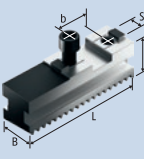
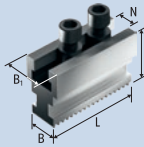
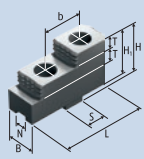


# SCHUNK Spannbacken für F+ 400

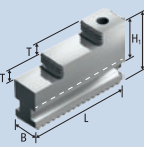
## Grundbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | B1<br>[mm] | H<br>[mm] | L<br>[mm] | b<br>[mm] | Schrauben | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|----------------|
|  | SFG 400     | 0157104    | 30        | 18        | 45        |            | 51        | 160       | 60        | M16x1.5   | 7.2            |
|                                                                                   | SFGL 400    | 0157124    | 30        | 18        | 45        |            | 51        | 200       | 60        | M16x1.5   | 8.6            |
|  | STB 400-1   | 0156104    | 21        |           | 45        | 54         | 80        | 160       |           | M16       | 12             |
|                                                                                   | STB 400-2   | 0156105    | 25.5      |           | 45        | 64         | 82        | 160       |           | M20       | 12.2           |

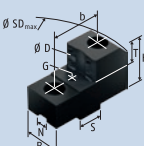
## Harte Stufenaufsatzbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | T<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | SHF 400     | 0155104    | 18        | 30        | 45        | 82        | 75         | 130       | 20        | 60        | M16       | Stahl     | 6.8            |

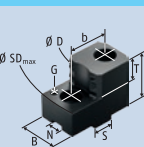
## Harte Stufenblockbacken

|                                                                                     | Bezeichnung | Ident.-Nr. | B<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | T<br>[mm] | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-----------|-----------|-----------|----------------|
|  | STF 400     | 0161104    | 45        | 93        | 52         | 167       | 20        | Stahl     | 10.8           |

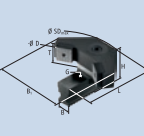
## Krallenbacken für Außenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Grundbacken-<br>stellung | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|--------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 232 - 387          | 506                   | I                        | SZKA 412    | 0139173    | 18        | 30        | 50        | 71        | 33        | M8 | 60        | M16       | Stahl     | 5.1            |
|                                                                                     | 50 - 166           | 506                   | II                       | SZKA 409    | 0139170    | 18        | 30        | 50        | 71        | 33        | M8 | 60        | M16       | Stahl     | 6              |
|                                                                                     | 120 - 267          | 506                   | II                       | SZKA 412    | 0139173    | 18        | 30        | 50        | 71        | 33        | M8 | 60        | M16       | Stahl     | 5.1            |

## Krallenbacken für Innenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Grundbacken-<br>stellung | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|--------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 251 - 406          | 505                   | I                        | SZKI 411    | 0166168    | 18        | 30        | 50        | 71        | 33        | M8 | 60        | M16       | Stahl     | 5.5            |
|                                                                                     | 103 - 197          | 505                   | II                       | SZKI 409    | 0166166    | 18        | 30        | 60        | 71        | 33        | M8 | 60        | M16       | Stahl     | 6              |
|                                                                                     | 156 - 286          | 505                   | II                       | SZKI 411    | 0166168    | 18        | 30        | 50        | 71        | 33        | M8 | 60        | M16       | Stahl     | 5.5            |

## Pendelbacken

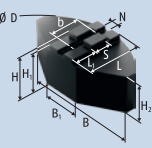
|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | H<br>[mm] | T<br>[mm] | m/Stück<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------------|
|  | 221 - 287          | 482                   | PNK-S 500-5 | 0190578    | 118       | 50        | 8.2             |
|                                                                                     | 251 - 351          | 521                   | PNK-S 500-7 | 0190580    | 118       | 50        | 8.4             |



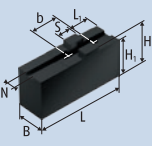
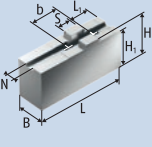
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# SCHUNK Spannbacken für F+ 400

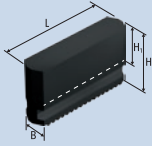
## Segmentbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | B1<br>[mm] | Ø D<br>[mm] | H<br>[mm] | H1<br>[mm] | H2<br>[mm] | L<br>[mm] | L1<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|------------|-------------|-----------|------------|------------|-----------|------------|-----------|-----------|-----------|----------------|
|  | SFA-SM 400  | 0173104    | 18        | 30        | 330       | 150        | 440         | 85        | 78         | 55         | 160       | 95         | 60        | M16       | Stahl     | 55.6           |
|                                                                                   | SFA-SA 400  | 0174104    | 18        | 30        | 330       | 150        | 440         | 90        | 83         | 60         | 160       | 95         | 60        | M16       | Aluminium | 22.8           |

## Weiche Aufsatzbacken

|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | H1<br>[mm] | H2<br>[mm] | L<br>[mm] | L1<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|------------|------------|-----------|------------|-----------|-----------|-----------|----------------|
|    | SFA 400     | 0153104    | 18        | 30        | 50        | 80        | 73         |            | 180       | 50         | 60        | M16       | Stahl     | 13.5           |
|                                                                                     | SFA 400-C1  | 0154116    | 18        | 30        | 60        |           | 80         | 73         | 130       | 35         | 60        | M16       | Stahl     | 11.8           |
|                                                                                     | SFA 400-C3  | 0154118    | 18        | 30        | 60        |           | 100        | 93         | 155       | 35         | 60        | M16       | Stahl     | 21.5           |
|                                                                                     | SFA 400-C4  | 0154119    | 18        | 30        | 60        |           | 120        | 113        | 155       | 35         | 60        | M16       | Stahl     | 22.4           |
|                                                                                     | SFA 400-C5  | 0154120    | 18        | 30        | 80        |           | 80         | 73         | 130       | 35         | 60        | M16       | Stahl     | 16             |
|                                                                                     | SFA 400-C6  | 0154125    | 18        | 30        | 58        |           | 180        | 173        | 160       | 35         | 60        | M16       | Stahl     | 35.1           |
|                                                                                     | SFA 400-C7  | 0154135    | 18        | 30        | 96        |           | 115        | 108        | 115       | 35         | 60        | M16       | Stahl     | 25.9           |
|  | SFA-AL 400  | 0172105    | 18        | 30        | 50        | 80        | 73         |            | 180       | 50         | 60        | M16       | Aluminium | 5.1            |

## Weiche Blockbacken

|                                                                                     | Bezeichnung | Ident.-Nr. | B<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-----------|-----------|----------------|
|  | SMB 400     | 0163104    | 45        | 93        | 53         | 176       | Stahl     | 15             |
|                                                                                     | SMB 500     | 0163105    | 45        | 130       | 90         | 176       | Stahl     | 21.6           |



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