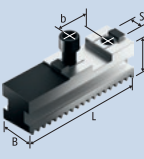
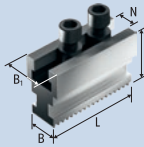
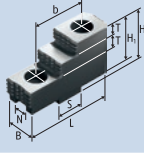


# SCHUNK Spannbacken für F+ 200

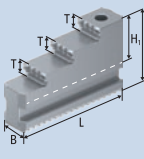
## Grundbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | B1<br>[mm] | H<br>[mm] | L<br>[mm] | b<br>[mm] | Schrauben | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|----------------|
|  | SFG 200     | 0157101    | 20        | 10        | 22        |            | 32        | 90        | 40        | M8x1      | 1.2            |
|                                                                                   | SFGK 200    | 0157501    | 20        | 10        | 22        |            | 32        | 80        | 40        | M8x1      | 1.1            |
|                                                                                   | SFGL 200    | 0157121    | 20        | 10        | 22        |            | 32        | 110       | 40        | M8x1      | 1.5            |
|                                                                                   | SFG-V 200   | 0157151    | 20        | 10        | 22        |            | 35        | 88        | 40        | M8x1      | 1.2            |
|  | STB 200     | 0156099    | 17        |           | 22        | 45         | 61        | 80        |           | M12       | 3.4            |

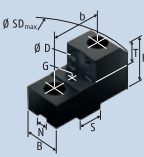
## Harte Stufenaufsatzbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | T<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | SHF 200     | 0155101    | 10        | 20        | 22        | 42        | 38         | 71.7      | 10        | 40        | M8        | Stahl     | 2.4            |

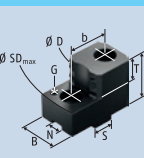
## Harte Stufenblockbacken

|                                                                                     | Bezeichnung | Ident.-Nr. | B<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | T<br>[mm] | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-----------|-----------|-----------|----------------|
|  | STF 200     | 0161101    | 22        | 60        | 35         | 94        | 10        | Stahl     | 1.9            |

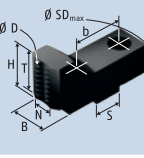
## Krallenbacken für Außenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Grundbacken-<br>stellung | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|--------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 31 - 97            | 264                   | I                        | SZKA 212    | 0139153    | 10        | 20        | 26        | 45        | 25        | M6 | 40        | M8        | Stahl     | 1.4            |
|                                                                                     | 105 - 172          | 264                   | I                        | SZKA 213    | 0139154    | 10        | 20        | 30        | 45        | 25        | M6 | 40        | M8        | Stahl     | 1.3            |
|                                                                                     | 140 - 207          | 267                   | I                        | SZKA 216    | 0139159    | 10        | 20        | 30        | 45        | 25        | M6 | 40        | M8        | Stahl     | 1.2            |
|                                                                                     | 65 - 125           | 264                   | II                       | SZKA 213    | 0139154    | 10        | 20        | 30        | 45        | 25        | M6 | 40        | M8        | Stahl     | 1.3            |

## Krallenbacken für Innenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Grundbacken-<br>stellung | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|--------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 54 - 111           | 263                   | I                        | SZKI 209    | 0166154    | 10        | 20        | 30        | 45        | 20        | M6 | 40        | M8        | Stahl     | 1.7            |
|                                                                                     | 114 - 181          | 263                   | I                        | SZKI 211    | 0166156    | 10        | 20        | 30        | 45        | 20        | M6 | 40        | M8        | Stahl     | 1.4            |
|                                                                                     | 82 - 133           | 263                   | II                       | SZKI 211    | 0166156    | 10        | 20        | 30        | 45        | 20        | M6 | 40        | M8        | Stahl     | 1.4            |

## Krallenbacken für Stangenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Grundbacken-<br>stellung | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|--------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | 10 - 76            | 264                   | II                       | SZKA-ST 201 | 0182152    | 10        | 20        | 22        | 45        | 37        | 40        | M8        | Stahl     | 0.9            |

