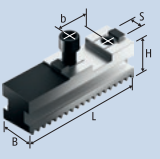
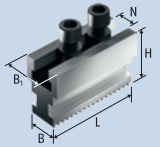
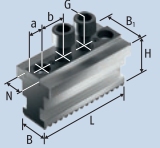
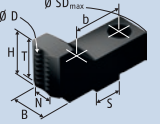


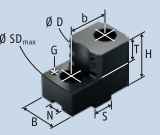
### Base Jaws

|                                                                                   | Description | ID      | N<br>[mm] | S<br>[mm] | B<br>[mm] | B1<br>[mm] | H<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Screws  | m/set<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|---------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|---------|---------------|
|  | SFG 250     | 0157102 | 20        | 12        | 26        |            | 37        | 110       |           | 40        | M12x1.5 | 2             |
|                                                                                   | SFGL 250    | 0157112 | 20        | 12        | 26        |            | 37        | 122       |           | 40        | M12x1.5 | 2.3           |
|  | STB 250-1   | 0156100 | 17        |           | 26        | 45         | 65        | 110       |           |           | M12     | 4.9           |
|                                                                                   | STB 250-2   | 0156101 | 21        |           | 26        | 54         | 70        | 110       |           |           | M16     | 5.2           |
|  | STN 250-4   | 0160501 | 21        |           | 26        | 45         | 50        | 110       | 13        | 28        | M16     | 4.2           |

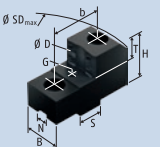
### Claw jaws For bar clamping

|                                                                                    | Clamping range ØD | Swing diameter SDmax | Position of base jaws | Description | ID      | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | b<br>[mm] | Screws | Material | m/set<br>[kg] |
|------------------------------------------------------------------------------------|-------------------|----------------------|-----------------------|-------------|---------|-----------|-----------|-----------|-----------|-----------|-----------|--------|----------|---------------|
|  | 13 - 84           | 325                  | II                    | SZKA-ST 251 | 0182154 | 12        | 20        | 26        | 45        | 35        | 40        | M12    | Steel    | 1.2           |

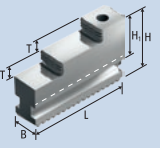
### Claw jaws for I.D. clamping

|                                                                                     | Clamping range ØD | Swing diameter SDmax | Position of base jaws | Description | ID      | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Screws | Material | m/set<br>[kg] |
|-------------------------------------------------------------------------------------|-------------------|----------------------|-----------------------|-------------|---------|-----------|-----------|-----------|-----------|-----------|----|-----------|--------|----------|---------------|
|  | 73 - 152          | 324                  | I                     | SZKI 261    | 0166158 | 12        | 20        | 40        | 50        | 25        | M6 | 40        | M12    | Steel    | 2.8           |
|                                                                                     | 190 - 271         | 325                  | I                     | SZKI 264    | 0166161 | 12        | 20        | 40        | 50        | 25        | M6 | 40        | M12    | Steel    | 2.2           |
|                                                                                     | 115 - 196         | 324                  | II                    | SZKI 264    | 0166161 | 12        | 20        | 40        | 50        | 25        | M6 | 40        | M12    | Steel    | 2.2           |

### Claw jaws for O.D. clamping

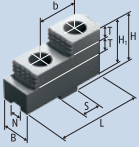
|                                                                                     | Clamping range ØD | Swing diameter SDmax | Position of base jaws | Description | ID      | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Screws | Material | m/set<br>[kg] |
|-------------------------------------------------------------------------------------|-------------------|----------------------|-----------------------|-------------|---------|-----------|-----------|-----------|-----------|-----------|----|-----------|--------|----------|---------------|
|  | 153 - 234         | 328                  | I                     | SZKA 266    | 0139163 | 12        | 20        | 40        | 50        | 25        | M6 | 40        | M12    | Steel    | 1.9           |
|                                                                                     | 186 - 267         | 342                  | I                     | SZKA 268    | 0139165 | 12        | 20        | 40        | 50        | 25        | M6 | 40        | M12    | Steel    | 2.2           |
|                                                                                     | 31 - 101          | 325                  | II                    | SZKA 263    | 0139160 | 12        | 20        | 30        | 50        | 25        | M6 | 40        | M12    | Steel    | 1.4           |
|                                                                                     | 78 - 158          | 325                  | II                    | SZKA 266    | 0139163 | 12        | 20        | 40        | 50        | 25        | M6 | 40        | M12    | Steel    | 1.9           |

### Hard Stepped Block Jaws

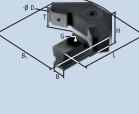
|                                                                                     | Description | ID      | B<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | T<br>[mm] | Material | m/set<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|---------|-----------|-----------|------------|-----------|-----------|----------|---------------|
|  | STF 250     | 0161102 | 26        | 70        | 40         | 114       | 14        | Steel    | 3.3           |



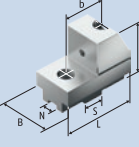
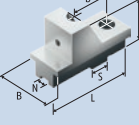
### Hard Stepped Top Jaws

|                                                                                   | Description | ID      | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | T<br>[mm] | b<br>[mm] | Screws | Material | m/set<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|---------|-----------|-----------|-----------|-----------|------------|-----------|-----------|-----------|--------|----------|---------------|
|  | SHF 250     | 0155102 | 12        | 20        | 30        | 55        | 50         | 90        | 14        | 40        | M12    | Steel    | 1.9           |

