



Hand in hand for tomorrow



Product data sheet

Quick change system SWS 007

Modular. Robust. Flexible.

Quick-change system SWS

Pneumatic tool changing system with patented locking system

Field of application

Can be used wherever short changeover times between a handling device and a tool (pallet, gripper)

Advantages – Your benefits

Complete series of 14 sizes for optimal size selection and a broad application range

Patented fail-safe locking mechanism for secure connection between the quick-change master and adapter

All functional components made from hardened steel for high mechanical resilience of the changing system

Wide range of signal, pneumatic, fluid and communication modules for universal energy transmission possibilities

Integrated pneumatic feed-through for a safe power supply of the handling modules and tools

Possibility of transmission of fluid systems with self-sealing couplings possible

Adapter side coding via plug connector possible

Suitable storage racks for all sizes to ensure the optimum adaption to each application

ISO mounting pattern for easy assembly to most types of robots without needing additional adapter plates



Sizes
Quantity: 14



Handling weight
1.4 .. 300 kg



Moment load Mx
2.8 .. 7170 Nm



Moment load Mz
3.45 .. 3800 Nm

Functional description

Automatic exchange of the end effector (e.g. gripper, pallets, vacuum gripping systems, pneumatically or electrically driven tools, welding guns, etc.) increases the flexibility of your robot.

The quick-change system (SWS) consists of a quick-change master (SWK) and a quick-change adapter (SWA). The SWK

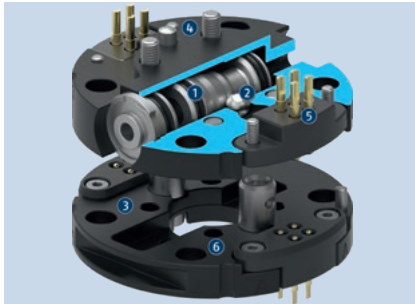
is mounted onto the robot, and couples the SWA mounted onto your tool. A pneumatically driven locking piston, with its patented design, ensures that the connection is secure. After coupling, pneumatic and electric feed-throughs automatically supply your robot tool.



- ① **Sensor monitoring of the locking device**
optional, for process-reliable monitoring of the locking condition
- ② **Housing**
is weight-optimized due to the use of high-strength aluminum alloy
- ③ **Drive**
pneumatic, efficient, and easy to handle
- ④ **Locking mechanism**
load-free locking and unlocking, fail-safe in locked condition
- ⑤ **Air feed-through**
without interfering contours due to the integration into the housing. Also suitable for vacuum.

Detailed functional description

Sectional diagram SWS-001



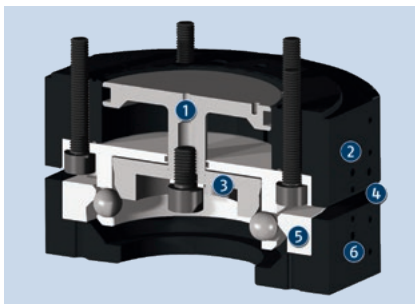
- ① Drive
pneumatic, efficient, and easy to handle
- ② Locking mechanism
load-free locking and unlocking, fail-safe in locked condition
- ③ Housing
is weight-optimized due to the use of high-strength aluminum alloy
- ④ Centering and mounting possibilities
by using a standardized ISO 9409 interface for robots
- ⑤ Electric feed-through
no interfering contour, as integrated in the housing
- ⑥ Air feed-through
without interfering contours due to the integration into the housing. Also suitable for vacuum.

Quick-change system in unlocked position



- ① Adapter plate
- ② Quick-change master SWK
- ③ Electrical module, robot-side
- ④ Locking mechanism
- ⑤ Locking ring
- ⑥ Quick-change adapter SWA
- ⑦ Electrical module, tool-side

Section view in ready-to-lock position



- ① Piston
- ② Quick-change master SWK
- ③ Locking piston
- ④ No-Touch-Locking™
- ⑤ Locking ring
- ⑥ Quick-change adapter SWA

Detail view of the locking ball position in ready-to-lock position



- ① Hardened locking ball is on the 1st taper of the cam. The 1st taper allow head and tool to be separate while locking.

Section view of the quick-change system in locked position



- ① When the piston is actuated, the locking balls are pushed under the hardened steel ring and the adapter is pulled onto the head.

