



Hand in hand for tomorrow



Product data sheet

Linear module KLM 25

Modular. Robust. Reliable.

Linear module KLM

Linear module with pneumatic drive and ball bushing guide

Field of application

For use in clean and slightly polluted environments. Simple economic linear movements or, in combination, as multi-axis positioning systems for assembly and handling Technology.



Advantages – Your benefits

Double bearing of the guide shafts in the ball bushing for high load bearing capacity and repeat accuracy < 0.015 mm

Shock absorbers and proximity switches integrated in the projecting surfaces for vibration-free movements and end position monitoring

Strongly dimensioned guide shafts for high rigidity

High basic load ratings in all load directions

Standardized mounting bores for numerous combinations with other components from the modular system

Several intermediate positions possible for maximum flexibility in applications

Rod lock by means of clamping cartridge for safety in case of emergency stops



Sizes
Quantity: 4



Weight
0.5 .. 13.2 kg



Driving force
67 .. 753 N



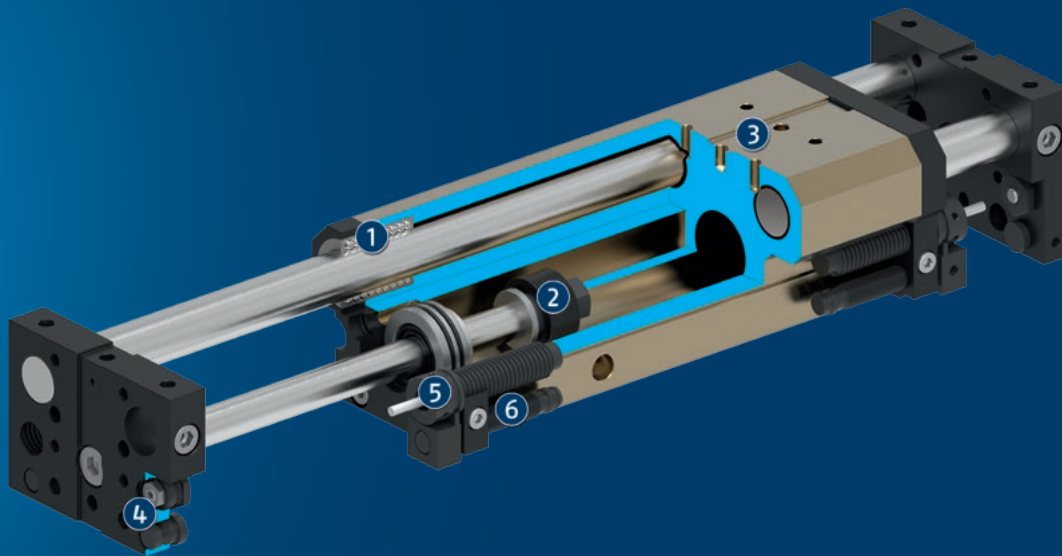
Stroke
13 .. 300 mm



Repeat accuracy
0.02 .. 0.03 mm

Functional description

The linear module is driven via a double-acting pneumatic cylinder which is integrated in the base body, and guided by two opposing guide rods.



- ① **Ball bushing guide**
scope-free at a low friction
- ② **Drive**
Powerful piston rod cylinders
- ③ **Mounting pattern**
Completely integrated in the module system
- ④ **Damping adjustment**
Adjustment of the damping characteristics
- ⑤ **End position adjustability**
Convenient adjustment using the shock absorber threads
- ⑥ **Sensor system**
with sensor driver for convenient adjustment

General notes about the series

Housing material: Aluminum alloy, anodized

Guidance: Ball bushing guide

Actuation: pneumatic, with filtered compressed air as per ISO 8573-1:2010 [7:4:4].

