

FB – No. 64 PR	Quality Management Form	
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Filling out of AD / INTECs

In-house staff TV		AREA SALESMAN / INTEC	
Contact person	Hier auswählen ... (if available)	Name ASM / INTEC	
Telephone		Telephone / Cell.	

Customer specifications

Customer name / number			
Project			
Contact persons			
Telephone		E-mail	

Request overview

Offer date	Choose date	☐ Info to field staff / Intec before forwarding to customer		
Order probability	0% ☐ 25% ☐ 50% ☐ 75% ☐ 100% ☐	☐ Copy of quotation to: _____		
The customer wants an offer by...	☐ Fax	☐ E-mail	☐ Personal	☐ With drawing ☐ Without drawing
☐ Repeat order(s)	Part number Part number Part number Part number	Quantity Quantity Quantity Quantity	For repeat orders: further processing on page 4 by the in-house staff	
☐ New order				
End customer		Country	(in case not Germany)	
Desired offer date	Choose date	Quantity scale		
Offer tracking by		Decision date	Choose date	
Project status at customer	☐ Request ☐ Order	Decision by	_____	
Budget for SCHUNK portion	Estimated budget: €	Target price: €		
Potential for repeat orders / potential for standardization	☐ high ☐ not much	☐ Singular demand		
Documents from customer	☐ Sample ☐ Drawing	☐ Miscellaneous:		
☐ Solution of competitor in place _____		☐ Also inquired at competitor _____		

Appendices

☐ Check list
 ☐ Sketch of workpiece
 ☐ Workpiece(s)
 ☐ Drawing / design of the arbor/chuck (highlights to be colored, see page 2,
☐ Rough part drawing
 ☐ Finished part drawing
 ☐ Photos
 ☐ Miscellaneous
 Only special hydraulic expansion: ☐ Drawing of spindle head / coupling flange
 ☐ Drawing / data sheet of the lifting or clamping cylinder
 Comments about the appendices:

Main customer expectations (short setup times, long life time, special documents...), Description of the application (approaches for solving):

