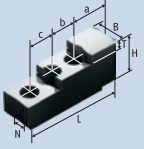
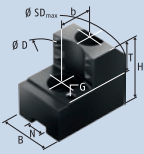


# SCHUNK Spannbacken für MH 221

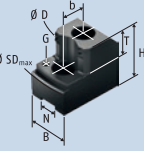
## Harte Stufenaufsatzbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | T<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | SHB-J 152   | 0133106    | 22        | 60        | 75        | 144.5     | 17.5      | 66        | 50        | M20       | Stahl     | 9.8            |
|                                                                                   |             |            |           |           |           |           |           |           |           |           |           |                |
|                                                                                   |             |            |           |           |           |           |           |           |           |           |           |                |

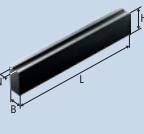
## Krallenbacken für Außenspannung

|                                                                                   | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 178 - 283          | 540                   | SZAJ 53-1   | 0138306    | 25        | 65        | 94        | 155       | 42        | M8 | 60        | M20       | Stahl     | 11.6           |
|                                                                                   | 306 - 412          | 566                   | SZAJ 53-2   | 0138307    | 25        | 65        | 94        | 153       | 42        | M8 | 60        | M20       | Stahl     | 12.4           |
|                                                                                   | 433 - 530          | 620                   | SZAJ 53-3   | 0138308    | 25        | 65        | 94        | 188       | 42        | M8 | 60        | M20       | Stahl     | 13.9           |

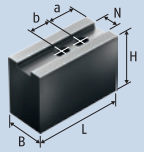
## Krallenbacken für Innenspannung

|                                                                                    | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 193 - 298          | 552                   | SZIJ 53-1   | 0179200    | 25        | 65        | 94        | 178       | 42        | M8 | 60        | M20       | Stahl     | 12.9           |
|                                                                                    | 325 - 431          | 560                   | SZIJ 53-2   | 0179201    | 25        | 65        | 94        | 158       | 42        | M8 | 60        | M20       | Stahl     | 12             |

## Verzahnte Stangen

|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | Werkstoff | m/Stück<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------------|
|  | JBM-ST 250  | 0114180    | 25        | 80        | 80        | 420       | Stahl     | 20.3            |
|                                                                                     | JBM-ST 251  | 0114181    | 25        | 75        | 115       | 420       | Stahl     | 27.8            |

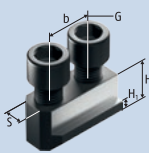
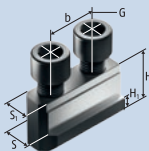
## Weiche Aufsatzbacken

|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | KM-WB 211   | 0132114    | 25        | 80        | 80        | 195       | 50        | 60        | M20       | Stahl     | 26.3           |
|                                                                                     | KM-WB 213   | 0132155    | 25        | 75        | 115       | 180       | 50        | 60        | M20       | Stahl     | 31.7           |
|                                                                                     | KM-WB 214   | 0132200    | 25        | 75        | 155       | 180       | 50        | 60        | M20       | Stahl     | 42.9           |



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## Nutenstein

|                                                                                   | Bezeichnung | Ident.-Nr. | S<br>[mm] | S1<br>[mm] | H<br>[mm] | H1<br>[mm] | b<br>[mm] | G   | Zyl.-Schraube | Max. zul.<br>Anziehdreh-<br>moment<br>[Nm] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|------------|-----------|------------|-----------|-----|---------------|--------------------------------------------|
|  | NJ 210      | 0146126    | 25        |            | 45        | 19         | 60        | M20 | M20 x 60      | 300                                        |
|  | NJ 213      | 0146140    | 25        | 22         | 45        | 19         | 50        | M20 | M20 x 55      | 300                                        |



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