Scope of delivery: Shock absorber and driver for proximity switch

Warranty: 24 months

Service life characteristics: on request

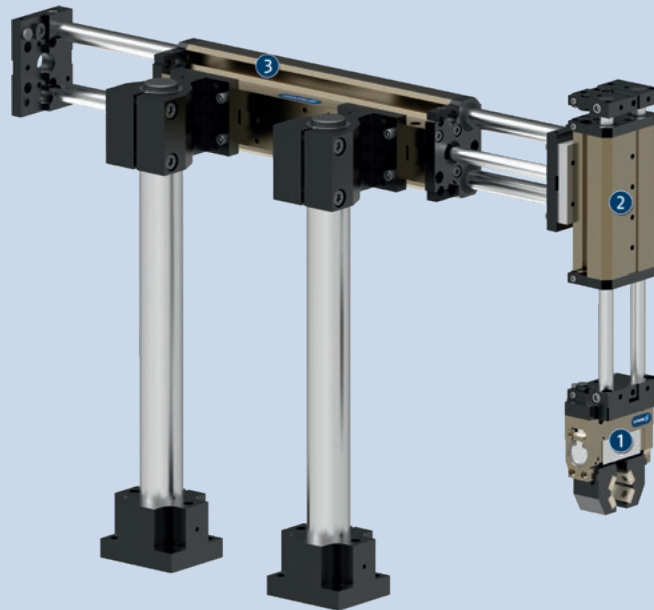
Repeat accuracy: is defined as a distribution of the end positions for 100 consecutive cycles.

Travel times: are pure movement times of the slide or the base body. Valve switching times, hose filling times, or PLC reaction times are not a part of this and are to be considered when cycle times are calculated.

Stroke: is the maximum nominal stroke of the unit. It can be shortened on both sides by the shock absorbers.

Layout or control calculation: For configuration or control calculation of the units, we recommend to use our Toolbox software, which is available online. A control calculation for the selected unit must be carried out to prevent overloading.

Ambient conditions: The modules are mainly designed for the use in clean ambient conditions. Please note that the life time of the modules can shorten if they are used in harsh ambient conditions, and that SCHUNK cannot assume liability in such cases. Please contact us for assistance.



Application example

Sorting unit for small components which require an especially long gripper stroke due to their variation in size.

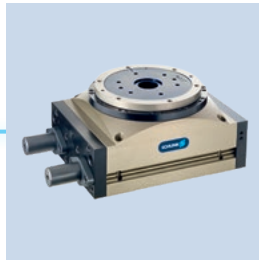
- ① 2-finger parallel gripper KGG with workpiece-specific fingers
- ② Linear module KLM for vertical movement
- ③ Linear module KLM for horizontal movement

SCHUNK offers more ...

The following components make the product even more productive – the suitable addition for the highest functionality, flexibility, reliability, and controlled production.



Vane swivel unit



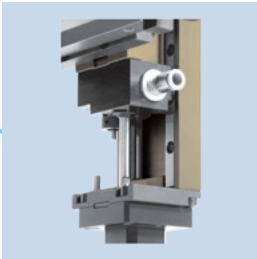
Rotary indexing table



Gripper for small components



Universal gripper



Rod lock



Intermediate stop cylinder



Pillar assembly system



Rotary gripper module



Pressure maintenance valve



Inductive proximity switch

① For more information on these products can be found on the following product pages or at [schunk.com](https://www.schunk.com).

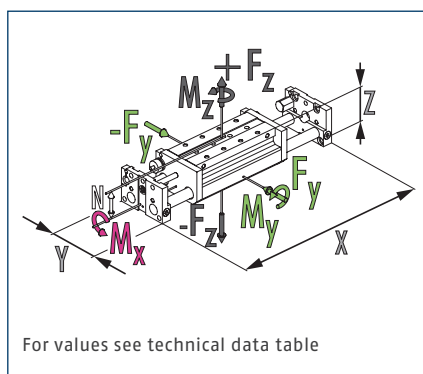
Options and special information

Version rod lock: prevents the structure from falling in the event of a sudden loss of energy. This module can be combined as standard with many elements from the modular system. We can assist you with questions.

Food-grade lubrication: The product contains food-compliant lubricants as standard. The requirements of standard EN 1672-2:2020 are not fully met. The relevant NSF certificates are available at <https://info.nsf.org/USDA/Listings.asp> using the lubricant information in the operating manual. Components such as rolling bearings, linear guides, or shock absorbers are not provided with food-compliant lubricants.



