

SCHUNK chuck jaws for 3QLK 315-88

Claw jaws For bar clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	37 - 113	339	SZAJ-ST 30-3	0175512	21	50	50	43	30	M16	Steel	3.4

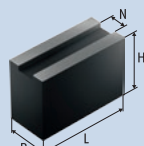
Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	80 - 169	350	SZIJ 30-13	0179128	21	50	65	25	M8	30	M16	Steel	4.7
	139 - 231	358	SZIJ 30-14	0179129	21	50	65	25	M8	30	M16	Steel	4.4
	203 - 296	342	SZIJ 30-15	0179130	21	50	65	25	M8	30	M16	Steel	3.4
	254 - 347	393	SZIJ 30-16	0179131	21	50	65	25	M8	30	M16	Steel	4.2

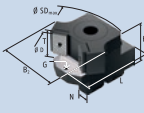
Claw jaws for O.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
			SZAJ 30-5	0138131	21	50	65	25	M8	30	M16	Steel	3.8
	109 - 200	370	SZAJ 30-6	0138132	21	50	65	25	M8	30	M16	Steel	4.1
	175 - 267	360	SZAJ 30-7	0138133	21	50	65	25	M8	30	M16	Steel	3.4
	239 - 332	403	SZAJ 30-8	0138134	21	50	65	25	M8	30	M16	Steel	4.8

Jaw blanks

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Min. distance a [mm]	Min. distance b [mm]	Screws	Material	m/piece [kg]
	JBM 120	0114420	21	50	60	130	15	30	M16	Steel	3.1
	JBM 121	0114421	21	50	80	130	15	30	M16	Steel	4.1
	JBM 122	0114422	21	50	120	130	15	30	M16	Steel	6
	JBM 123	0114423	21	58	150	130	15	30	M16	Steel	8.8
	JBM 124	0114424	21	80	80	130	15	30	M16	Steel	6.2

Pendulum jaws

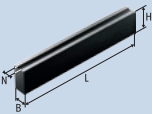
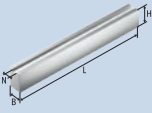
	Clamping range ØD	Swing diameter SDmax	Description	ID	H [mm]	T [mm]	m/piece [kg]
	76 - 111	291	PNS-M 315-21-1	0160223	68	35	2.35
	97 - 165	336	PNS-M 315-21-2	0160224	68	35	2.45
	153 - 211	334	PNS-M 315-21-3	0160225	68	35	2.6
	163 - 238	355	PNS-M 315-21-4	0160226	68	35	2.9



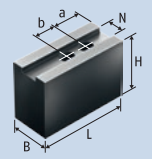
Technical advice and sales: Tel. +49-7133-103-2750

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Serrated bars

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Material	m/piece [kg]
	JBM-ST 210	0114540	21	50	80	420	Steel	12.7
	JBM-ST 211	0114541	21	60	120	420	Steel	23.2
	JBM-STA 210	0114542	21	50	80	420	Aluminum	4.6

Soft Top Jaws

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	H-WB 125	0130124	21	50	60	111	25	35	M16	Steel	6.2



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