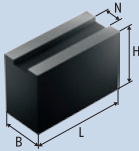
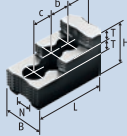


# SCHUNK Spannbacken für 3QLC/K 175

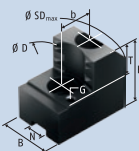
## Backenrohlinge

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | Min. Abstand<br>a (Backen-<br>spitze bis<br>erste<br>Bohrung)<br>[mm] | Min. Abstand<br>b (Erste bis<br>zweite<br>Bohrung)<br>[mm] | Schrauben | Werkstoff | m/Stück<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------------------------------------------------------------------|------------------------------------------------------------|-----------|-----------|-----------------|
|  | SBM 31      | 0112100    | 17        | 40        | 40        | 70        | 12                                                                    | 22                                                         | M12       | Stahl     | 0.9             |
|                                                                                   | SBM 32      | 0112101    | 17        | 40        | 40        | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 1.1             |
|                                                                                   | SBM 33      | 0112102    | 17        | 40        | 40        | 105       | 12                                                                    | 22                                                         | M12       | Stahl     | 1.2             |
|                                                                                   | SBM 34      | 0112103    | 17        | 40        | 60        | 70        | 12                                                                    | 22                                                         | M12       | Stahl     | 1.3             |
|                                                                                   | SBM 35      | 0112104    | 17        | 40        | 60        | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 1.7             |
|                                                                                   | SBM 36      | 0112105    | 17        | 40        | 60        | 105       | 12                                                                    | 22                                                         | M12       | Stahl     | 2               |
|                                                                                   | SBM 361     | 0112136    | 17        | 40        | 60        | 120       | 12                                                                    | 22                                                         | M12       | Stahl     | 2.2             |
|                                                                                   | SBM 3610    | 0112107    | 17        | 40        | 100       | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 2.7             |
|                                                                                   | SBM 3612    | 0112108    | 17        | 40        | 120       | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 3.4             |
|                                                                                   | SBM 3615    | 0112139    | 17        | 50        | 80        | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 2.7             |
|                                                                                   | SBM 368     | 0112106    | 17        | 40        | 80        | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 2.3             |
|                                                                                   | SBM 37      | 0112109    | 17        | 60        | 60        | 70        | 12                                                                    | 22                                                         | M12       | Stahl     | 1.9             |
|                                                                                   | SBM 38      | 0112110    | 17        | 60        | 60        | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 2.4             |
|                                                                                   | SBM 40      | 0112111    | 17        | 80        | 60        | 90        | 12                                                                    | 22                                                         | M12       | Stahl     | 3.3             |

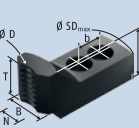
## Harte Stufenaufsatzbacken

|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | T<br>[mm] | a<br>[mm] | b<br>[mm] | c<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | SHB 175     | 0121103    | 17        | 35        | 44        | 64.7      | 10        | 28        | 19        |           | M12       | Stahl     | 1.2            |
|                                                                                     | SHB 200     | 0121104    | 17        | 40        | 49        | 72.5      | 12        | 18        | 19        | 19        | M12       | Stahl     | 1.6            |

## Krallenbacken für Außenspannung

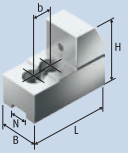
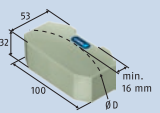
|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|----|-----------|-----------|-----------|----------------|
|  | 32 - 69            | 184                   | SZA 16-30   | 0122110    | 17        | 35        | 50        | 20        | M5 | 19        | M12       | Stahl     | 1.3            |
|                                                                                     | 50 - 88            | 184                   | SZA 16-31   | 0122111    | 17        | 35        | 50        | 20        | M5 | 19        | M12       | Stahl     | 1.2            |
|                                                                                     | 73 - 110           | 184                   | SZA 16-32   | 0122112    | 17        | 35        | 50        | 20        | M5 | 19        | M12       | Stahl     | 1.1            |
|                                                                                     | 91 - 129           | 189                   | SZA 16-33   | 0122113    | 17        | 40        | 50        | 20        | M5 | 19        | M12       | Stahl     | 1.2            |
|                                                                                     | 112 - 151          | 209                   | SZA 16-34   | 0122114    | 17        | 40        | 50        | 20        | M5 | 19        | M12       | Stahl     | 1.6            |

