



Hand in hand for tomorrow



Product data sheet

Inductive proximity switches IN 80

Reliable. Non-contact. Easy assembly.

Inductive proximity switches IN

Inductive proximity switches are used to scan the current status of automation components. They are offered by SCHUNK in versions IN and INK. The version IN is directly pluggable or has a molded cable with plug connector. The INK version is suitable for direct wiring. It has a molded cable with an open end.

Field of application

Sensors are used for monitoring gripping and rotary modules as well as linear axes and robot accessories. Inductive SCHUNK sensors detect metals without contact, and are resistant to vibrations, dust, and water. The sensors are suitable for connection to a digital input module.

Advantages – Your benefits

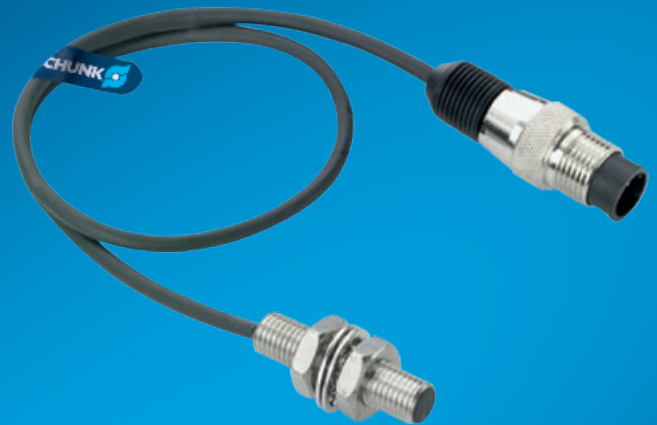
Mounting with brackets for easy and fast assembly

Version with LED display for control of the switching position directly at the sensor

Version with standard plug connector for fast and easy exchangeability of the extension cable

Very flexible cable in PUR version for a long service life

Proximity switches for flush mounting for minimal interfering contours in the application



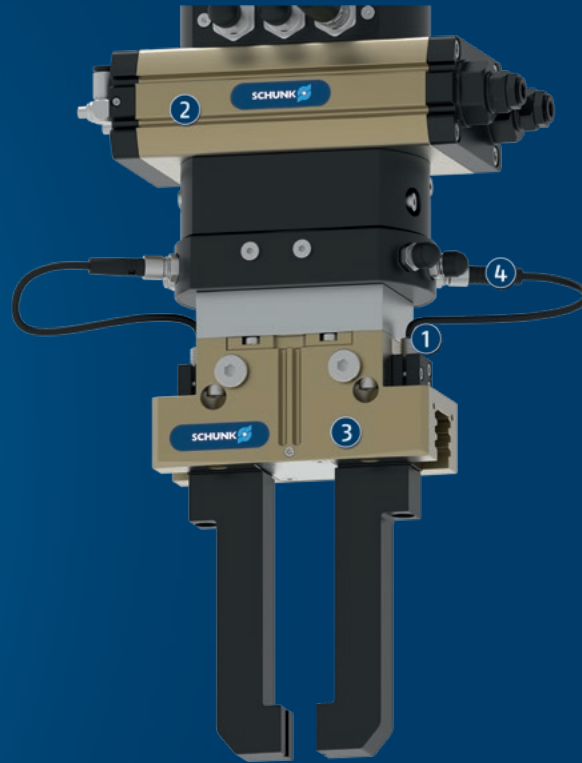
Options and special information

Functional description: With their oscillator coil, inductive proximity switches produce a high-frequency, alternating magnetic field. This field occurs on the active surface of the sensor. If a metal object enters the field, it draws energy from the magnetic field, thereby reducing the oscillation amplitude. This change is detected, and the sensor switches.

Signal output and switching type: Depending on the size and design of the sensors, they are available with the signal outputs opener and closer, and in the switching modes PNP and NPN. Please contact us for assistance.

High protection class: IP67 when plugged in, for use in clean or dusty environments or in case of contact with water. Operability in case of contact with other media (coolant, acids, bases, etc.) is often given, however cannot be guaranteed by SCHUNK.

