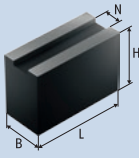
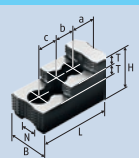


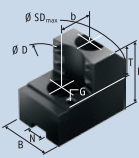
## Backenrohlinge

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Stück<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------------|
|  | SBM 31      | 0112100    | 17        | 40        | 40        | 70        | 12        | 22        | M12       | Stahl     | 0.9             |
|                                                                                   | SBM 32      | 0112101    | 17        | 40        | 40        | 90        | 12        | 22        | M12       | Stahl     | 1.1             |
|                                                                                   | SBM 33      | 0112102    | 17        | 40        | 40        | 105       | 12        | 22        | M12       | Stahl     | 1.2             |
|                                                                                   | SBM 34      | 0112103    | 17        | 40        | 60        | 70        | 12        | 22        | M12       | Stahl     | 1.3             |
|                                                                                   | SBM 35      | 0112104    | 17        | 40        | 60        | 90        | 12        | 22        | M12       | Stahl     | 1.7             |
|                                                                                   | SBM 36      | 0112105    | 17        | 40        | 60        | 105       | 12        | 22        | M12       | Stahl     | 2               |
|                                                                                   | SBM 361     | 0112136    | 17        | 40        | 60        | 120       | 12        | 22        | M12       | Stahl     | 2.2             |
|                                                                                   | SBM 3610    | 0112107    | 17        | 40        | 100       | 90        | 12        | 22        | M12       | Stahl     | 2.7             |
|                                                                                   | SBM 3612    | 0112108    | 17        | 40        | 120       | 90        | 12        | 22        | M12       | Stahl     | 3.4             |
|                                                                                   | SBM 3615    | 0112139    | 17        | 50        | 80        | 90        | 12        | 22        | M12       | Stahl     | 2.7             |
|                                                                                   | SBM 368     | 0112106    | 17        | 40        | 80        | 90        | 12        | 22        | M12       | Stahl     | 2.3             |
|                                                                                   | SBM 37      | 0112109    | 17        | 60        | 60        | 70        | 12        | 22        | M12       | Stahl     | 1.9             |
|                                                                                   | SBM 38      | 0112110    | 17        | 60        | 60        | 90        | 12        | 22        | M12       | Stahl     | 2.4             |
|                                                                                   | SBM 40      | 0112111    | 17        | 80        | 60        | 90        | 12        | 22        | M12       | Stahl     | 3.3             |

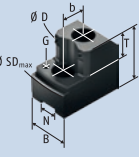
## Harte Stufenaufsatzbacken

|                                                                                    | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | T<br>[mm] | a<br>[mm] | b<br>[mm] | c<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | SHB 210     | 0121102    | 17        | 40        | 49        | 84.3      | 12        | 28.7      | 19        | 19        | M12       | Stahl     | 2              |

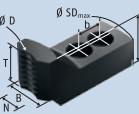
## Krallenbacken für Außenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 29 - 68            | 216                   | SZA 20-14   | 0138195    | 17        | 35        | 50        | 25        | M6 | 22        | M12       | Stahl     | 1.8            |
|                                                                                     | 46 - 95            | 216                   | SZA 20-15   | 0138196    | 17        | 35        | 50        | 25        | M6 | 22        | M12       | Stahl     | 1.5            |
|                                                                                     | 75 - 125           | 216                   | SZA 20-16   | 0138197    | 17        | 40        | 50        | 25        | M6 | 22        | M12       | Stahl     | 1.5            |
|                                                                                     | 102 - 152          | 218                   | SZA 20-17   | 0138198    | 17        | 40        | 50        | 25        | M6 | 22        | M12       | Stahl     | 1.6            |
|                                                                                     | 132 - 182          | 242                   | SZA 20-18   | 0138199    | 17        | 40        | 50        | 25        | M6 | 22        | M12       | Stahl     | 1.8            |

## Krallenbacken für Innenspannung

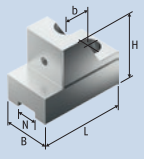
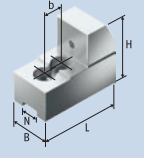
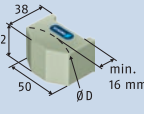
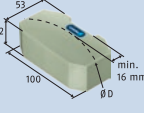
|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 58 - 102           | 215                   | SZI 20-10   | 0123164    | 17        | 35        | 50        | 20        | M6 | 22        | M12       | Stahl     | 1.6            |
|                                                                                     | 81 - 131           | 215                   | SZI 20-11   | 0123165    | 17        | 40        | 50        | 20        | M6 | 22        | M12       | Stahl     | 2              |
|                                                                                     | 112 - 162          | 215                   | SZI 20-12   | 0123166    | 17        | 40        | 50        | 20        | M6 | 22        | M12       | Stahl     | 1.7            |