Dimensions and maximum loads

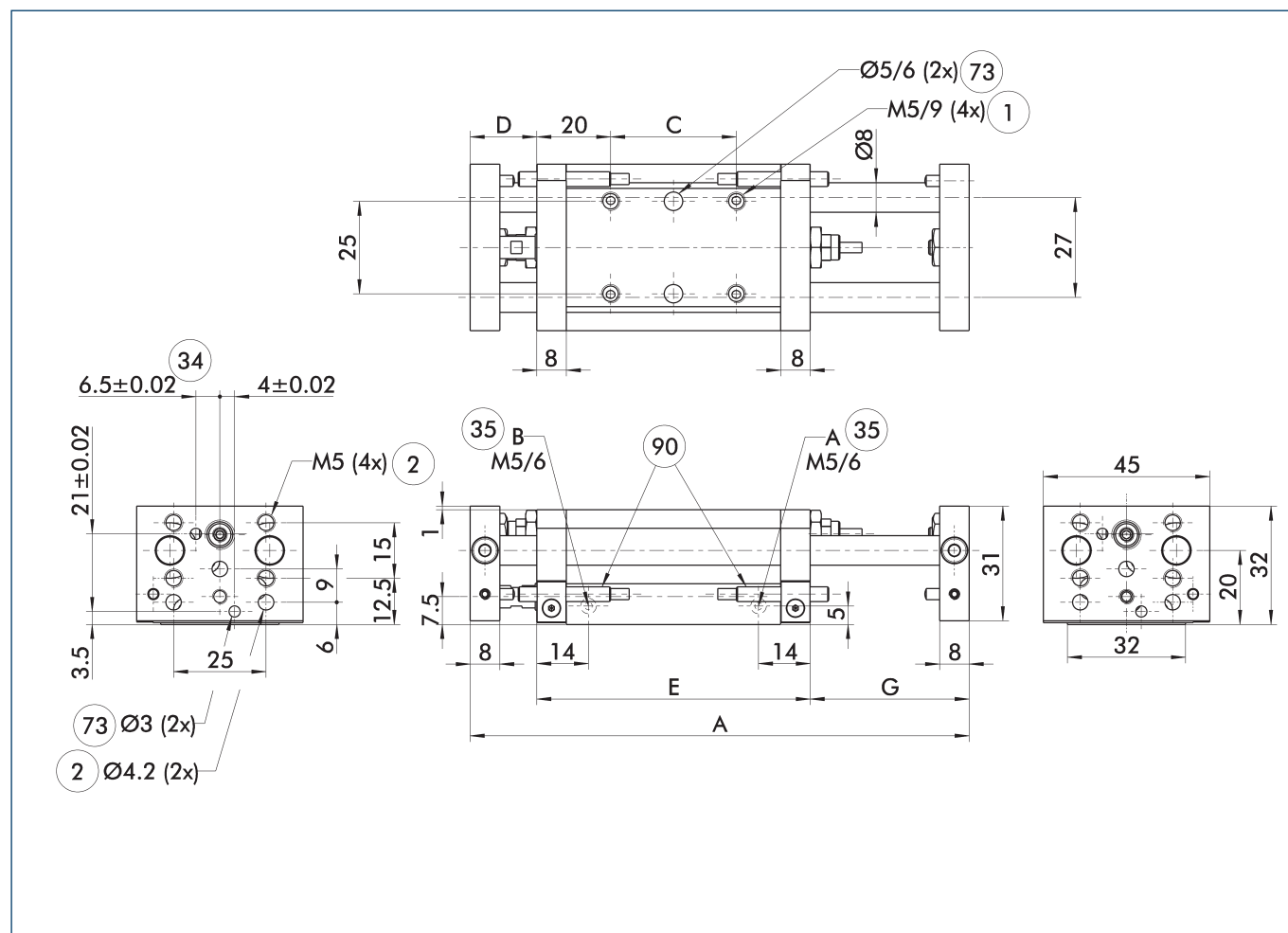


- ① The indicated forces and moments are maximum values for single load. If more than one force and/or torque occurs simultaneously, the case of application can be calculated by using the Toolbox. The force F_y can only be calculated by using the Toolbox.

Technical data

Description		KLM 25-H025	KLM 25-H042	KLM 25-H059
ID		0314010	0314011	0314012
Stroke	[mm]	25	42	59
extend force	[N]	67	67	67
retracted force	[N]	50	50	50
Repeat accuracy	[mm]	0.02	0.02	0.02
Piston diameter	[mm]	12	12	12
Bar diameter	[mm]	6	6	6
Min./nom./max. operating pressure	[bar]	3/6/8	3/6/8	3/6/8
Cylinder volume/10 mm per double stroke	[cm³]	1.13	1.13	1.13
Overall length	[mm]	135	169	203
IP protection class		40	40	40
Min./max. ambient temperature	[°C]	5/60	5/60	5/60
Cleanroom class ISO 14644-1:1999		6	6	6
Weight	[kg]	0.5	0.58	0.66
Drive concept		Piston rod cylinders	Piston rod cylinders	Piston rod cylinders
Dimensions X x Y x Z	[mm]	135 x 45 x 32	169 x 45 x 32	203 x 45 x 32
Clearance N (for moment load)	[mm]	20	20	20
Moments Mx max./My max./Mz max.	[Nm]	3/10.5/10.5	1.9/9.5/9.5	1.3/8.5/8.5
Forces Fz max.	[N]	223	142	97

Main view



The linear module can be fastened either to the base body or the face plates. The structure can also optionally be fastened to either the face plates or the base body. This view shows the mounting of the module to the base body and the mounting of the structure to the face plates.

