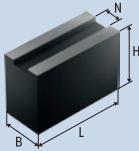
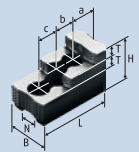


# SCHUNK Spannbacken für KS 200

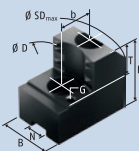
## Backenrohlinge

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | Min. Abstand<br>a (Backen-<br>spitze bis<br>erste<br>Bohrung)<br>[mm] | Min. Abstand<br>b (Erste bis<br>zweite<br>Bohrung)<br>[mm] | Schrauben | Werkstoff | m/Stück<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------------------------------------------------------------------|------------------------------------------------------------|-----------|-----------|-----------------|
|  | SBM 31      | 0112100    | 17        | 40        | 40        | 70        | 12                                                                    | 22                                                         | M12       | Stahl     | 0.9             |
|                                                                                   | SBM 32      | 0112101    | 17        | 40        | 40        | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 1.1             |
|                                                                                   | SBM 33      | 0112102    | 17        | 40        | 40        | 105       | 12                                                                    | 22                                                         | M12       | Stahl     | 1.2             |
|                                                                                   | SBM 34      | 0112103    | 17        | 40        | 60        | 70        | 12                                                                    | 22                                                         | M12       | Stahl     | 1.3             |
|                                                                                   | SBM 35      | 0112104    | 17        | 40        | 60        | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 1.7             |
|                                                                                   | SBM 36      | 0112105    | 17        | 40        | 60        | 105       | 12                                                                    | 22                                                         | M12       | Stahl     | 2               |
|                                                                                   | SBM 361     | 0112136    | 17        | 40        | 60        | 120       | 12                                                                    | 22                                                         | M12       | Stahl     | 2.2             |
|                                                                                   | SBM 3610    | 0112107    | 17        | 40        | 100       | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 2.7             |
|                                                                                   | SBM 3612    | 0112108    | 17        | 40        | 120       | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 3.4             |
|                                                                                   | SBM 3615    | 0112139    | 17        | 50        | 80        | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 2.7             |
|                                                                                   | SBM 368     | 0112106    | 17        | 40        | 80        | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 2.3             |
|                                                                                   | SBM 37      | 0112109    | 17        | 60        | 60        | 70        | 12                                                                    | 22                                                         | M12       | Stahl     | 1.9             |
|                                                                                   | SBM 38      | 0112110    | 17        | 60        | 60        | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 2.4             |
|                                                                                   | SBM 40      | 0112111    | 17        | 80        | 60        | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 3.3             |

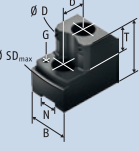
## Harte Stufenaufsatzbacken

|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | T<br>[mm] | a<br>[mm] | b<br>[mm] | c<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | SHB 210     | 0121102    | 17        | 40        | 49        | 84.3      | 12        | 28.7      | 19        | 19        | M12       | Stahl     | 2              |

## Krallenbacken für Außenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 30 - 52            | 200                   | SZA 20-14   | 0138195    | 17        | 35        | 50        | 25        | M6 | 22        | M12       | Stahl     | 1.8            |
|                                                                                     | 46 - 80            | 200                   | SZA 20-15   | 0138196    | 17        | 35        | 50        | 25        | M6 | 22        | M12       | Stahl     | 1.5            |
|                                                                                     | 75 - 109           | 200                   | SZA 20-16   | 0138197    | 17        | 40        | 50        | 25        | M6 | 22        | M12       | Stahl     | 1.5            |
|                                                                                     | 102 - 136          | 202                   | SZA 20-17   | 0138198    | 17        | 40        | 50        | 25        | M6 | 22        | M12       | Stahl     | 1.6            |
|                                                                                     | 132 - 167          | 226                   | SZA 20-18   | 0138199    | 17        | 40        | 50        | 25        | M6 | 22        | M12       | Stahl     | 1.8            |

## Krallenbacken für Innenspannung

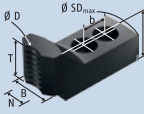
|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 58 - 87            | 200                   | SZI 20-10   | 0123164    | 17        | 35        | 50        | 20        | M6 | 22        | M12       | Stahl     | 1.6            |
|                                                                                     | 81 - 115           | 200                   | SZI 20-11   | 0123165    | 17        | 40        | 50        | 20        | M6 | 22        | M12       | Stahl     | 2              |
|                                                                                     | 112 - 146          | 200                   | SZI 20-12   | 0123166    | 17        | 40        | 50        | 20        | M6 | 22        | M12       | Stahl     | 1.7            |



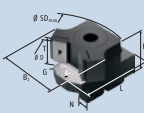
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# SCHUNK Spannbacken für KS 200

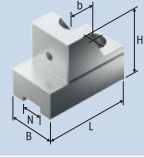
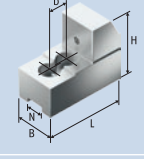
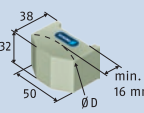
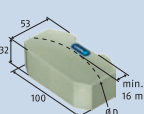
## Krallenbacken für Stangenspannung

|                                                                                   | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | 13 - 38            | 200                   | SZA-ST 20-1 | 0175101    | 17        | 35        | 45        | 35        | 22        | M12       | Stahl     | 1.5            |