Detail view of the locking ball in locked position



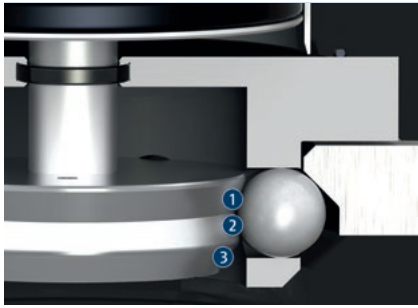
- ① Hardened steel balls on the 2nd taper of the cam create extremely high locking forces.
- ② Fail-safe reverse taper
- ③ 1st taper of the cam

Section view of the quick-change system in fail-safe position



- ① The master and the adapter can only be separated from one another in the self-locking status if the piston is pneumatically actuated with the unlock air pressure.

Detail view of locking ball while in fail-safe position



- 1 In the case of pressure loss, the locking piston is held in place by the cylindrical part of the locking piston. The friction from the piston seal prevents the piston from moving from its own weight or vibrations. The head and adapter can only be separated by pneumatic actuation of the piston.

- 2 Fail-safe reverse taper
- 3 1st taper of the cam

General notes about the series

Actuation: pneumatic, with filtered compressed air as per ISO 8573-1:2010 [7:4:4].

Operating principle: locking balls actuated by pistons for locking

Media transmission: variable via attachment feed-through modules, depending on the unit size

Housing: The housing consists of high-strength, hard-coated aluminum alloy. The functional components are made of hardened steel.

Warranty: 24 months

Service life characteristics: on request

Harsh environmental conditions: Please note that use under harsh environmental conditions (e.g. in the coolant area, cast and grinding dust) can considerably reduce the service life of the units, and we will not take over any warranty. However, in many cases we can find a solution. Please contact us for assistance.

Handling weight: is the weight of the total load attached to the flange. When designing, the permissible forces and moments have to be paid attention to. Please note that exceeding the recommended handling weight will shorten the lifespan.

Application example

Insertion tool for assembly of small to medium-sized workpieces. The tool can be used in both clean and dirty environments. Due to its quick-change system, other tools can alternately be fixed to the robot flange.

- ❶ Quick-change system SWS
- ❷ Electric feed-through
- ❸ Tolerance compensation unit TCU-Z
- ❹ 3-finger centric gripper PZN-plus



SCHUNK offers more ...

The following components make the product even more productive – the suitable addition for the highest functionality, flexibility, reliability, and controlled production.



Compensation unit



Anti-collision and overload protection sensor



Rotary feed-through



Universal gripper



Inductive proximity switch



Electronic module



Storage rack

① For more information on these products can be found on the following product pages or at schunk.com.

Options and special information

No-Touch-Locking™: Locking without touching. Ensures that the SWS is securely locked even when the SWK and SWA do not touch.

Patented fail-safe locking mechanism: A large piston diameter and an outside clamping locking increase the permissible moment capacity. Steel parts made of low corrosion Rc 58.

Selection of a quick-change system SWS

1. Determining the size

Quick Method:

When low or medium forces and moments act upon the SCHUNK quick-change system, you should choose a quick-change system with a payload comparable to that of your robot. If high moments and forces act upon the SCHUNK quick-change system, please use the following method, which is more precise.

More precise Method:

Forces and moments are critical factors in choosing a suitable quick-change system. Proceed as follows to estimate the most unfavorable moment:

- Calculate the approximate center of gravity (COG) of the heaviest end-effector that will be used. Calculate the distance (D) from the COG to the bottom of the quick-change adapter.
- Calculate the weight (W) of the heaviest end-effector.
- Multiply W and D to find an approximate static moment (M) (or a moment based on 1 g of acceleration).
- Choose a quick-change system with a high moment load equal to or greater than M.

Due to their potentially high accelerations, robots can produce moments that are two or three times as high as M.

2. Pneumatic and electrical systems

Determine the number of pneumatic connections and electrical contacts required. Larger quick-change systems feature a higher number of pneumatic connections and electrical contacts.

3. Temperature and chemicals

SCHUNK quick-change systems use nitrile gaskets for the feed-through of pneumatics. O-rings seal the pneumatic locking mechanism. These O-rings are resistant to most chemical influences and also withstand temperatures ranging from -25 to +65 °C. Please contact us if you should need information on temperatures or chemical influences in particular environments.