## SCHUNK Spannbacken für F+ 200

## Pendelbacken

|                                                                                   | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | H<br>[mm] | T<br>[mm] | m/Stück<br>[kg] |
|-----------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------------|
|  | 46 - 86            | 225                   | PNK-S 200-2 | 0190651    | 76        | 36        | 1.3             |
|                                                                                   | 78 - 118           | 240                   | PNK-S 200-6 | 0190655    | 76        | 36        | 1.7             |
|                                                                                   | 108 - 148          | 240                   | PNK-S 200-8 | 0190657    | 76        | 36        | 2               |

## QUENTES Kunststoffbacken

[illegible]

## Segmentbacken

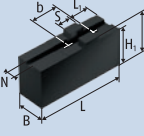
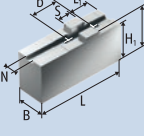
|  | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | B1<br>[mm] | Ø D<br>[mm] | H<br>[mm] | H1<br>[mm] | H2<br>[mm] | L<br>[mm] | L1<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|--|-------------|------------|-----------|-----------|-----------|------------|-------------|-----------|------------|------------|-----------|------------|-----------|-----------|-----------|----------------|
|  | SFA-SM 200  | 0173101    | 10        | 20        | 140       | 64         | 200         | 60        | 56         | 50         | 70        | 27         | 40        | M8        | Stahl     | 9              |
|  | SFA-SM 201  | 0173105    | 10        | 20        | 140       | 64         | 200         | 80        | 76         | 70         | 70        | 27         | 40        | M8        | Stahl     | 12.5           |
|  | SFA-SA 200  | 0174101    | 10        | 20        | 140       | 50         | 200         | 58        | 54         | 48         | 72.5      | 32         | 40        | M8        | Aluminium | 3.5            |
|  | SFA-SA 201  | 0174105    | 10        | 20        | 140       | 50         | 200         | 80        | 76         | 70         | 72.5      | 32         | 40        | M8        | Aluminium | 4.7            |



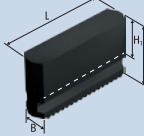
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# SCHUNK Spannbacken für F+ 200

## Weiche Aufsatzbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | H1<br>[mm] | H2<br>[mm] | L<br>[mm] | L1<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|------------|------------|-----------|------------|-----------|-----------|-----------|----------------|
|  | SFA 200     | 0153101    | 10        | 20        | 22        | 47        | 43         |            | 105       | 35         | 40        | M8        | Stahl     | 2              |
|                                                                                   | SFA 200-C1  | 0154100    | 10        | 20        | 30        |           | 55.5       | 51.5       | 100       | 23         | 40        | M8        | Stahl     | 3.2            |
|                                                                                   | SFA 200-C2  | 0154124    | 10        | 20        | 22        |           | 55.5       | 51.5       | 100       | 23         | 40        | M8        | Stahl     | 2.2            |
|                                                                                   | SFA 200-C3  | 0154128    | 10        | 20        | 40        |           | 40         | 36         | 70        | 23         | 40        | M8        | Stahl     | 2.1            |
|                                                                                   | SFA 200-C4  | 0154130    | 10        | 20        | 40        |           | 60         | 56         | 85        | 23         | 40        | M8        | Stahl     | 4              |
|                                                                                   | SFA 200-C5  | 0154132    | 10        | 20        | 40        |           | 80         | 76         | 95        | 23         | 40        | M8        | Stahl     | 6.1            |
|  | SFA-AL 200  | 0172102    | 10        | 20        | 25        | 50        | 46         |            | 105       | 35         | 40        | M8        | Aluminium | 0.9            |

## Weiche Blockbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | B<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-----------|-----------|----------------|
|  | SMB 200     | 0163101    | 22        | 60        | 35         | 94        | Stahl     | 2.6            |
|                                                                                   | SMB-H 200   | 0163201    | 22        | 80        | 55         | 94        | Stahl     | 3.6            |



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