

FB – Nr. 64 w_gb	Quality management Form	
Revision status: 00	Check list, special toolholders	Page 1 of 4

Filling out of AD / INTECs

In-house staff TV		AREA SALESMAN / INTEC	
Contact persons	Please select here (when available)	Name AD / INTEC	
Telephone		Telephone / Cell.	
Customer specifications			
Customer name / number			
Project			
Contact persons			
Telephone		E-mail	
Request overview		Offer date	Choose date
The customer wants an offer by...	☐ Fax ☐ E-mail ☐ Personal ☐ with drawing ☐ without drawing		
☐ Repeat order(s)	Part number	Number of units	For repeat orders: further processing on page 4 by the Lauffen in-house staff
	Part number	Number of units	
	Part number	Number of units	
	Part number	Number of units	
☐ New order			
Project specifications			
End customer		Country	(in case not Germany)
Desired offer date	Choose date	Quantity	
Offer tracking by			
Project status at customer	☐ Request ☐ Order		
Budget for SCHUNK portion	Estimated budget: € List price (detailed): € ☐ Not specified		
Potential for repeat orders / Potential for standardization	☐ high ☐ not much ☐ former demand		
Documents from customer	☐ sample ☐ drawing ☐ Miscellaneous:		
Appendices			
☐ Check list ☐ Drawing / sketch of the workpiece or tool to be clamped ☐ Workpiece(s)			
☐ Drawing / design of the arbor / chuck / similar drawing (colored highlighting of the elements to be taken over)			
☐ Rough part drawing ☐ Finished part drawing ☐ Photos ☐ Miscellaneous			
Only special hydraulic expansion: ☐ Drawing of spindle head / coupling flange ☐ Drawing / data sheet of the lifting or clamping cylinder			
Comments about the appendices:			
Description of the application (approaches for solving):			

FB – Nr. 64 w_gb	Quality management Form	SCHUNK ®
Revision status: 00	Check list, special toolholders	Page 2 of 4

1. Spindle interface									
Hollow taper			Steep taper			Capto		Comments (e. g. ABS, flange, others,...)	
☐ Form A	☐ ...32	☐ ...63	☐ SK...	☐ ...25	☐ Form AD	☐ C3	☐ C6		
☐ Form C	☐ ...40	☐ ...80	☐ CAT...	☐ ...30	☐ Form AD/B	☐ C4	☐ C8		
☐ Form E	☐ ...50	☐ ...100	☐ BT...	☐ ...40		☐ C5			
☐ Form F			☐ ISO...	☐ ...50					
Type of length adjustment			☐ none ☐ axial ☐ radial (only possible at TENDO)						
2. Type and dimensions holders									
☐ TENDO	Similar standard part no.:	Changed dimensions	L1=						
			L2=						
			L3=						
			L4=						
☐ SINO-R	Similar standard part no.:		D1=						
			D2=						
			D3=						
☐ TRIBOS-R	Similar standard part no.:	Changed dimensions	L1=						
			L2=						
			L3=						
			L4=						
☐ TRIBOS-S	Similar standard part no.:		D1=						
			D2=						
			D3=						
			D5=						
☐ TRIBOS-M	Similar standard part no.:	Changed dimensions	L1=						
			L2=						
			L4=						
			D1=						
☐ TRIBOS-RM	Similar standard part no.:		D2=						
			D3=						
			D5=						
3. Type and dimensions extensions									
☐ TENDO-SVL	Similar standard part no.:	Changed dimensions	L1=						
			L2=						
			L3=						
			L4=						
		D1=							
			D2=						
			D3=						
☐ TRIBOS-SVL	Similar standard part no.:	Changed dimensions	L1=	No length adjustment L3 possible					
			L2=						
			L4=						
			D1=						
☐ TRIBOS-SVL-Mini	Similar standard part no.:		D2=						
			D3=						
			D5=						
4. For MQL please fill in the attachment (page 4)									

To be filled out up to here by area salesman / SCHUNK INTEC !

