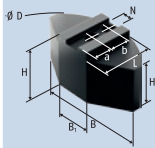
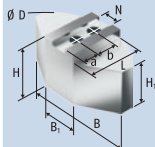
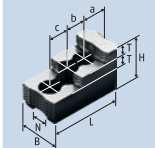


# SCHUNK chuck jaws for HYDL-S 550

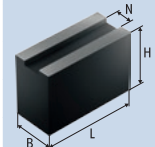
## Full Grip Jaws

|                                                                                   | Description | ID      | N<br>[mm] | B<br>[mm] | B1<br>[mm] | Ø D<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Screws | Material | m/set<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|---------|-----------|-----------|------------|-------------|-----------|------------|-----------|-----------|-----------|--------|----------|---------------|
|  | SWB-SM 400  | 0169105 | 25.5      | 330       | 150        | 440         | 85        | 55         | 155       | 85        | 35        | M20    | Steel    | 55.2          |
|  | SWB-SA 400  | 0170105 | 25.5      | 330       | 150        | 440         | 98        | 68         | 160       | 85        | 35        | M20    | Aluminum | 26.2          |

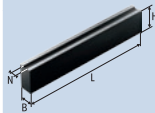
## Hard Stepped Top Jaws

|                                                                                   | Description | ID      | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | T<br>[mm] | a<br>[mm] | b<br>[mm] | c<br>[mm] | Screws | Material | m/set<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|---------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|--------|----------|---------------|
|  | SHB 400     | 0121107 | 25.5      | 60        | 75        | 140       | 18        | 53        | 31        | 31        | M20    | Steel    | 8             |

## Jaw blanks

|                                                                                     | Description | ID      | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | Min. distance<br>a<br>[mm] | Min. distance<br>b<br>[mm] | Screws | Material | m/piece<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|---------|-----------|-----------|-----------|-----------|----------------------------|----------------------------|--------|----------|-----------------|
|  | SBM 50      | 0112126 | 25.5      | 60        | 60        | 140       | 20                         | 35                         | M20    | Steel    | 4               |
|                                                                                     | SBM 51      | 0112127 | 25.5      | 60        | 80        | 140       | 20                         | 35                         | M20    | Steel    | 5               |
|                                                                                     | SBM 52      | 0112128 | 25.5      | 60        | 100       | 140       | 20                         | 35                         | M20    | Steel    | 6.5             |
|                                                                                     | SBM 53      | 0112129 | 25.5      | 60        | 100       | 155       | 20                         | 35                         | M20    | Steel    | 7.2             |
|                                                                                     | SBM 531     | 0112138 | 25.5      | 60        | 100       | 195       | 20                         | 35                         | M20    | Steel    | 9.1             |
|                                                                                     | SBM 5312    | 0112130 | 25.5      | 60        | 120       | 155       | 20                         | 35                         | M20    | Steel    | 8.7             |
|                                                                                     | SBM 5315    | 0112131 | 25.5      | 58        | 160       | 155       | 20                         | 35                         | M20    | Steel    | 11.5            |
|                                                                                     | SBM 5320    | 0112132 | 25.5      | 58        | 200       | 155       | 20                         | 35                         | M20    | Steel    | 14.2            |
|                                                                                     | SBM 57      | 0112134 | 25.5      | 80        | 80        | 155       | 20                         | 35                         | M20    | Steel    | 7.2             |
|                                                                                     | SBM 58      | 0112135 | 25.5      | 100       | 100       | 155       | 20                         | 35                         | M20    | Steel    | 11.6            |

## Serrated bars

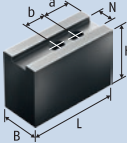
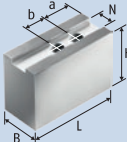
|                                                                                     | Description | ID      | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | Material | m/piece<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|---------|-----------|-----------|-----------|-----------|----------|-----------------|
|  | SBM-ST 250  | 0112190 | 25.5      | 60        | 100       | 420       | Steel    | 19.2            |
|                                                                                     | SBM-ST 251  | 0112191 | 25.5      | 58        | 160       | 420       | Steel    | 30.9            |
|  | SBM-STA 250 | 0112187 | 25.5      | 60        | 100       | 420       | Aluminum | 7               |



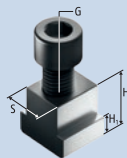
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# SCHUNK chuck jaws for HYDL-S 550

## Soft Top Jaws

|                                                                                   | Description | ID      | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Screws | Material | m/set<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|---------|-----------|-----------|-----------|-----------|-----------|-----------|--------|----------|---------------|
|  | CWB 400     | 0100008 | 25.5      | 60        | 80        | 140       | 30        | 35        | M20    | Steel    | 12.6          |
|                                                                                   | SWB 400     | 0120107 | 25.5      | 60        | 90        | 155       | 30        | 35        | M20    | Steel    | 16            |
|  | SWB-AL 400  | 0168103 | 25.5      | 60        | 100       | 155       | 30        | 35        | M20    | Aluminum | 6.4           |

## T-nut

|                                                                                   | Description | ID      | S<br>[mm] | H<br>[mm] | H1<br>[mm] | G   | Cyl.-screw | Max. adm.<br>tightening torque<br>[Nm] |
|-----------------------------------------------------------------------------------|-------------|---------|-----------|-----------|------------|-----|------------|----------------------------------------|
|  | NKS 4       | 0143109 | 25.5      | 34.5      | 15         | M20 | M20 x 45   | 220                                    |



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