4. Precision applications

Always comply with the specifications if you work with applications that require high repeat accuracy.

Please note:

A quick-change system has an influence on force and moment, payload, size, and repeat accuracy of the robot.

SWS Sizes

Description	Recommended handling weight [kg]	Max. moment [Nm] M_x and M_y	Max. moment [Nm] M_z	Pneumatic feed-through	Air connections locked and unlocked
SWS 001	1.4	2.8	3.45	4x M5	M3
SWS 007	16	61	38	5x M5	M5
SWS 011	16	61	38	6x M5	M5
SWS 020	25	169.5	105	12x M5	M5
SWS 021	25	169.5	105	8x G1/8"	M5
SWS 029	35	169.5	230	2x G1/8" ; 4x M5	M5
SWS 040Q	50	471	648	8x G1/8"	G1/8"
SWS 041	50	471	648	6x G3/8"; 4x G1/8"	G1/8"
SWS 046	50	678	450	-	G1/8"
SWS 060	75	591	326	8x G1/8"	G1/8"
SWS 071	79	1185	378	8x G1/4"	G1/8"
SWS 076	100	1626	2103	5x G3/8"	G1/8"
SWS 110	150	2352	2352	8x G3/8"	G1/8"
SWS 160	300	7170	3800	5x G3/8"; 4x G1/2"	G1/8"
SWS-L 210	300	7600	4060	-	-
SWS-L 310	510	9900	9600	-	-
SWS-L 510	700	10900	10500	-	-
SWS-L 1210	1350	13500	16200	-	-

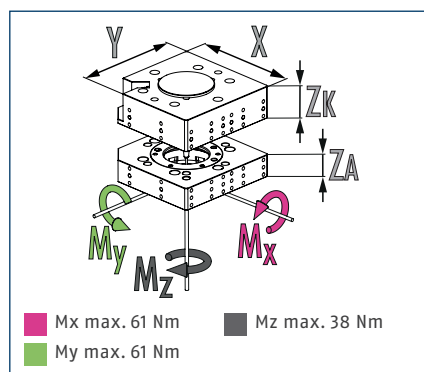
Ordering example SWS

	SW	K	-	110	-	R19	-	G19	-	SM
Description										
SW										
Page										
K = head (robot side)										
A = Adapter (tool side)										
Size										
Optional module										
Rxx, Sxx, Gxx, Kxx = electric module										
Pxx = pneumatic module (anodized aluminum housing, not suitable for liquids)										
Vxx = Vacuum module										
Fxx = Fluid module (stainless steel, self-sealing)										
000 = Unused option										
Proximity switch monitoring										
SG = Inductive proximity switch (SWK-040Q/076)										
SM = inductive proximity switch (SWK-007/022/029/110/160)										
SQ = Inductive proximity switch (SWK-011H/020H/021H)										
SIP-IN = monitoring prepared, inductive proximity switch included (SWK-011/020/021/027/041/046/060/071)										

More versions on request



Dimensions and maximum loads



① This is the max. sum of all forces and moments which are permitted to act on the change system for ensuring proper functioning.

Technical data

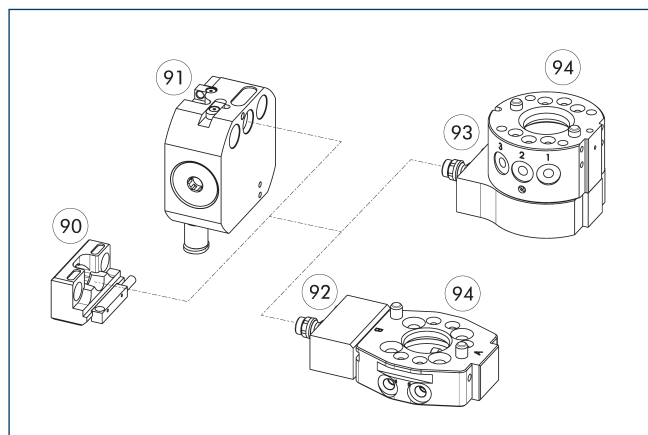
Description		SWK-007-000-000-IN03	SWA-007-000-000
		Quick-change master	Quick-change adapter
ID		1405836	1365513
Recommended handling weight	[kg]	16	16
Piston stroke monitoring		integrated	
Locking force	[N]	1100	1100
Repeat accuracy	[mm]	0.015	0.015
Weight	[kg]	0.16	0.08
Max. distance when locking	[mm]	1.5	1.5
Air connection thread pneumatic feed-through		5x M5	5x M5
Lock/unlock main connection		M5	
Max. permissible XY axis offset	[mm]	±1	±1
Max. permissible angular offset	[°]	±2	±2
Robot-side connection		ISO 9409-1-31.5-4-M5	ISO 9409-1-31.5-4-M5
Min./max. ambient temperature	[°C]	5/60	5/60
Min./max. operating pressure	[bar]	4.5/6.9	4.5/6.9
Dimensions X x Y x Z*	[mm]	54.5 x 45.5 x 28.4	54.5 x 48.3 x 17.1
Screw connection diagram		S7	S7