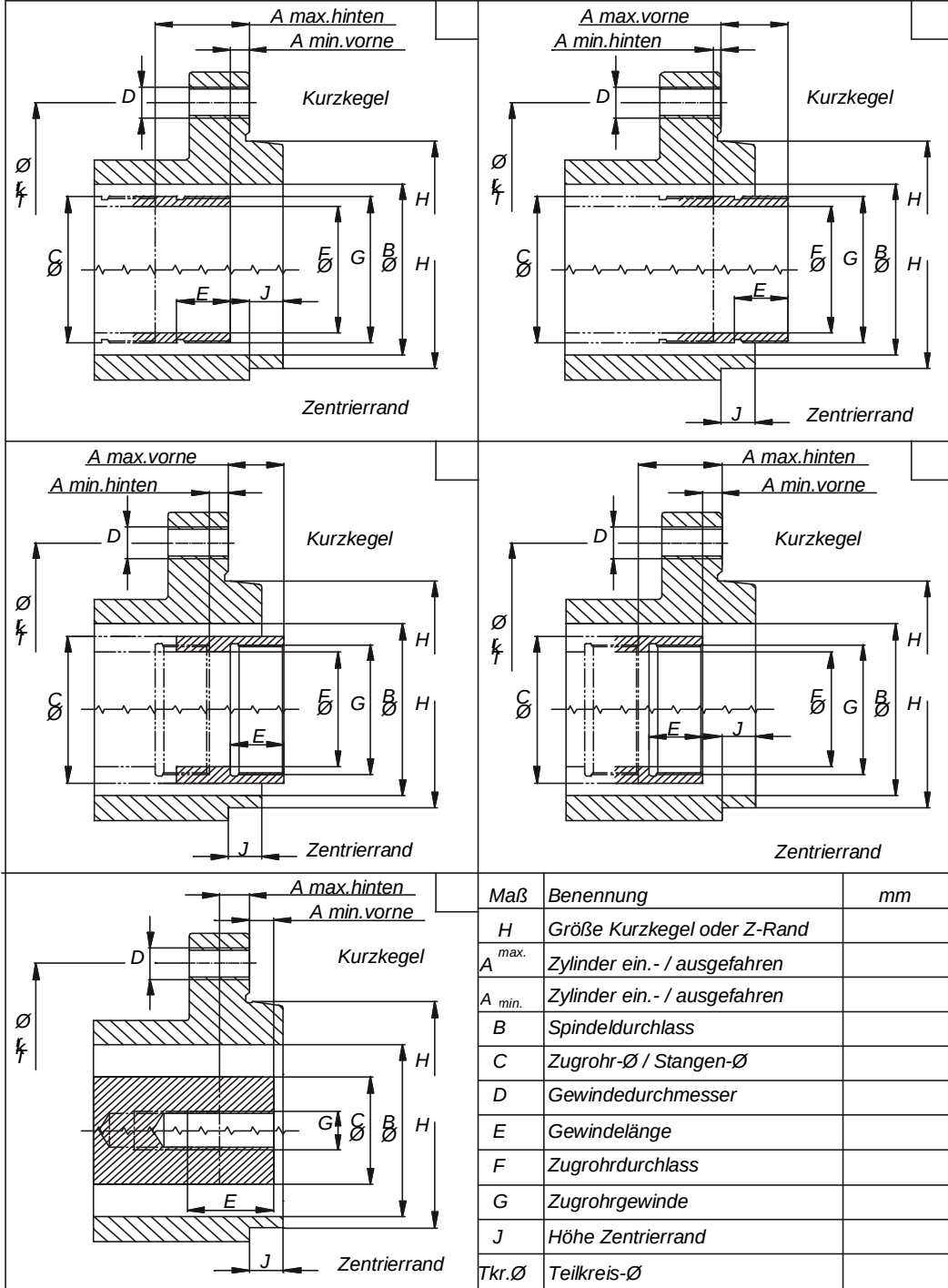
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1. Workpiece or tool to be clamped: Insofar as further data is required, please use the free text field on page 1.					
Purpose of use:	☐ Production grinding	☐ Finish grinding	☐ Universal, special		
Tool and/or workpiece Ø and tolerance:	mm				
Workpiece length on the clamping Ø Ls:	mm				
Required run-out accuracy on the clamping tool:	mm				
Shift operation:	☐ no	☐ 2-shift	☐ 3-shift		
Type of machining:	☐ dry	☐ wet	☐ oil	☐ water	
2. Workpiece machining / application:					
Machining operation (brief description)					
Machining speed	____ rpm				
Workpiece / tool feed	☐ Manual ☐ Automatic ☐ Ambient temperature ____ °C				
☐ Actuation time:	Seconds	☐ Cycle time:	Minutes		
3. Mount of the clamping tool (please include spindle head drawing or sketch of the flange with dimensional specifications):					
Insertion position of the tool chuck:	☐ horizontal	☐ vertical	☐ by head		
Machine drawing, manufacturer:	____			Year of manufacture: ____	
	Type: ____			Serial number: ____	
Spindle drawing available:	☐ yes		☐ no		
☐ Tapered ☐ Steep-angle taper Size: Hier auswählen ... ☐ Short taper Size: Hier auswählen ... ☐ HSK Size: Hier auswählen ... ☐ MK Size: Hier auswählen ... ☐ JIS (BT) Size: Hier auswählen ...			☐ Deviation from standard: ☐ Other mount Type: Matching in existing chuck (SCHUNK or other suppliers):		
☐ Flange fastening	with cylindrical mount Ø mm ☐ Shaft ☐ Hole Quantity/ fastening holes/ thread diameter: ____ Graduated circle Ø: mm				
4. Dimensions:					
Maximum installation height from spindle attachment surface to the front edge of top jaws:				mm	
Max. unclamped length of the workpiece				mm	
Max. clamping depth of the workpiece:				mm	
5. Clamping actuation:					
☐ manually actuated	☐ Available clamping cylinder ☐ integrated ☐ directly mounted		☐ with tension rod ☐ with draw pipe ☐ air supply pipe		
☐ power actuation	Force: min. N max. N				
☐ pull actuation	Pressure: min. bar max. bar, adjustable on effective piston surface mm ²				
☐ pressure actuation	(effective piston Ø mm)				
☐ spring-tensioned	Tension rod position: min. mm max. mm stroke				