Application example



Handling and rotary unit for components with sensor monitoring on the gripping module

① IN sensors

② Universal rotary actuator SRM

③ 2-finger parallel gripper PGN-plus-P

④ KST cable connector

SCHUNK offers more ...

The following components make the product even more productive – the suitable addition for the highest functionality, flexibility, reliability, and controlled production.



2-finger parallel gripper



Rotary unit



Sensor cables



Sensor distributor

① For more information on these products can be found on the following product pages or at [schunk.com](https://www.schunk.com).

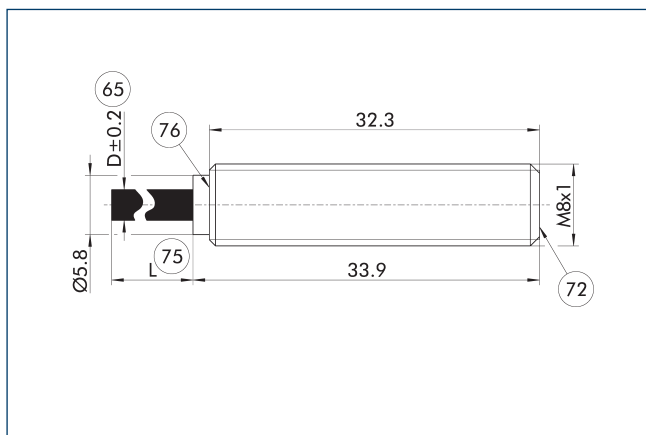


Technical data

Description		IN 80-S-M8	IN 80-S-M12	INK 80-S	IN 80-O-M8	IN 80-O-M12	INK 80-O
ID		0301478	0301578	0301550	0301488	0301588	0301551
Operating principle							
Measuring principle		inductive	inductive	inductive	inductive	inductive	inductive
Switching function		Closer	Closer	Closer	Opener	Opener	Opener
Type of switching		PNP	PNP	PNP	PNP	PNP	PNP
Number of switching points		1	1	1	1	1	1
Teach function		no	no	no	no	no	no
General data							
Switching distance	[mm]	1.5	1.5	1.5	1.5	1.5	1.5
Switching hysteresis from the nominal switching distance		< 15%	< 15%	< 10%	< 15%	< 15%	< 10%
Max. switching frequency	[Hz]	3000	1000	1000	1000	1000	3000
Min./max. ambient temperature	[°C]	-25/70	-25/70	-25/70	-25/70	-25/70	-25/70
LED display in sensor		yes	yes	yes	yes	yes	yes
Electrical operating data							
Type of voltage		DC	DC	DC	DC	DC	DC
Nominal voltage	[V]	24	24	24	24	24	24
Min./max. operating voltage	[V]	10/30	10/30	10/30	10/30	10/30	10/30
Voltage drop	[V]	1.8	1.5	1.5	1.5	1.5	1.5
Max. switching current	[A]	0.15	0.2	0.2	0.2	0.2	0.2
Short circuit protection		yes	yes	yes	yes	yes	yes
Protected against polarity reversal		yes	yes	yes	yes	yes	yes
Mechanical operating data							
Housing material		stainless steel	stainless steel	stainless steel	stainless steel	stainless steel	stainless steel
Cable connector/cable end		M8 connector, 3-pin	M12	open wire strands	M8	M12	open wire strands
Cable length L	[cm]	30	30	200	30	30	200
Cable diameter D	[mm]	3	3.3	3.3	3.3	3.3	3.3
Cable design (wire cross section/ number of wires)		3x 0.14mm ²	3x 0.14mm ²	3x 0.14mm ²	3x 0.14mm ²	3x 0.14mm ²	3x 0.14mm ²
Cable sheath material		PUR	PUR	PUR	PUR	PUR	PUR
Min. bending radius (dynamic)	[mm]	30	33	33	33	33	33
Min. bending radius (static)	[mm]	15	16.5	16.5	16.5	16.5	16.5
Weight	[kg]	0.023	0.03	0.073	0.023	0.03	0.062
Protection class IP (sensor, plugged)		67	67	67	67	67	67
Protection class		III	II	II	II	II	II
Drilling emulsion resistance *		yes	yes	yes	yes	yes	yes
Options and their characteristics							
Version with lateral cable outlet		IN 80-S-M8-SA	IN 80-S-M12-SA	INK 80-S-SA			
ID		0301483	0301587	0301566			
LED display in sensor		no	no	no			

