

SCHUNK chuck jaws for HG-N 315

Base Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	B1 [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	m/set [kg]
	GBK 315	0159102	20	12	32		43	115		40	M12	3
	GBKL 315	0159122	20	12	32		43	137		40	M12	3.5
	GBK-V 315	0159152	20	12	32		43	115		40	M12	3
	STB-G 315-2	0160659	21		32	54	76	115			M16	7.5
	STNJ 315-5	0160652	18		32	50	54	120	15	30	M14	4.9
	STNJ 315-6	0160665	21		32	50	58	125	17.5	30	M16	5.5
	STN 315-6	0160603	21		32	45	56	110	13	28	M16	4.5

Claw jaws For bar clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	13 - 101	352	II	SZKA-ST 251	0182154	12	20	26	45	35	40	M12	Steel	1.2

Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	91 - 180	353	I	SZKI 261	0166158	12	20	40	50	25	M6	40	M12	Steel	2.8
	209 - 300	354	I	SZKI 264	0166161	12	20	40	50	25	M6	40	M12	Steel	2.2
	123 - 212	351	II	SZKI 264	0166161	12	20	40	50	25	M6	40	M12	Steel	2.2

Claw jaws for O.D. clamping

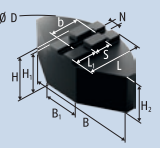
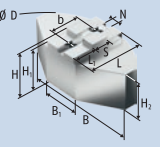
	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	206 - 296	371	I	SZKA 268	0139165	12	20	40	50	25	M6	40	M12	Steel	2.2
	31 - 117	352	II	SZKA 263	0139160	12	20	30	50	25	M6	40	M12	Steel	1.4
	119 - 209	352	II	SZKA 268	0139165	12	20	40	50	25	M6	40	M12	Steel	2.2



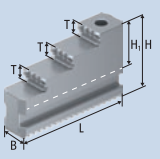
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SCHUNK chuck jaws for HG-N 315

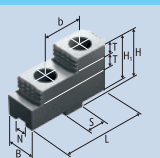
Full Grip Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA-SM 250	0173102	12	20	180	70	250	60	55	45	90	44	40	M12	Steel	12.8
	SFA-SM 251	0173106	12	20	180	70	250	80	75	65	90	44	40	M12	Steel	16.8
	SFA-SA 250	0174102	12	20	180	70	250	58	53	43	87.5	44	40	M12	Aluminum	4.8
	SFA-SA 251	0174106	12	20	180	70	250	80	75	65	87.5	44	40	M12	Aluminum	6.4

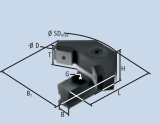
Hard Stepped Block Jaws

	Description	ID	B [mm]	H [mm]	H1 [mm]	L [mm]	T [mm]	Material	m/set [kg]
	GST 315	0162102	32	66	32	116.3	10	Steel	3.5

Hard Stepped Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	L [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	SHF 250	0155102	12	20	30	55	50	90	14	40	M12	Steel	1.9

Pendulum jaws

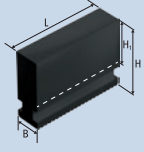
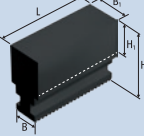
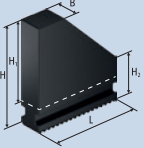
	Clamping range ØD	Swing diameter SDmax	Description	ID	H [mm]	T [mm]	m/piece [kg]
	78 - 112	301	PNK-G 315-2	0190611	93	40	2.6
	99 - 163	344	PNK-G 315-4	0190613	93	40	2.8
	147 - 215	339	PNK-G 315-6	0190615	93	40	3.1



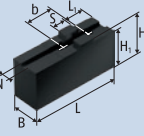
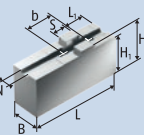
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Soft Monoblock Jaws

	Description	ID	B [mm]	B1 [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	Material	m/set [kg]
	UVB 315	0164102	32		90	56		121	Steel	7.6
	UVB-H 315	0164118	32		135	101		121	Steel	11.3
	UVB-B 315	0164115	32	46	90	52		121	Steel	9.6
	UVB-HS 315	0164121	32		135	101	52	121	Steel	9

Soft Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA 250	0153102	12	20	30	55.5	50.5		125	35	40	M12	Steel	3.7
	SFA 250-C1	0154101	12	20	40		60	55	90	26	40	M12	Steel	3.9
	SFA 250-C2	0154102	12	20	40		60	55	125	26	40	M12	Steel	5.6
	SFA 250-C3	0154103	12	20	40		80	75	125	26	40	M12	Steel	7.7
	SFA 250-C4	0154104	12	20	40		100	95	125	26	40	M12	Steel	9.8
	SFA 250-C5	0154105	12	20	40		120	115	125	26	40	M12	Steel	11.8
	SFA 250-C6	0154106	12	20	60		60	55	90	26	40	M12	Steel	6
	SFA 250-C7	0154107	12	20	80		60	55	90	26	40	M12	Steel	8.5
	SFA 250-C8	0154134	12	20	80		100	95	125	26	40	M12	Steel	20.9
	SFA-AL 250	0172103	12	20	40	60	55		125	35	40	M12	Aluminum	2.1



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