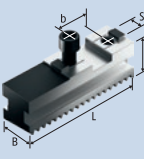
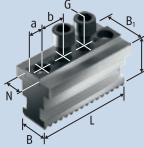
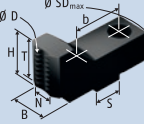


SCHUNK chuck jaws for HG-F 315

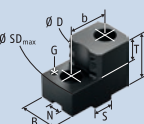
Base Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	B1 [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	m/set [kg]
	SFG 315	0157103	26	12	32		43	125		54	M12x1.5	3.1
	SFGL 315	0157123	26	12	32		43	160		54	M12x1.5	4
	SFG-V 315	0157153	26	12	32		46	125		54	M12x1.5	3.1
	STB 315-2	0156103	21		32	54	75	125			M16	9.3
	STN 315-4	0160503	21		32	45	55	110	13	28	M16	4.5

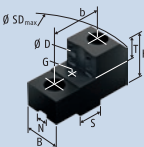
Claw jaws For bar clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	16 - 86	370	II	SZKA-ST 311	0182156	12	26	32	50	40	54	M12	Steel	2.2

Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	93 - 190	383	I	SZKI 319	0166162	12	26	40	53	25	M8	54	M12	Steel	3.9
	189 - 299	383	I	SZKI 322	0166165	12	26	40	53	25	M8	54	M12	Steel	2.7
	118 - 207	369	II	SZKI 322	0166165	12	26	40	53	25	M8	54	M12	Steel	2.7

Claw jaws for O.D. clamping

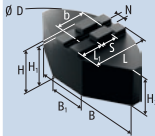
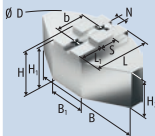
	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	191 - 302	390	I	SZKA 324	0139169	12	26	40	53	25	M8	54	M12	Steel	2.8
	44 - 102	370	II	SZKA 321	0139166	12	26	40	53	25	M8	54	M12	Steel	3.1
	119 - 210	370	II	SZKA 324	0139169	12	26	40	53	25	M8	54	M12	Steel	2.8



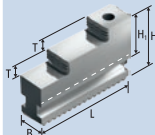
Technical advice and sales: Tel. +49-7133-103-2750

SCHUNK chuck jaws for HG-F 315

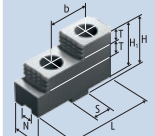
Full Grip Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA-SM 315	0173103	12	26	240	120	320	75	69	60	110	54	54	M12	Steel	28.9
	SFA-SA 315	0174103	12	26	240	80	320	75	69	60	117	64	54	M12	Aluminum	10.8

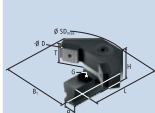
Hard Stepped Block Jaws

	Description	ID	B [mm]	H [mm]	H1 [mm]	L [mm]	T [mm]	Material	m/set [kg]
	STF 315	0161103	32	81	46	129	15	Steel	5.5

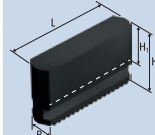
Hard Stepped Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	L [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	SHF 315	0155103	12	26	36	62	56	105	15	54	M12	Steel	3.3

Pendulum jaws

	Clamping range ØD	Swing diameter SDmax	Description	ID	H [mm]	T [mm]	m/piece [kg]
	108 - 195	375	PNK-S 400-1	0190568	99	50	3.7
	182 - 267	460	PNK-S 400-3	0190570	99	50	5.5
	228 - 297	459	PNK-S 400-5	0190572	99	50	5.4

Soft Monoblock Jaws

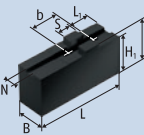
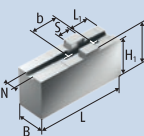
	Description	ID	B [mm]	H [mm]	H1 [mm]	L [mm]	Material	m/set [kg]
	SMB 315	0163103	32	81	46	140	Steel	7.5
	SMB-H 315	0163203	32	135	100	140	Steel	13



Technical advice and sales: Tel. +49-7133-103-2750

SCHUNK chuck jaws for HG-F 315

Soft Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA 315	0153103	12	26	35	60	54		145	45	54	M12	Steel	5.6
	SFA 315-C1	0154108	12	26	40		60	54	110	30	54	M12	Steel	4.9
	SFA 315-C2	0154109	12	26	40		60	54	145	30	54	M12	Steel	6.6
	SFA 315-C3	0154110	12	26	40		100	94	145	30	54	M12	Steel	11.4
	SFA 315-C4	0154111	12	26	40		120	114	145	30	54	M12	Steel	13.8
	SFA 315-C5	0154112	12	26	40		150	144	145	30	54	M12	Steel	17.5
	SFA 315-C51	0154123	12	26	50		80	74	145	30	54	M12	Steel	11.4
	SFA 315-C6	0154113	12	26	60		60	54	110	30	54	M12	Steel	7.6
	SFA 315-C7	0154114	12	26	80		60	54	110	30	54	M12	Steel	10.3
	SFA 315-C8	0154115	12	26	80		80	74	110	30	54	M12	Steel	14.2
	SFA-AL 315	0172104	12	26	40	60	54		145	45	54	M12	Aluminum	2.4



Technical advice and sales: Tel. +49-7133-103-2750