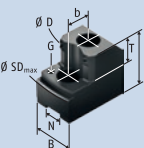
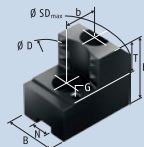


# SCHUNK chuck jaws for HCH 21

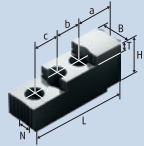
## Claw jaws for I.D. clamping

|                                                                                   | Clamping range ØD | Swing diameter SDmax | Description | ID      | N [mm] | B [mm] | H [mm] | L [mm] | T [mm] | G  | b [mm] | Screws | Material | m/set [kg] |
|-----------------------------------------------------------------------------------|-------------------|----------------------|-------------|---------|--------|--------|--------|--------|--------|----|--------|--------|----------|------------|
|  | 167 - 301         | 557                  | SZIJ 53-1   | 0179200 | 25     | 65     | 94     | 178    | 42     | M8 | 60     | M20    | Steel    | 12.9       |
|                                                                                   | 298 - 434         | 563                  | SZIJ 53-2   | 0179201 | 25     | 65     | 94     | 158    | 42     | M8 | 60     | M20    | Steel    | 12         |

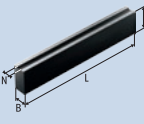
## Claw jaws for O.D. clamping

|                                                                                   | Clamping range ØD | Swing diameter SDmax | Description | ID      | N [mm] | B [mm] | H [mm] | L [mm] | T [mm] | G  | b [mm] | Screws | Material | m/set [kg] |
|-----------------------------------------------------------------------------------|-------------------|----------------------|-------------|---------|--------|--------|--------|--------|--------|----|--------|--------|----------|------------|
|  | 152 - 286         | 543                  | SZAJ 53-1   | 0138306 | 25     | 65     | 94     | 155    | 42     | M8 | 60     | M20    | Steel    | 11.6       |
|                                                                                   | 279 - 415         | 569                  | SZAJ 53-2   | 0138307 | 25     | 65     | 94     | 153    | 42     | M8 | 60     | M20    | Steel    | 12.4       |
|                                                                                   | 407 - 530         | 621                  | SZAJ 53-3   | 0138308 | 25     | 65     | 94     | 188    | 42     | M8 | 60     | M20    | Steel    | 13.9       |

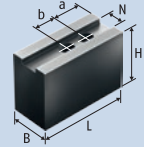
## Hard Stepped Top Jaws

|                                                                                    | Description | ID      | N [mm] | B [mm] | H [mm] | L [mm] | T [mm] | a [mm] | b [mm] | Screws | Material | m/set [kg] |
|------------------------------------------------------------------------------------|-------------|---------|--------|--------|--------|--------|--------|--------|--------|--------|----------|------------|
|  | SHB-J 152   | 0133106 | 22     | 60     | 75     | 144.5  | 17.5   | 66     | 50     | M20    | Steel    | 9.8        |

## Serrated bars

|                                                                                     | Description | ID      | N [mm] | B [mm] | H [mm] | L [mm] | Material | m/piece [kg] |
|-------------------------------------------------------------------------------------|-------------|---------|--------|--------|--------|--------|----------|--------------|
|  | JBM-ST 250  | 0114180 | 25     | 80     | 80     | 420    | Steel    | 20.3         |
|                                                                                     | JBM-ST 251  | 0114181 | 25     | 75     | 115    | 420    | Steel    | 27.8         |

## Soft Top Jaws

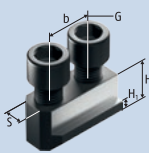
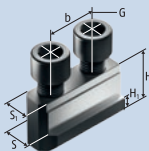
|                                                                                     | Description | ID      | N [mm] | B [mm] | H [mm] | L [mm] | a [mm] | b [mm] | Screws | Material | m/set [kg] |
|-------------------------------------------------------------------------------------|-------------|---------|--------|--------|--------|--------|--------|--------|--------|----------|------------|
|  | KM-WB 211   | 0132114 | 25     | 80     | 80     | 195    | 50     | 60     | M20    | Steel    | 26.3       |
|                                                                                     | KM-WB 213   | 0132155 | 25     | 75     | 115    | 180    | 50     | 60     | M20    | Steel    | 31.7       |
|                                                                                     | KM-WB 214   | 0132200 | 25     | 75     | 155    | 180    | 50     | 60     | M20    | Steel    | 42.9       |



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# SCHUNK chuck jaws for HCH 21

## T-nut

|                                                                                   | Description | ID      | S<br>[mm] | S1<br>[mm] | H<br>[mm] | H1<br>[mm] | b<br>[mm] | G   | Cyl.-screw | Max. adm.<br>tightening<br>torque<br>[Nm] |
|-----------------------------------------------------------------------------------|-------------|---------|-----------|------------|-----------|------------|-----------|-----|------------|-------------------------------------------|
|  | NJ 210      | 0146126 | 25        |            | 45        | 19         | 60        | M20 | M20 x 60   | 300                                       |
|  | NJ 213      | 0146140 | 25        | 22         | 45        | 19         | 50        | M20 | M20 x 55   | 300                                       |



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