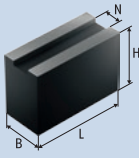
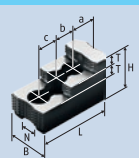


# SCHUNK Spannbacken für 3QLC/K 250

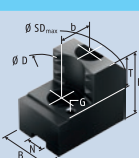
## Backenrohlinge

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Stück<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------------|
|  | SBM 41      | 0112112    | 21        | 50        | 60        | 90        | 15        | 28        | M16       | Stahl     | 2.1             |
|                                                                                   | SBM 42      | 0112113    | 21        | 50        | 60        | 105       | 15        | 28        | M16       | Stahl     | 2.4             |
|                                                                                   | SBM 4210    | 0112115    | 21        | 50        | 100       | 120       | 15        | 28        | M16       | Stahl     | 5               |
|                                                                                   | SBM 4212    | 0112116    | 21        | 50        | 120       | 120       | 15        | 28        | M16       | Stahl     | 5.6             |
|                                                                                   | SBM 4215    | 0112117    | 21        | 50        | 150       | 120       | 15        | 28        | M16       | Stahl     | 7               |
|                                                                                   | SBM 428     | 0112114    | 21        | 50        | 80        | 120       | 15        | 28        | M16       | Stahl     | 3.7             |
|                                                                                   | SBM 4281    | 0112137    | 21        | 50        | 80        | 150       | 15        | 28        | M16       | Stahl     | 4.6             |
|                                                                                   | SBM 43      | 0112118    | 21        | 60        | 60        | 90        | 15        | 28        | M16       | Stahl     | 2.4             |
|                                                                                   | SBM 44      | 0112119    | 21        | 60        | 60        | 105       | 15        | 28        | M16       | Stahl     | 2.9             |
|                                                                                   | SBM 45      | 0112120    | 21        | 60        | 80        | 90        | 15        | 28        | M16       | Stahl     | 3.2             |
|                                                                                   | SBM 46      | 0112121    | 21        | 60        | 80        | 105       | 15        | 28        | M16       | Stahl     | 3.8             |
|                                                                                   | SBM 47      | 0112122    | 21        | 60        | 80        | 120       | 15        | 28        | M16       | Stahl     | 4.4             |
|                                                                                   | SBM 48      | 0112123    | 21        | 80        | 60        | 90        | 15        | 28        | M16       | Stahl     | 3.2             |
|                                                                                   | SBM 498     | 0112125    | 21        | 80        | 80        | 120       | 15        | 28        | M16       | Stahl     | 5.8             |

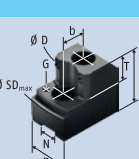
## Harte Stufenaufsatzbacken

|                                                                                    | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | T<br>[mm] | a<br>[mm] | b<br>[mm] | c<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | SHB 250     | 0121105    | 21        | 50        | 58        | 103.5     | 14        | 34        | 25        | 25        | M16       | Stahl     | 3.5            |

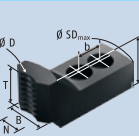
## Krallenbacken für Außenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 42 - 99            | 267                   | SZA 25-37   | 0138180    | 21        | 50        | 58        | 25        | M8 | 28        | M16       | Stahl     | 3.3            |
|                                                                                     | 81 - 139           | 267                   | SZA 25-38   | 0138181    | 21        | 50        | 58        | 25        | M8 | 28        | M16       | Stahl     | 2.9            |
|                                                                                     | 130 - 188          | 269                   | SZA 25-39   | 0138182    | 21        | 50        | 58        | 25        | M8 | 28        | M16       | Stahl     | 2.7            |
|                                                                                     | 177 - 236          | 306                   | SZA 25-40   | 0138183    | 21        | 50        | 58        | 25        | M8 | 28        | M16       | Stahl     | 3.2            |

## Krallenbacken für Innenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 78 - 127           | 272                   | SZI 25-34   | 0123183    | 21        | 50        | 58        | 25        | M8 | 28        | M16       | Stahl     | 3.5            |
|                                                                                     | 111 - 168          | 274                   | SZI 25-35   | 0123184    | 21        | 50        | 58        | 25        | M8 | 28        | M16       | Stahl     | 3.2            |
|                                                                                     | 156 - 214          | 274                   | SZI 25-36   | 0123185    | 21        | 50        | 58        | 25        | M8 | 28        | M16       | Stahl     | 3              |

## Krallenbacken für Stangenspannung

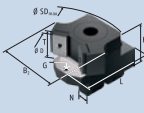
|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | 17 - 68            | 269                   | SZA-ST 25-2 | 0175103    | 21        | 45        | 50        | 40        | 28        | M16       | Stahl     | 2.7            |



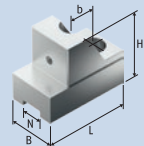
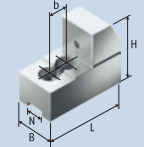
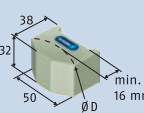
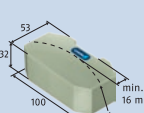
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# SCHUNK Spannbacken für 3QLC/K 250