* *Please note that the heights of the change master (ZK) and change adapter (ZA) differ. The sum represents the total height of a coupled change system.

Technical drawing of the SWK 007 hydraulic valve, showing multiple views (front, side, top, bottom, and cross-sections) with detailed dimensions and part numbers. The drawing includes callouts for various components like M3/4 (4x), M5x30 DEI 4762 (4x), M5 (2x), M5 (5x), M4 (4x) DEI 10642, M5x14 (4x), and M3/6 (4x). Dimensions are given in millimeters, with some tolerances like 15.75±0.02 and 7.7±0.02. The drawing is oriented with 'X' and 'Y' axes.

A, a Air connection locked	②7 Through holes for screw connections
B, b Air connection unlocked	⑨0 Sensor IN ...
① Robot-side connection	⑨1 Axial air connection (supplied with locking screw)
② Tool-side connection	⑨2 Bore hole for sealing ring (back)
⑱ Mounting surface for options	⑨5 Fit for centering pins
②4 Bolt circle	⑨6 Fit for centering
②5 Pneumatic feed-throughs	

Storage system SWM-B

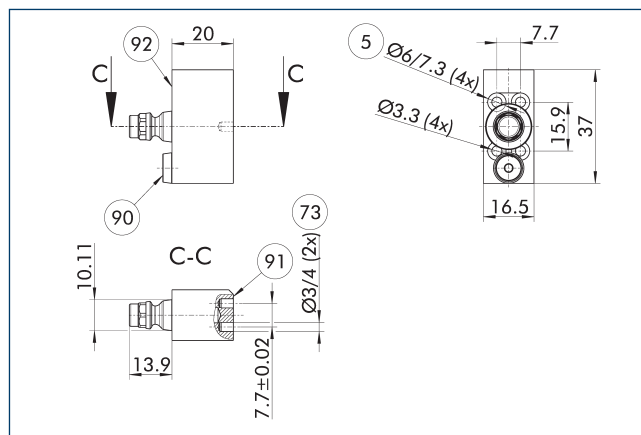


- 90 SWM-B 050
- 91 SWM-B 050-V
- 92 Side plate
- 93 Intermediate plate
- 94 Quick-change adapter SWA

Storage system with (-V) and without locking for safe tool storage. Detailed information and further accessories can be found in the catalog chapter "SWM-B" and "SWM-".

Description	ID	
Storage system		
SWM-B 050	x1459336	
SWM-B 050-V	1442568	

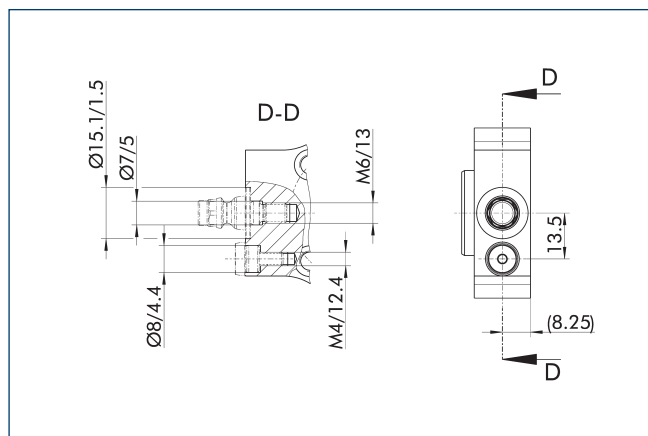
Adapter plate SWA 007



- 5 Through hole for connection with screws
- 73 Fit for centering pins
- 90 Anti-rotation protection (only for the SWM-B -V adapter plate)
- 91 Mounting side SWA
- 92 Attachment side SWM-B (-V)

