

SCHUNK chuck jaws for DURO-NC 250

Base Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	B1 [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	m/set [kg]
	SFG 250	0157102	20	12	26		37	110		40	M12x1.5	2
	SFGK 250	0157502	20	12	26		37	91		40	M12x1.5	1.6
	SFGL 250	0157112	20	12	26		37	122		40	M12x1.5	2.3
	SFG-V 250	0157152	20	12	26		40	110		40	M12x1.5	2
	STB 250-1	0156100	17		26	45	65	110			M12	4.9
	STB 250-2	0156101	21		26	54	70	110			M16	5.2
	STN 250-4	0160501	21		26	45	50	110	13	28	M16	4.2

Claw jaws For bar clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	13 - 109	350	II	SZKA-ST 251	0182154	12	20	26	45	35	40	M12	Steel	1.2

Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	79 - 170	342	I	SZKI 261	0166158	12	20	40	50	25	M6	40	M12	Steel	2.8
	196 - 277	331	I	SZKI 264	0166161	12	20	40	50	25	M6	40	M12	Steel	2.2
	116 - 220	349	II	SZKI 264	0166161	12	20	40	50	25	M6	40	M12	Steel	2.2

Claw jaws for O.D. clamping

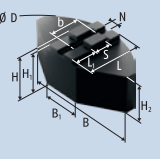
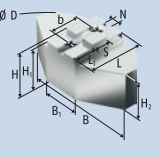
	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	159 - 252	346	I	SZKA 266	0139163	12	20	40	50	25	M6	40	M12	Steel	1.9
	192 - 285	360	I	SZKA 268	0139165	12	20	40	50	25	M6	40	M12	Steel	2.2
	31 - 125	350	II	SZKA 263	0139160	12	20	30	50	25	M6	40	M12	Steel	1.4
	80 - 183	350	II	SZKA 266	0139163	12	20	40	50	25	M6	40	M12	Steel	1.9



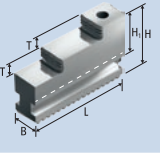
Technical advice and sales: Tel. +49-7133-103-2750

SCHUNK chuck jaws for DURO-NC 250

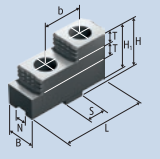
Full Grip Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA-SM 250	0173102	12	20	180	70	250	60	55	45	90	44	40	M12	Steel	12.8
	SFA-SM 251	0173106	12	20	180	70	250	80	75	65	90	44	40	M12	Steel	16.8
	SFA-SA 250	0174102	12	20	180	70	250	58	53	43	87.5	44	40	M12	Aluminum	4.8
	SFA-SA 251	0174106	12	20	180	70	250	80	75	65	87.5	44	40	M12	Aluminum	6.4

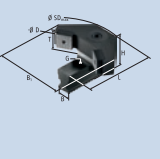
Hard Stepped Block Jaws

	Description	ID	B [mm]	H [mm]	H1 [mm]	L [mm]	T [mm]	Material	m/set [kg]
	STF 250	0161102	26	70	40	114	14	Steel	3.3

Hard Stepped Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	L [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	SHF 250	0155102	12	20	30	55	50	90	14	40	M12	Steel	1.9

Pendulum jaws

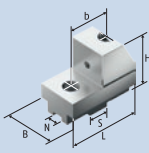
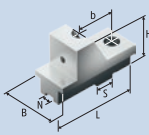
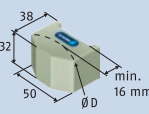
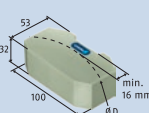
	Clamping range ØD	Swing diameter SDmax	Description	ID	H [mm]	T [mm]	m/piece [kg]
			PNK-G 315-2	0190611	93	40	2.6
			PNK-G 315-4	0190613	93	40	2.8
			PNK-G 315-6	0190615	93	40	3.1
			PNK-G 315-8	0190617	93	40	4
	56 - 92	275	PNK-S 250-2	0190551	86	40	2.4
	85 - 136	314	PNK-S 250-6	0190555	86	40	2.7
	118 - 181	305	PNK-S 250-8	0190557	86	40	2.6
	127 - 200	317	PNK-S 250-10	0190559	86	40	2.7
	66 - 110	299	PNK-S 315-2	0190561	88	40	6.9
	97 - 168	349	PNK-S 315-4	0190563	88	40	7.6
			PNK-S 315-6	0190565	88	40	8.8
	163 - 242	360	PNK-S 315-8	0190567	88	40	9.4



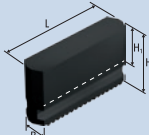
Technical advice and sales: Tel. +49-7133-103-2750

SCHUNK chuck jaws for DURO-NC 250

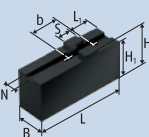
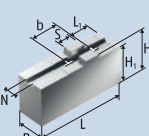
QUENTES fiberglass jaws

	Clamping range ØD	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	L [mm]	b [mm]	Max. tightening torque [Nm]	Screws	m/set [kg]
	55 - 201	TRQK 250-2	0150012	12	20	40	57	72	40		M12	0.7
	20 - 115	TRQK 250-1	0150011	12	20	38	53	98	40		M12	0.8
		QUENTES 10-3	0150100							8		
		QUENTES 20-3	0150200							8		

Soft Monoblock Jaws

	Description	ID	B [mm]	H [mm]	H1 [mm]	L [mm]	Material	m/set [kg]
	SMB 250	0163102	26	70	40	115	Steel	4.4
	SMB-H 250	0163202	26	100	70	115	Steel	6.5

Soft Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA 250	0153102	12	20	30	55.5	50.5		125	35	40	M12	Steel	3.7
	SFA 250-C1	0154101	12	20	40		60	55	90	26	40	M12	Steel	3.9
	SFA 250-C2	0154102	12	20	40		60	55	125	26	40	M12	Steel	5.6
	SFA 250-C3	0154103	12	20	40		80	75	125	26	40	M12	Steel	7.7
	SFA 250-C4	0154104	12	20	40		100	95	125	26	40	M12	Steel	9.8
	SFA 250-C5	0154105	12	20	40		120	115	125	26	40	M12	Steel	11.8
	SFA 250-C6	0154106	12	20	60		60	55	90	26	40	M12	Steel	6
	SFA 250-C7	0154107	12	20	80		60	55	90	26	40	M12	Steel	8.5
	SFA 250-C8	0154134	12	20	80		100	95	125	26	40	M12	Steel	20.9
	SFA-AL 250	0172103	12	20	40	60	55		125	35	40	M12	Aluminum	2.1



Technical advice and sales: Tel. +49-7133-103-2750