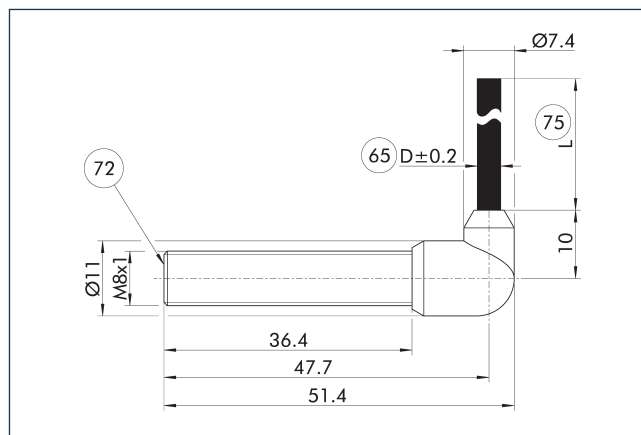
* *Tested cutting emulsions: r.rhenus TU 43P, Motorex Swisscool Magnum UX 550 and Oemeta 760 (1008339).

IN 80-M8/M12 main view



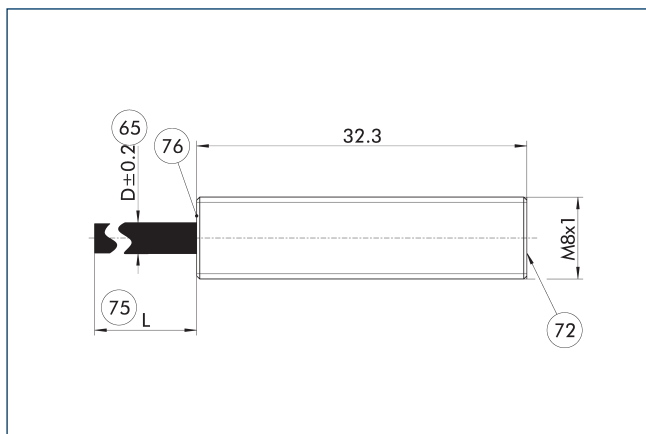
- 65 Cable diameter
- 72 Active sensor surface
- 75 Cable length
- 76 LED

IN(K) 80-SA main view



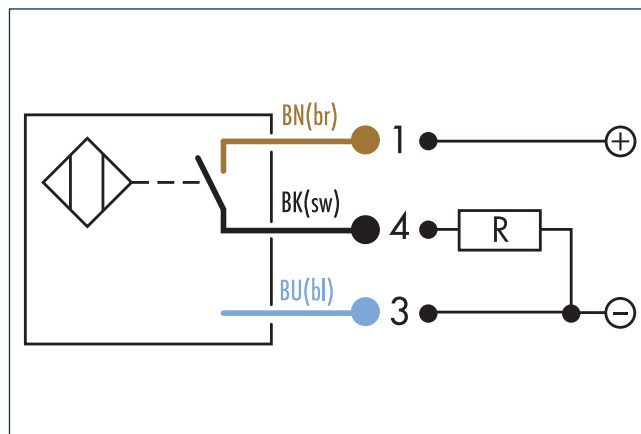
- 72 Active sensor surface
- 75 Cable length
- 65 Cable diameter