Description	ID	Suitable for
Adapter plates		
A-SWA-007-SWM-B 050	x1523812	SWA 007
A-SWA-007-SWM-B 050-V	x1523842	SWA 007

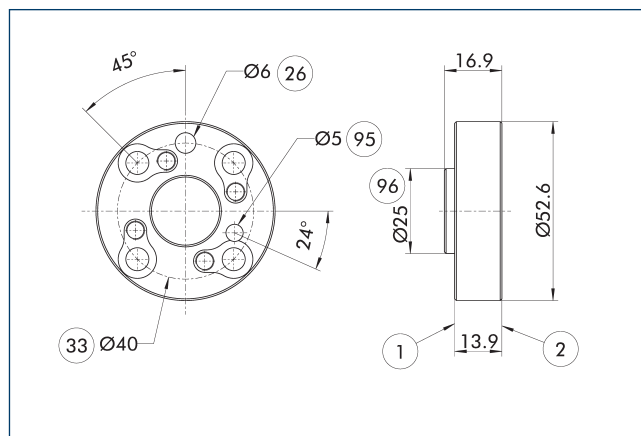
Adapter plate design SWM-B



Instead of using a standard adapter plate, the storage pin and anti-twist protection can also be attached to a customized adapter plate. For error-free function, all dimensions according to the drawing must be taken into account, in particular the distances between the anti-twist protections to the storage pin. The drawing is also valid for all the standard plates listed below.

Description	ID	Suitable for
Adapter plates		
A-SWA-007-SWM-B 050	x1523812	SWA 007
A-SWA-007-SWM-B 050-V	x1523842	SWA 007

Adapter plate ISO-A40-R

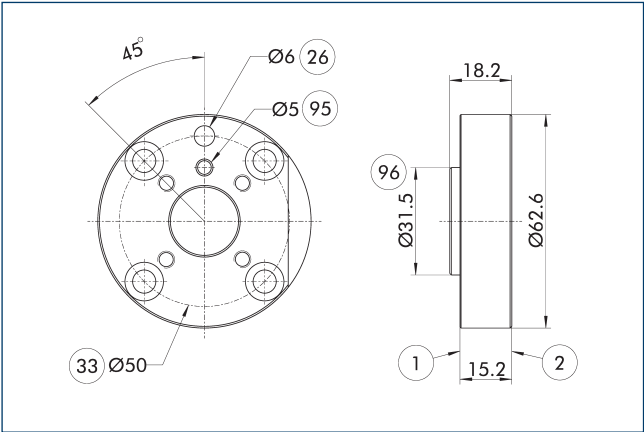


- 1 Robot-side connection
- 2 Tool-side connection
- 26 Through-hole
- 33 DIN ISO-9409 bolt circle
- 95 Fit for centering pins
- 96 Fit for centering

Robot side adapter plate

Description	ID	
Robot side		
A-SWK-007-ISO-A40	1369388	

Adapter plate ISO-A50-R

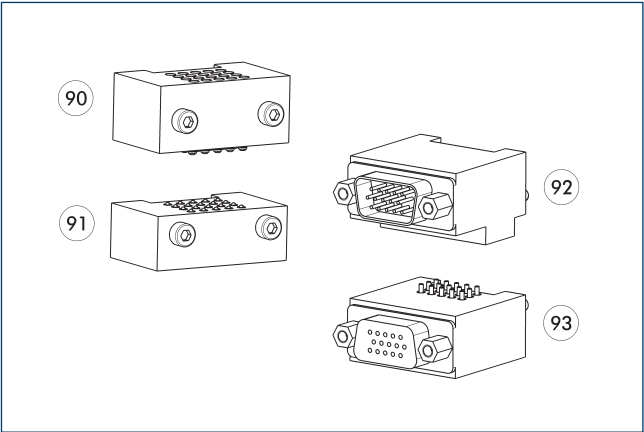


- ① Robot-side connection
- ② Tool-side connection
- ②6 Through-hole
- ③3 DIN ISO-9409 bolt circle
- ⑤5 Fit for centering pins
- ⑥6 Fit for centering

