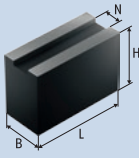
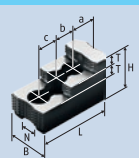


SCHUNK Spannbacken für KFD-HS 315-86

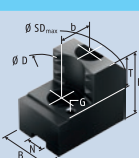
Backenrohlinge

	Bezeichnung	Ident.-Nr.	N [mm]	B [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Schrauben	Werkstoff	m/Stück [kg]
	SBM 41	0112112	21	50	60	90	15	28	M16	Stahl	2.1
	SBM 42	0112113	21	50	60	105	15	28	M16	Stahl	2.4
	SBM 4210	0112115	21	50	100	120	15	28	M16	Stahl	5
	SBM 4212	0112116	21	50	120	120	15	28	M16	Stahl	5.6
	SBM 4215	0112117	21	50	150	120	15	28	M16	Stahl	7
	SBM 428	0112114	21	50	80	120	15	28	M16	Stahl	3.7
	SBM 4281	0112137	21	50	80	150	15	28	M16	Stahl	4.6
	SBM 43	0112118	21	60	60	90	15	28	M16	Stahl	2.4
	SBM 44	0112119	21	60	60	105	15	28	M16	Stahl	2.9
	SBM 45	0112120	21	60	80	90	15	28	M16	Stahl	3.2
	SBM 46	0112121	21	60	80	105	15	28	M16	Stahl	3.8
	SBM 47	0112122	21	60	80	120	15	28	M16	Stahl	4.4
	SBM 48	0112123	21	80	60	90	15	28	M16	Stahl	3.2
	SBM 498	0112125	21	80	80	120	15	28	M16	Stahl	5.8

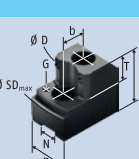
Harte Stufenaufsatzbacken

	Bezeichnung	Ident.-Nr.	N [mm]	B [mm]	H [mm]	L [mm]	T [mm]	a [mm]	b [mm]	c [mm]	Schrauben	Werkstoff	m/Satz [kg]
	SHB 315	0121111	21	50	58	128	14	46	30	30	M16	Stahl	4.6

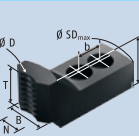
Krallenbacken für Außenspannung

	Spannbereich ØD	Schwingkreis SDmax	Bezeichnung	Ident.-Nr.	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Schrauben	Werkstoff	m/Satz [kg]
	44 - 132	333	SZA 31-10	0138184	21	50	58	25	M8	28	M16	Stahl	3.4
	70 - 189	334	SZA 31-11	0138185	21	50	58	25	M8	28	M16	Stahl	3.4
	133 - 256	332	SZA 31-12	0138186	21	50	58	25	M8	28	M16	Stahl	3.2
	197 - 315	387	SZA 31-13	0138187	21	50	58	25	M8	28	M16	Stahl	4.5

Krallenbacken für Innenspannung

	Spannbereich ØD	Schwingkreis SDmax	Bezeichnung	Ident.-Nr.	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Schrauben	Werkstoff	m/Satz [kg]
	78 - 153	339	SZI 31-11	0123186	21	50	58	25	M8	28	M16	Stahl	4.1
	125 - 206	331	SZI 31-12	0123187	21	50	58	25	M8	28	M16	Stahl	4.2
	174 - 281	331	SZI 31-13	0123188	21	50	58	25	M8	28	M16	Stahl	3.9

Krallenbacken für Stangenspannung

	Spannbereich ØD	Schwingkreis SDmax	Bezeichnung	Ident.-Nr.	N [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Schrauben	Werkstoff	m/Satz [kg]
	24 - 93	334	SZA-ST 31-1	0175104	21	45	50	40	28	M16	Stahl	3.3

SCHUNK Spannbacken für KFD-HS 315-86

Pendelbacken

A 3D perspective view of a mechanical part. The part is a rectangular block with a central cylindrical hole. Dimensions are labeled: $\varnothing SD$ (outer diameter of the top flange), T (thickness of the top flange), $\varnothing D$ (inner diameter of the central hole), G (height of the central hole), B_1 (width of the part), H (total height), L (length of the part), and N (height of the base flange).

Segmentbacken

Technical drawing of a stepped cylindrical part. The drawing shows a 3D perspective view of the part, which has a base diameter of $\varnothing D$ and a total height of H . The part features a stepped top surface with a central circular feature of diameter $\varnothing d$ and a surrounding ring of width N . The base has a diameter of $\varnothing D$ and a total width of B . The part is shown with a cross-section line indicating the location of the section view.

Verzahnte Stangen

A 3D perspective diagram of a rectangular beam. The length is labeled L , the width is labeled B , and the height is labeled h . The beam is shown in a perspective view, with the top surface shaded to indicate depth.

A 3D perspective diagram of a rectangular beam. The dimensions are labeled: N for the front width, B for the back width, l for the length, and h for the height.

Weiche Aufsatzbacken

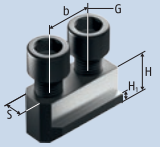
A 3D perspective diagram of a rectangular block. The overall dimensions are labeled as L (length), B (width), and H (height). A rectangular slot is cut into the top surface. The slot has a width of a and a depth of b . The distance from the left edge of the block to the left edge of the slot is a_1 . The distance from the right edge of the slot to the right edge of the block is a_2 . The distance from the front edge of the block to the front edge of the slot is N .

A 3D perspective diagram of a rectangular block. The length of the block is labeled L . The height is labeled H . The thickness of the block is labeled N . Two horizontal lines on the top surface define a central region of width a and a side region of width b . The total width of the top surface is $a + b$.

A 3D perspective diagram of a rectangular block. The top surface is divided into two sections by a central groove. The width of the left section is labeled 'b', and the width of the right section is labeled 'a'. The height of the block is labeled 'H'. The thickness of the block is labeled 'N'. There are two small circles on the top surface, one in each section.



Nutenstein

	Bezeichnung	Ident.-Nr.	S [mm]	H [mm]	H1 [mm]	b [mm]	G	Zyl.-Schraube	Max. zul. Anziehdrehmo- ment [Nm]
	NS 163	0142102	21	25.5	11		M16	M16 x 35	150
	NK 162	0147110	21	25.5	11	25	M16	M16 x 30	150

