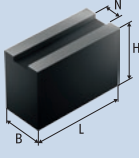
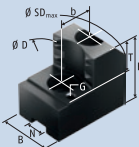


# SCHUNK Spannbacken für CL-D 200

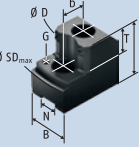
## Backenrohlinge

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | Min. Abstand<br>a (Backen-<br>spitze bis<br>erste<br>Bohrung)<br>[mm] | Min. Abstand<br>b (Erste bis<br>zweite<br>Bohrung)<br>[mm] | Schrauben | Werkstoff | m/Stück<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------------------------------------------------------------------|------------------------------------------------------------|-----------|-----------|-----------------|
|  | SBM 42      | 0112113    | 21        | 50        | 60        | 105       | 15                                                                    | 28                                                         | M16       | Stahl     | 2.4             |
|                                                                                   | SBM 4210    | 0112115    | 21        | 50        | 100       | 120       | 15                                                                    | 28                                                         | M16       | Stahl     | 5               |
|                                                                                   | SBM 4212    | 0112116    | 21        | 50        | 120       | 120       | 15                                                                    | 28                                                         | M16       | Stahl     | 5.6             |
|                                                                                   | SBM 4215    | 0112117    | 21        | 50        | 150       | 120       | 15                                                                    | 28                                                         | M16       | Stahl     | 7               |
|                                                                                   | SBM 428     | 0112114    | 21        | 50        | 80        | 120       | 15                                                                    | 28                                                         | M16       | Stahl     | 3.7             |
|                                                                                   | SBM 4281    | 0112137    | 21        | 50        | 80        | 150       | 15                                                                    | 28                                                         | M16       | Stahl     | 4.6             |

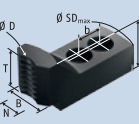
## Krallenbacken für Außenspannung

|                                                                                   | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 40 - 141           | 58                    | SZA 25-37   | 0138180    | 21        | 50        | 58        | 25        | M8 | 28        | M16       | Stahl     | 3.3            |
|                                                                                   | 68 - 103           | 58                    | SZA 25-38   | 0138181    | 21        | 50        | 58        | 25        | M8 | 28        | M16       | Stahl     | 2.9            |
|                                                                                   | 46 - 163           | 64                    | SZA 31-10   | 0138184    | 21        | 50        | 58        | 25        | M8 | 28        | M16       | Stahl     | 3.4            |
|                                                                                   | 66 - 111           | 65                    | SZA 31-11   | 0138185    | 21        | 50        | 58        | 25        | M8 | 28        | M16       | Stahl     | 3.4            |

## Krallenbacken für Innenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 80 - 117           | 62                    | SZI 25-34   | 0123183    | 21        | 50        | 58        | 25        | M8 | 28        | M16       | Stahl     | 3.5            |
|                                                                                     | 80 - 146           | 68                    | SZI 31-11   | 0123186    | 21        | 50        | 58        | 25        | M8 | 28        | M16       | Stahl     | 4.1            |

## Krallenbacken für Stangenspannung

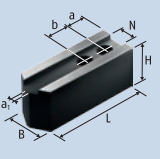
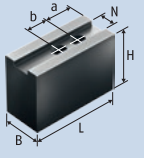
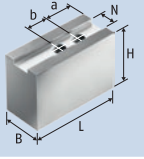
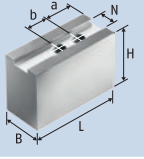
|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | 17 - 169           | 56                    | SZA-ST 25-2 | 0175103    | 21        | 45        | 50        | 40        | 28        | M16       | Stahl     | 2.7            |
|                                                                                     | 20 - 202           | 61                    | SZA-ST 31-1 | 0175104    | 21        | 45        | 50        | 40        | 28        | M16       | Stahl     | 3.3            |



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# SCHUNK Spannbacken für CL-D 200

## Weiche Aufsatzbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | a1<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|----------------|
|  | SWBL 250-21 | 0120155    | 21        | 50        | 50        | 120       | 4          | 20        | 28        | M16       | Stahl     | 5.6            |
|  | 2 SWK 200   | 0126102    | 21        | 80        | 80        | 95        |            | 22        | 28        | M16       | Stahl     | 8.2            |
|  | SWB 250     | 0120105    | 21        | 50        | 80        | 120       |            | 30        | 28        | M16       | Stahl     | 9.4            |
|  | SWB-AL 250  | 0168102    | 21        | 50        | 80        | 120       |            | 30        | 28        | M16       | Aluminium | 3              |

## Nutenstein

|                                                                                    | Bezeichnung | Ident.-Nr. | S<br>[mm] | H<br>[mm] | H1<br>[mm] | G   | Zyl.-Schraube | Max. zul.<br>Anziehdrehmoment<br>[Nm] |
|------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-----|---------------|---------------------------------------|
|  | NS 163      | 0142102    | 21        | 25.5      | 11         | M16 | M16 x 35      | 150                                   |



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