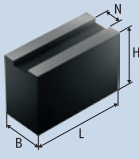
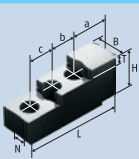


# SCHUNK Spannbacken für BB208

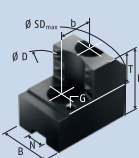
## Backenrohlinge

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Stück<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------------|
|  | JBM 80      | 0114404    | 14        | 40        | 80        | 95        | 13        | 25        | M12       | Stahl     | 2.4             |
|                                                                                   | JBM 81      | 0114400    | 14        | 40        | 40        | 70        | 13        | 25        | M12       | Stahl     | 0.9             |
|                                                                                   | JBM 82      | 0114401    | 14        | 40        | 40        | 95        | 13        | 25        | M12       | Stahl     | 1.2             |
|                                                                                   | JBM 83      | 0114402    | 14        | 40        | 60        | 70        | 13        | 25        | M12       | Stahl     | 1.3             |
|                                                                                   | JBM 84      | 0114403    | 14        | 40        | 60        | 95        | 13        | 25        | M12       | Stahl     | 1.7             |
|                                                                                   | JBM 85      | 0114405    | 14        | 40        | 100       | 95        | 13        | 25        | M12       | Stahl     | 2.9             |
|                                                                                   | JBM 86      | 0114406    | 14        | 60        | 60        | 70        | 13        | 25        | M12       | Stahl     | 2               |
|                                                                                   | JBM 87      | 0114407    | 14        | 80        | 60        | 70        | 13        | 25        | M12       | Stahl     | 2.6             |

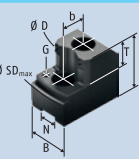
## Harte Stufenaufsatzbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | T<br>[mm] | a<br>[mm] | b<br>[mm] | c<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | SHB-J 80    | 0133109    | 14        | 35        | 51        | 87        | 12        | 15.5      | 25        | 25        | M12       | Stahl     | 1.85           |
|                                                                                   | SHB-J 82    | 0133110    | 14        | 32        | 38        | 79        | 12        | 16        | 25        | 25        | M12       | Stahl     | 1.2            |

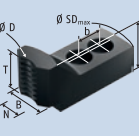
## Krallenbacken für Außenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 43 - 66            | 213                   | SZAJ 20-1   | 0138110    | 14        | 35        | 53        | 25        | M6 | 25        | M12       | Stahl     | 1.9            |
|                                                                                     | 71 - 94            | 213                   | SZAJ 20-2   | 0138112    | 14        | 35        | 53        | 25        | M6 | 25        | M12       | Stahl     | 1.6            |
|                                                                                     | 101 - 124          | 213                   | SZAJ 20-3   | 0138114    | 14        | 40        | 53        | 25        | M6 | 25        | M12       | Stahl     | 1.7            |
|                                                                                     | 131 - 155          | 213                   | SZAJ 20-4   | 0138116    | 14        | 40        | 53        | 25        | M6 | 25        | M12       | Stahl     | 1.6            |
|                                                                                     | 153 - 177          | 233                   | SZAJ 20-16  | 0138143    | 14        | 40        | 53        | 25        | M6 | 25        | M12       | Stahl     | 1.7            |

## Krallenbacken für Innenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 59 - 81            | 216                   | SZIJ 20-1   | 0179110    | 14        | 35        | 53        | 20        | M6 | 25        | M12       | Stahl     | 2              |
|                                                                                     | 88 - 111           | 216                   | SZIJ 20-2   | 0179111    | 14        | 40        | 53        | 20        | M6 | 25        | M12       | Stahl     | 2.1            |
|                                                                                     | 118 - 142          | 212                   | SZIJ 20-3   | 0179113    | 14        | 40        | 53        | 20        | M6 | 25        | M12       | Stahl     | 2.1            |
|                                                                                     | 148 - 172          | 222                   | SZIJ 20-4   | 0179114    | 14        | 40        | 53        | 20        | M6 | 25        | M12       | Stahl     | 2              |

## Krallenbacken für Stangenspannung

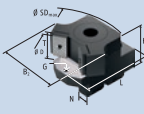
|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung  | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|--------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | 22 - 45            | 217                   | SZAJ-ST 20-2 | 0175503    | 14        | 35        | 45        | 38        | 25        | M12       | Stahl     | 1.8            |



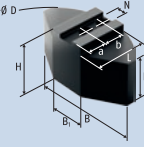
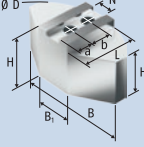
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# SCHUNK Spannbacken für BB208

