

SCHUNK chuck jaws for KFD-HS 250

Claw jaws For bar clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	18 - 84	271	SZA-ST 25-1	0175102	17	35	45	35	22	M12	Steel	1.8

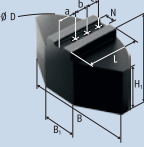
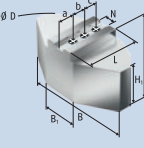
Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	59 - 136	274	SZI 25-17	0123180	17	35	55	25	M6	22	M12	Steel	1.9
	79 - 161	260	SZI 25-18	0123181	17	40	55	25	M6	22	M12	Steel	2.2
	142 - 225	270	SZI 25-19	0123182	17	40	55	25	M6	22	M12	Steel	2

Claw jaws for O.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	33 - 103	275	SZA 25-6	0138176	17	35	55	25	M6	22	M12	Steel	2.3
	54 - 134	256	SZA 25-7	0138177	17	35	55	25	M6	22	M12	Steel	1.7
	110 - 193	263	SZA 25-8	0138178	17	40	55	25	M6	22	M12	Steel	1.8
	145 - 228	298	SZA 25-9	0138179	17	40	55	25	M6	22	M12	Steel	2.4

Full Grip Jaws

	Description	ID	N [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	FR-SM 200	0120702	17	140	50	200	60	50	70	36	19	M12	Steel	8.4
	FR-SA 200	0120652	17	140	50	200	58	48	72.5	40	19	M12	Aluminum	3.4

Hard Stepped Top Jaws

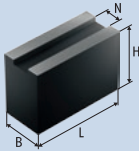
	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	T [mm]	a [mm]	b [mm]	c [mm]	Screws	Material	m/set [kg]
	SHB 210	0121102	17	40	49	84.3	12	28.7	19	19	M12	Steel	2



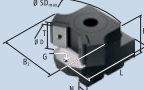
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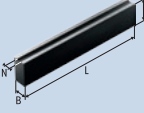
Jaw blanks

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Min. distance a (jaw tip up to first hole) [mm]	Min. distance b (first up to second hole) [mm]	Screws	Material	m/piece [kg]
	SBM 31	0112100	17	40	40	70	12	22	M12	Steel	0.9
	SBM 32	0112101	17	40	40	90	12	22	M12	Steel	1.1
	SBM 33	0112102	17	40	40	105	12	22	M12	Steel	1.2
	SBM 34	0112103	17	40	60	70	12	22	M12	Steel	1.3
	SBM 35	0112104	17	40	60	90	12	22	M12	Steel	1.7
	SBM 36	0112105	17	40	60	105	12	22	M12	Steel	2
	SBM 361	0112136	17	40	60	120	12	22	M12	Steel	2.2
	SBM 3610	0112107	17	40	100	90	12	22	M12	Steel	2.7
	SBM 3612	0112108	17	40	120	90	12	22	M12	Steel	3.4
	SBM 3615	0112139	17	50	80	90	12	22	M12	Steel	2.7
	SBM 368	0112106	17	40	80	90	12	22	M12	Steel	2.3
	SBM 37	0112109	17	60	60	70	12	22	M12	Steel	1.9
	SBM 38	0112110	17	60	60	90	12	22	M12	Steel	2.4
	SBM 40	0112111	17	80	60	90	12	22	M12	Steel	3.3

Pendulum jaws

	Clamping range ØD	Swing diameter SDmax	Description	ID	H [mm]	T [mm]	m/piece [kg]
	61 - 87	219	PNS-Z 200-1	0190138	56	30	1.2
	63 - 120	254	PNS-Z 200-2	0190139	56	30	1.3
	92 - 147	274	PNS-Z 200-3	0190140	56	30	1.4
	122 - 177	273	PNS-Z 200-4	0190141	56	30	1.5
	47 - 92	257	PNS-Z 250-17-1	0190100	56	35	1.6
	63 - 109	269	PNS-Z 250-17-2	0190101	56	35	1.7
	85 - 107	269	PNS-Z 250-17-3	0190102	56	35	1.9
	106 - 161	283	PNS-Z 250-17-4	0190103	56	35	2.2
	115 - 170	283	PNS-Z 250-17-5	0190104	56	35	2.4

Serrated bars

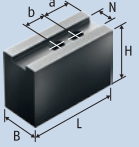
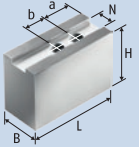
	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Material	m/piece [kg]
	SBM-ST 170	0112170	17	40	60	420	Steel	7.6
	SBM-ST 171	0112171	17	40	80	420	Steel	10.2
	SBM-ST 172	0112172	17	40	100	420	Steel	12.8
	SBM-STA 170	0112173	17	40	60	420	Aluminum	2.8



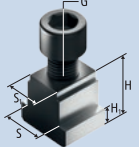
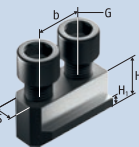
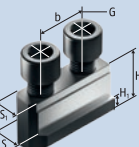
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Soft Top Jaws

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	SWB-FR 250	0120405	17	40	60	90	12	19	M12	Steel	4.1
	FR-AL 200	0120602	17	40	60	90	12	19	M12	Aluminum	1.6

T-nut

	Description	ID	S [mm]	S1 [mm]	H [mm]	H1 [mm]	b [mm]	G	Cyl.-screw	Max. adm. tightening torque [Nm]
	NS 163	0142102	21		25.5	11		M16	M16 x 35	150
	NS 122	0140107	21	17	25.5	11		M12	M12 x 30	70
	NK 162	0147110	21		25.5	11	25	M16	M16 x 30	150
	NK 161	0147109	21	17	25.5	11	19	M12	M12 x 30	70



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