## Krallenbacken für Stangenspannung

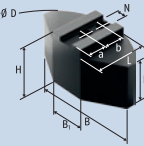
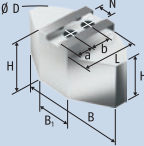
|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | 13 - 48            | 187                   | SZA-ST 16-1 | 0175100    | 17        | 35        | 40        | 30        | 19        | M12       | Stahl     | 1.2            |

# SCHUNK Spannbacken für 3QLC/K 175

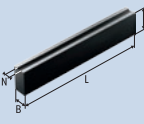
## QUENTES Kunststoffbacken

|                                                                                   | Spannbereich<br>ØD | Bezeichnung  | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | b<br>[mm] | Max.<br>Anzugs-<br>moment<br>[Nm] | Schrauben | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|--------------------|--------------|------------|-----------|-----------|-----------|-----------|-----------|-----------------------------------|-----------|----------------|
|  | 90 - 132           | TRQ 200-2    | 0150002    | 17        | 40        | 64        | 79        | 19        |                                   | M12       | 0.93           |
|  |                    | QUENTES 20-3 | 0150200    |           |           |           |           |           | 8                                 |           |                |

## Segmentbacken

|                                                                                    | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | B1<br>[mm] | Ø D<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-------------|-----------|------------|-----------|-----------|-----------|-----------|-----------|----------------|
|   | SWB-SM 160  | 0169100    | 17        | 120       | 40         | 160         | 60        | 50         | 59.5      | 25        | 22        | M12       | Stahl     | 5.7            |
|  | SWB-SA 160  | 0170100    | 17        | 120       | 40         | 165         | 58        | 48         | 59.5      | 22        | 22        | M12       | Aluminium | 2.2            |

## Verzahnte Stangen

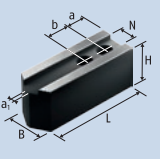
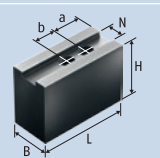
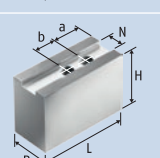
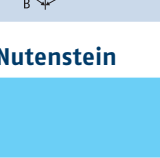
|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | Werkstoff | m/Stück<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------------|
|  | SBM-ST 170  | 0112170    | 17        | 40        | 60        | 420       | Stahl     | 7.6             |
|                                                                                     | SBM-ST 171  | 0112171    | 17        | 40        | 80        | 420       | Stahl     | 10.2            |
|                                                                                     | SBM-ST 172  | 0112172    | 17        | 40        | 100       | 420       | Stahl     | 12.8            |
|  | SBM-STA 170 | 0112173    | 17        | 40        | 60        | 420       | Aluminium | 2.8             |



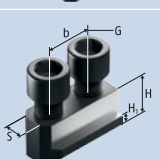
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# SCHUNK Spannbacken für 3QLC/K 175

## Weiche Aufsatzbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | a1<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|----------------|
|  | SWBL 160    | 0120151    | 17        | 35        | 40        | 78        | 4          | 15        | 22        | M12       | Stahl     | 1.9            |
|  | CWB 160     | 0100005    | 17        | 35        | 40        | 70        |            | 15        | 22        | M12       | Stahl     | 1.7            |
|  | SWB 160     | 0120102    | 17        | 40        | 60        | 70        |            | 15        | 22        | M12       | Stahl     | 3.1            |
|  | SWB-AL 160  | 0168100    | 17        | 40        | 60        | 70        |            | 15        | 22        | M12       | Aluminium | 1.2            |

## Nutenstein

|                                                                                     | Bezeichnung | Ident.-Nr. | S<br>[mm] | H<br>[mm] | H1<br>[mm] | b<br>[mm] | G<br>[mm] | Zyl.-Schraube | Max. zul.<br>Anziehdreh-<br>moment |    |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-----------|-----------|---------------|------------------------------------|----|
|   | NS 120      | 0140101    | 17        | 23        | 9          |           |           | M12           | M12 x 30                           | 70 |
|  | NK 120      | 0147107    | 17        | 23        | 9          | 19        | 19        | M12           | M12 x 30                           | 70 |
|  | NK 121      | 0145100    | 17        | 23        | 9          | 22        | 22        | M12           | M12 x 30                           | 70 |



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