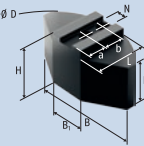
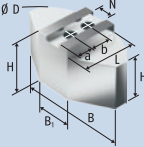
## Pendelbacken

|                                                                                   | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung       | Ident.-Nr. | H<br>[mm] | T<br>[mm] | m/Stück<br>[kg] |
|-----------------------------------------------------------------------------------|--------------------|-----------------------|-------------------|------------|-----------|-----------|-----------------|
|  | 73 - 93            | 258                   | PNS-Z<br>250-21-1 | 0190105    | 64        | 35        | 1.9             |
|                                                                                   | 79 - 113           | 274                   | PNS-Z<br>250-21-2 | 0190106    | 64        | 35        | 2               |
|                                                                                   | 83 - 111           | 274                   | PNS-Z<br>250-21-3 | 0190107    | 64        | 35        | 2.1             |
|                                                                                   | 135 - 169          | 292                   | PNS-Z<br>250-21-4 | 0190108    | 64        | 35        | 2.3             |
|                                                                                   | 144 - 178          | 292                   | PNS-Z<br>250-21-5 | 0190109    | 64        | 35        | 2.3             |
|                                                                                   | 63 - 97            | 274                   | PNS-Z 315-1       | 0190110    | 64        | 35        | 2               |
|                                                                                   | 140 - 174          | 292                   | PNS-Z 315-3       | 0190112    | 64        | 35        | 2.5             |
|                                                                                   | 163 - 178          | 294                   | PNS-Z 315-4       | 0190113    | 64        | 35        | 2.7             |

## QUENTES Kunststoffbacken

|                                                                                     | Spannbereich<br>ØD | Bezeichnung  | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | b<br>[mm] | Max.<br>Anzugsmo-<br>ment<br>[Nm] | Schrauben | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|--------------|------------|-----------|-----------|-----------|-----------|-----------|-----------------------------------|-----------|----------------|
|    | 20 - 67            | TRQ 250-1    | 0150003    | 21        | 45        | 57        | 93        | 28        |                                   | M16       | 0.97           |
|  | 129 - 203          | TRQ 250-2    | 0150004    | 21        | 45        | 67        | 94        | 28        |                                   | M16       | 1.24           |
|  |                    | QUINTES 10-3 | 0150100    |           |           |           |           |           | 8                                 |           |                |
|  |                    | QUINTES 20-3 | 0150200    |           |           |           |           |           | 8                                 |           |                |

## Segmentbacken

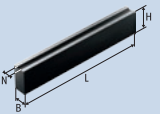
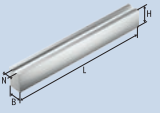
|                                                                                     | Bezeichnung      | Ident.-Nr. | N<br>[mm] | B<br>[mm] | B1<br>[mm] | Ø D<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|------------------|------------|-----------|-----------|------------|-------------|-----------|------------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | SWB-SM<br>250-21 | 0169103    | 21        | 180       | 104        | 250         | 70        | 55         | 80        | 30        | 28        | M16       | Stahl     | 14             |
|                                                                                     | SWB-SM 251       | 0169107    | 21        | 180       | 104        | 250         | 100       | 85         | 80        | 30        | 28        | M16       | Stahl     | 21.7           |
|  | SWB-SA<br>250-21 | 0170103    | 21        | 180       | 70         | 250         | 78        | 63         | 87.5      | 40        | 28        | M16       | Aluminium | 7.3            |
|                                                                                     | SWB-SA 251       | 0170107    | 21        | 180       | 70         | 250         | 100       | 85         | 87.5      | 40        | 28        | M16       | Aluminium | 8.3            |



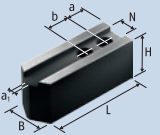
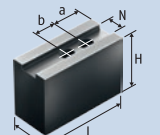
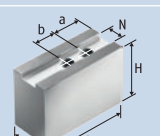
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# SCHUNK Spannbacken für 3QLC/K 250

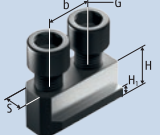
## Verzahnte Stangen

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | Werkstoff | m/Stück<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------------|
|  | SBM-ST 210  | 0112180    | 21        | 50        | 60        | 420       | Stahl     | 9.4             |
|                                                                                   | SBM-ST 211  | 0112181    | 21        | 50        | 80        | 420       | Stahl     | 12.7            |
|                                                                                   | SBM-ST 212  | 0112182    | 21        | 50        | 120       | 420       | Stahl     | 19.3            |
|                                                                                   | SBM-ST 213  | 0112183    | 21        | 80        | 80        | 420       | Stahl     | 20.4            |
|  | SBM-STA 210 | 0112184    | 21        | 50        | 80        | 420       | Aluminium | 4.6             |

## Weiche Aufsatzbacken

|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | a1<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|----------------|
|    | SWBL 250-21 | 0120155    | 21        | 50        | 50        | 120       | 4          | 20        | 28        | M16       | Stahl     | 5.6            |
|                                                                                     | SWBL 315    | 0120156    | 21        | 50        | 50        | 140       | 4          | 30        | 28        | M16       | Stahl     | 6.5            |
|   | CWB 251     | 0100012    | 21        | 50        | 60        | 95        |            | 15        | 28        | M16       | Stahl     | 5.2            |
|                                                                                     | SWB 250     | 0120105    | 21        | 50        | 80        | 120       |            | 30        | 28        | M16       | Stahl     | 9.4            |
|  | SWB-AL 250  | 0168102    | 21        | 50        | 80        | 120       |            | 30        | 28        | M16       | Aluminium | 3              |

## Nutenstein

|                                                                                     | Bezeichnung | Ident.-Nr. | S<br>[mm] | H<br>[mm] | H1<br>[mm] | b<br>[mm] | G   | Zyl.-Schraube | Max. zul.<br>Anziehdrehmo-<br>ment<br>[Nm] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-----------|-----|---------------|--------------------------------------------|
|  | NS 160      | 0140102    | 21        | 27        | 11         |           | M16 | M16 x 35      | 150                                        |
|  | NK 160      | 0145101    | 21        | 27        | 11         | 28        | M16 | M16 x 35      | 150                                        |



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