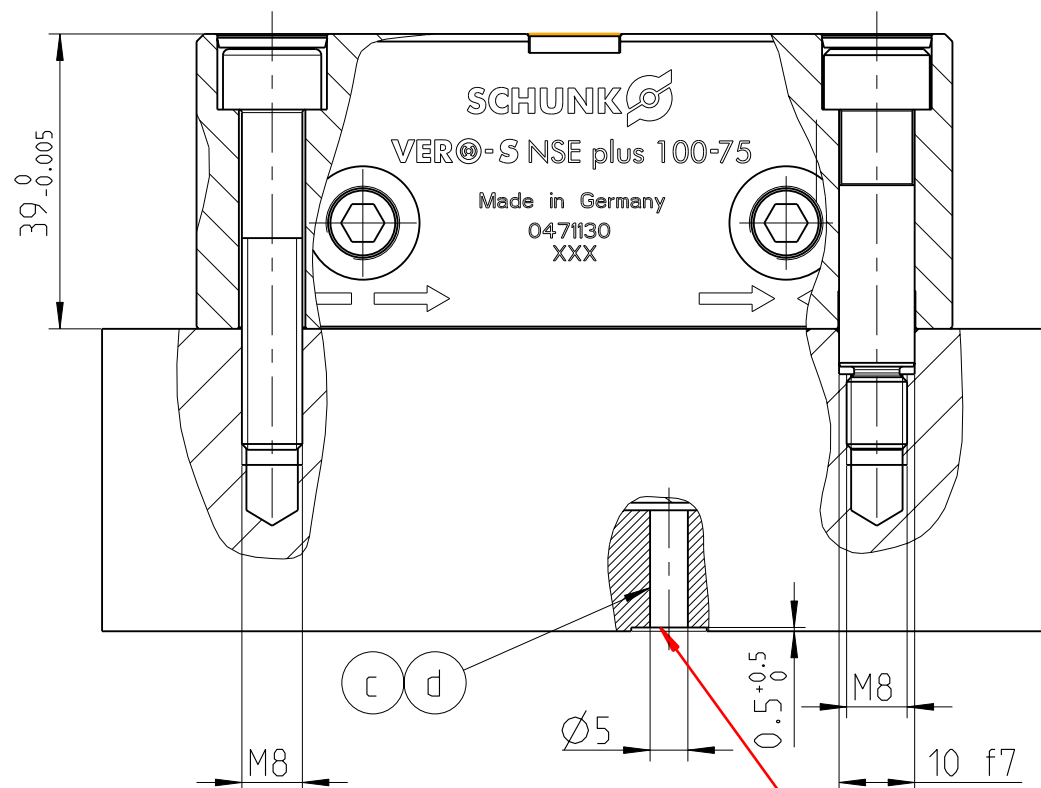
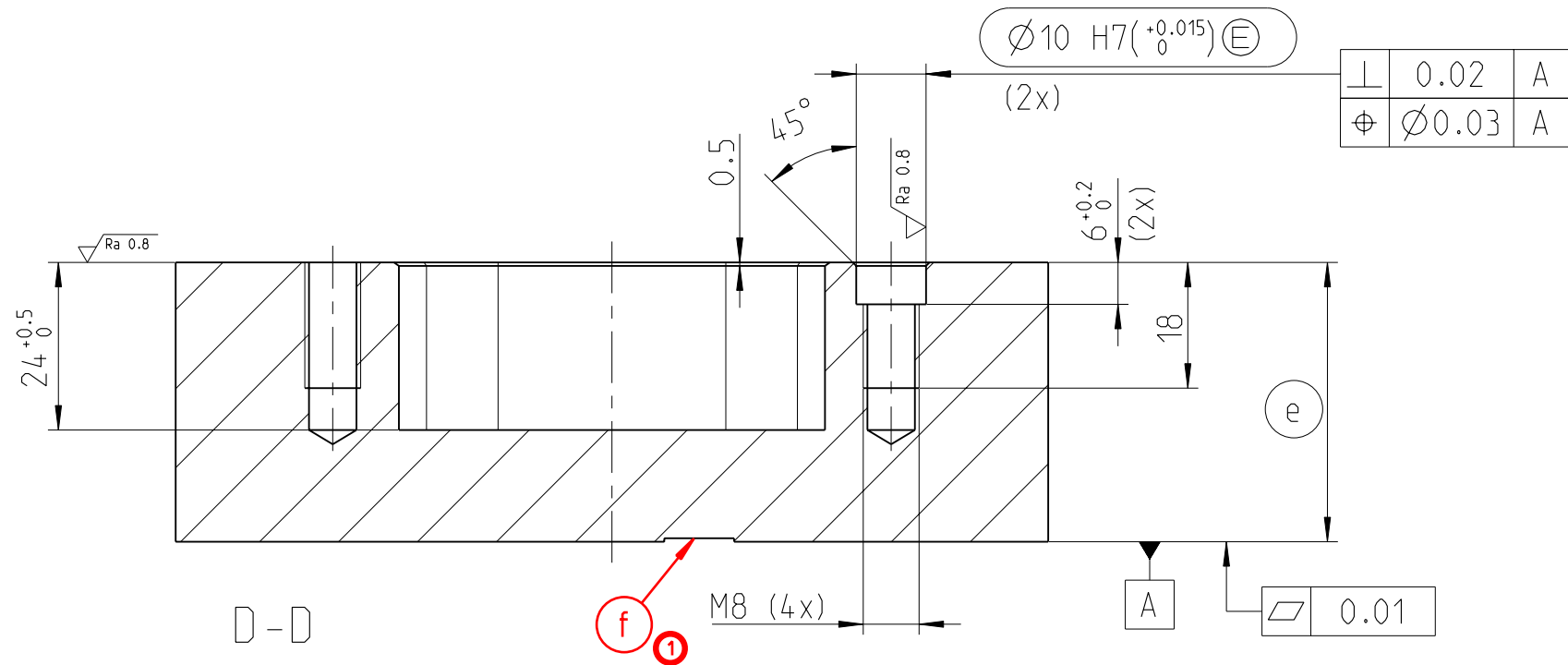
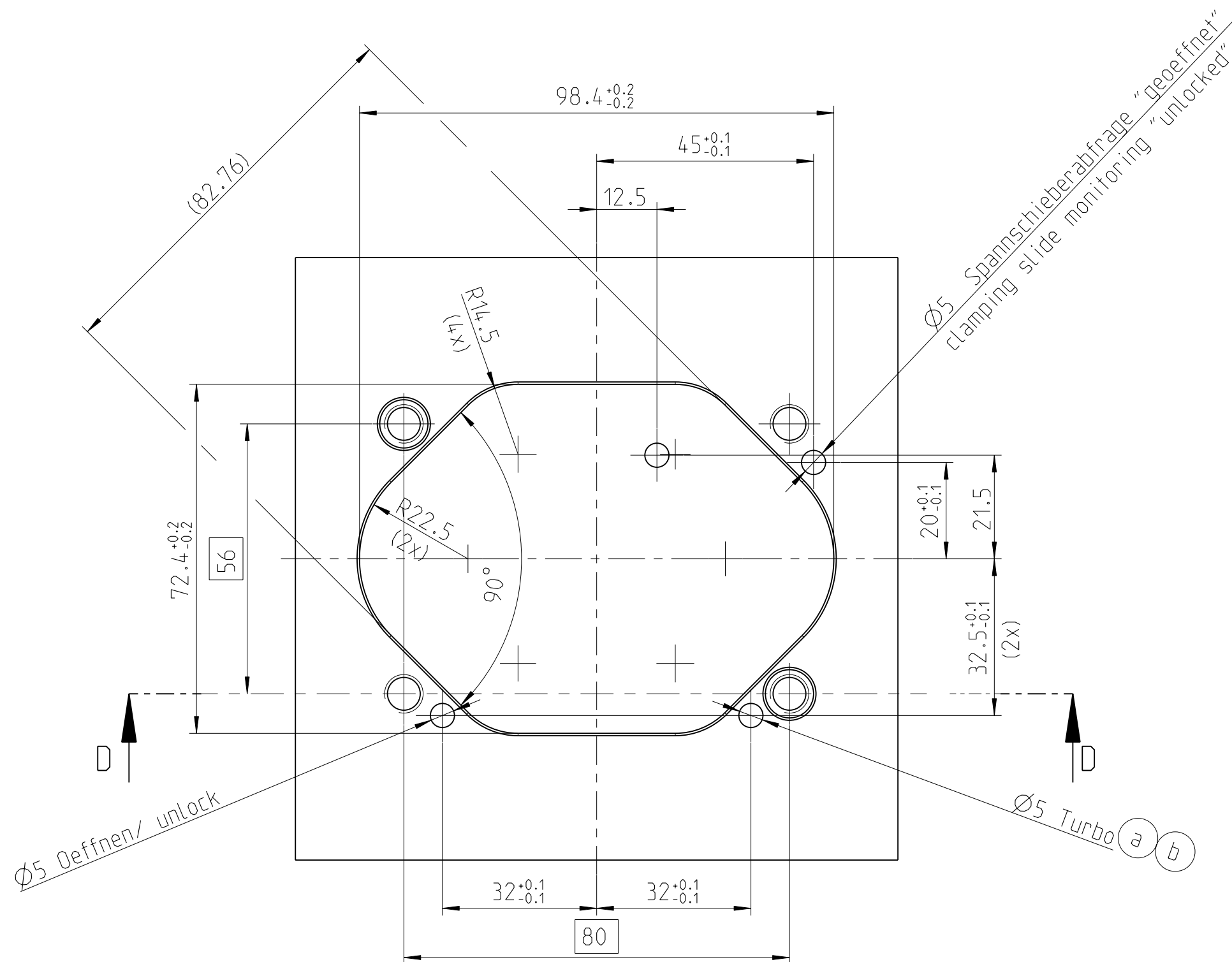
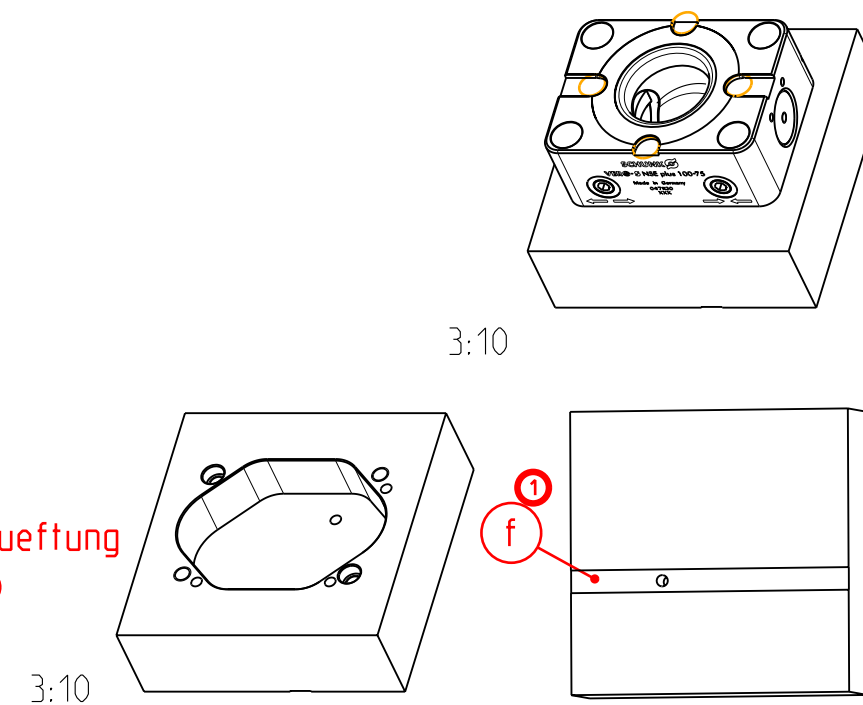




Freifraesung fuer Entlueftung
groove for vent



Hinweis: Entlueftung des Kolben: Bei der Betaetigung des NSE PLUS 100-75 muss eine Entlueftung des Kolbenraums gewaehrleistet werden. Es gibt 2 Moeglichkeiten den Kolbenraum des NSE PLUS 100-75 zu entlueften: a) Durch die Verwendung der Turbo- Funktion b) Durch Anschließen des Turbo- Anschlusses (ohne diesen jedoch zu verwenden) Um die Entlueftung des Kolbenraums zu gewaehrleisten, ist ein Anschluss ohne Sperrfunktion zu verwenden.	Remark: Vent of the piston chamber: During the actuation of the NSE PLUS 100-75, the piston chamber need to be