INK 80 main view

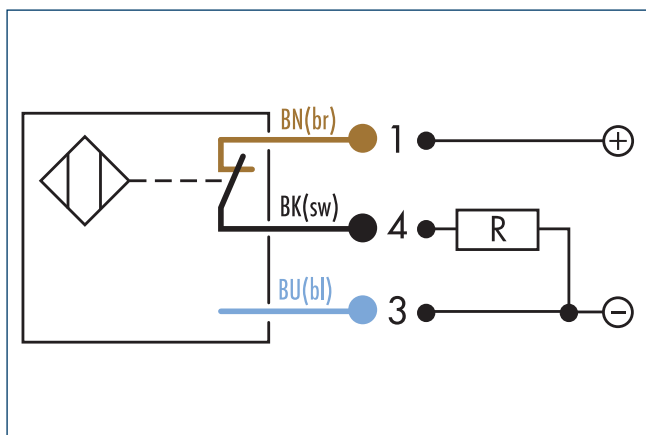


- 65 Cable diameter
- 72 Active sensor surface
- 75 Cable length
- 76 LED

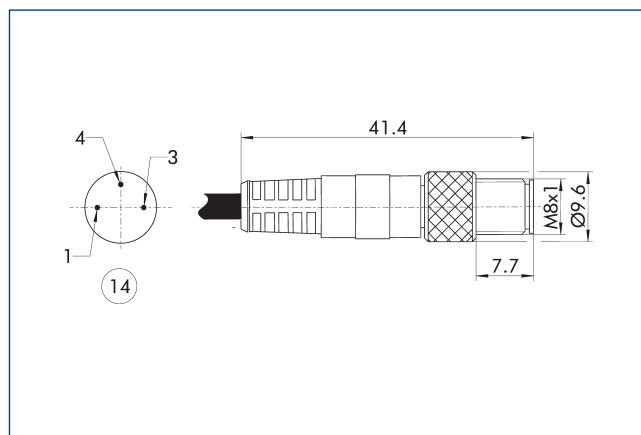
Wiring diagram closer PNP



Wiring diagram opener PNP



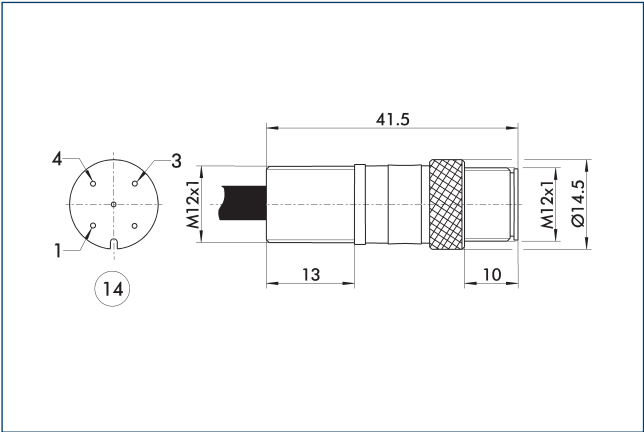
View of M8 connector (3-pin)



- 14 Connector

This view shows the plug connector on the cable end of the sensor.

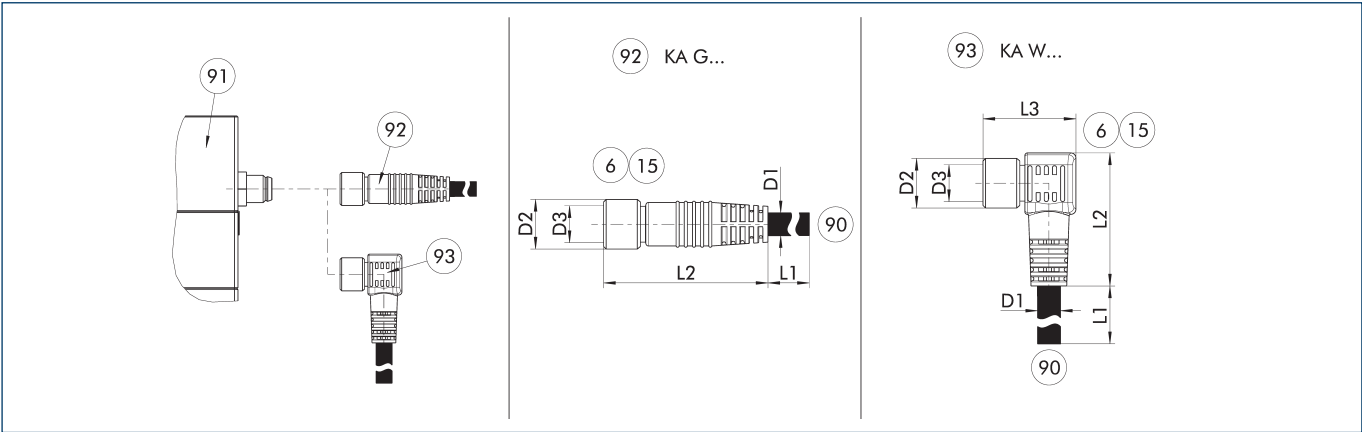
View of M12 connector (4-pin)



14 Connector

This view shows the plug connector on the cable end of the sensor.