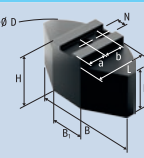
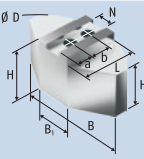
## Pendelbacken

|                                                                                   | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | H<br>[mm] | T<br>[mm] | m/Stück<br>[kg] |
|-----------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------------|
|  | 60 - 86            | 217                   | PNS-Z 200-1 | 0190138    | 56        | 30        | 1.2             |
|                                                                                   | 72 - 92            | 222                   | PNS-Z 200-2 | 0190139    | 56        | 30        | 1.3             |
|                                                                                   | 90 - 121           | 244                   | PNS-Z 200-3 | 0190140    | 56        | 30        | 1.4             |
|                                                                                   | 120 - 151          | 244                   | PNS-Z 200-4 | 0190141    | 56        | 30        | 1.5             |

## QUENTES Kunststoffbacken

|                                                                                     | Spannbereich<br>ØD | Bezeichnung  | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | b<br>[mm] | Max.<br>Anzugsmo-<br>ment<br>[Nm] | Schrauben | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|--------------|------------|-----------|-----------|-----------|-----------|-----------|-----------------------------------|-----------|----------------|
|   | 20 - 56            | TRQ 200-1    | 0150001    | 17        | 40        | 55        | 70        | 19        |                                   | M12       | 0.66           |
|  | 81 - 160           | TRQ 200-2    | 0150002    | 17        | 40        | 64        | 79        | 19        |                                   | M12       | 0.93           |
|  |                    | QUENTES 10-3 | 0150100    |           |           |           |           |           | 8                                 |           |                |
|  |                    | QUENTES 20-3 | 0150200    |           |           |           |           |           | 8                                 |           |                |

## Segmentbacken

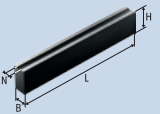
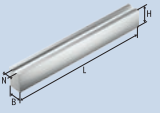
|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | B1<br>[mm] | Ø D<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-------------|-----------|------------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | SWB-SM 200  | 0169101    | 17        | 140       | 64         | 200         | 60        | 50         | 69.5      | 35        | 22        | M12       | Stahl     | 8.6            |
|                                                                                     | SWB-SM 201  | 0169106    | 17        | 140       | 64         | 200         | 75        | 65         | 69.5      | 35        | 22        | M12       | Stahl     | 10.8           |
|  | SWB-SA 200  | 0170101    | 17        | 140       | 50         | 200         | 58        | 48         | 72.5      | 35        | 22        | M12       | Aluminium | 3.4            |
|                                                                                     | SWB-SA 201  | 0170106    | 17        | 140       | 50         | 200         | 75        | 65         | 72.5      | 35        | 22        | M12       | Aluminium | 4.2            |



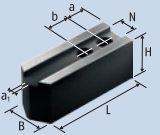
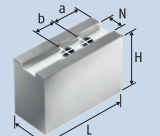
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# SCHUNK Spannbacken für KS 200

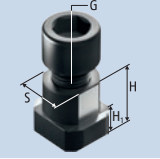
## Verzahnte Stangen

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | Werkstoff | m/Stück<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------------|
|  | SBM-ST 170  | 0112170    | 17        | 40        | 60        | 420       | Stahl     | 7.6             |
|                                                                                   | SBM-ST 171  | 0112171    | 17        | 40        | 80        | 420       | Stahl     | 10.2            |
|                                                                                   | SBM-ST 172  | 0112172    | 17        | 40        | 100       | 420       | Stahl     | 12.8            |
|  | SBM-STA 170 | 0112173    | 17        | 40        | 60        | 420       | Aluminium | 2.8             |

## Weiche Aufsatzbacken

|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | a1<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|----------------|
|    | SWBL 200    | 0120153    | 17        | 35        | 40        | 98        | 4          | 15        | 22        | M12       | Stahl     | 2.6            |
|                                                                                     | CWB 200     | 0100006    | 17        | 40        | 40        | 90        |            | 25        | 22        | M12       | Stahl     | 2.7            |
|                                                                                     | SWB 200     | 0120104    | 17        | 40        | 60        | 90        |            | 25        | 22        | M12       | Stahl     | 4.1            |
|  | SWB-AL 200  | 0168101    | 17        | 40        | 60        | 90        |            | 25        | 22        | M12       | Aluminium | 1.5            |

## Nutenstein

|                                                                                     | Bezeichnung | Ident.-Nr. | S<br>[mm] | H<br>[mm] | H1<br>[mm] | b<br>[mm] | G<br>[mm] | Zyl.-Schraube | Max. zul.<br>Anziehdreh-<br>moment |    |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-----------|-----------|---------------|------------------------------------|----|
|  | NS 120      | 0140101    | 17        | 23        | 9          |           |           | M12           | M12 x 30                           | 70 |
|                                                                                     | NK 120      | 0147107    | 17        | 23        | 9          | 19        | 19        | M12           | M12 x 30                           | 70 |
|                                                                                     | NK 121      | 0145100    | 17        | 23        | 9          | 22        | 22        | M12           | M12 x 30                           | 70 |



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