Robot side adapter plate

Description	ID	
Robot side		
A-SWK-007-ISO-A50	1369392	

Electric feed-through module



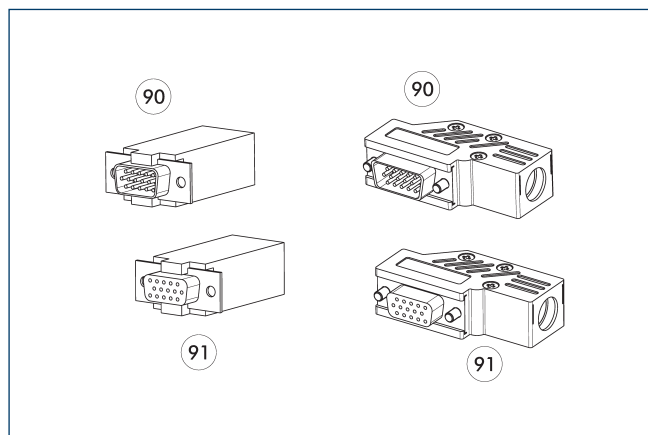
- ⑨0 E..., robot-side
- ⑨1 E..., tool-side
- ⑨2 A.../B... robot-side
- ⑨3 A.../B... tool-side

Modules for transmission of electrical signals.

Description	ID	No. Pins
Feed-through module for signal on the robot side		
SW0-A15-K	9936357	15
SW0-E10-011-K	9935801	10
SW0-E20-011-K	9936525	20
SW0-EM8-011-K	9966153	8
SW0-ML12R-K	1426575	12
SW0-ML8A-K	1426624	8
Feed-through module for signal on the tool side		
SW0-A15-A	9936356	15
SW0-E10-011-A	9935802	10
SW0-E20-011-A	9936526	20
SW0-EM8-011-A	9966154	8
SW0-ML12R-A	1426576	12
SW0-ML6-A	1426626	6
SW0-ML8A-A	1426625	8

① For more detailed information and further modules and matching cable connectors, see catalog chapter "SW0" or visit our website.

Cable connector



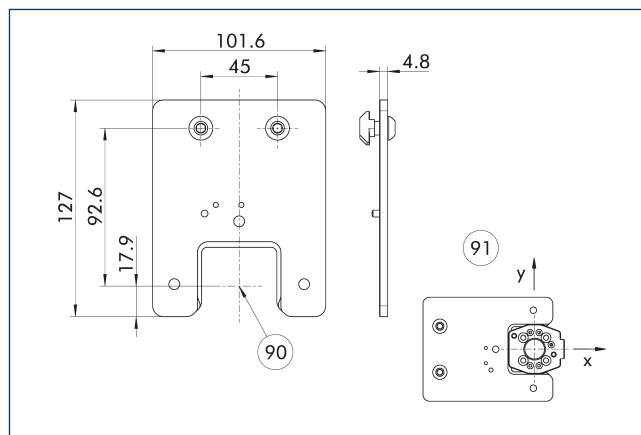
90 D-sub connecting plug

91 D-sub connector

Description	ID
Angled cable connector, robot-side	
KAS-A15-K-90	0301301
Angled cable connector, tool-side	
KAS-A15-A-90	0301302
Straight cable connector, robot-side	
KAS-A15-K-0	0301264
Straight cable connector, tool-side	
KAS-A15-A-0	0301265
Cable extension	
KV-2-SWA-08G-M8-0	0302181
KV-2-SWA-08G-M8-90	0302183
KV-5-SWK-08G-M8-0	0302180
KV-5-SWK-08G-M8-90	0302182