A Main connection – linear unit extended

B Main connection – linear unit retracted

① Connection linear unit

② Attachment connection

③④ On both sides

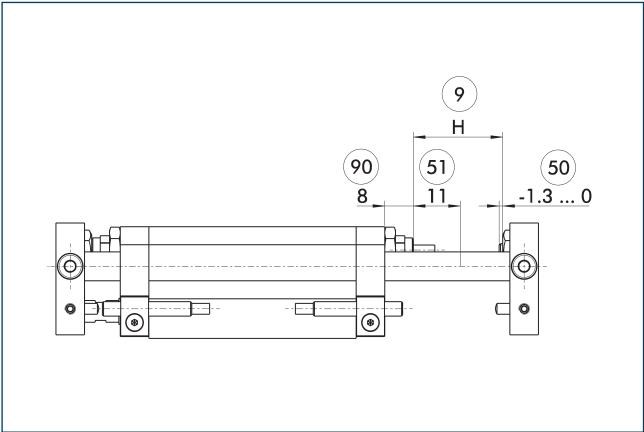
③⑤ Back side

⑦③ Fit for centering pins

⑨⑩ Inductive proximity switch

Description	ID	A	C	Quantity C	D	E	G
		[mm]	[mm]		[mm]	[mm]	[mm]
KLM 25-H025	0314010	135	34	1	18	74	43
KLM 25-H042	0314011	169	34	1	18	91	60
KLM 25-H059	0314012	203	34	2	18	108	77

Fine adjustment



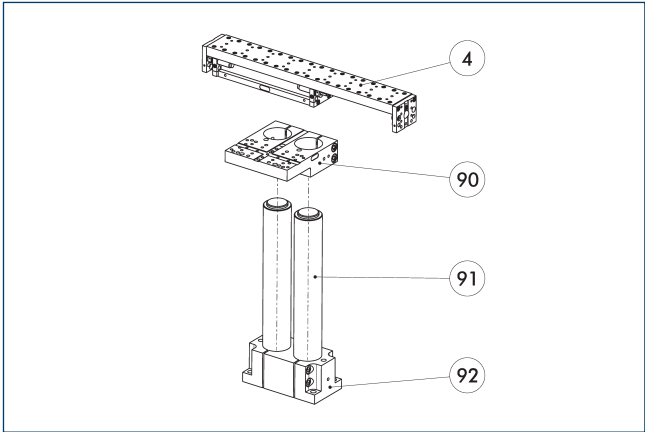
- 9 Nominal stroke

50 Damping stroke adjustment range
- 51 Stroke adjustment range

90 This dimension may not drop below this minimum value.

This illustration shows the possible fine adjustment of the stroke.

Attachment to a pillar assembly system



- 4 Linear unit

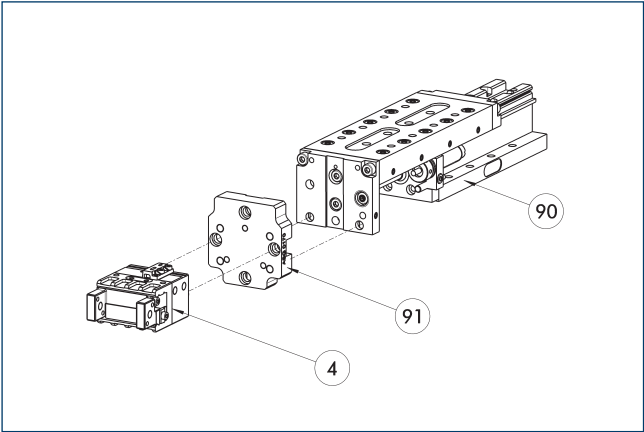
90 Double mounting plate, APDH
- 91 Pillars, hard-chromium plated, ground

92 Double socket SOD

This unit can be attached to the pillar assembly system as standard. See the Kombibox software, which can be found online, for the right arrangement for your application.