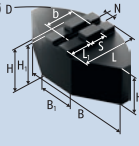
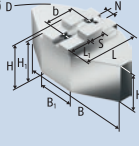
### Pendulum jaws

|                                                                                   | Clamping range ØD | Swing diameter SDmax | Position of base jaws | Description  | ID      | H<br>[mm] | T<br>[mm] | m/piece<br>[kg] |
|-----------------------------------------------------------------------------------|-------------------|----------------------|-----------------------|--------------|---------|-----------|-----------|-----------------|
|  | 45 - 91           | 274                  | I                     | PNK-S 250-2  | 0190551 | 86        | 40        | 2.4             |
|                                                                                   | 89 - 111          | 284                  | I                     | PNK-S 250-6  | 0190555 | 86        | 40        | 2.7             |
|                                                                                   | 115 - 182         | 307                  | I                     | PNK-S 250-8  | 0190557 | 86        | 40        | 2.6             |
|                                                                                   | 124 - 191         | 307                  | I                     | PNK-S 250-10 | 0190559 | 86        | 40        | 2.7             |

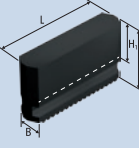
### QUENTES fiberglass jaws

|                                                                                     | Clamping range ØD | Description | ID      | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | b<br>[mm] | Screws | m/set<br>[kg] |
|-------------------------------------------------------------------------------------|-------------------|-------------|---------|-----------|-----------|-----------|-----------|-----------|-----------|--------|---------------|
|   | 98 - 124          | TRQK 250-2  | 0150012 | 12        | 20        | 40        | 57        | 72        | 40        | M12    | 0.7           |
|  | 20 - 55           | TRQK 250-1  | 0150011 | 12        | 20        | 38        | 53        | 98        | 40        | M12    | 0.8           |

### Soft Full Grip Jaws

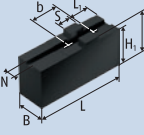
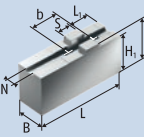
|                                                                                     | Description | ID      | N<br>[mm] | S<br>[mm] | B<br>[mm] | B1<br>[mm] | Ø D<br>[mm] | H<br>[mm] | H1<br>[mm] | H2<br>[mm] | L<br>[mm] | L1<br>[mm] | b<br>[mm] | Screws | Material | m/set<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|---------|-----------|-----------|-----------|------------|-------------|-----------|------------|------------|-----------|------------|-----------|--------|----------|---------------|
|  | SFA-SM 250  | 0173102 | 12        | 20        | 180       | 70         | 250         | 60        | 55         | 45         | 90        | 44         | 40        | M12    | Steel    | 12.8          |
|                                                                                     | SFA-SM 251  | 0173106 | 12        | 20        | 180       | 70         | 250         | 80        | 75         | 65         | 90        | 44         | 40        | M12    | Steel    | 16.8          |
|  | SFA-SA 250  | 0174102 | 12        | 20        | 180       | 70         | 250         | 58        | 53         | 43         | 87.5      | 44         | 40        | M12    | Aluminum | 4.8           |
|                                                                                     | SFA-SA 251  | 0174106 | 12        | 20        | 180       | 70         | 250         | 80        | 75         | 65         | 87.5      | 44         | 40        | M12    | Aluminum | 6.4           |

### Soft Monoblock Jaws

|                                                                                     | Description | ID      | B<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | Material | m/set<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|---------|-----------|-----------|------------|-----------|----------|---------------|
|  | SMB 250     | 0163102 | 26        | 70        | 40         | 115       | Steel    | 4.4           |
|                                                                                     | SMB-H 250   | 0163202 | 26        | 100       | 70         | 115       | Steel    | 6.5           |



## Soft Top Jaws

|                                                                                   | Description | ID      | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | H1<br>[mm] | H2<br>[mm] | L<br>[mm] | L1<br>[mm] | b<br>[mm] | Screws | Material | m/set<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|---------|-----------|-----------|-----------|-----------|------------|------------|-----------|------------|-----------|--------|----------|---------------|
|  | SFA 250     | 0153102 | 12        | 20        | 30        | 55.5      | 50.5       |            | 125       | 35         | 40        | M12    | Steel    | 3.7           |
|                                                                                   | SFA 250-C1  | 0154101 | 12        | 20        | 40        |           | 60         | 55         | 90        | 26         | 40        | M12    | Steel    | 3.9           |
|                                                                                   | SFA 250-C2  | 0154102 | 12        | 20        | 40        |           | 60         | 55         | 125       | 26         | 40        | M12    | Steel    | 5.6           |
|                                                                                   | SFA 250-C3  | 0154103 | 12        | 20        | 40        |           | 80         | 75         | 125       | 26         | 40        | M12    | Steel    | 7.7           |
|                                                                                   | SFA 250-C4  | 0154104 | 12        | 20        | 40        |           | 100        | 95         | 125       | 26         | 40        | M12    | Steel    | 9.8           |
|                                                                                   | SFA 250-C5  | 0154105 | 12        | 20        | 40        |           | 120        | 115        | 125       | 26         | 40        | M12    | Steel    | 11.8          |
|                                                                                   | SFA 250-C6  | 0154106 | 12        | 20        | 60        |           | 60         | 55         | 90        | 26         | 40        | M12    | Steel    | 6             |
|                                                                                   | SFA 250-C7  | 0154107 | 12        | 20        | 80        |           | 60         | 55         | 90        | 26         | 40        | M12    | Steel    | 8.5           |
|                                                                                   | SFA 250-C8  | 0154134 | 12        | 20        | 80        |           | 100        | 95         | 125       | 26         | 40        | M12    | Steel    | 20.9          |
|  | SFA-AL 250  | 0172103 | 12        | 20        | 40        | 60        | 55         |            | 125       | 35         | 40        | M12    | Aluminum | 2.1           |

