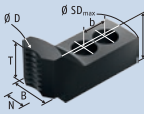
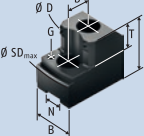


# SCHUNK chuck jaws for KFD 500

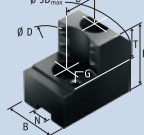
## Claw jaws For bar clamping

|                                                                                   | Clamping range ØD | Swing diameter SDmax | Description | ID      | N [mm] | B [mm] | H [mm] | T [mm] | b [mm] | Screws | Material | m/set [kg] |
|-----------------------------------------------------------------------------------|-------------------|----------------------|-------------|---------|--------|--------|--------|--------|--------|--------|----------|------------|
|  | 34 - 199          | 538                  | SZA-ST 40-1 | 0175105 | 25.5   | 60     | 55     | 45     | 35     | M20    | Steel    | 8          |

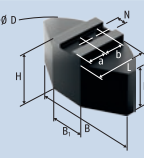
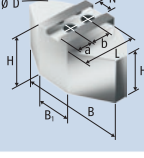
## Claw jaws for I.D. clamping

|                                                                                   | Clamping range ØD | Swing diameter SDmax | Description | ID      | N [mm] | B [mm] | H [mm] | T [mm] | G  | b [mm] | Screws | Material | m/set [kg] |
|-----------------------------------------------------------------------------------|-------------------|----------------------|-------------|---------|--------|--------|--------|--------|----|--------|--------|----------|------------|
|  | 125 - 290         | 557                  | SZI 40-12   | 0123196 | 25.5   | 60     | 78     | 33     | M8 | 35     | M20    | Steel    | 10.2       |
|                                                                                   | 159 - 374         | 549                  | SZI 40-13   | 0123197 | 25.5   | 60     | 78     | 33     | M8 | 35     | M20    | Steel    | 8.8        |
|                                                                                   | 236 - 453         | 549                  | SZI 40-14   | 0123198 | 25.5   | 60     | 78     | 33     | M8 | 35     | M20    | Steel    | 7.5        |
|                                                                                   | 299 - 516         | 557                  | SZI 40-15   | 0123199 | 25.5   | 60     | 78     | 33     | M8 | 35     | M20    | Steel    | 8.2        |

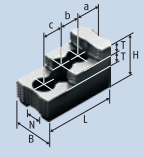
## Claw jaws for O.D. clamping

|                                                                                    | Clamping range ØD | Swing diameter SDmax | Description | ID      | N [mm] | B [mm] | H [mm] | T [mm] | G  | b [mm] | Screws | Material | m/set [kg] |
|------------------------------------------------------------------------------------|-------------------|----------------------|-------------|---------|--------|--------|--------|--------|----|--------|--------|----------|------------|
|  | 71 - 232          | 577                  | SZA 40-12   | 0138301 | 25.5   | 60     | 78     | 33     | M8 | 35     | M20    | Steel    | 11.5       |
|                                                                                    | 127 - 332         | 558                  | SZA 40-13   | 0138302 | 25.5   | 60     | 78     | 33     | M8 | 35     | M20    | Steel    | 8          |
|                                                                                    | 209 - 416         | 538                  | SZA 40-14   | 0138303 | 25.5   | 60     | 78     | 33     | M8 | 35     | M20    | Steel    | 8          |
|                                                                                    | 279 - 487         | 582                  | SZA 40-15   | 0138304 | 25.5   | 60     | 78     | 33     | M8 | 35     | M20    | Steel    | 9.3        |
|                                                                                    | 359 - 520         | 619                  | SZA 40-16   | 0138305 | 25.5   | 60     | 78     | 33     | M8 | 35     | M20    | Steel    | 11         |

## Full Grip Jaws

|                                                                                     | Description | ID      | N [mm] | B [mm] | B1 [mm] | Ø D [mm] | H [mm] | H1 [mm] | L [mm] | a [mm] | b [mm] | Screws | Material | m/set [kg] |
|-------------------------------------------------------------------------------------|-------------|---------|--------|--------|---------|----------|--------|---------|--------|--------|--------|--------|----------|------------|
|  | SWB-SM 400  | 0169105 | 25.5   | 330    | 150     | 440      | 85     | 55      | 155    | 85     | 35     | M20    | Steel    | 55.2       |
|  | SWB-SA 400  | 0170105 | 25.5   | 330    | 150     | 440      | 98     | 68      | 160    | 85     | 35     | M20    | Aluminum | 26.2       |