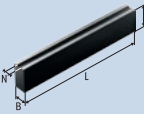
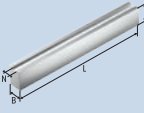
## Pendelbacken

|                                                                                   | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung       | Ident.-Nr. | H<br>[mm] | T<br>[mm] | m/Stück<br>[kg] |
|-----------------------------------------------------------------------------------|--------------------|-----------------------|-------------------|------------|-----------|-----------|-----------------|
|  | 65 - 83            | 214                   | PNS-M<br>200-14-1 | 0160232    | 55        | 30        | 1.3             |
|                                                                                   | 96 - 114           | 237                   | PNS-M<br>200-14-2 | 0160233    | 55        | 30        | 1.5             |
|                                                                                   | 126 - 144          | 235                   | PNS-M<br>200-14-3 | 0160234    | 55        | 30        | 1.6             |

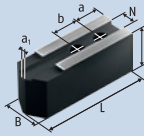
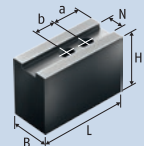
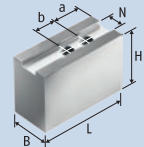
## Segmentbacken

|                                                                                   | Bezeichnung    | Ident.-Nr. | N<br>[mm] | B<br>[mm] | B1<br>[mm] | Ø D<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|----------------|------------|-----------|-----------|------------|-------------|-----------|------------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | KMWB-SM<br>210 | 0132701    | 14        | 140       | 70         | 200         | 60        | 50         | 70        | 30        | 25        | M12       | Stahl     | 8.8            |
|                                                                                   | KMWB-SM<br>211 | 0132705    | 14        | 140       | 70         | 200         | 80        | 70         | 70        | 30        | 25        | M12       | Stahl     | 11.7           |
|  | KMWB-SA<br>210 | 0132801    | 14        | 140       | 50         | 200         | 58        | 48         | 72.5      | 35        | 25        | M12       | Aluminium | 3.3            |
|                                                                                   | KMWB-SA<br>211 | 0132805    | 14        | 140       | 50         | 200         | 80        | 70         | 72.5      | 35        | 25        | M12       | Aluminium | 4.5            |

## Verzahnte Stangen

|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | Werkstoff | m/Stück<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------------|
|  | JBM-ST 140  | 0114520    | 14        | 40        | 80        | 420       | Stahl     | 10.2            |
|                                                                                     | JBM-ST 141  | 0114521    | 14        | 60        | 60        | 420       | Stahl     | 11.2            |
|  | JBM-STA 140 | 0114522    | 14        | 40        | 80        | 420       | Aluminium | 3.7             |

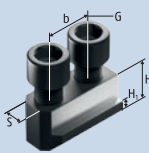
## Weiche Aufsatzbacken

|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | a1<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|----------------|
|  | KM-WBL 80   | 0132601    | 14        | 35        | 40        | 102       | 4          | 20        | 25        | M12       | Stahl     | 2.7            |
|                                                                                     | KM-WBL 81   | 0132607    | 14        | 40        | 80        | 102       | 4          | 20        | 25        | M12       | Stahl     | 6              |
|                                                                                     | KM-WBL 82   | 0132615    | 14        | 40        | 100       | 102       | 4          | 20        | 25        | M12       | Stahl     | 7.6            |
|  | KM-WB 84    | 0132126    | 14        | 35        | 60        | 95        |            | 24        | 25        | M12       | Stahl     | 3.9            |
|                                                                                     | KM-WB 85    | 0132127    | 14        | 40        | 80        | 95        |            | 24        | 25        | M12       | Stahl     | 6.1            |
|                                                                                     | KM-WB 88    | 0132139    | 14        | 35        | 40        | 95        |            | 24        | 25        | M12       | Stahl     | 2.7            |
|  | KM-WBAL 80  | 0132522    | 14        | 40        | 60        | 90        |            | 20        | 25        | M12       | Aluminium | 1.5            |



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## Nutenstein

|                                                                                   | Bezeichnung | Ident.-Nr. | S<br>[mm] | H<br>[mm] | H1<br>[mm] | b<br>[mm] | G   | Zyl.-Schraube | Max. zul.<br>Anziehdrehmo-<br>ment<br>[Nm] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-----------|-----|---------------|--------------------------------------------|
|  | NJ 82       | 0146131    | 14        | 20.5      | 8.5        | 25        | M12 | M12 x 30      | 70                                         |

