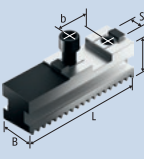
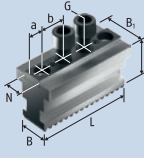
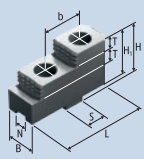


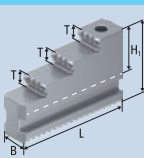
## Grundbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | B1<br>[mm] | H<br>[mm] | L<br>[mm] | a<br>[mm] | b<br>[mm] | Schrauben | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | GBK 315     | 0159102    | 20        | 12        | 32        |            | 43        | 115       |           | 40        | M12       | 3              |
|                                                                                   | GBKL 315    | 0159122    | 20        | 12        | 32        |            | 43        | 137       |           | 40        | M12       | 3.5            |
|                                                                                   | GBK-V 315   | 0159152    | 20        | 12        | 32        |            | 43        | 115       |           | 40        | M12       | 3              |
|  | STNJ 315-5  | 0160652    | 18        |           | 32        | 50         | 54        | 120       | 15        | 30        | M14       | 4.9            |
|                                                                                   | STNJ 315-6  | 0160665    | 21        |           | 32        | 50         | 58        | 125       | 17.5      | 30        | M16       | 5.5            |
|                                                                                   | STN 315-6   | 0160603    | 21        |           | 32        | 45         | 56        | 110       | 13        | 28        | M16       | 4.5            |

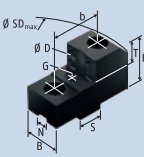
## Harte Stufenaufsatzbacken

|                                                                                   | Grundbacken-<br>stellung | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | T<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|--------------------------|-------------|------------|-----------|-----------|-----------|-----------|------------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | I                        | SHF 250     | 0155102    | 12        | 20        | 30        | 55        | 50         | 90        | 14        | 40        | M12       | Stahl     | 1.9            |

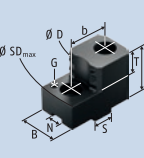
## Harte Stufenblockbacken

|                                                                                     | Bezeichnung | Ident.-Nr. | B<br>[mm] | H<br>[mm] | H1<br>[mm] | L<br>[mm] | T<br>[mm] | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|------------|-----------|-----------|-----------|----------------|
|  | GST 315     | 0162102    | 32        | 66        | 32         | 116.3     | 10        | Stahl     | 3.5            |

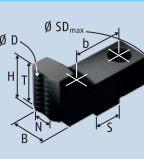
## Krallenbacken für Außenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Grundbacken-<br>stellung | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|--------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | 203 - 313          | 388                   | I                        | SZKA 268    | 0139165    | 12        | 20        | 40        | 50        | 25        | M6        | 40        | M12       | Stahl     | 2.2            |
|                                                                                     | 31 - 138           | 373                   | II                       | SZKA 263    | 0139160    | 12        | 20        | 30        | 50        | 25        | M6        | 40        | M12       | Stahl     | 1.4            |
|                                                                                     | 120 - 230          | 373                   | II                       | SZKA 268    | 0139165    | 12        | 20        | 40        | 50        | 25        | M6        | 40        | M12       | Stahl     | 2.2            |

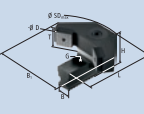
## Krallenbacken für Innenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Grundbacken-<br>stellung | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|--------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | 89 - 197           | 370                   | I                        | SZKI 261    | 0166158    | 12        | 20        | 40        | 50        | 25        | M6        | 40        | M12       | Stahl     | 2.8            |
|                                                                                     | 206 - 317          | 371                   | I                        | SZKI 264    | 0166161    | 12        | 20        | 40        | 50        | 25        | M6        | 40        | M12       | Stahl     | 2.2            |
|                                                                                     | 124 - 233          | 372                   | II                       | SZKI 264    | 0166161    | 12        | 20        | 40        | 50        | 25        | M6        | 40        | M12       | Stahl     | 2.2            |

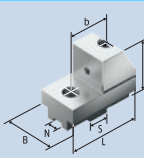
## Krallenbacken für Stangenspannung

|                                                                                     | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Grundbacken-<br>stellung | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|-----------------------|--------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | 14 - 122           | 373                   | II                       | SZKA-ST 251 | 0182154    | 12        | 20        | 26        | 45        | 35        | 40        | M12       | Stahl     | 1.2            |

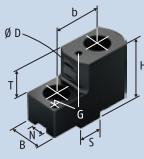
## Pendelbacken

|                                                                                   | Spannbereich<br>ØD | Schwingkreis<br>SDmax | Bezeichnung | Ident.-Nr. | H<br>[mm] | T<br>[mm] | m/Stück<br>[kg] |
|-----------------------------------------------------------------------------------|--------------------|-----------------------|-------------|------------|-----------|-----------|-----------------|
|  | 68 - 109           | 298                   | PNK-G 315-2 | 0190611    | 93        | 40        | 2.6             |
|                                                                                   | 97 - 167           | 348                   | PNK-G 315-4 | 0190613    | 93        | 40        | 2.8             |
|                                                                                   | 153 - 209          | 332                   | PNK-G 315-6 | 0190615    | 93        | 40        | 3.1             |
|                                                                                   | 163 - 248          | 366                   | PNK-G 315-8 | 0190617    | 93        | 40        | 4               |