Description	ID	pillar diameter	Material
		[mm]	
Pillar assembly system mounting plate			
APDH 20	0313614	20	Aluminum
APDV 20	0313616	20	Aluminum
APDV 35	0313896	35	Aluminum
APEH 20	0313613	20	Aluminum
APEH 35	0313893	35	Aluminum
APEV 20	0313615	20	Aluminum
APEV 35	0313895	35	Aluminum

Modular Assembly Automation

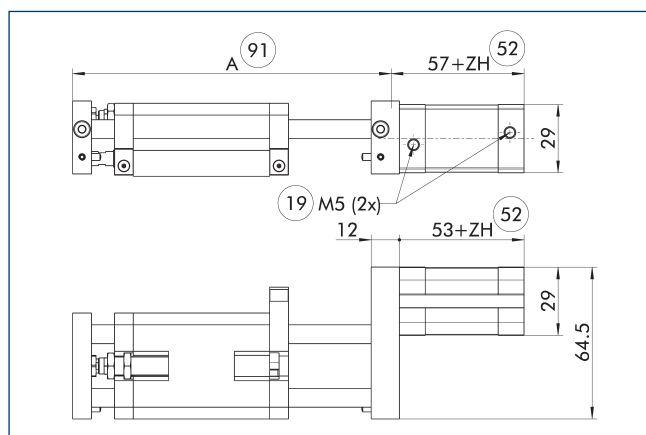


- 4 Grippers

90 Linear module CLM/KLM/LM/ELP/ELM/ELS/HLM
- 91 ASG adapter plate

Grippers and linear modules can be combined with standard adapter plates from the modular assembly system. For more information see our main catalog "Modular Assembly Automation".

Intermediate stop, ZZA on the piston side



①⑨ Air connection

⑤② Intermediate stroke

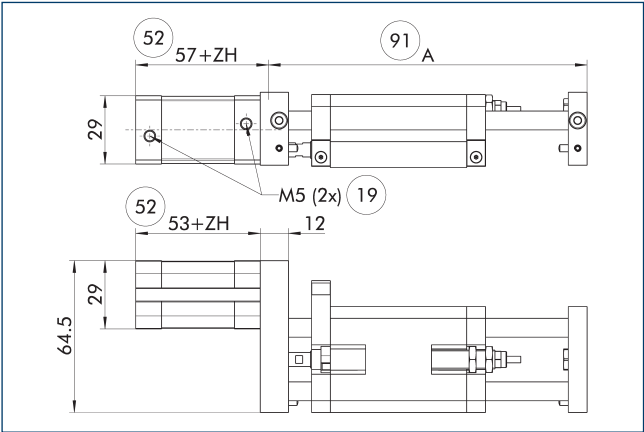
⑨① Overall length "A," the variant without intermediate stroke (see measurement chart of stroke variants)

The intermediate position is measured from the respective end position. The intermediate position can be approached from both sides and can proceed in the original stroke direction. The holding force is the piston force of the intermediate stop less the piston force of the linear module.

Description	Holding force	With with 0mm stroke	Weight per mm stroke
	[N]	[kg]	[kg]
Intermediate stop			
ZZA 28	54	0.2	0.002

① Sample order KLM 25-H059-ZZA028-H15

Intermediate stop, ZZA on the piston rod side



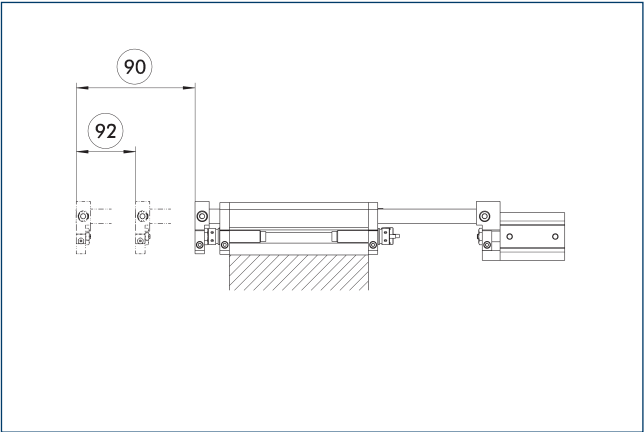
- 19 Air connection
- 52 Intermediate stroke
- 91 Overall length "A," the variant without intermediate stroke (see measurement chart of stroke variants)

The intermediate position is measured from the respective end position. The intermediate position can be approached from both sides and can proceed in the original stroke direction. The holding force is the piston force of the intermediate stop less the piston force of the linear module.

