

SCHUNK chuck jaws for DURO-NCE 315

Base Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	B1 [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	m/set [kg]
	SFG 250	0157102	20	12	26		37	110		40	M12x1.5	2
	SFGK 250	0157502	20	12	26		37	91		40	M12x1.5	1.6
	SFGL 250	0157112	20	12	26		37	122		40	M12x1.5	2.3
	SFG-V 250	0157152	20	12	26		40	110		40	M12x1.5	2
	STB 250-1	0156100	17		26	45	65	110			M12	4.9
	STB 250-2	0156101	21		26	54	70	110			M16	5.2
	STB 315-2	0156103	21		32	54	75	125			M16	9.3
	STN 250-4	0160501	21		26	45	50	110	13	28	M16	4.2

Claw jaws For bar clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	32 - 161	402	II	SZKA-ST 251	0182154	12	20	26	45	35	40	M12	Steel	1.2

Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	86 - 213	386	I	SZKI 261	0166158	12	20	40	50	25	M6	40	M12	Steel	2.8
	204 - 333	387	I	SZKI 264	0166161	12	20	40	50	25	M6	40	M12	Steel	2.2
	144 - 272	401	II	SZKI 264	0166161	12	20	40	50	25	M6	40	M12	Steel	2.2

Claw jaws for O.D. clamping

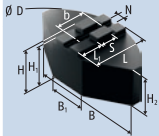
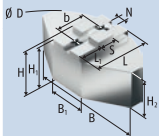
	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	200 - 329	404	I	SZKA 268	0139165	12	20	40	50	25	M6	40	M12	Steel	2.2
	50 - 177	402	II	SZKA 263	0139160	12	20	30	50	25	M6	40	M12	Steel	1.4
	140 - 268	402	II	SZKA 268	0139165	12	20	40	50	25	M6	40	M12	Steel	2.2



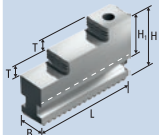
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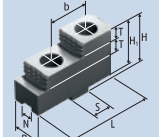
Full Grip Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA-SM 250	0173102	12	20	180	70	250	60	55	45	90	44	40	M12	Steel	12.8
	SFA-SM 251	0173106	12	20	180	70	250	80	75	65	90	44	40	M12	Steel	16.8
	SFA-SA 250	0174102	12	20	180	70	250	58	53	43	87.5	44	40	M12	Aluminum	4.8
	SFA-SA 251	0174106	12	20	180	70	250	80	75	65	87.5	44	40	M12	Aluminum	6.4

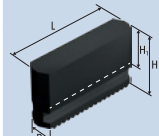
Hard Stepped Block Jaws

	Description	ID	B [mm]	H [mm]	H1 [mm]	L [mm]	T [mm]	Material	m/set [kg]
	STF 250	0161102	26	70	40	114	14	Steel	3.3

Hard Stepped Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	L [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	SHF 250	0155102	12	20	30	55	50	90	14	40	M12	Steel	1.9

Soft Monoblock Jaws

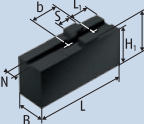
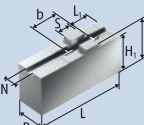
	Description	ID	B [mm]	H [mm]	H1 [mm]	L [mm]	Material	m/set [kg]
	SMB 250	0163102	26	70	40	115	Steel	4.4
	SMB-H 250	0163202	26	100	70	115	Steel	6.5



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Soft Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA 250	0153102	12	20	30	55.5	50.5		125	35	40	M12	Steel	3.7
	SFA 250-C1	0154101	12	20	40		60	55	90	26	40	M12	Steel	3.9
	SFA 250-C2	0154102	12	20	40		60	55	125	26	40	M12	Steel	5.6
	SFA 250-C3	0154103	12	20	40		80	75	125	26	40	M12	Steel	7.7
	SFA 250-C4	0154104	12	20	40		100	95	125	26	40	M12	Steel	9.8
	SFA 250-C5	0154105	12	20	40		120	115	125	26	40	M12	Steel	11.8
	SFA 250-C6	0154106	12	20	60		60	55	90	26	40	M12	Steel	6
	SFA 250-C7	0154107	12	20	80		60	55	90	26	40	M12	Steel	8.5
	SFA 250-C8	0154134	12	20	80		100	95	125	26	40	M12	Steel	20.9
	SFA-AL 250	0172103	12	20	40	60	55		125	35	40	M12	Aluminum	2.1



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