① Detailed information and further cable connectors can be found at schunk.com

Tooling plate, horizontal



90 Center SWS 007 (reference point for load diagram)

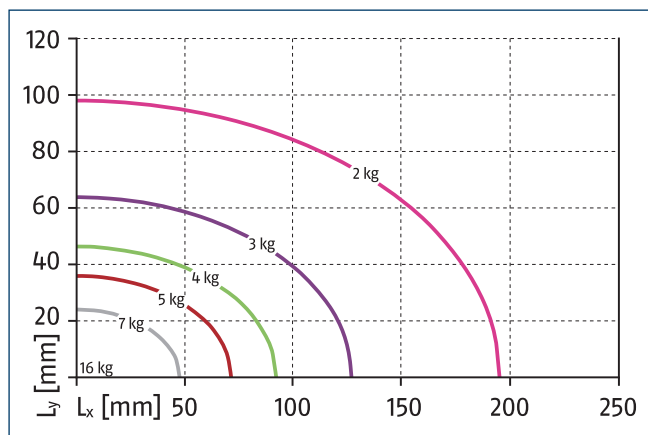
91 View center of gravity offset in x or y direction

The storage stand serves as a storage rack for the quick-change adapter with tools which are mounted by the customer himself.

Description	ID
Tooling plate, horizontal	
SWM-TSS-MMS-11345	x1459976

① When using the storage rack, the load diagram must be observed.

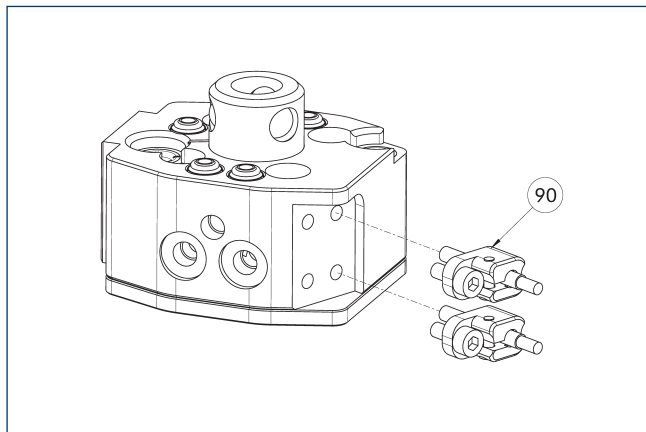
Load diagram with storage rack



If the center of gravity of the tool is offset by more than 10 mm in the x or y direction (see storage tray drawing), the SWA will tilt after being set down in the storage module. The use of this storage tray in applications with SCARA robots or Cartesian robots is not recommended in this case.

Description	ID
Tooling plate, horizontal	
SWM-TSS-MMS-11345	x1459976

Assembly situation of the locking monitoring



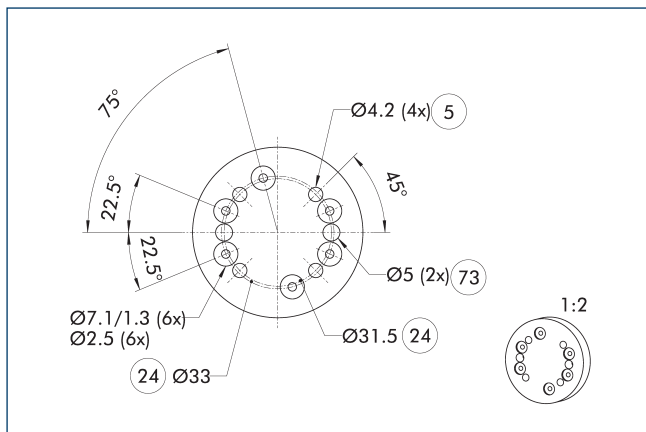
90 AS-SWK 007

The drawing shows the installation situation of the integrated piston stroke monitoring with built-in proximity switch on the quick-change master.

Description	ID	
Robot side		
AS-SWK-007-SM Attachment kit including PNP sensor	1421347	
AS-SWK-007-SP attachment kit including NPN sensor	1428672	

- ① The -SG/-SM/-SQ/-IN variants of the SWK include the piston stroke monitoring option. An additional order of the mounting kit is not necessary. The scope of delivery of a mounting kit contains one preset sensor with holder each, meaning that two mounting kits are required per SWK.

Design of an adapter plate for using the axial air feed-through



- ⑤ Through hole for connection with screws ②4 Bolt circle
⑦3 Fit for centering pins

The adapter plate serves as an interface between the quick-change adapter and the tool of the customer. To ensure correct use of the axial air feed-throughs, the counterbores shown in the drawing must be taken into account when designing the adapter plate. The appropriate seals are included in the accessory kit.



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