Description	Holding force	With with 0mm stroke	Weight per mm stroke
	[N]	[kg]	[kg]
Intermediate stop			
ZZA 29	54	0.2	0.002

Sample order KLM 25-H059-ZZA029-H15

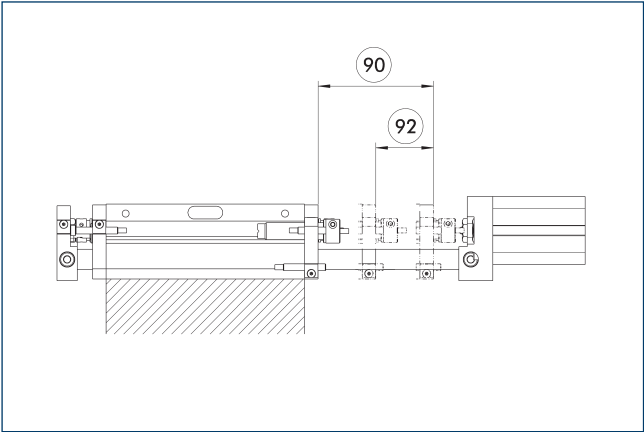
Design – variant 1



- 90 Nominal stroke
- 92 Intermediate stroke

The corresponding intermediate stroke (ZH) is calculated by subtracting the intermediate stop cylinder stroke from the nominal stroke of the module. The intermediate stroke adjustment is ± 3 mm.

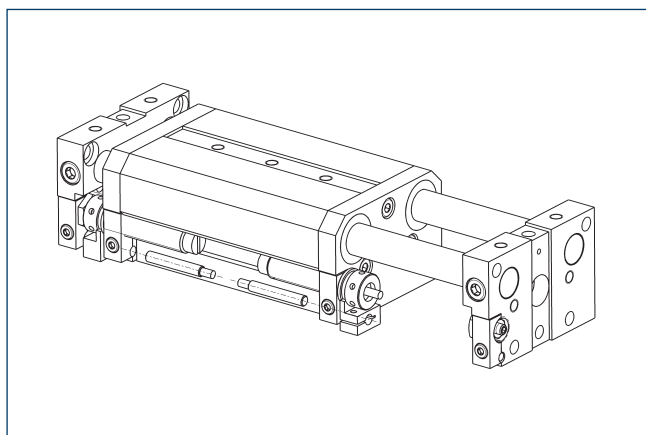
Design – variant 2



- 90 Nominal stroke
- 92 Intermediate stroke

The corresponding intermediate stroke (ZH) is calculated by subtracting the intermediate stop cylinder stroke from the nominal stroke of the module. The intermediate stroke adjustment is ± 3 mm.

Inductive proximity switches



Directly mounted end position monitoring.

Description	ID	Often combined
Inductive proximity switch		
IN 40-S-M12	0301574	
IN 40-S-M8	0301474	●
INK 40-S	0301555	
Inductive proximity switch with lateral cable outlet		
IN 40-S-M12-SA	0301577	
IN 40-S-M8-SA	0301473	●
INK 40-S-SA	0301565	
Connection cables		
KA BG08-L 3P-0300-PNP	0301622	●
KA BG08-L 3P-0500-PNP	0301623	
KA BG12-L 3P-0500-PNP	30016369	
KA BW08-L 3P-0300-PNP	0301594	
KA BW08-L 3P-0500-PNP	0301502	
KA BW12-L 3P-0300-PNP	0301503	
KA BW12-L 3P-0500-PNP	0301507	
Clip for connector/socket		
CLI-M12	0301464	
CLI-M8	0301463	
Cable extension		
KV BG12-SG12 3P-0030-PNP	0301999	
KV BG12-SG12 3P-0060-PNP	0301998	
KV BW08-SG08 3P-0030-PNP	0301495	
KV BW08-SG08 3P-0100-PNP	0301496	
KV BW08-SG08 3P-0200-PNP	0301497	●
KV BW12-SG12 3P-0030-PNP	0301595	
KV BW12-SG12 3P-0100-PNP	0301596	
KV BW12-SG12 3P-0200-PNP	0301597	
Sensor distributor		
V2-M12	0301776	●
V2-M8	0301775	●
V4-M8	0301746	
V8-M8	0301751	

- ① Two sensors are required per unit for monitoring two positions. On option, extension cables and sensor distributors are available. Additional product variants of the sensor, and further information and technical data can be found in the catalog chapter sensor system.



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