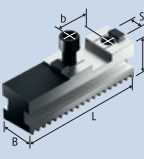
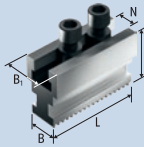
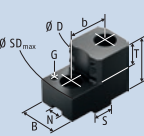


SCHUNK chuck jaws for FNC 630

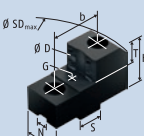
Base Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	B1 [mm]	H [mm]	L [mm]	b [mm]	Screws	m/set [kg]
	SFG 400	0157104	30	18	45		51	160	60	M16x1.5	7.2
	SFGL 400	0157124	30	18	45		51	200	60	M16x1.5	8.6
	STB 400-1	0156104	21		45	54	80	160		M16	12
	STB 400-2	0156105	25.5		45	64	82	160		M20	12.2

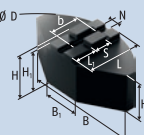
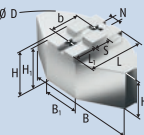
Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	356 - 580	679	I	SZKI 411	0166168	18	30	50	71	33	M8	60	M16	Steel	5.5
	149 - 372	681	II	SZKI 409	0166166	18	30	60	71	33	M8	60	M16	Steel	6
	239 - 462	681	II	SZKI 411	0166168	18	30	50	71	33	M8	60	M16	Steel	5.5

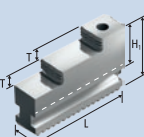
Claw jaws for O.D. clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	337 - 561	680	I	SZKA 412	0139173	18	30	50	71	33	M8	60	M16	Steel	5.1
	120 - 341	682	II	SZKA 409	0139170	18	30	50	71	33	M8	60	M16	Steel	6
	220 - 443	682	II	SZKA 412	0139173	18	30	50	71	33	M8	60	M16	Steel	5.1

Full Grip Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA-SM 400	0173104	18	30	330	150	440	85	78	55	160	95	60	M16	Steel	55.6
	SFA-SA 400	0174104	18	30	330	150	440	90	83	60	160	95	60	M16	Aluminum	22.8

Hard Stepped Block Jaws

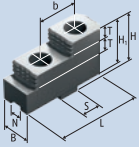
	Description	ID	B [mm]	H [mm]	H1 [mm]	L [mm]	T [mm]	Material	m/set [kg]
	STF 400	0161104	45	93	52	167	20	Steel	10.8



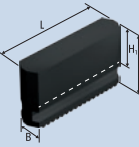
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SCHUNK chuck jaws for FNC 630

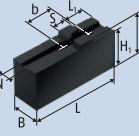
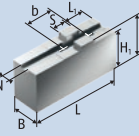
Hard Stepped Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	L [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	SHF 400	0155104	18	30	45	82	75	130	20	60	M16	Steel	6.8

Soft Monoblock Jaws

	Description	ID	B [mm]	H [mm]	H1 [mm]	L [mm]	Material	m/set [kg]
	SMB 400	0163104	45	93	53	176	Steel	15
	SMB 500	0163105	45	130	90	176	Steel	21.6

Soft Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	H2 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA 400	0153104	18	30	50	80	73		180	50	60	M16	Steel	13.5
	SFA 400-C1	0154116	18	30	60		80	73	130	35	60	M16	Steel	11.8
	SFA 400-C3	0154118	18	30	60		100	93	155	35	60	M16	Steel	21.5
	SFA 400-C4	0154119	18	30	60		120	113	155	35	60	M16	Steel	22.4
	SFA 400-C5	0154120	18	30	80		80	73	130	35	60	M16	Steel	16
	SFA 400-C6	0154125	18	30	58		180	173	160	35	60	M16	Steel	35.1
	SFA 400-C7	0154135	18	30	96		115	108	115	35	60	M16	Steel	25.9
	SFA-AL 400	0172105	18	30	50	80	73		180	50	60	M16	Aluminum	5.1



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