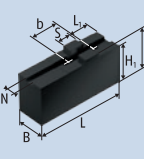
## QUENTES Kunststoffbacken

|                                                                                   | Spannbereich<br>ØD | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | L<br>[mm] | b<br>[mm] | Schrauben | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|--------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----------------|
|  | 55 - 235           | TRQK 250-2  | 0150012    | 12        | 20        | 40        | 57        | 72        | 40        | M12       | 0.7            |
|                                                                                   | 20 - 149           | TRQK 250-1  | 0150011    | 12        | 20        | 38        | 53        | 98        | 40        | M12       | 0.8            |

## Universalaufsatzbacken

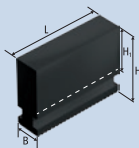
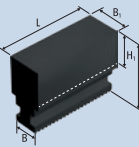
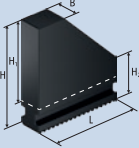
|                                                                                     | Spannbereich<br>ØD | Grundbacken-<br>stellung | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | T<br>[mm] | G  | b<br>[mm] | Schrauben | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|--------------------|--------------------------|-------------|------------|-----------|-----------|-----------|-----------|-----------|----|-----------|-----------|----------------|
|  | 199 - 265          | I                        | SZKU 250    | 0139302    | 12        | 20        | 30        | 55        | 25        | M6 | 40        | M12       | 1.6            |
|                                                                                     | 104 - 181          | II                       | SZKU 250    | 0139302    | 12        | 20        | 30        | 55        | 25        | M6 | 40        | M12       | 1.6            |

## Weiche Aufsatzbacken

|                                                                                     | Bezeichnung | Ident.-Nr. | N<br>[mm] | S<br>[mm] | B<br>[mm] | H<br>[mm] | H1<br>[mm] | H2<br>[mm] | L<br>[mm] | L1<br>[mm] | b<br>[mm] | Schrauben | Werkstoff | m/Satz<br>[kg] |
|-------------------------------------------------------------------------------------|-------------|------------|-----------|-----------|-----------|-----------|------------|------------|-----------|------------|-----------|-----------|-----------|----------------|
|  | SFA 250     | 0153102    | 12        | 20        | 30        | 55.5      | 50.5       |            | 125       | 35         | 40        | M12       | Stahl     | 3.7            |
|                                                                                     | SFA 250-C1  | 0154101    | 12        | 20        | 40        |           | 60         | 55         | 90        | 26         | 40        | M12       | Stahl     | 3.9            |
|                                                                                     | SFA 250-C2  | 0154102    | 12        | 20        | 40        |           | 60         | 55         | 125       | 26         | 40        | M12       | Stahl     | 5.6            |
|                                                                                     | SFA 250-C3  | 0154103    | 12        | 20        | 40        |           | 80         | 75         | 125       | 26         | 40        | M12       | Stahl     | 7.7            |
|                                                                                     | SFA 250-C4  | 0154104    | 12        | 20        | 40        |           | 100        | 95         | 125       | 26         | 40        | M12       | Stahl     | 9.8            |
|                                                                                     | SFA 250-C5  | 0154105    | 12        | 20        | 40        |           | 120        | 115        | 125       | 26         | 40        | M12       | Stahl     | 11.8           |
|                                                                                     | SFA 250-C6  | 0154106    | 12        | 20        | 60        |           | 60         | 55         | 90        | 26         | 40        | M12       | Stahl     | 6              |
|                                                                                     | SFA 250-C7  | 0154107    | 12        | 20        | 80        |           | 60         | 55         | 90        | 26         | 40        | M12       | Stahl     | 8.5            |
|                                                                                     | SFA 250-C8  | 0154134    | 12        | 20        | 80        |           | 100        | 95         | 125       | 26         | 40        | M12       | Stahl     | 20.9           |



## Weiche Blockbacken

|                                                                                   | Bezeichnung | Ident.-Nr. | B<br>[mm] | B1<br>[mm] | H<br>[mm] | H1<br>[mm] | H2<br>[mm] | L<br>[mm] | Werkstoff | m/Satz<br>[kg] |
|-----------------------------------------------------------------------------------|-------------|------------|-----------|------------|-----------|------------|------------|-----------|-----------|----------------|
|  | UVB 315     | 0164102    | 32        |            | 90        | 56         |            | 121       | Stahl     | 7.6            |
|                                                                                   | UVB-H 315   | 0164118    | 32        |            | 135       | 101        |            | 121       | Stahl     | 11.3           |
|  | UVB-B 315   | 0164115    | 32        | 46         | 90        | 52         |            | 121       | Stahl     | 9.6            |
|  | UVB-HS 315  | 0164121    | 32        |            | 135       | 101        | 52         | 121       | Stahl     | 9              |