Voltage supply/signals connection cable



- KA G... Connection cable with straight socket

KA W... Connection cable with angular socket
- 6 Connection module side

15 Socket

90 SAC connection cable with open wire strands
- 91 Connection plug component

92 Cable with straight female connector

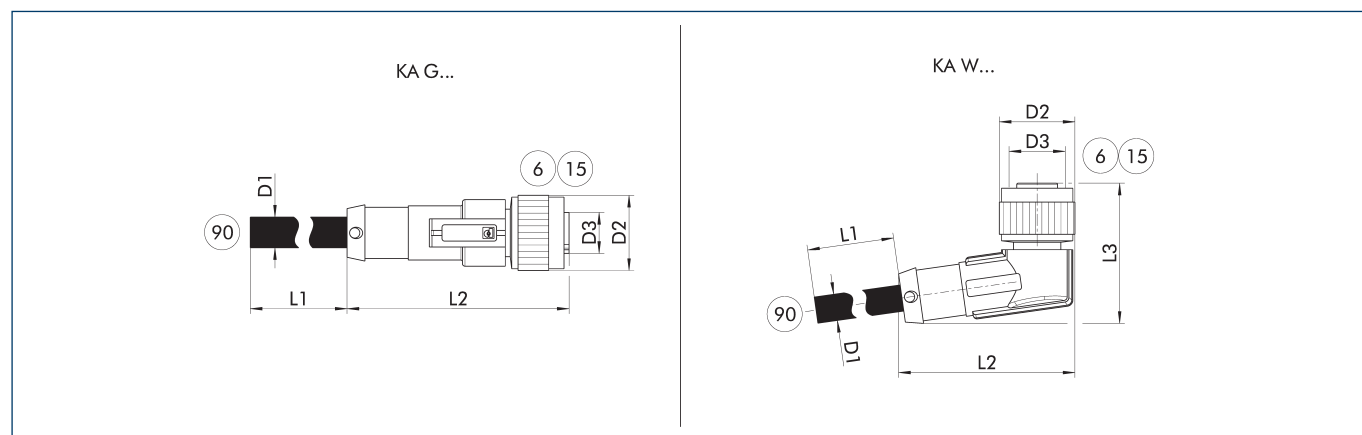
93 Cable with angled female connector

The connection cable is ideal for connecting the corresponding components to the controller or the power supply unit. The connection cable has an M8 socket on one side and an open wire strand on the other side for individual connections. The connection cables are suitable for use both in the cable track as well as in torsion applications.

Description	ID	L1	D1	D3	Often combined
		[m]	[mm]		
Connection cables					
KA BG08-L 3P-0300-PNP	0301622	3	4.5		●
KA BG08-L 3P-0500-PNP	0301623	5	4.5	M8	
KA BW08-L 3P-0300-PNP	0301594	3	4.5		
KA BW08-L 3P-0500-PNP	0301502	5	4.5	M8	

ⓘ Please observe the min. bending radius for cable track-compatible cables or the max. torsion angle for torsion-compatible cables. These are generally 10 times the cable diameter or +/- 180°/m.

Connection cable for control



KA G... Connection cable with straight plug connector
 KA W... Connection cable with angled plug connector