## Hard Stepped Top Jaws

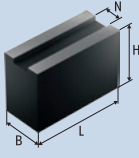
|                                                                                     | Description | ID      | N [mm] | B [mm] | H [mm] | L [mm] | T [mm] | a [mm] | b [mm] | c [mm] | Screws | Material | m/set [kg] |
|-------------------------------------------------------------------------------------|-------------|---------|--------|--------|--------|--------|--------|--------|--------|--------|--------|----------|------------|
|  | SHB 400     | 0121107 | 25.5   | 60     | 75     | 140    | 18     | 53     | 31     | 31     | M20    | Steel    | 8          |



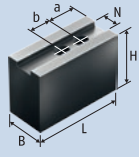
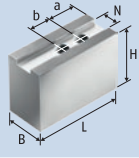
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# SCHUNK chuck jaws for KFD 500

## Jaw blanks

|                                                                                   | Description | ID      | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | Min. distance<br>a (jaw tip up<br>to first hole)<br>[mm] | Min. distance<br>b (first up to<br>second hole)<br>[mm] | Screws | Material | m/piece<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|---------|-----------|-----------|-----------|-----------|----------------------------------------------------------|---------------------------------------------------------|--------|----------|-----------------|
|  | SBM 50      | 0112126 | 25.5      | 60        | 60        | 140       | 20                                                       | 35                                                      | M20    | Steel    | 4               |
|                                                                                   | SBM 51      | 0112127 | 25.5      | 60        | 80        | 140       | 20                                                       | 35                                                      | M20    | Steel    | 5               |
|                                                                                   | SBM 52      | 0112128 | 25.5      | 60        | 100       | 140       | 20                                                       | 35                                                      | M20    | Steel    | 6.5             |
|                                                                                   | SBM 53      | 0112129 | 25.5      | 60        | 100       | 155       | 20                                                       | 35                                                      | M20    | Steel    | 7.2             |
|                                                                                   | SBM 531     | 0112138 | 25.5      | 60        | 100       | 195       | 20                                                       | 35                                                      | M20    | Steel    | 9.1             |
|                                                                                   | SBM 5312    | 0112130 | 25.5      | 60        | 120       | 155       | 20                                                       | 35                                                      | M20    | Steel    | 8.7             |
|                                                                                   | SBM 5315    | 0112131 | 25.5      | 58        | 160       | 155       | 20                                                       | 35                                                      | M20    | Steel    | 11.5            |
|                                                                                   | SBM 5320    | 0112132 | 25.5      | 58        | 200       | 155       | 20                                                       | 35                                                      | M20    | Steel    | 14.2            |
|                                                                                   | SBM 57      | 0112134 | 25.5      | 80        | 80        | 155       | 20                                                       | 35                                                      | M20    | Steel    | 7.2             |
|                                                                                   | SBM 58      | 0112135 | 25.5      | 100       | 100       | 155       | 20                                                       | 35                                                      | M20    | Steel    | 11.6            |

## Soft Top Jaws

|                                                                                     | Description | ID      | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Screws | Material | m/set<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|---------|-----------|-----------|-----------|-----------|-----------|-----------|--------|----------|---------------|
|    | CWB 400     | 0100008 | 25.5      | 60        | 80        | 140       | 30        | 35        | M20    | Steel    | 12.6          |
|                                                                                     | SWB 400     | 0120107 | 25.5      | 60        | 90        | 155       | 30        | 35        | M20    | Steel    | 16            |
|  | SWB-AL 400  | 0168103 | 25.5      | 60        | 100       | 155       | 30        | 35        | M20    | Aluminum | 6.4           |

## T-nut

|                                                                                     | Description | ID      | S<br>[mm] | H<br>[mm] | H1<br>[mm] | G   | Cyl.-screw | Max. adm.<br>tightening torque<br>[Nm] |
|-------------------------------------------------------------------------------------|-------------|---------|-----------|-----------|------------|-----|------------|----------------------------------------|
|  | NS 201      | 0142103 | 25.5      | 33.7      | 15.5       | M20 | M20 x 45   | 300                                    |



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