

SCHUNK chuck jaws for FNC 315

Base Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	B1 [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	m/set [kg]
	SFG 250	0157102	20	12	26		37	110		40	M12x1.5	2
	SFGK 250	0157502	20	12	26		37	91		40	M12x1.5	1.6
	SFGL 250	0157112	20	12	26		37	122		40	M12x1.5	2.3
	SFG-V 250	0157152	20	12	26		40	110		40	M12x1.5	2
	STB 250-1	0156100	17		26	45	65	110			M12	4.9
	STB 250-2	0156101	21		26	54	70	110			M16	5.2
	STN 250-4	0160501	21		26	45	50	110	13	28	M16	4.2

Claw jaws For bar clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	13 - 126	367	II	SZKA-ST 251	0182154	12	20	26	45	35	40	M12	Steel	1.2

Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G [mm]	b [mm]	Screws	Material	m/set [kg]
	77 - 194	366	I	SZKI 261	0166158	12	20	40	50	25	M6	40	M12	Steel	2.8
	194 - 313	367	I	SZKI 264	0166161	12	20	40	50	25	M6	40	M12	Steel	2.2

Claw jaws for O.D. clamping

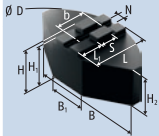
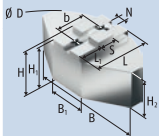
	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G [mm]	b [mm]	Screws	Material	m/set [kg]
	191 - 310	384	I	SZKA 268	0139165	12	20	40	50	25	M6	40	M12	Steel	2.2
	31 - 142	367	II	SZKA 263	0139160	12	20	30	50	25	M6	40	M12	Steel	1.4
	86 - 200	367	II	SZKA 266	0139163	12	20	40	50	25	M6	40	M12	Steel	1.9
	118 - 234	367	II	SZKA 268	0139165	12	20	40	50	25	M6	40	M12	Steel	2.2



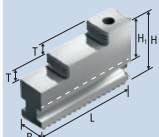
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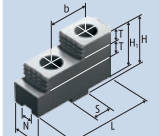
Full Grip Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA-SM 250	0173102	12	20	180	70	250	60	55	45	90	44	40	M12	Steel	12.8
	SFA-SM 251	0173106	12	20	180	70	250	80	75	65	90	44	40	M12	Steel	16.8
	SFA-SA 250	0174102	12	20	180	70	250	58	53	43	87.5	44	40	M12	Aluminum	4.8
	SFA-SA 251	0174106	12	20	180	70	250	80	75	65	87.5	44	40	M12	Aluminum	6.4

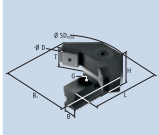
Hard Stepped Block Jaws

	Description	ID	B [mm]	H [mm]	H1 [mm]	L [mm]	T [mm]	Material	m/set [kg]
	STF 250	0161102	26	70	40	114	14	Steel	3.3

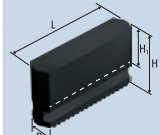
Hard Stepped Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	L [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	SHF 250	0155102	12	20	30	55	50	90	14	40	M12	Steel	1.9

Pendulum jaws

	Clamping range ØD	Swing diameter SDmax	Description	ID	H [mm]	T [mm]	m/piece [kg]
	80 - 112	300	PNK-S 315-2	0190561	88	40	6.9
	99 - 161	341	PNK-S 315-4	0190563	88	40	7.6
	157 - 250	370	PNK-S 315-8	0190567	88	40	9.4

Soft Monoblock Jaws

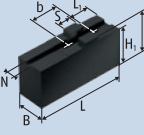
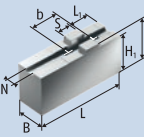
	Description	ID	B [mm]	H [mm]	H1 [mm]	L [mm]	Material	m/set [kg]
	SMB 250	0163102	26	70	40	115	Steel	4.4
	SMB-H 250	0163202	26	100	70	115	Steel	6.5



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Soft Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA 250	0153102	12	20	30	55.5	50.5		125	35	40	M12	Steel	3.7
	SFA 250-C1	0154101	12	20	40		60	55	90	26	40	M12	Steel	3.9
	SFA 250-C2	0154102	12	20	40		60	55	125	26	40	M12	Steel	5.6
	SFA 250-C3	0154103	12	20	40		80	75	125	26	40	M12	Steel	7.7
	SFA 250-C4	0154104	12	20	40		100	95	125	26	40	M12	Steel	9.8
	SFA 250-C5	0154105	12	20	40		120	115	125	26	40	M12	Steel	11.8
	SFA 250-C6	0154106	12	20	60		60	55	90	26	40	M12	Steel	6
	SFA 250-C7	0154107	12	20	80		60	55	90	26	40	M12	Steel	8.5
	SFA 250-C8	0154134	12	20	80		100	95	125	26	40	M12	Steel	20.9
	SFA-AL 250	0172103	12	20	40	60	55		125	35	40	M12	Aluminum	2.1



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