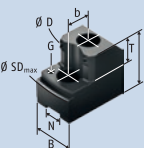
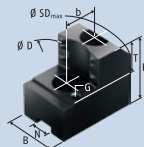


SCHUNK chuck jaws for BHD-FC 630

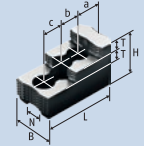
Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	177 - 417	685	SZI 40-12	0123196	25.5	60	78	33	M8	35	M20	Steel	10.2
	259 - 501	677	SZI 40-13	0123197	25.5	60	78	33	M8	35	M20	Steel	8.8
	338 - 581	677	SZI 40-14	0123198	25.5	60	78	33	M8	35	M20	Steel	7.5
	402 - 645	685	SZI 40-15	0123199	25.5	60	78	33	M8	35	M20	Steel	8.2

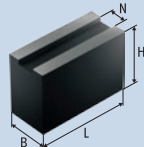
Claw jaws for O.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	129 - 369	715	SZA 40-12	0138301	25.5	60	78	33	M8	35	M20	Steel	11.5
	228 - 470	696	SZA 40-13	0138302	25.5	60	78	33	M8	35	M20	Steel	8
	313 - 554	676	SZA 40-14	0138303	25.5	60	78	33	M8	35	M20	Steel	8
	383 - 625	720	SZA 40-15	0138304	25.5	60	78	33	M8	35	M20	Steel	9.3

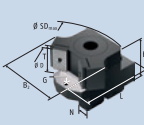
Hard Stepped Top Jaws

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	T [mm]	a [mm]	b [mm]	c [mm]	Screws	Material	m/set [kg]
	SHB 400	0121107	25.5	60	75	140	18	53	31	31	M20	Steel	8

Jaw blanks

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Min. distance a (jaw tip up to first hole) [mm]	Min. distance b (first up to second hole) [mm]	Screws	Material	m/piece [kg]
	SBM 50	0112126	25.5	60	60	140	20	35	M20	Steel	4
	SBM 51	0112127	25.5	60	80	140	20	35	M20	Steel	5
	SBM 52	0112128	25.5	60	100	140	20	35	M20	Steel	6.5
	SBM 53	0112129	25.5	60	100	155	20	35	M20	Steel	7.2
	SBM 531	0112138	25.5	60	100	195	20	35	M20	Steel	9.1
	SBM 5312	0112130	25.5	60	120	155	20	35	M20	Steel	8.7
	SBM 5315	0112131	25.5	58	160	155	20	35	M20	Steel	11.5
	SBM 5320	0112132	25.5	58	200	155	20	35	M20	Steel	14.2
	SBM 57	0112134	25.5	80	80	155	20	35	M20	Steel	7.2
	SBM 58	0112135	25.5	100	100	155	20	35	M20	Steel	11.6

Pendulum jaws

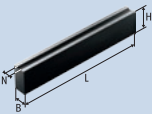
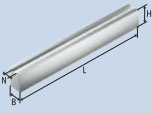
	Clamping range ØD	Swing diameter SDmax	Description	ID	H [mm]	T [mm]	m/piece [kg]
	258 - 279	473	PNS-Z 400-2	0190116	85	45	6
	288 - 343	512	PNS-Z 400-3	0190117	85	45	6.2
	288 - 381	558	PNS-Z 500-4	0190122	90	45	6.2
	390 - 481	666	PNS-Z 500-5	0190123	90	45	9.2
	397 - 588	792	PNS-Z 630-6	0190129	90	45	11



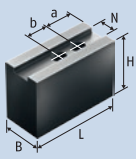
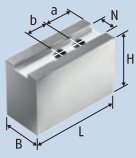
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SCHUNK chuck jaws for BHD-FC 630

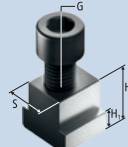
Serrated bars

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Material	m/piece [kg]
	SBM-ST 250	0112190	25.5	60	100	420	Steel	19.2
	SBM-ST 251	0112191	25.5	58	160	420	Steel	30.9
	SBM-STA 250	0112187	25.5	60	100	420	Aluminum	7

Soft Top Jaws

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	CWB 400	0100008	25.5	60	80	140	30	35	M20	Steel	12.6
	SWB 400	0120107	25.5	60	90	155	30	35	M20	Steel	16
	SWB-AL 400	0168103	25.5	60	100	155	30	35	M20	Aluminum	6.4

T-nut

	Description	ID	S [mm]	H [mm]	H1 [mm]	G	Cyl.-screw	Max. adm. tightening torque [Nm]
	NKS 4	0143109	25.5	34.5	15	M20	M20 x 45	220



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