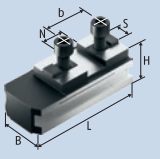
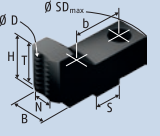


SCHUNK chuck jaws for KNCS–NB 325

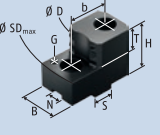
Base Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	L [mm]	b [mm]	Screws	m/set [kg]
	EWB-MT 315	0160792	26	12	50	43	115	54	M12	4.5

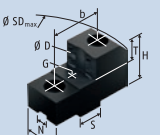
Claw jaws For bar clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	41 – 146	381	II	SZKA-ST 251	0182154	12	20	26	45	35	40	M12	Steel	1.2
	16 – 109	376	II	SZKA-ST 311	0182156	12	26	32	50	40	54	M12	Steel	2.2

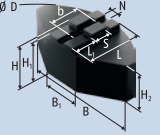
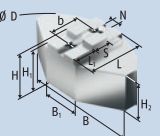
Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G [mm]	b [mm]	Screws	Material	m/set [kg]
	103 – 209	382	I	SZKI 261	0166158	12	20	40	50	25	M6	40	M12	Steel	2.8
	221 – 329	383	I	SZKI 264	0166161	12	20	40	50	25	M6	40	M12	Steel	2.2
	93 – 179	376	I	SZKI 319	0166162	12	26	40	53	25	M8	54	M12	Steel	3.9
	191 – 288	376	I	SZKI 322	0166165	12	26	40	53	25	M8	54	M12	Steel	2.7
	134 – 241	380	II	SZKI 264	0166161	12	20	40	50	25	M6	40	M12	Steel	2.2
	134 – 230	376	II	SZKI 322	0166165	12	26	40	53	25	M8	54	M12	Steel	2.7

Claw jaws for O.D. clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G [mm]	b [mm]	Screws	Material	m/set [kg]
	184 – 291	386	I	SZKA 266	0139163	12	20	40	50	25	M6	40	M12	Steel	1.9
	217 – 325	400	I	SZKA 268	0139165	12	20	40	50	25	M6	40	M12	Steel	2.2
	86 – 181	376	I	SZKA 321	0139166	12	26	40	53	25	M8	54	M12	Steel	3.1
	194 – 290	379	I	SZKA 324	0139169	12	26	40	53	25	M8	54	M12	Steel	2.8
	41 – 146	381	II	SZKA 263	0139160	12	20	30	50	25	M6	40	M12	Steel	1.4
	97 – 204	381	II	SZKA 266	0139163	12	20	40	50	25	M6	40	M12	Steel	1.9
	136 – 232	376	II	SZKA 324	0139169	12	26	40	53	25	M8	54	M12	Steel	2.8

Full Grip Jaws

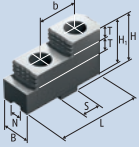
	Description	ID	N [mm]	S [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA-SM 250	0173102	12	20	180	70	250	60	55	45	90	44	40	M12	Steel	12.8
	SFA-SM 251	0173106	12	20	180	70	250	80	75	65	90	44	40	M12	Steel	16.8
	SFA-SM 315	0173103	12	26	240	120	320	75	69	60	110	54	54	M12	Steel	28.9
	SFA-SA 250	0174102	12	20	180	70	250	58	53	43	87.5	44	40	M12	Aluminum	4.8
	SFA-SA 251	0174106	12	20	180	70	250	80	75	65	87.5	44	40	M12	Aluminum	6.4
	SFA-SA 315	0174103	12	26	240	80	320	75	69	60	117	64	54	M12	Aluminum	10.8



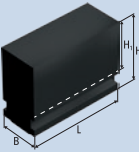
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SCHUNK chuck jaws for KNCS–NB 325

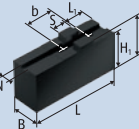
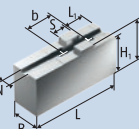
Hard Stepped Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	L [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	SHF 250	0155102	12	20	30	55	50	90	14	40	M12	Steel	1.9
	SHF 315	0155103	12	26	36	62	56	105	15	54	M12	Steel	3.3

Soft Monoblock Jaws

	Description	ID	B [mm]	H [mm]	H1 [mm]	L [mm]	Material	m/set [kg]
	EWM 315	0164132	50	90	56	120	Steel	11.9

Soft Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA 250	0153102	12	20	30	55.5	50.5		125	35	40	M12	Steel	3.7
	SFA 315	0153103	12	26	35	60	54		145	45	54	M12	Steel	5.6
	SFA 250-C1	0154101	12	20	40		60	55	90	26	40	M12	Steel	3.9
	SFA 250-C2	0154102	12	20	40		60	55	125	26	40	M12	Steel	5.6
	SFA 250-C3	0154103	12	20	40		80	75	125	26	40	M12	Steel	7.7
	SFA 250-C4	0154104	12	20	40		100	95	125	26	40	M12	Steel	9.8
	SFA 250-C5	0154105	12	20	40		120	115	125	26	40	M12	Steel	11.8
	SFA 250-C6	0154106	12	20	60		60	55	90	26	40	M12	Steel	6
	SFA 250-C7	0154107	12	20	80		60	55	90	26	40	M12	Steel	8.5
	SFA 250-C8	0154134	12	20	80		100	95	125	26	40	M12	Steel	20.9
	SFA 315-C1	0154108	12	26	40		60	54	110	30	54	M12	Steel	4.9
	SFA 315-C2	0154109	12	26	40		60	54	145	30	54	M12	Steel	6.6
	SFA 315-C3	0154110	12	26	40		100	94	145	30	54	M12	Steel	11.4
	SFA 315-C4	0154111	12	26	40		120	114	145	30	54	M12	Steel	13.8
	SFA 315-C5	0154112	12	26	40		150	144	145	30	54	M12	Steel	17.5
	SFA 315-C51	0154123	12	26	50		80	74	145	30	54	M12	Steel	11.4
	SFA 315-C6	0154113	12	26	60		60	54	110	30	54	M12	Steel	7.6
	SFA 315-C7	0154114	12	26	80		60	54	110	30	54	M12	Steel	10.3
	SFA 315-C8	0154115	12	26	80		80	74	110	30	54	M12	Steel	14.2
	SFA-AL 250	0172103	12	20	40	60	55		125	35	40	M12	Aluminum	2.1
	SFA-AL 315	0172104	12	26	40	60	54		145	45	54	M12	Aluminum	2.4



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