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6. Media feed-through				
Coolant	☐ no	☐ yes: cooling pressure	bar	
sealed air	☐ with spindle	☐ with flange		
7. Documentation and labelling:				
Labelling	☐ SCHUNK standard ☐ Customer request (equipment no.)			
Documentation	☐ SCHUNK standard ☐ Customer request			
Inspection log required	☐ Yes ☐ No			
Parts list	☐ Yes ☐ No			
8. Assembly and commissioning:				
Assembly and commissioning	☐ Yes ☐ No			
Final acceptance:	☐ by the manufacturer ☐ by the machine manufacturer ☐ by the end customer			
9. Special warranty (customer requirement):				

11. Spindle connection measurements:

Version: ☐ Short taper ☐ Z-edge


Maß	Benennung	mm
H	Größe Kurzkegel oder Z-Rand	
A ^{max.}	Zylinder ein.- / ausgefahren	
A ^{min.}	Zylinder ein.- / ausgefahren	
B	Spindeldurchlass	
C	Zugrohr-Ø / Stangen-Ø	
D	Gewindedurchmesser	
E	Gewindelänge	
F	Zugrohrdurchlass	
G	Zugrohrgewinde	
J	Höhe Zentrierrand	
Tkr.Ø	Teilkreis-Ø	

If no spindle head drawing is available, please enter dimensions in the drawing!

Date / signature (SCHUNK)

Date / Signature (customer)

To be filled in TO THIS POINT by area sales managers of the Intec!

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SALES	AAW responsible person: Hier auswählen ...
Drawing delivery file format	Mail address (if different than page 1): _____ ☐ pdf ☐ dxf ☐ tif ☐ step 3-D model ☐ other: _____
Information for work preparation	☐ Test log for dimensions _____ ☐ Testing means requested; No.: _____ ☐ With radiation _____ ☐ Packaging in wooden crate _____

Drawing

☐ German ☐ English ☐ Other:	☐ Labelling must be on G drawing ☐ Step file of workpiece requested	☐ Customer guidelines form AS400 attached ☐ According to customer request, documentation _____
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Drawings / documents to be processed

No.	Part no.	Drawing no.	Pre-production	Gen. draw.	Info. draw.	N. version	FB64w 1-2-3	1. GZ shipment on / by
1	_____	_____	☐	☐	☐	☐	☐	/
2	_____	_____	☐	☐	☐	☐	☐	2. GZ shipment on / by
3	_____	_____	☐	☐	☐	☐	☐	/
4	_____	_____	☐	☐	☐	☐	☐	3. GZ shipment on / by
5	_____	_____	☐	☐	☐	☐	☐	/
6	_____	_____	☐	☐	☐	☐	☐	☐ System FB 64w-5
7	_____	_____	☐	☐	☐	☐	☐	(with more than six pos. / reorder)

Labelling / mandatory field

☐ K.No.... ☐ T.No. ☐ Neutral	☐ SCHUNK logo ... ☐ Customer logo _____ ☐ adjusting screw ☐ dosing screw	Customer request no. _____ Consecutive No. <u>FORMTEXT</u> Workpiece Ø _____ mm	☐ Actuation force F _____ kN ☐ Tractive force F _____ kN FORMCHECKBOX _____ bar
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CONSTRUCTION

Processed by:	Entry date:
G-Drawing back ☐ no change	☐ with change _____
☐ Set detailed and checked	
☐ Stainless	

Create documentation (Machinery Directive 2006 / 42 / EC)

☐ Risk analysis	☐ Declaration of Incorporation	☐ Operating manual	☐ CE documentation _____
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To be observed for construction:

Notices/risks/special customer requirements (on G-drawing):

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WORK PREPARATION		Processed by:		Entry date:	
☐ Order back to construction after AV				Name	Given to production
☐ Material	ordered:	from: _____		on:	
☐ Purchase parts	ordered:	from: _____		issued:	
☐ Operating material	ordered:	from: _____			
LEGEND / NOTES					
Date/Initials					

