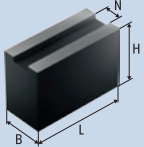
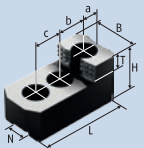


# SCHUNK Spannbacken für BH-M 165

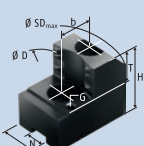
## Backenrohlinge

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | Min. Abstand<br>a (Backen-<br>spitze bis<br>erste<br>Bohrung)<br>[mm] | Min. Abstand<br>b (erste bis<br>zweite<br>Bohrung)<br>[mm] | Schrauben | Werkstoff | m/Stück<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------------------------------------------------------------------|------------------------------------------------------------|-----------|-----------|-----------------|
|  | SBMJ 70     | 0132150    | 12        | 35        | 60        | 80        | 12                                                                    | 20                                                         | M10       | Stahl     | 1.3             |

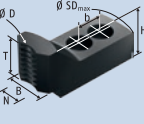
## Harte Stufenaufsatzbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | T<br>[mm] | a<br>[mm] | b<br>[mm] | c<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | SHB-J 60    | 0133100    | 12        | 28        | 36        | 67        | 12        | 14        | 20        | 20        | M10       | Stahl     | 0.8            |

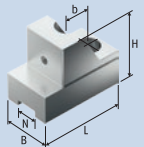
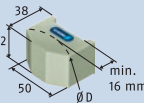
## Krallenbacken für Außenspannung

|                                                                                    | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 28 - 56            | 176                   | SZAJ 16-6   | 0176100    | 12        | 30        | 47        | 20        | M6 | 20        | M10       | Stahl     | 1.2            |
|                                                                                    | 43 - 72            | 176                   | SZAJ 16-7   | 0176101    | 12        | 30        | 47        | 20        | M6 | 20        | M10       | Stahl     | 1              |
|                                                                                    | 59 - 88            | 176                   | SZAJ 16-8   | 0176102    | 12        | 30        | 47        | 20        | M6 | 20        | M10       | Stahl     | 1.1            |
|                                                                                    | 73 - 102           | 176                   | SZAJ 16-9   | 0176103    | 12        | 30        | 47        | 20        | M6 | 20        | M10       | Stahl     | 1.1            |
|                                                                                    | 89 - 118           | 176                   | SZAJ 16-10  | 0176104    | 12        | 40        | 47        | 20        | M6 | 20        | M10       | Stahl     | 1.2            |

## Krallenbacken für Stangenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung  | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|--------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | 12 - 37            | 176                   | SZAJ-ST 16-2 | 0175501    | 12        | 30        | 40        | 34        | 20        | M10       | Stahl     | 1.1            |

## QUENTES Kunststoffbacken

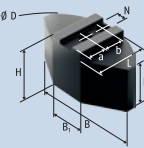
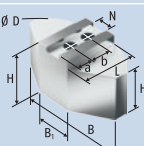
|                                                                                     | Spannbereich<br>ØD | Bezeichnung  | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | b<br>[mm] | Max.<br>Anzugs-<br>moment<br>[Nm] | Schrauben | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|--------------|------------|-----------|-----------|-----------|-----------|-----------|-----------------------------------|-----------|----------------|
|  | 20 - 49            | TRQJ 160-1   | 0150022    | 12        | 40        | 55        | 65        | 20        |                                   | M10       | 0.6            |
|  |                    | QUENTES 10-3 | 0150100    |           |           |           |           |           | 8                                 |           |                |



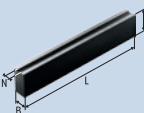
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# SCHUNK Spannbacken für BH-M 165

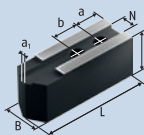
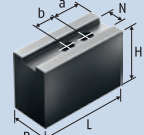
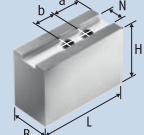
## Segmentbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | B1<br>[mm] | Ø D<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-------------|-----------|------------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | KMWB-SM 165 | 0132700    | 12        | 120       | 50         | 160         | 50        | 40         | 60        | 25        | 20        | M10       | Stahl     | 4.9            |
|  | KMWB-SA 165 | 0132800    | 12        | 120       | 40         | 165         | 58        | 48         | 59.5      | 25        | 20        | M10       | Aluminium | 2.2            |

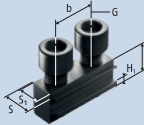
## Verzahnte Stangen

|                                                                                    | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | Werkstoff | m/Stück<br>[kg] |
|------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------------|
|   | JBM-ST 120  | 0114510    | 12        | 35        | 60        | 420       | Stahl     | 6.7             |
|  | JBM-STA 120 | 0114511    | 12        | 40        | 60        | 420       | Aluminium | 2.8             |

## Weiche Aufsatzbacken

|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | a1<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|----------------|
|  | KM-WBL 60   | 0132600    | 12        | 32        | 32        | 82        | 4          | 15        | 20        | M10       | Stahl     | 1.5            |
|                                                                                     | KM-WBL 62   | 0132606    | 12        | 35        | 60        | 82        | 4          | 15        | 20        | M10       | Stahl     | 3.6            |
|  | KM-WB 61    | 0130128    | 12        | 35        | 60        | 72        |            | 15        | 20        | M10       | Stahl     | 2.9            |
|                                                                                     | KM-WB 66    | 0132138    | 12        | 32        | 32        | 72        |            | 15        | 20        | M10       | Stahl     | 1.4            |
|  | KM-WBAL 70  | 0132521    | 12        | 35        | 50        | 72        |            | 15        | 20        | M10       | Aluminium | 0.9            |

## Nutenstein

|                                                                                     | Bezeichnung | Ident.-Nr. | S<br>[mm] | S1<br>[mm] | H<br>[mm] | H1<br>[mm] | b<br>[mm] | G   | Zyl.-Schraube | Max. zul. Anziehdrehmoment<br>[Nm] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|------------|-----------|------------|-----------|-----|---------------|------------------------------------|
|  | NKAJ 1      | 0146109    | 14        | 12         | 18.5      | 6.5        | 20        | M10 | M10 x 25      | 50                                 |



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