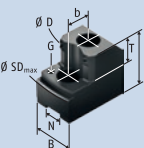
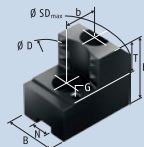


SCHUNK chuck jaws for HCH 24

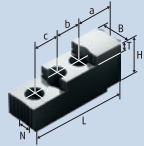
Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	185 - 386	642	SZIJ 53-1	0179200	25	65	94	178	42	M8	60	M20	Steel	12.9
	317 - 519	648	SZIJ 53-2	0179201	25	65	94	158	42	M8	60	M20	Steel	12

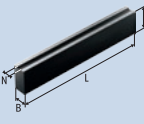
Claw jaws for O.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	171 - 364	622	SZAJ 53-1	0138306	25	65	94	155	42	M8	60	M20	Steel	11.6
	298 - 494	648	SZAJ 53-2	0138307	25	65	94	153	42	M8	60	M20	Steel	12.4
	426 - 610	700	SZAJ 53-3	0138308	25	65	94	188	42	M8	60	M20	Steel	13.9

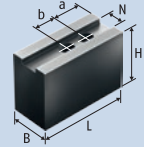
Hard Stepped Top Jaws

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	T [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	SHB-J 152	0133106	22	60	75	144.5	17.5	66	50	M20	Steel	9.8

Serrated bars

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Material	m/piece [kg]
	JBM-ST 250	0114180	25	80	80	420	Steel	20.3
	JBM-ST 251	0114181	25	75	115	420	Steel	27.8

Soft Top Jaws

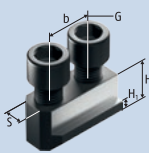
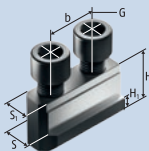
	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	KM-WB 211	0132114	25	80	80	195	50	60	M20	Steel	26.3
	KM-WB 213	0132155	25	75	115	180	50	60	M20	Steel	31.7
	KM-WB 214	0132200	25	75	155	180	50	60	M20	Steel	42.9



Technical advice and sales: Tel. +49-7133-103-2750

SCHUNK chuck jaws for HCH 24

T-nut

	Description	ID	S [mm]	S1 [mm]	H [mm]	H1 [mm]	b [mm]	G	Cyl.-screw	Max. adm. tightening torque [Nm]
	NJ 210	0146126	25		45	19	60	M20	M20 x 60	300
	NJ 213	0146140	25	22	45	19	50	M20	M20 x 55	300



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