## Krallenbacken für Stangenspannung

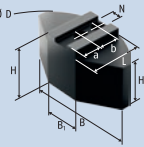
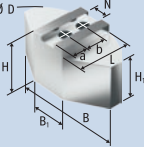
|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | 11 - 54            | 216                   | SZA-ST 20-1 | 0175101    | 17        | 35        | 45        | 35        | 22        | M12       | Stahl     | 1.5            |

# SCHUNK Spannbacken für HFK 200-48

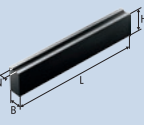
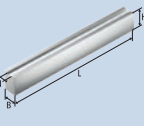
## QUENTES Kunststoffbacken

|                                                                                   | Spannbereich<br>ØD | Bezeichnung  | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | b<br>[mm] | Max.<br>Anzugsmo-<br>ment<br>[Nm] | Schrauben | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|--------------------|--------------|------------|-----------|-----------|-----------|-----------|-----------|-----------------------------------|-----------|----------------|
|  | 20 - 65            | TRQ 200-1    | 0150001    | 17        | 40        | 55        | 70        | 19        |                                   | M12       | 0.66           |
|  | 85 - 169           | TRQ 200-2    | 0150002    | 17        | 40        | 64        | 79        | 19        |                                   | M12       | 0.93           |
|  |                    | QUENTES 10-3 | 0150100    |           |           |           |           |           | 8                                 |           |                |
|  |                    | QUENTES 20-3 | 0150200    |           |           |           |           |           | 8                                 |           |                |

## Segmentbacken

|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | B1<br>[mm] | Ø D<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-------------|-----------|------------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | SWB-SM 200  | 0169101    | 17        | 140       | 64         | 200         | 60        | 50         | 69.5      | 35        | 22        | M12       | Stahl     | 8.6            |
|                                                                                     | SWB-SM 201  | 0169106    | 17        | 140       | 64         | 200         | 75        | 65         | 69.5      | 35        | 22        | M12       | Stahl     | 10.8           |
|  | SWB-SA 200  | 0170101    | 17        | 140       | 50         | 200         | 58        | 48         | 72.5      | 35        | 22        | M12       | Aluminium | 3.4            |
|                                                                                     | SWB-SA 201  | 0170106    | 17        | 140       | 50         | 200         | 75        | 65         | 72.5      | 35        | 22        | M12       | Aluminium | 4.2            |

## Verzahnte Stangen

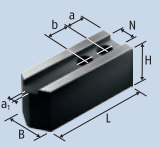
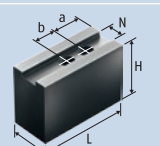
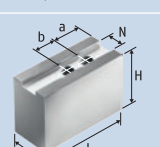
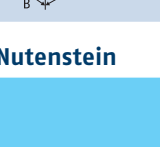
|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | Werkstoff | m/Stück<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------------|
|  | SBM-ST 170  | 0112170    | 17        | 40        | 60        | 420       | Stahl     | 7.6             |
|                                                                                     | SBM-ST 171  | 0112171    | 17        | 40        | 80        | 420       | Stahl     | 10.2            |
|                                                                                     | SBM-ST 172  | 0112172    | 17        | 40        | 100       | 420       | Stahl     | 12.8            |
|  | SBM-STA 170 | 0112173    | 17        | 40        | 60        | 420       | Aluminium | 2.8             |



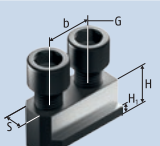
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# SCHUNK Spannbacken für HFK 200-48

## Weiche Aufsatzbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | a1<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|----------------|
|  | SWBL 200    | 0120153    | 17        | 35        | 40        | 98        | 4          | 15        | 22        | M12       | Stahl     | 2.6            |
|  | CWB 200     | 0100006    | 17        | 40        | 40        | 90        |            | 25        | 22        | M12       | Stahl     | 2.7            |
|  | SWB 200     | 0120104    | 17        | 40        | 60        | 90        |            | 25        | 22        | M12       | Stahl     | 4.1            |
|  | SWB-AL 200  | 0168101    | 17        | 40        | 60        | 90        |            | 25        | 22        | M12       | Aluminium | 1.5            |

## Nutenstein

|                                                                                     | Bezeichnung | Ident.-Nr. | S<br>[mm] | H<br>[mm] | H1<br>[mm] | b<br>[mm] | G   | Zyl.-Schraube | Max. zul.<br>Anziehdrehmo-<br>ment<br>[Nm] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-----------|-----|---------------|--------------------------------------------|
|   | NS 120      | 0140101    | 17        | 23        | 9          |           | M12 | M12 x 30      | 70                                         |
|  | NK 121      | 0145100    | 17        | 23        | 9          | 22        | M12 | M12 x 30      | 70                                         |



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