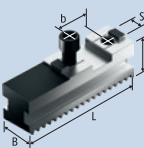
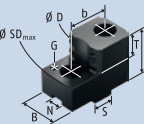


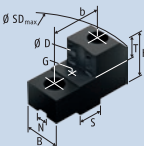
Base Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	L [mm]	b [mm]	Screws	m/set [kg]
	SFG 630	0157106	40	24	65	58	230	82	M20	17.1
	SFG 630-400	0157109	30	18	65	58	230	60	M16x1.5	16.2

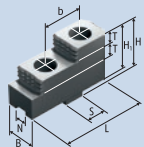
Claw jaws for I.D. clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	436 - 645	747	I	SZKI 411	0166168	18	30	50	71	33	M8	60	M16	Steel	5.5
	108 - 400	817	II	SZKI 409	0166166	18	30	60	71	33	M8	60	M16	Steel	6
	179 - 458	817	II	SZKI 411	0166168	18	30	50	71	33	M8	60	M16	Steel	5.5

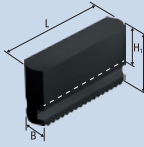
Claw jaws for O.D. clamping

	Clamping range ØD	Swing diameter SDmax	Position of base jaws	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	T [mm]	G	b [mm]	Screws	Material	m/set [kg]
	381 - 643	765	I	SZKA 412	0139173	18	30	50	71	33	M8	60	M16	Steel	5.1
	204 - 515	818	I	SZKA 631	0139200	24	40	65	97	42	M8	82	M20	Steel	13
	364 - 676	818	I	SZKA 632	0139201	24	40	65	97	42	M8	82	M20	Steel	11.8
	62 - 370	851	II	SZKA 409	0139170	18	30	50	71	33	M8	60	M16	Steel	6
	160 - 472	851	II	SZKA 412	0139173	18	30	50	71	33	M8	60	M16	Steel	5.1
	87 - 344	818	II	SZKA 631	0139200	24	40	65	97	42	M8	82	M20	Steel	13
	194 - 504	818	II	SZKA 632	0139201	24	40	65	97	42	M8	82	M20	Steel	11.8

Hard Stepped Top Jaws

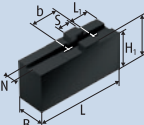
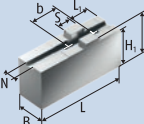
	Clamping range ØD	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	L [mm]	T [mm]	b [mm]	Screws	Material	m/set [kg]
	22 - 325 - 185 - 488	SHF 630	0155106	24	40	65	105	97	185	30	82	M20	Steel	18

Soft Monoblock Jaws

	Description	ID	B [mm]	H [mm]	H1 [mm]	L [mm]	Material	m/set [kg]
	SMB 630-800	0163106	65	130	88	230	Steel	40



Soft Top Jaws

	Description	ID	N [mm]	S [mm]	B [mm]	H [mm]	H1 [mm]	L [mm]	L1 [mm]	b [mm]	Screws	Material	m/set [kg]
	SFA 630	0153106	24	40	65	118	110	260	70	82	M20	Steel	39.6
	SFA-AL 630	0172106	24	40	65	118	110	260	70	82	M20	Aluminum	14.8

