

SCHUNK chuck jaws for 3QLC/K-KS 250

Claw jaws For bar clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	42 - 92	279	SZA-ST 25-1	0175102	17	35	45	35	22	M12	Steel	1.8

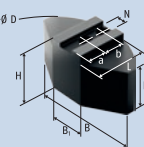
Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	94 - 149	286	SZI 25-17	0123180	17	35	55	25	M6	22	M12	Steel	1.9
	118 - 173	272	SZI 25-18	0123181	17	40	55	25	M6	22	M12	Steel	2.2
	182 - 237	282	SZI 25-19	0123182	17	40	55	25	M6	22	M12	Steel	2

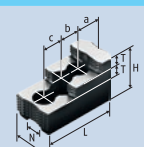
Claw jaws for O.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	62 - 111	283	SZA 25-6	0138176	17	35	55	25	M6	22	M12	Steel	2.3
	92 - 142	264	SZA 25-7	0138177	17	35	55	25	M6	22	M12	Steel	1.7
	151 - 201	271	SZA 25-8	0138178	17	40	55	25	M6	22	M12	Steel	1.8
	186 - 236	306	SZA 25-9	0138179	17	40	55	25	M6	22	M12	Steel	2.4

Full Grip Jaws

	Description	ID	N [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	SWB-SM 250-17	0169102	17	180	104	250	60	45	79	44.5	22	M12	Steel	12

Hard Stepped Top Jaws

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	T [mm]	a [mm]	b [mm]	c [mm]	Screws	Material	m/set [kg]
	SHB 210	0121102	17	40	49	84.3	12	28.7	19	19	M12	Steel	2



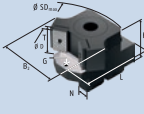
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SCHUNK chuck jaws for 3QLC/K-KS 250

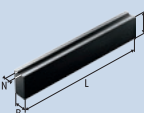
Jaw blanks

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/piece [kg]
	SBM 31	0112100	17	40	40	70	12	22	M12	Steel	0.9
	SBM 32	0112101	17	40	40	90	12	22	M12	Steel	1.1
	SBM 33	0112102	17	40	40	105	12	22	M12	Steel	1.2
	SBM 34	0112103	17	40	60	70	12	22	M12	Steel	1.3
	SBM 35	0112104	17	40	60	90	12	22	M12	Steel	1.7
	SBM 36	0112105	17	40	60	105	12	22	M12	Steel	2
	SBM 361	0112136	17	40	60	120	12	22	M12	Steel	2.2
	SBM 3610	0112107	17	40	100	90	12	22	M12	Steel	2.7
	SBM 3612	0112108	17	40	120	90	12	22	M12	Steel	3.4
	SBM 3615	0112139	17	50	80	90	12	22	M12	Steel	2.7
	SBM 368	0112106	17	40	80	90	12	22	M12	Steel	2.3
	SBM 37	0112109	17	60	60	70	12	22	M12	Steel	1.9
	SBM 38	0112110	17	60	60	90	12	22	M12	Steel	2.4
	SBM 40	0112111	17	80	60	90	12	22	M12	Steel	3.3

Pendulum jaws

	Clamping range ØD	Swing diameter SDmax	Description	ID	H [mm]	T [mm]	m/piece [kg]
	96 - 116	278	PNS-Z 250-17-2	0190101	56	35	1.7
	100 - 118	282	PNS-Z 250-17-3	0190102	56	35	1.9
	149 - 172	296	PNS-Z 250-17-4	0190103	56	35	2.2
	158 - 181	296	PNS-Z 250-17-5	0190104	56	35	2.4

Serrated bars

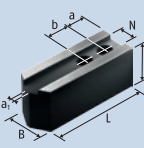
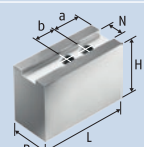
	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Material	m/piece [kg]
	SBM-ST 170	0112170	17	40	60	420	Steel	7.6
	SBM-ST 171	0112171	17	40	80	420	Steel	10.2
	SBM-ST 172	0112172	17	40	100	420	Steel	12.8
	SBM-STA 170	0112173	17	40	60	420	Aluminum	2.8



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Soft Top Jaws

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a1 [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	SWBL 200	0120153	17	35	40	98	4	15	22	M12	Steel	2.6
	CWB 200	0100006	17	40	40	90		25	22	M12	Steel	2.7
	SWB 200	0120104	17	40	60	90		25	22	M12	Steel	4.1
	SWB-AL 200	0168101	17	40	60	90		25	22	M12	Aluminum	1.5

T-nut

	Description	ID	S [mm]	H [mm]	H1 [mm]	b [mm]	G	Cyl.-screw	Max. adm. tightening torque [Nm]
	NS 120	0140101	17	23	9		M12	M12 x 30	70
	NK 120	0147107	17	23	9	19	M12	M12 x 30	70
	NK 121	0145100	17	23	9	22	M12	M12 x 30	70



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