

SCHUNK chuck jaws for KFD-HE 254

Claw jaws For bar clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	18 - 69	268	SZAJ-ST 25-3	0175508	16	40	50	44	30	M12	Steel	2.5

Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	60 - 108	269	SZIJ 25-1	0179116	16	40	58	25	M6	30	M12	Steel	2.7
	95 - 148	269	SZIJ 25-2	0179118	16	40	58	25	M6	30	M12	Steel	2.8
	132 - 185	265	SZIJ 25-3	0179120	16	40	58	25	M6	30	M12	Steel	2.4
	165 - 220	275	SZIJ 25-4	0179121	16	40	58	25	M6	30	M12	Steel	2.2

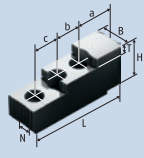
Claw jaws for O.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	38 - 91	268	SZAJ 25-1	0138117	16	40	58	25	M6	30	M12	Steel	2.9
	79 - 133	268	SZAJ 25-2	0138119	16	40	58	25	M6	30	M12	Steel	2.3
	123 - 177	272	SZAJ 25-3	0138121	16	40	58	25	M6	30	M12	Steel	2.1
	168 - 223	288	SZAJ 25-4	0138123	16	40	58	25	M6	30	M12	Steel	2.3
	203 - 254	316	SZAJ 25-15	0138118	16	40	58	25	M6	30	M12	Steel	2.8

Full Grip Jaws

	Description	ID	N [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	KMWB-SM 250	0132702	16	180	100	250	60	45	80	30	30	M12	Steel	12
	KMWB-SM 251	0132706	16	180	100	250	80	70	80	30	30	M12	Steel	18.5
	KMWB-SA 250	0132802	16	180	70	250	58	43	87.5	40	30	M12	Aluminum	4.7
	KMWB-SA 251	0132806	16	180	70	250	80	65	87.5	40	30	M12	Aluminum	6.6

Hard Stepped Top Jaws

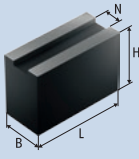
	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	T [mm]	a [mm]	b [mm]	c [mm]	Screws	Material	m/set [kg]
	SHB-J 100	0133111	16	40	54	101.5	13	25.5	30	30	M12	Steel	2.8



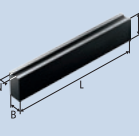
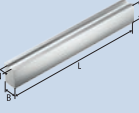
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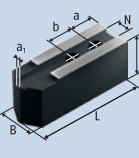
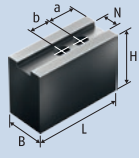
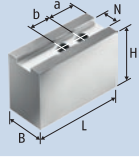
Jaw blanks

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/piece [kg]
	JBM 100	0114412	16	40	80	120	13	30	M12	Steel	3
	JBM 101	0114410	16	40	60	90	13	30	M12	Steel	1.6
	JBM 102	0114411	16	40	60	110	13	30	M12	Steel	2.1
	JBM 103	0114413	16	40	100	110	13	30	M12	Steel	3.4
	JBM 104	0114414	16	50	120	110	13	30	M12	Steel	5
	JBM 105	0114415	16	60	60	95	13	30	M12	Steel	2.7
	JBM 106	0114416	16	60	90	95	13	30	M12	Steel	4
	JBM 107	0114417	16	80	60	95	13	30	M12	Steel	3.5

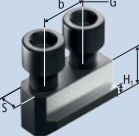
Serrated bars

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Material	m/piece [kg]
	JBM-ST 160	0114530	16	40	80	420	Steel	10.2
	JBM-ST 161	0114531	16	40	120	420	Steel	15.4
	JBM-ST 162	0114532	16	60	60	420	Steel	11.4
	JBM-STA 160	0114533	16	40	80	420	Aluminum	3.7

Soft Top Jaws

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a1 [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	KM-WBL 100	0132602	16	40	42	125	4	30	30	M12	Steel	4.1
	KM-WBL 101	0132608	16	40	100	125	4	30	30	M12	Steel	9.8
	KM-WB 102	0132104	16	40	60	90		15	30	M12	Steel	4.3
	KM-WB 103	0132105	16	40	60	110		30	30	M12	Steel	5.2
	KM-WB 104	0132106	16	50	80	90		15	30	M12	Steel	7.3
	KM-WB 105	0132129	16	40	80	110		30	30	M12	Steel	7.2
	KM-WB 110	0132140	16	40	42	110		30	30	M12	Steel	3.8
	KM-WBAL 100	0132523	16	40	60	110		25	30	M12	Aluminum	1.9

T-nut

	Description	ID	S [mm]	H [mm]	H1 [mm]	b [mm]	G	Cyl.-screw	Max. adm. tightening torque [Nm]
	NJ 103	0146132	16	21.5	8.5	30	M12	M12 x 30	70



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