vent. There are 2 options to vent the piston chamber of the NSE PLUS 100-75: a) By using the turbo- function itself b) By connecting the turbo- connection (without using it) To maintain the vent of the piston chamber, you have to use a connector without lock function.
Entlueftung Einbau: a) Um beim Einbau der NSE PLUS 100-75 ein Luftpolster zu verhindern, ist zusaetzlich eine Entlueftungsbohrung Ø5 mm zu integrieren.	Assembly vent: a) To prevent a air buffer during the assembling, please add an additional vent bore Ø5 mm.
Verwendung von mehreren Modulen: Bei der Verwendung von mehreren NSE PLUS 100-75 muss beim Stichmaß eine Toleranz von ± 0.015 mm gewaehrleistet werden. e) Alle Module muessen hoehengleich ≤ 0.03 mm sein.	Using of several moduls: By using several NSE PLUS 100-75 the pitch tolerance ± 0.015 mm need to be maintained. e) All modules height matched to each other within ≤ 0.03 mm.
Entlueftungsnut z.B. Tischnut oder Nut in Plattenunterseite	Vent groove e.g. table groove or groove in plate underside

Anzahl der Module Quantity of moduls	mind. Schlauch-Nennweite minimum hose diameter
1	4 mm
2, 3, 4	6 mm
ab 5	8 mm

Allgemeintoleranzen DIN ISO 2768-mH					Tolerierung ISO 8015					Gewindetoleranzen DIN 13 T15				
Grenzabmasse fuer Laengenmasse DIN ISO 2768					Oberflaechen DIN EN ISO 1302					Kanten DIN ISO 13715				
T1 mittel														
0.5 -6					120 -400					1000 -2000				
±0.1					±0.5					±1.2				
±0.3					±0.5					±1.2				
±0.5					±1.2					±1.2				
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