

SCHUNK chuck jaws for KFD-HS 315-86

Claw jaws For bar clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	24 - 93	334	SZA-ST 31-1	0175104	21	45	50	40	28	M16	Steel	3.3

Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	78 - 153	339	SZI 31-11	0123186	21	50	58	25	M8	28	M16	Steel	4.1
	125 - 206	331	SZI 31-12	0123187	21	50	58	25	M8	28	M16	Steel	4.2
	174 - 281	331	SZI 31-13	0123188	21	50	58	25	M8	28	M16	Steel	3.9

Claw jaws for O.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	44 - 132	333	SZA 31-10	0138184	21	50	58	25	M8	28	M16	Steel	3.4
	70 - 189	334	SZA 31-11	0138185	21	50	58	25	M8	28	M16	Steel	3.4
	133 - 256	332	SZA 31-12	0138186	21	50	58	25	M8	28	M16	Steel	3.2
	197 - 315	387	SZA 31-13	0138187	21	50	58	25	M8	28	M16	Steel	4.5

Full Grip Jaws

	Description	ID	N [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	SWB-SM 315	0169104	21	240	120	320	70	55	110	60	28	M16	Steel	26.6
	SWB-SA 315	0170104	21	240	80	320	78	63	117	70	28	M16	Aluminum	12

Hard Stepped Top Jaws

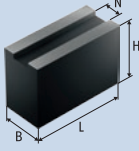
	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	T [mm]	a [mm]	b [mm]	c [mm]	Screws	Material	m/set [kg]
	SHB 315	0121111	21	50	58	128	14	46	30	30	M16	Steel	4.6



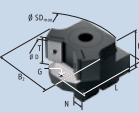
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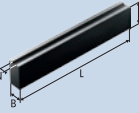
Jaw blanks

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/piece [kg]
	SBM 41	0112112	21	50	60	90	15	28	M16	Steel	2.1
	SBM 42	0112113	21	50	60	105	15	28	M16	Steel	2.4
	SBM 4210	0112115	21	50	100	120	15	28	M16	Steel	5
	SBM 4212	0112116	21	50	120	120	15	28	M16	Steel	5.6
	SBM 4215	0112117	21	50	150	120	15	28	M16	Steel	7
	SBM 428	0112114	21	50	80	120	15	28	M16	Steel	3.7
	SBM 4281	0112137	21	50	80	150	15	28	M16	Steel	4.6
	SBM 43	0112118	21	60	60	90	15	28	M16	Steel	2.4
	SBM 44	0112119	21	60	60	105	15	28	M16	Steel	2.9
	SBM 45	0112120	21	60	80	90	15	28	M16	Steel	3.2
	SBM 46	0112121	21	60	80	105	15	28	M16	Steel	3.8
	SBM 47	0112122	21	60	80	120	15	28	M16	Steel	4.4
	SBM 48	0112123	21	80	60	90	15	28	M16	Steel	3.2
	SBM 498	0112125	21	80	80	120	15	28	M16	Steel	5.8

Pendulum jaws

	Clamping range ØD	Swing diameter SDmax	Description	ID	H [mm]	T [mm]	m/piece [kg]
	68 - 112	291	PNS-Z 315-1	0190110	64	35	2
	105 - 157	326	PNS-Z 315-2	0190111	64	35	2.3
	145 - 215	339	PNS-Z 315-3	0190112	64	35	2.5
	163 - 226	347	PNS-Z 315-4	0190113	64	35	2.7

Serrated bars

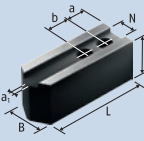
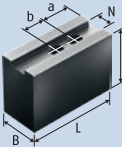
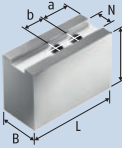
	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Material	m/piece [kg]
	SBM-ST 210	0112180	21	50	60	420	Steel	9.4
	SBM-ST 211	0112181	21	50	80	420	Steel	12.7
	SBM-ST 212	0112182	21	50	120	420	Steel	19.3
	SBM-ST 213	0112183	21	80	80	420	Steel	20.4
	SBM-STA 210	0112184	21	50	80	420	Aluminum	4.6



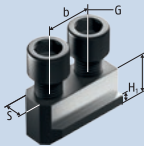
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Soft Top Jaws

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a1 [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	SWBL 315	0120156	21	50	50	140	4	30	28	M16	Steel	6.5
	SWB-FR 315	0120406	21	50	60	105		15	25	M16	Steel	6
	SWB-AL 250	0168102	21	50	80	120		30	28	M16	Aluminum	3

T-nut

	Description	ID	S [mm]	H [mm]	H1 [mm]	b [mm]	G	Cyl.-screw	Max. adm. tightening torque [Nm]
	NS 163	0142102	21	25.5	11		M16	M16 x 35	150
	NK 162	0147110	21	25.5	11	25	M16	M16 x 30	150



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