⑥ Connection module side
 ⑮ Socket

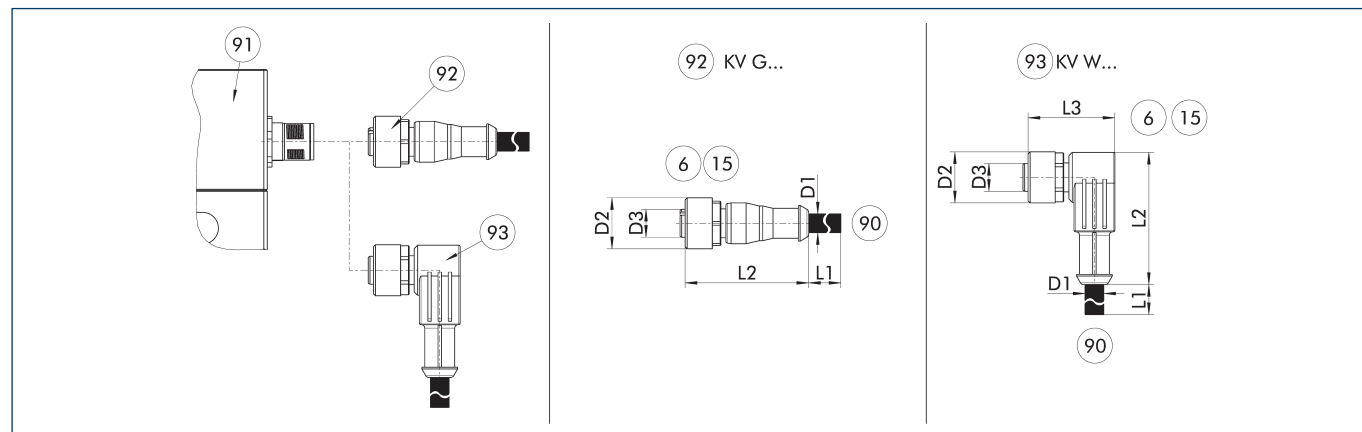
⑨⑩ Cable end with open wire strands

The connection cables are used to control the SCHUNK product.

Description	ID	L1 [m]	D1 [mm]
Connection cables			
KA BG12-L 3P-0500-PNP	30016369	5	1.5
KA BW12-L 3P-0300-PNP	0301503	3	1.5
KA BW12-L 3P-0500-PNP	0301507	5	1.5

① Please observe the min. bending radius for cable track-compatible cables or the max. torsion angle for torsion-compatible cables. These are generally 10 times the cable diameter or +/- 180°/m. Please refer to the product documentation for information about max. cable length and min. wire cross section.

I0-Link cable extension



The cable extensions are ideal for connecting the relevant components to the control system, or for use as extension cables. The cable extensions have a 4-pin M8 socket with a straight or angled design on the module side and a 4-pin M8 connector with a straight design on the other side. The cable extensions are suitable for use in the cable track and in torsion applications.

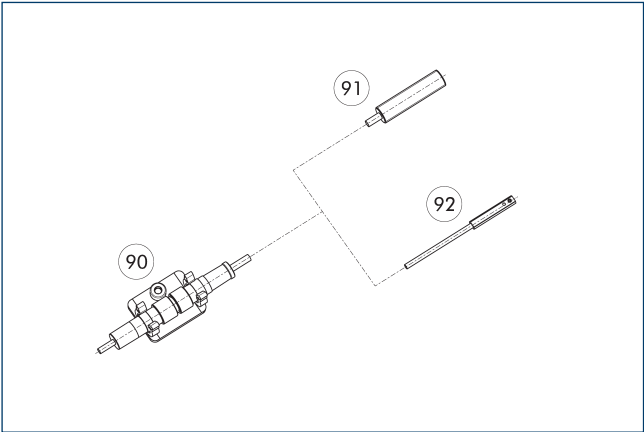
⑥ Connection module side
 ⑮ Socket
 ⑨⑩ Cable end with straight connector

⑨① Connection plug component
 ⑨② Cable with straight female connector
 ⑨③ Cable with angled female connector

Description	ID	L1 [m]	D1 [mm]	Often combined
Cable extension				
KV BW08-SG08 3P-0030-PNP	0301495	0.3	1.25	
KV BW08-SG08 3P-0100-PNP	0301496	1	1.25	
KV BW08-SG08 3P-0200-PNP	0301497	2	1.25	●

① Please observe the min. bending radius for cable track-compatible cables or the max. torsion angle for torsion-compatible cables. These are generally 10 times the cable diameter or +/- 180°/m.

Clip for connector/socket



- 90 CLI plug bracket
- 91 IN proximity switch
- 92 Magnetic switch MMS

The CLI clip is used for fastening and strain relief for the plug connectors. For example for the sensor and cable extension connection.

Description	ID	
Clip for connector/socket		
CLI-M12	0301464	
CLI-M8	0301463	



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