FB – Nr. 64 w_gb	Quality management Form	
Revision status: 00	Check list, special toolholders	Page 3 of 4

Auftragsabwicklung / Vertrieb			
Auftragsnummer:		Bearbeiter AAW:	
Angebotsnummer:		Bearbeiter TV:	
Auftragsabwicklung / Konstruktion / AV bitte beachten (z. B. spezielle Zusatzanforderung, Beschriftung):			

Auftragsabwicklung / Vertrieb / Konstruktion							
Zu bearbeitende Zeichnungen / Anlagen							
Nr.	Teile-Nr.	Zeichngs.-Nr.	GenZ	InfoZ	N.Stand	Skizze	Anlage MMS
1			☐	☐	☐	☐	☐
2			☐	☐	☐	☐	☐
3			☐	☐	☐	☐	☐
4			☐	☐	☐	☐	☐
5			☐	☐	☐	☐	☐
6			☐	☐	☐	☐	☐
7			☐	☐	☐	☐	☐
8			☐	☐	☐	☐	☐
9			☐	☐	☐	☐	☐
10			☐	☐	☐	☐	☐

KONSTRUKTION	Bearbeiter:		Eingangsdatum:	
Mail Adresse (für G-Zeichnung):				
1. Versand G-Zeichnung: _____		Zurück am: _____		Änderung: ☐ ja ☐ Nein
2. Versand G-Zeichnung: _____		Zurück am: _____		Änderung: ☐ ja ☐ Nein
3. Versand G-Zeichnung: _____		Zurück am: _____		Änderung: ☐ ja ☐ Nein
1. Erinnerung an Kunden am: _____		2. Erinnerung an Kunden am _____		3. Erinnerung an Kunden am _____

Ausgang KO am:	_____		
ARBEITSVORBEREITUNG	Bearbeiter:	_____	Eingangsdatum:
Liefertermin lt. AG:	_____	Liefertermin IST:	_____
Ausgang AV / Zurück an AAW: _____			

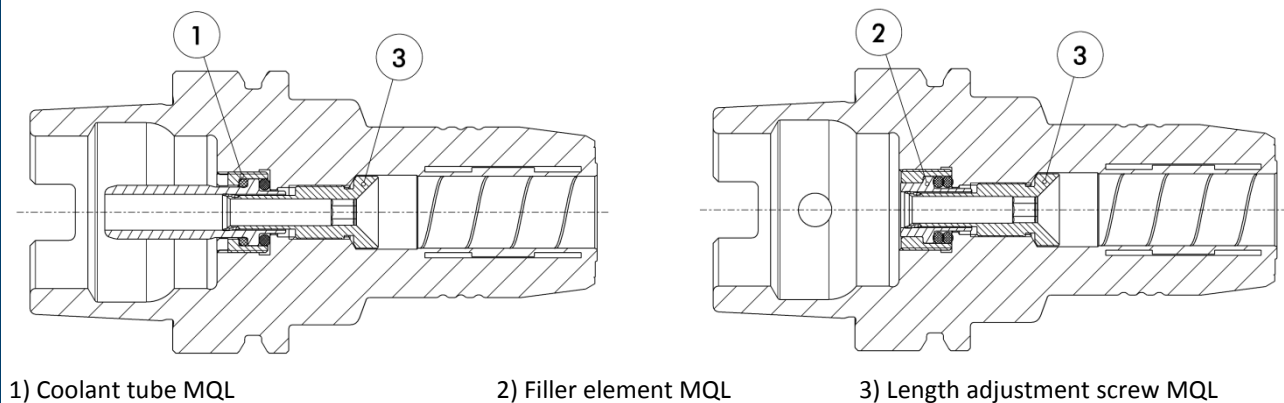
LEGENDE / NOTIZEN	
Datum/Kurzzeichen	

FB – Nr. 64 w_gb	Quality management Form	SCHUNK ®
Revision status: 00	Check list, special toolholders	Page 4 of 4

1. MQL system in use

Type	☐ 1-channel ☐ 2-channel	
Brand (e.g: Bielomatik)		
Execution specified	☐ No ☐ Yes	
	☐ Mercedes Benz Norm (MBN) ☐ DIN 69090	
Length adjustment	☐ Axial ☐ Radial (up from HSK50)	
Others / Comments		

2. Internal parts tool holder



Tool change	☐ Manuell tool change (with filler element) ☐ Automatic tool change (with coolant tube)	
Used collet in the machine spindle	☐ O-Ring outside (version MQL 1) ☐ O-Ring inside (version MQL)	
Supplier MQL parts fixed	☐ No ☐ Yes	
	Which:	

4. Dimensions tool shank (as far as known)

	d1 = (tool shank Ø)
	1 = Coolant bores in the tool shank ☐ One ☐ Two or more
	d2 / d4 = (Ø Coolant bores)
	At multi bored tool shank:
	d3 = (Pitch circle of the bores)
	l3 = (Length of the taper)
	Taper 90°?
	☐ Yes ☐ No