWB 400	0120107	25.5	60	90	155	30	35	M20	Steel	16
	SWB-AL 400	0168103	25.5	60	100	155	30	35	M20	Aluminum	6.4



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T-nut

	Description	ID	S [mm]	H [mm]	H1 [mm]	b [mm]	G	Cyl.-screw	Max. adm. tightening torque [Nm]
	NS 200	0140103	25.5	29	11		M20	M20 x 40	220
	NK 200	0145102	25.5	29	11	35	M20	M20 x 40	220



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