

SCHUNK chuck jaws for BH-M 315

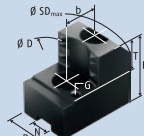
Claw jaws For bar clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	27 - 99	322	SZAJ-ST 30-3	0175512	21	50	50	43	30	M16	Steel	3.4

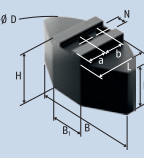
Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	83 - 155	331	SZIJ 30-13	0179128	21	50	65	25	M8	30	M16	Steel	4.7
	142 - 216	338	SZIJ 30-14	0179129	21	50	65	25	M8	30	M16	Steel	4.4
	207 - 281	321	SZIJ 30-15	0179130	21	50	65	25	M8	30	M16	Steel	3.4
	258 - 333	373	SZIJ 30-16	0179131	21	50	65	25	M8	30	M16	Steel	4.2

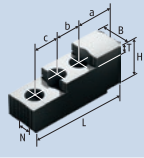
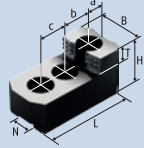
Claw jaws for O.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
			SZAJ 30-5	0138131	21	50	65	25	M8	30	M16	Steel	3.8
	113 - 186	352	SZAJ 30-6	0138132	21	50	65	25	M8	30	M16	Steel	4.1
	178 - 253	343	SZAJ 30-7	0138133	21	50	65	25	M8	30	M16	Steel	3.4
	243 - 315	384	SZAJ 30-8	0138134	21	50	65	25	M8	30	M16	Steel	4.8

Full Grip Jaws

	Description	ID	N [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	KMWB-SM 301	0132704	21	240	120	300	70	55	110	45	30	M16	Steel	26.4
	KMWB-SA 301	0132804	21	240	80	320	78	63	117	45	30	M16	Aluminum	10.9

Hard Stepped Top Jaws

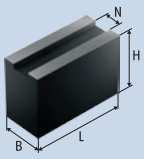
	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	T [mm]	a [mm]	b [mm]	c [mm]	Screws	Material	m/set [kg]
	SHB-J 126	0133105	21	50	62	128	14	46	30	30	M16	Steel	5.15
	SHB-J 122	0133113	21	50	52	104	18	20	30	30	M16	Steel	3.3



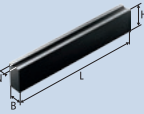
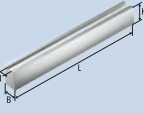
Technical advice and sales: Tel. +49-7133-103-2750

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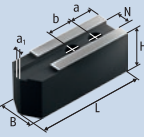
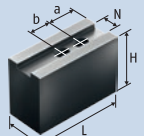
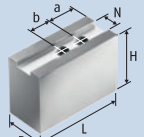
Jaw blanks

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Min. distance a (jaw tip up to first hole) [mm]	Min. distance b (first up to second hole) [mm]	Screws	Material	m/piece [kg]
	JBM 120	0114420	21	50	60	130	15	30	M16	Steel	3.1
	JBM 121	0114421	21	50	80	130	15	30	M16	Steel	4.1
	JBM 122	0114422	21	50	120	130	15	30	M16	Steel	6
	JBM 123	0114423	21	58	150	130	15	30	M16	Steel	8.8
	JBM 124	0114424	21	80	80	130	15	30	M16	Steel	6.2

Serrated bars

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Material	m/piece [kg]
	JBM-ST 210	0114540	21	50	80	420	Steel	12.7
	JBM-ST 211	0114541	21	60	120	420	Steel	23.2
	JBM-STA 210	0114542	21	50	80	420	Aluminum	4.6

Soft Top Jaws

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a1 [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	KM-WBL 121	0132604	21	50	50	145	10	30	30	M16	Steel	6.9
	KM-WBL 125	0132618	21	50	100	145	10	30	30	M16	Steel	14.2
	KM-WB 126	0132131	21	50	60	129		39	30	M16	Steel	7.8
	KM-WB 127	0132148	21	50	100	140		39	30	M16	Steel	13.8
	KM-WB 128	0132154	21	50	80	129		39	30	M16	Steel	10.4
	KM-WBAL 121	0132525	21	50	80	130		40	30	M16	Aluminum	3.8

T-nut

	Description	ID	S [mm]	H [mm]	H1 [mm]	G	Cyl.-screw	Max. adm. tightening torque [Nm]
	NKS 3	0143107	21	26.5	10	M16	M16 x 35	150



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