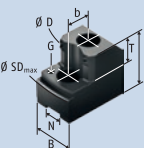
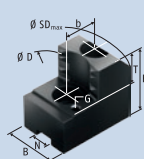


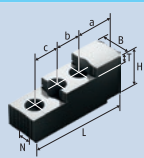
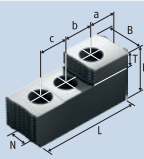
Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	220 - 551	819	SZI 40-12	0123196	25.5	60	78	33	M8	35	M20	Steel	10.2
	302 - 635	811	SZI 40-13	0123197	25.5	60	78	33	M8	35	M20	Steel	8.8
	382 - 714	811	SZI 40-14	0123198	25.5	60	78	33	M8	35	M20	Steel	7.5
	445 - 778	819	SZI 40-15	0123199	25.5	60	78	33	M8	35	M20	Steel	8.2

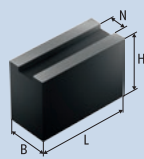
Claw jaws for O.D. clamping

	Clamping range ØD	Swing diameter SDmax	Description	ID	N [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	172 - 502	848	SZA 40-12	0138301	25.5	60	78	33	M8	35	M20	Steel	11.5
	271 - 603	830	SZA 40-13	0138302	25.5	60	78	33	M8	35	M20	Steel	8
	356 - 687	810	SZA 40-14	0138303	25.5	60	78	33	M8	35	M20	Steel	8
	427 - 758	853	SZA 40-15	0138304	25.5	60	78	33	M8	35	M20	Steel	9.3
	506 - 800	899	SZA 40-16	0138305	25.5	60	78	33	M8	35	M20	Steel	11

Hard Stepped Top Jaws

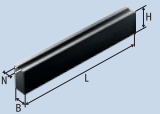
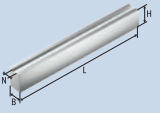
	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	T [mm]	a [mm]	b [mm]	c [mm]	Screws	Material	m/set [kg]
	SP-HB 800	0125108	30	75	105	250	22	91.8	60	60	M24	Steel	29.4
	SP-HB 630	0125106	30	75	88	174.5	30	44.5	50	50	M24	Steel	16.2

Jaw blanks

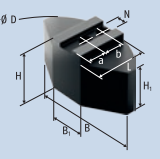
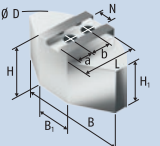
	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Min. distance a [mm]	Min. distance b [mm]	Screws	Material	m/piece [kg]
	SBM 50	0112126	25.5	60	60	140	20	35	M20	Steel	4
	SBM 51	0112127	25.5	60	80	140	20	35	M20	Steel	5
	SBM 52	0112128	25.5	60	100	140	20	35	M20	Steel	6.5
	SBM 53	0112129	25.5	60	100	155	20	35	M20	Steel	7.2
	SBM 531	0112138	25.5	60	100	195	20	35	M20	Steel	9.1
	SBM 5312	0112130	25.5	60	120	155	20	35	M20	Steel	8.7
	SBM 5315	0112131	25.5	58	160	155	20	35	M20	Steel	11.5
	SBM 5320	0112132	25.5	58	200	155	20	35	M20	Steel	14.2
	SBM 57	0112134	25.5	80	80	155	20	35	M20	Steel	7.2
	SBM 58	0112135	25.5	100	100	155	20	35	M20	Steel	11.6



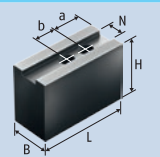
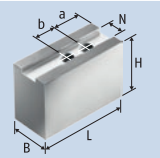
Serrated bars

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	Material	m/piece [kg]
	SBM-ST 250	0112190	25.5	60	100	420	Steel	19.2
	SBM-ST 251	0112191	25.5	58	160	420	Steel	30.9
	SBM-STA 250	0112187	25.5	60	100	420	Aluminum	7

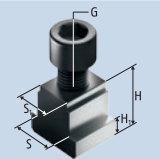
Soft Full Grip Jaws

	Description	ID	N [mm]	B [mm]	B1 [mm]	Ø D [mm]	H [mm]	H1 [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	SWB-SM 400	0169105	25.5	330	150	440	85	55	155	85	35	M20	Steel	55.2
	SWB-SA 400	0170105	25.5	330	150	440	98	68	160	85	35	M20	Aluminum	26.2

Soft Top Jaws

	Description	ID	N [mm]	B [mm]	H [mm]	L [mm]	a [mm]	b [mm]	Screws	Material	m/set [kg]
	CWB 400	0100008	25.5	60	80	140	30	35	M20	Steel	12.6
	SP-WB 630	0124107	30	75	90	240	42	65	M24	Steel	32.9
	SP-WB 800	0124108	30	75	90	300	68	65	M24	Steel	42
	SWB 400	0120107	25.5	60	90	155	30	35	M20	Steel	16
	SWB-AL 400	0168103	25.5	60	100	155	30	35	M20	Aluminum	6.4

T-nut

	Description	ID	S [mm]	S1 [mm]	H [mm]	H1 [mm]	G	Cyl.-screw	Max. adm. tightening torque [Nm]
	NS 240-2	0140124	30		41	15	M24	M24 x 60	450
	NS 242	0140121	30	25.5	41	15	M20	M20 x 50	220



Technical advice and sales: Tel. +49-7133-103-2750